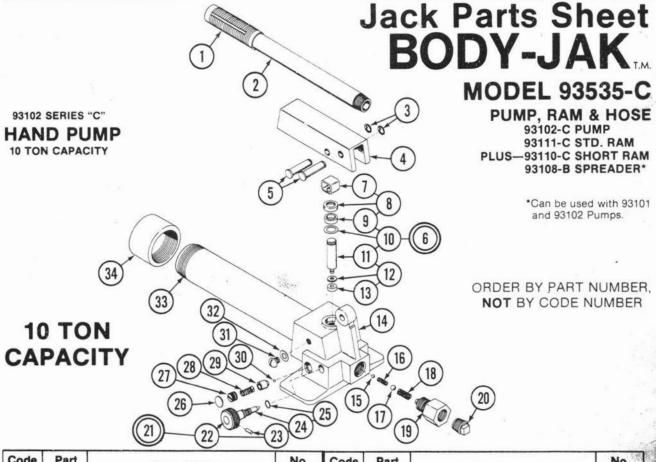


# SERVICE DIVISION



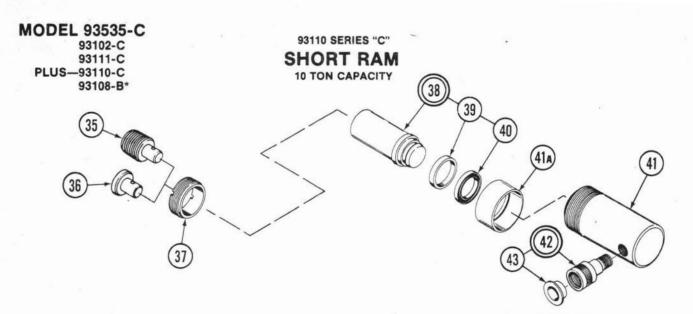
Code No.	Part No.	Description	No. Req'd.	Code No.	Part No.	Description	No.	
1	230665	Handle Grip	1	18	222201	Spring	1	
2	230676	Handle	1	19	230675	Plug	1	
3	220018	Retaining Rings	2	20	230674		1.	
4	230656	Handle Socket	1	21	230650	Release Stem Assembly 2322	091	
5	230661	Pump & Fulcrum Pin	2	22	230653	Knob	1	
6	226180	Pump Assembly	1	23	230651	Roll Pin	1	
7	209910	Clip	1	24	230652	Stem 232210	1	
8	216258	Pump Cover	1	25	218776		1	
9	213149	Pump Gland Packing	1	26	201733	Expansion Plug	1	
10	204281	Washer	1	27	226373	Adjusting Screw - Safety Valve	1	
11	226179	Pump Piston	1	28	226375	Spring	1 1 1	
12	214161	Leather Washer	1	29	226376		. 1	
13	214154	"U"-Cup	1	30	203196	Ball (5/32)	1	
14	230669	Base	1	31	212540	Filler Screw	1	
15	203197	Ball (3/16)	1	32	200003		1	
16	217909	Spring	1	33	230673	Oil Tank	1	
17	203201	Ball (5/16)	1	34	230671	End Cap	西11	

Items such as hoses, etc. are classified as accessories and are available through new equipment catalog only.

#### SERVICE

We have Factory-owned BRANCHES AND AUTHORIZED SERVICE DEPOTS located in the principal cities of the United States and Canada. They are operated by FACTORY TRAINED STAFFS and carry a comprehensive stock of REPAIR PARTS. Before returning Jacks for service, please contact the Factory or your Walker DISTRIBUTOR for location of Branch or Service Depot nearest you.

Walker Manufacturing GENERAL OFFICE: Racine, Wisconsin — MANUFACTURING PLANT AND SERVIC DEPARTMENT: Jonesboro, Arkansas — FACTORY SERVICE BRANCHES: Atlanta, Georgia — Cleveland, Ohio — Karisas Gri Missouri — Philadelphia, Pennsylvania.

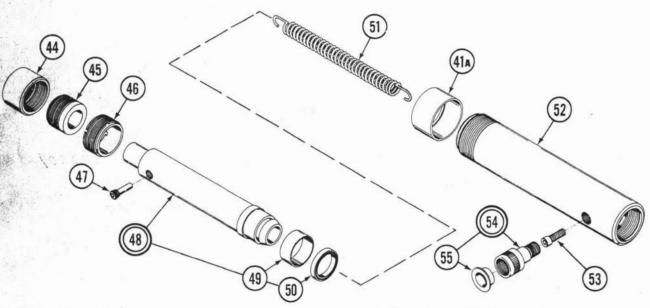


Code No.	Part No.	Description	No. Req'd.	Code No.	Part No.	Description	No. Req'd.
35	230727	Male Adapter	1	40	230733	"U"-Cup	1
36	230730	Lift Cap	1	41A	230737	Thread Protector	1
37	230735	Ram Nut	1	41	230736	Ram Housing	1
38	231807	Ram Assy.	1	42	93183	Ram Half Coupler**	1
39	230732	Heel Plate	1	43	230763	Dust Cap	1

