

Air/Hydraulic Bottle Jack

Specifications

94487 12-Ton Air/Hydraulic Jack

Weight Capacity	12 Tons (24,000 lb.)
Maximum Height	20-1/8 IN. (with screw cap extended)
Minimum Height	10-1/4 IN.
Maximum Air Pressure	120 PSI
Air Inlet	1/4 IN. - 18 NPT

95553 20-Ton Air/Hydraulic Jack

Weight Capacity	20 Tons (40,000 lb.)
Maximum Height	20 IN. (with screw cap extended)
Minimum Height	10-1/4 IN.
Maximum Air Pressure	120 PSI
Air Inlet	1/4 IN. - 18 NPT



When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at 1-800-444-3353 as soon as possible.

Visit our website at: <http://www.harborfreight.com>

Save This Manual

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number on the front page of the user's manual (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

Safety Alert Symbol and Signal Words

In this manual, on the labeling, and all other information provided with this product:



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠ DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.

CAUTION

CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.

IMPORTANT SAFETY WARNINGS

INSTRUCTIONS PERTAINING TO A RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS

WARNING – When using tools, basic precautions should always be followed, including the following:

General

- To reduce the risks of electric shock, fire, and injury to persons, read all the instructions before using the tool.

Work Area

- Keep the work area clean and well lighted.** Cluttered benches and dark areas increase the risks of electric shock, fire, and injury to persons.
- Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** The tool is able to create sparks resulting in the ignition of the dust or fumes.
- Keep bystanders, children, and visitors away while operating the tool.** Distractions are able to result in the loss of control of the tool.

Personal Safety

- Stay alert. Watch what you are doing and use common sense when operating the tool. Do not use the tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating the tool increases the risk of injury to persons.
- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair increases risk of injury to persons as a result of being caught in moving parts.
- Avoid unintentional starting. Be sure the Trigger is not depressed before connecting to the air supply.** Do not carry the tool with the Trigger depressed or connect the tool to the air supply with the Trigger depressed.
- Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of tool in unexpected situations.

- e. **Use safety equipment.** A dust mask, non-skid safety shoes and a hard hat must be used for the applicable conditions. Wear heavy-duty work gloves during use.
- f. **Always wear eye protection.** Wear ANSI-approved safety goggles.
- g. **Always wear hearing protection when using the tool.** Prolonged exposure to high intensity noise is able to cause hearing loss.


Tool Use and Care

- a. **Do not force the tool.** Use the correct tool for the application. The correct tool will do the job better and safer at the rate for which the tool is designed.
- b. **Do not use the tool if the switch does not turn the tool on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. **Disconnect the tool from the air source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool unintentionally. Turn off and detach the air supply, safely discharge any residual air pressure, and release the throttle and/or turn the switch to its off position before leaving the work area.
- d. **Store the tool when it is idle out of reach of children and other untrained persons.** A tool is dangerous in the hands of untrained users.
- e. **Maintain the tool with care.** A properly maintained tool reduces the risk of binding and is easier to control.
- f. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that affects the tool's operation.** If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools. There is a risk of bursting if the tool is damaged.
- g. **Use only accessories that are identified by the manufacturer for the specific tool model.** Use of an accessory not intended for use with the specific tool model, increases the risk of injury to persons.

Service

- a. **Tool service must be performed only by qualified repair personnel.**
- b. **When servicing a tool, use only identical replacement parts. Use only authorized parts.**
- c. **Use only the lubricants supplied with the tool or specified by the manufacturer.**

Air Source





- a.  **Never connect to an air source that is capable of exceeding 200 psi.** Over pressurizing the tool may cause bursting, abnormal operation, breakage of the tool or serious injury to persons. Use only clean, dry, regulated compressed air at the rated pressure or within the rated pressure range as marked on the tool. Always verify prior to using the tool that the air source has been adjusted to the rated air pressure or within the rated air-pressure range.
- b. **Never use oxygen, carbon dioxide, combustible gases or any bottled gas as an air source for the tool.** Such gases are capable of explosion and serious injury to persons.



SAVE THESE INSTRUCTIONS.

Symbols and Specific Safety Instructions

Symbol Definitions

Symbol	Property or statement
PSI	Pounds per square inch of pressure
CFM	Cubic Feet per Minute flow
SCFM	Cubic Feet per Minute flow at standard conditions
NPT	National pipe thread, tapered
NPS	National pipe thread, straight
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved eye protection.
	WARNING marking concerning Risk of Hearing Loss. Wear hearing protection.
	WARNING marking concerning Risk of Respiratory Injury. Wear NIOSH-approved dust mask/respirator.
	WARNING marking concerning Risk of Explosion.

