

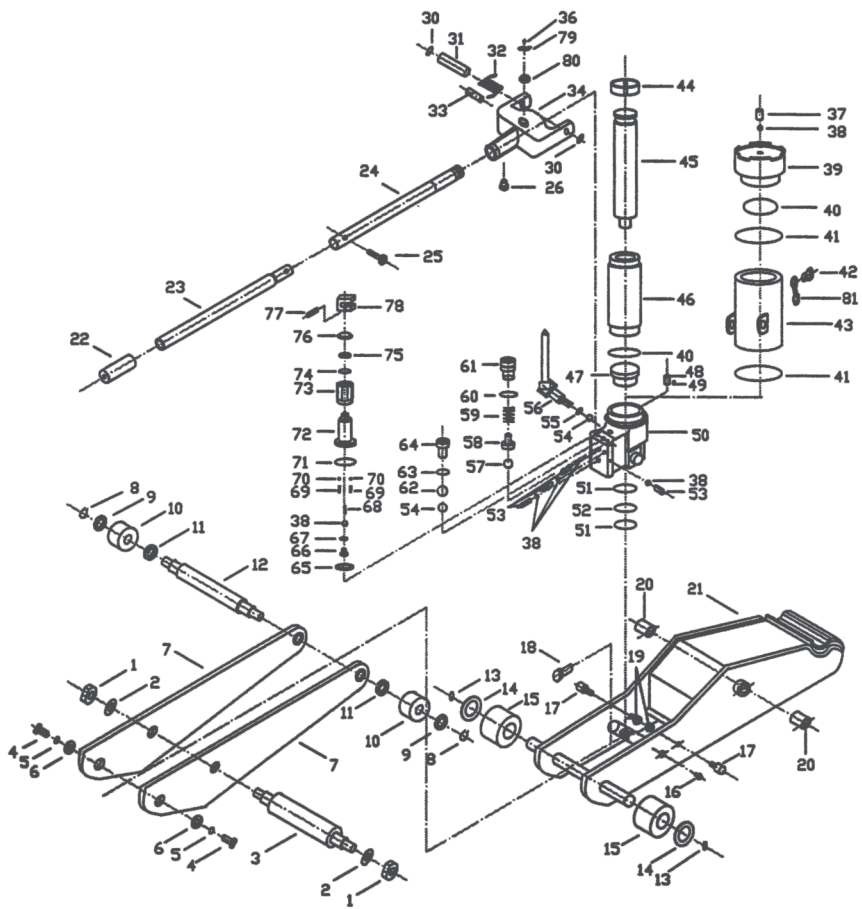


Instruction Manual

FORKLIFT JACK



Note: Owner/Operator must read and understand this instruction manual before using the forklift jack.



F J 5

57	Ball	$\phi 4$	1
58	Seat	$\phi 7.2 \times 9$	1
59	Spring	$\phi 7.5 \times 19.7$	1
60	O-Ring	7.5×2.65	1
61	Screw	M12×21	1
62	Ball	$\phi 9$	1
63	Gasket	$\phi 12$	1
64	Screw	M12×20	1
65	Gasket	$\phi 28.3 \times 1.5$	1
66	Screw	M10×13	1
67	O-Ring	$\phi 6.9 \times 1.8$	1
68	Spring	$\phi 8 \times 20.7$	1
69	Spring	$\phi 4 \times 8$	2
70	Ball	$\phi 3$	2
71	O-Ring	18.8×2	1
72	Plunger	$\phi 22 \times 87$	1
73	Pump	$\phi 35 \times 76$	1
74	O-Ring	14×2.65	1
75	Back-Up Ring	$\phi 14 \times 1.25$	1
76	Wiper	$\phi 21 \times 6$	1
77	Pin	$\phi 2 \times 15$	1
78	Guide	28×16×25	1
81	Plug	45×15×3	1