93111 SERIES "C"

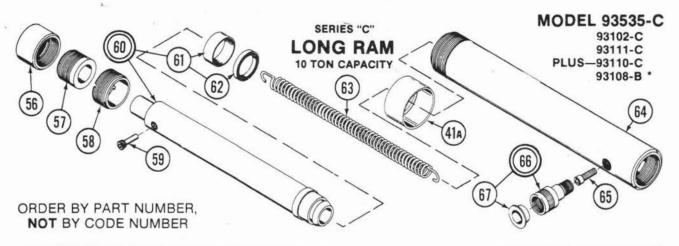
# STANDARD RAM

10, TON CAPACITY

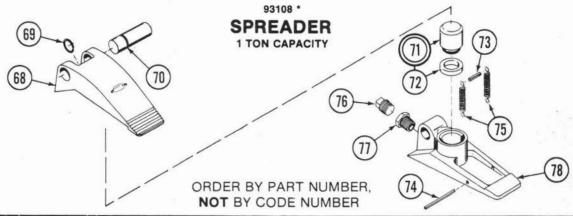


Code No.	Part No.	Description	No. Req'd.	Code No.	Part No.	Description	No. Req'd
44	230745	Ram Head	1	50	230733	"U"-Cup	1
45	230744	Ram Cap	1	51	230750	Return Spring	1
46	230748	Ram Nut	1	52	230749	Ram Housing	1
47	230751	Retainer	1	53	230752	Screw	1
48	231810	Ram Assy.	1	54	93183	Ram Half Coupler**	1
49	230746	Heel Plate	1	55	230763	Dust Cap	1

<sup>\*\*</sup> Available thru your local Distributor as well as your Service Depot.



Code No.	Part No.	Description	No. Req'd.	Code No.	Part No.	Description	No. Req'd.
56	230745	Ram Head	1	62	230733	"U"-Cup	1
57	230744	Ram Cap	1	63	230766	Return Spring	1
58	230748	Ram Nut	1	64	230765	Ram Housing	1.
59	230751	Retainer	1	65	230752	Screw	1
60	231811	Ram Assy.	1	66	93183	Ram Half Coupler**	1
61	230746	Heel Plate	1	67	230763	Dust Cap	1



Code No.	Part No.	Description	No. Req'd.	Code No.	Part No.	Description	No. Req'd.
68	230786	Spreader - Upper Half	1	74	221938	Roll Pin - Return Spring	1
69	230792	Retaining Ring	1	75	230791	Return Spring	2
70	230790	Fulcrum Pin	1	76	230674	Pipe Plug	1
71	230782	Ram Assy.	1	77	230973	Reducer	1
72	230785	"U"-Cup	1	78	230788	Spreader - Lower Half	1
73	219960	Roll Pin - Return Spring	1				

## **NUMERICAL LISTING OF PARTS**

Part No.	Code No.	Part No.	Code No.	Part No.	Code No.	Part No.	Code No.
93183 200003 201733 203196 203197	42, 54, 66 32 26 30 15	226180 226373 226375 226376 230650	6 27 28 29 21	230733 230735 230736 230737 230744	40, 50, 62 37 41 41A 45, 57	230791 230792 230973 231807 231810	75 69 77 38 48
203201 204281 209910 212540 213149	17 10 7 31 9	230651 230652 230653 230656 230661	23 24 22 4 5	230745 230746 230748 230749 230750	44, 56 49, 61 46, 58 52 51	231811	. 60
214154 214161 216258 217909 218776	13 12 8 16 25	230665 230669 230671 230673 230674	1 14 34 33 20, 76	230751 230752 230763 230765 230766	47, 59 53, 65 43, 55, 67 64 63		
219960 220018 221938 222201 226179	73 3 74 18 11	230675 230676 230727 230730 230732	19 2 35 36 39	230782 230785 230786 230788 230790	71 72 68 78 70		

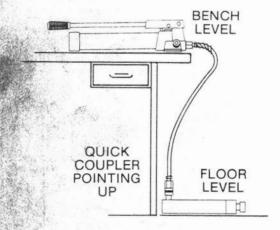
## **GENERAL INSTRUCTIONS**

To assure long and dependable performance of your Portable Hydraulic Power Equipment, the following precautions should be observed:

- Be sure that all units are wiped clean before and after using. A light grade of oil should be used on moving parts to prevent rusting and prolong life.
- 2. Load should be centered before applying pressure to prevent bending ram from sidestrain.
- 3. Make sure that all attachments are fully tightened.
- 4. When not in use, ram and pump piston should be fully retracted and release valve closed. Quick coupler openings should be plugged to prevent entrance of foreign matter.
- 5. Refill only with recommended Hydraulic Jack Oil.

### OPERATING INSTRUCTIONS

Attach hose from pump to ram and position as shown in illustration. Ram should be in a horizontal position with connection up. Pump must be above level of ram as shown. Pump ram to fully extended position and release. Close release. When ram is fully retracted and unit is ready for use. Spreader should be positioned with connection up.



#### FAILURE TO OPERATE

There are times when one or more simple conditions exist that could prevent satisfactory operation of your power tools.

- Airbound -- Extend and retract ram several times as shown under operating instructions.
- Will not hold load -- (a). Release may not be tight enough. (b). Packing may be damaged and need replacing.
- Foreign matter under valve balls or valves sticking -See Airbound. If this action does not correct condition,
  oil should be drained, unit flushed with kerosene, and
  refilled. Valve balls and seats should be examined for
  defects.
- Leakage -- Replace pump packing & upper seal. On rams or spreader, replace seals.

#### TO DISASSEMBLE

#### 10 TON RAMS

- \*\*1. Remove quick coupler (Use box end or socket only).
- \*\*2. Remove allen cap screw (#53).
  - Remove ram nut (#46).
  - 3a. Remove ram plunger assy. (#48).
  - 4. Replace worn or damaged parts & reassemble.
  - 5. Restake ram nut to prevent turning.

## 1 TON SPREADER

- Drive out pin (#70) from right side of spreader as viewed from coupler end.
- 2. Lift pin end of upper half to clear & twist 90°.
- 3. Pump out ram (#71).
- 4. Replace worn or damaged parts & reassemble.
- \* Can be used with 93101 and 93102 Pumps.
- \*\* Does not apply to short rams.