Specific Safety Instructions

- Failure to heed these markings may result in personal injury and/or property damage:
- Study, understand, and follow all instructions before operating this device.
- Do not exceed rated capacity.
- Use only on hard, level surfaces.
- Lifting device only. Immediately after lifting, support the vehicle with appropriate means.
- Do not adjust safety valve.
- Wear ANSI-approved safety goggles and heavy-duty work gloves during use.
- Keep clear of load while lifting and lowering.
- Lower load slowly.
- Do not use for aircraft purposes.
- Apply parking brake and chock tires before lifting vehicle.
- Lift vehicle only at manufacturer-recommended locations.
- Inspect before every use; do not use if parts loose or damaged.
- Do not exceed 120 PSI air pressure.
- Maintain labels and nameplates on Bottle Jack. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
- Bleed the hydraulic system before its initial use.
- Do not leave tool unattended when it is connected to a compressed air supply. Release tool's load, and disconnect from compressed air supply before leaving.
- This product is not a toy. Keep it out of reach of children.
- When lifting only one wheel, make sure to support load immediately with one jack stand (not included) placed under side of vehicle being lifted. Align saddle of jack stand directly under vehicle's seam or recommended lifting point.
- When lifting entire front end or rear end of vehicle, make sure to support load immediately with two jack stands. Align saddles of jack stands directly under vehicle's frame or recommended lifting points. Also, make sure jack stands are adjusted at the same height.
- Do not use Bottle Jack with the vehicle's engine running. When running, the vehicle's engine produces carbon monoxide, a colorless, odorless, toxic fume that, when inhaled, can cause serious personal injury or death.
- Keep hands and feet away from all moving parts of the Bottle Jack when applying or releasing a load. Keep people and animals at a safe distance when using the Bottle Jack.
- Do not allow anyone in vehicle when using Bottle Jack.
- Do not use Bottle Jacks to lift both ends of a vehicle at the same time.
- Before lowering the Bottle Jack, make sure tool trays, jack stands, and all other tools and equipment are removed from under the vehicles.
- The warnings, precautions, and instructions discussed in this manual cannot cover all possible conditions and situations that may occur. The operator must understand that common sense and caution are factors, which cannot be built into this product, but must be supplied by the operator.



SAVE THESE INSTRUCTIONS

Initial Tool Set Up/Assembly



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Note: For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram near the end of this manual.

Note: This air tool may be shipped with a protective plug covering the air inlet. Remove this plug before set up.

Air Supply

WARNING



TO PREVENT SERIOUS INJURY FROM EXPLOSION:

Use only clean, dry, regulated, compressed air to power this tool. Do not use oxygen, carbon dioxide, combustible gases, or any other bottled gas as a power source for this tool.

1. Incorporate a filter, regulator with pressure gauge, oiler, in-line shutoff valve, and quick coupler for best service, as shown on Figure A on page 6 and Figure B on page 7. The recommended air line for this tool is 3/8 IN. delivering no more than 120 PSI with an 1/4 IN. - 18 NPT air inlet size. **An in-line shutoff ball valve is an important safety device because it controls the air supply even if the air hose is ruptured. The shutoff valve should be a ball valve because it can be closed quickly.**

Note: If an automatic oiler system is not used, add a few drops of Pneumatic Tool Oil to the airline connection before operation. Add a few more drops after each hour of continual use.

2. Attach an air hose to the compressor's air outlet. Connect the air hose to the air inlet of the tool. Other components, such as a coupler plug and quick coupler, will make operation more efficient, but are not required.

WARNING! TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:

Do not install a female quick coupler on the tool. Such a coupler contains an air valve that will allow the air tool to retain pressure and operate accidentally after the air supply is disconnected.

Note: Air flow, and therefore tool performance, can be hindered by undersized air supply components. The air hose must be long enough to reach the work area with enough extra length to allow free movement while working.

3. Turn the tool's throttle or switch to the off position; refer to Operation section for description of controls.
4. Close the in-line shutoff valve between the compressor and the tool.
5. Turn on the air compressor according to the manufacturer's directions and allow it to build up pressure until it cycles off.
6. Adjust the air compressor's output regulator so that the air output is enough to properly power the tool, but the output will not exceed the tool's maximum air pressure at any time. Adjust the pressure gradually, while checking the air output gauge to set the right pressure range.
7. Inspect the air connections for leaks. Repair any leaks found.
8. If the tool will not be used at this time, turn off and detach the air supply, safely discharge any residual air pressure, and release the throttle and/or turn the switch to its off position to prevent accidental operation.