24	Handle	$\phi 32 \times 472$	1
25	Screw	M6 \times 35	1
26	Screw	M12 \times 22	1
30	Snap Ring	$\phi 16$	2
31	Axle	$\phi 16 \times 104$	1
32	Retaining Spring	104 \times 32 \times 42	1
33	Pin	$\phi 12 \times 37$	1
34	Socket	174 \times 96 \times 100	1
37	Screw	M8 \times 10	2
38	Ball	$\phi 5$	8
39	Cylinder Nut	$\phi 90 \times 60$	1
40	O-Ring	47.5 \times 2.65	2
41	O-Ring	75 \times 2.65	2
42	Screw	M10 \times 1	1
43	Reservoir	195 \times 122 \times 44	1
44	Bushing	$\phi 42 \times 13$	1
45	Piston Rod	$\phi 38 \times 370$	1
46	Cylinder	$\phi 52 \times 244$	1
47	Spacer	$\phi 47 \times 20$	1
48	Filter	$\phi 8 \times 9$	1
49	Magnet Steel	$\phi 6 \times 6$	1
50	Valve Block	155 \times 146 \times 95	1
51	O-Ring	37.5 \times 3.55	2
52	Nylon Washer	$\phi 44 \times 1.5$	1
53	Screw	M6 \times 15	5
54	Ball	$\phi 6$	2
55	Square-Type Ring	8.8 \times 4.4 \times 6	1
56	Linking Axle	215 \times 22 \times 22	1

release valve (turn handle counter-clockwise). Pump handle rapidly several times and close pump release valve, if jack does not lift properly, repeat air purging process.

Parts list

Item No.	Description	Size	Quantity
1	Nut	M16	2
2	Washer	$\phi 16$	2
3	Shaft Axle	$\phi 30 \times 180$	1
4	Screw	M8 \times 15	2
5	Washer	$\phi 8$	2
6	Plates	$\phi 44 \times 3$	2
7	Side Plates	533 \times 138 \times 17	2
8	Snap Ring	$\phi 18$	2
9	Washer	$\phi 20 \times 1$	2
10	Front Wheel	$\phi 52 \times 30$	2
11	Nut	M20 \times 1.5	2
12	Axle	$\phi 24 \times 212$	1
13	Snap Ring	$\phi 20$	2
14	Washer	$\phi 20 \times 1$	2
15	Rear Wheel	$\phi 78 \times 42$	2
16	Crease Fitting	M8 \times 1	2
17	Screw	M18 \times 38	2
18	Screw	M8 \times 20	1
19	Nut	M8	2
20	Spacer	$\phi 35 \times 20$	2
21	Lifting Arm Assembly	583 \times 193 \times 104	1
22	Handle Grip	$\phi 38 \times 96$	1
23	Handle	$\phi 32 \times 486$	1

Lubrication

1. Linkage-- use #2 tube grease where linkage (56) inserts into the handle.
2. Grease Fittings--- inject #2 tube grease into two grease fittings (16).
3. Lubricate pivoting and moving parts with 30W oil.

Raising the jack

1. Turn handle clockwise, until resistance is felt. Do not over tighten.
2. Place jack directly under object be lifted. Check poisoning under slight load to confirm jack or load will not slip, and is properly centered under load.
3. Raise jack by pumping handle until desired height reached. After lifting, secure load by appropriate means. Do not use jack as the only means of support.

Lowering the jack

1. Slowly turn handle counter-clockwise. Speed of descent is controlled by how much the release valve is turned. Always lower the load slowly and with caution.
2. Always store jack in the fully lowered position.

Trouble shooting

If jack fails to rise to its limit, or performs poorly remove Screw(42), and inspect hydraulic oil level. Fill with high quality hydraulic jack oil to the plug level. Replace oil fill plug and test jack without a load for proper function and operation several times.

Sometimes during shipment and handling, air may go into the hydraulic system, causing poor lifting performance. Before initial operation, purge any air from the system by fully opening pump

Specifications

Scissors Capacity	4000kgs
Post Capacity	5000kgs
Minimum-Maximum Scissors Height	70mm to 440mm
Minimum-Maximum Post Height	420mm to 730mm
Overall Size (L×W×H)	740mmx210mmx340mm
Net Weight (approx.)	45kgs

Safety Instructions

1. Read and understand the instruction manual before use.
2. This is a lifting device only. Do not move or dolly the vehicle on the jack. The load shall be supported immediately by other appropriate means.
3. Do not overload. Overload can cause damage to failure of the jack.
4. This jack should be used on hard level surfaces capable of sustaining the load.
5. Do not get under vehicle while jack is being used as the only support.
6. Failure to comply with these warnings may result in loss of load, damage to jack and/or failure resulting in personal injury or property damage.

Assembly

Note: For parts identification, please refer to parts breakdown listed on page 4.

Make sure handle engages the linkage (56) .Insert handle (24) into handle socket (34), Tighten socket head cap screw (26) to fix the handle firmly.)



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