Vulcan Seal Install

1. Clean bottom of seal and top of piston with acetone. (Very well)
2. Then clean both with hot water and soap.
3. Dry both making sure no lint remains.
4. Apply 3M 4200 to the top of the piston. Making sure to cover the top completely.
5. Install the piston cup.
6. Put weight on the piston cup to hold it in place overnight (24Hours)