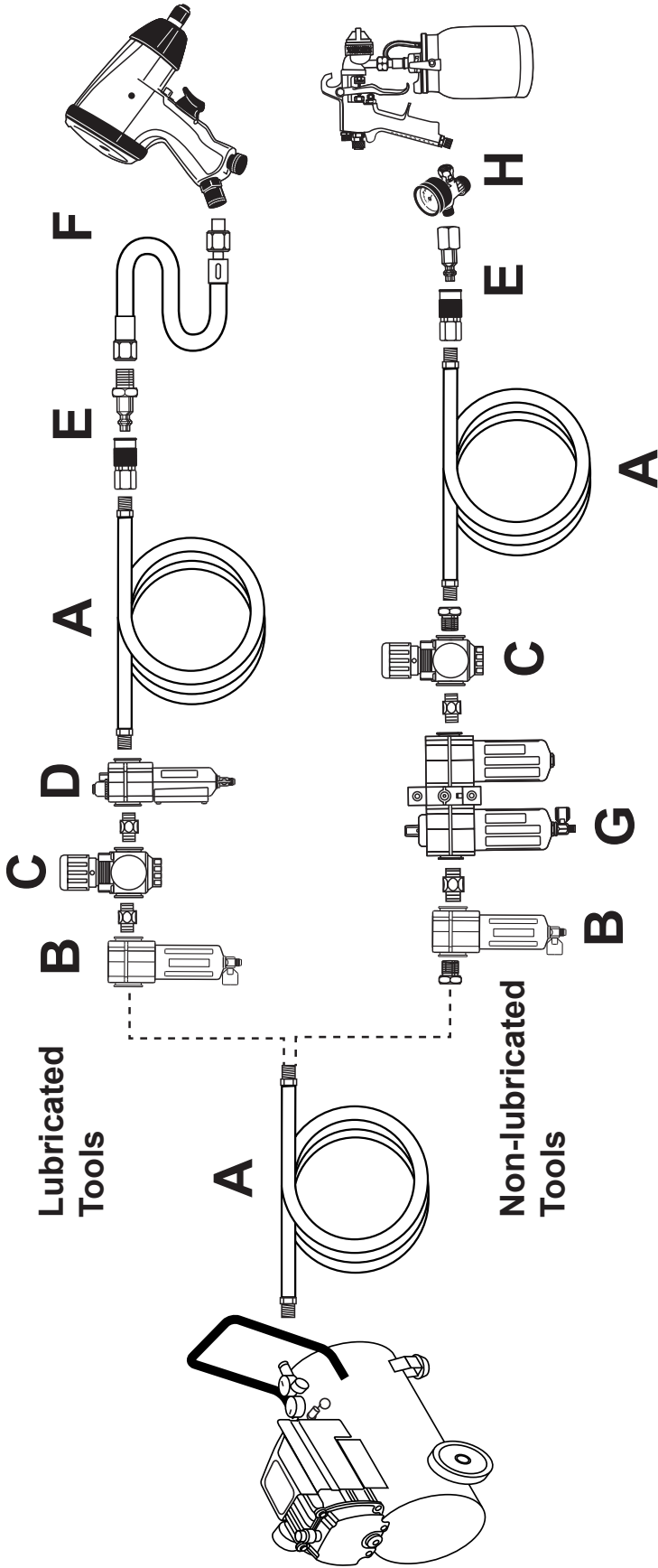
Note: Residual air pressure should not be present after the tool is disconnected from the air supply. However, it is a good safety measure to attempt to discharge the tool in a safe fashion after disconnecting to ensure that the tool is disconnected and unpowered.

Purging Air From Hydraulic System

Note: Before first use, the hydraulic ram may need to be purged. Some air may intrude in the hydraulic system due to movement during shipping. Air bubbles can become trapped inside the hydraulic system, thereby reducing the efficiency of the Jack. Purge air from the system if efficiency drops.

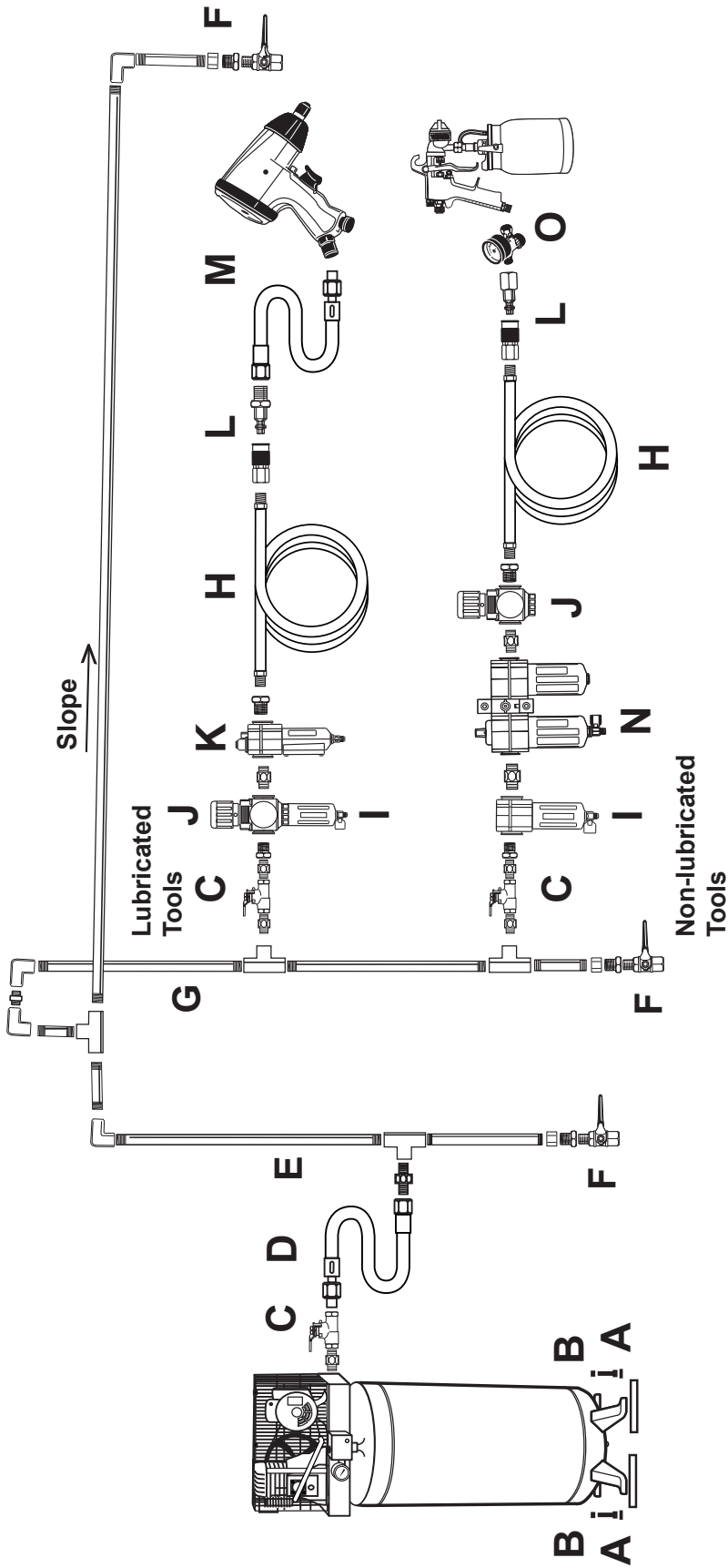
1. Place the slotted end of the Jack Handle (45) over the Release Valve (4) and turn 1-1/2 turns counterclockwise.
2. Remove the Oil Filler Plug (16) on the side of the Jack Reservoir (15) by gently turning counterclockwise.
3. Rapidly pump the Handle several times to purge air from the hydraulic system.
4. Use the Handle to turn the Release Valve screw clockwise until snug.
5. Top off Jack Reservoir with a high quality hydraulic jack oil.

Figure A: Portable Air Supply Setup



	Description	Function
A	Air Hose	Connects air to tool
B	Filter	Prevents dirt and condensation from damaging tool or work piece
C	Regulator	Adjusts air pressure to tool
D	Lubricator (optional)	For air tool lubrication
E	Coupler and Plug	Provides quick connection and release
F	Leader Hose (optional)	Increases coupler life
G	Air Cleaner / Dryer (optional)	Prevents water vapor from damaging work piece
H	Air Adjusting Valve (optional)	For fine tuning airflow at tool

Figure B: Stationary Air Supply Setup



	Description	Function
A	Vibration Pads	For noise and vibration reduction
B	Anchor Bolts	Secures air compressor in place
C	Ball Valve	Isolates sections of system for maintenance
D	Isolation Hose	For vibration reduction
E	Main Air Line - 3/4" minimum recommended	Distributes air to branch lines
F	Ball Valve	To drain moisture from system
G	Branch Air Line - 1/2" minimum recommended	Brings air to point of use
H	Air Hose	Connects air to tool
I	Filter	Prevents dirt and condensation from damaging tool or work piece
J	Regulator	Adjusts air pressure to tool
K	Lubricator (optional)	For air tool lubrication
L	Coupler and Plug	Provides quick connection and release
M	Leader Hose (optional)	Increases coupler life
N	Air Cleaner / Dryer (optional)	Prevents water vapor from damaging work piece
O	Air Adjusting Valve (optional)	For fine tuning airflow at tool

Operation

⚠WARNING

TO PREVENT SERIOUS INJURY:

Before use, park vehicle on a flat, level, solid, surface safely away from oncoming traffic. Turn off the vehicle's engine. Place the vehicle's transmission in "PARK" (if automatic) or in its lowest gear (if manual). Set the vehicle's emergency brake. Then, chock the wheels that are not being lifted.

This is an air-actuated hydraulic bottle jack. The air motor is air pressure activated and drives the hydraulic jack. In the event no air pressure is available, a standard hydraulic piston assembly is provided for hand jacking.

1. Position the Jack on a solid level surface that can withstand the weight of the jack and the load which will be lifted.
 2. Be sure the load is balanced on the jack. Properly rated jack stands (not included) positioned under the weight provide a good safety precaution against the possibility of the load toppling.
 3. Be sure that the jack is positioned at a proper lift point on the item to be lifted. Using appropriate lift points avoid possible damage to the item. Rotate the Screw Extension (13.1) on the Ram (13) until it contacts the underside of the load to be lifted. Screwing counterclockwise raises the extension, screwing clockwise lowers the extension.
- 4a. Pneumatic Operation:
- a. Connect a pressurized air source to the Air Valve (44).
 - b. Engage the notch on the end of the Jack Handle (45) onto the Release Valve (4). Turn the Release Valve slightly clockwise to ensure that the valve is closed. The jack will not lift if the valve is open.
 - c. When it is safe to do so, squeeze the Throttle Lever on the Air Valve (44). This will admit pressurized air into the Air Motor (42) which will cause the hydraulic jack to lift. Continue to hold the Throttle Lever down until the load is lifted to the desired level.

4b. Manual Operation:

To manually operate the jack without use of compressed air, close the Release Valve, then insert the end of the Jack Handle (45) into the Handle Bracket (34) and pump up and down. This action will raise the jack.

5. Support the load using jack stands (not included) or other means to support the weight. Do not leave the load on the jack for an extended period of time. Damage to the jack or personal or property injury may result.
6. To lower the item, first use the Jack to lift the item slightly and remove the jack stands.
7. Engage notches in the end of the Jack Handle (45) onto the Release Valve (4). Turn the valve approximately 1/4 turn counterclockwise to lower the load. When the load is lowered, turn the Release Valve clockwise to stop the motion.

⚠WARNING

The rated capacity of jack stands is per pair, not the individual capacities combined unless specifically noted on the product by the jack stand manufacturer. Do not exceed rated jack stand capacity. Ensure that the vehicle support points are fully captured between the outer lugs of both jack stands. Use a matched pair of jack stands per vehicle to support one end only. Use 1 pair per vehicle only. Failure to do so may result in sudden loss of load, which may cause personal injury and/or property damage.

Inspection, Maintenance, & Cleaning



Procedures not specifically explained in this manual must be performed only by a qualified technician.

⚠WARNING

TO PREVENT SERIOUS INJURY FROM TOOL FAILURE:

Do not use damaged equipment. If abnormal noise or vibration occurs, have the problem corrected before further use.

1. Periodically check the air and hydraulic fittings for leaks. Repair if any leak is detected.
2. Periodically lubricate all moving points of the Jack.
3. The Hydraulic Ram (13) should be kept clean, free of dirt and water, and protected from corrosion.
4. OIL REPLACEMENT:
 - a. Place Jack in an upright position.
 - b. Completely lower the Ram (13).
 - c. Remove the Filler Plug (16) and keep it clean.
 - d. Fill Reservoir (15) with high-quality hydraulic jack oil to the lower rim of the fill hole.
 - e. Purge air from the hydraulic system as previously described on page 4.
 - f. Top off with more hydraulic oil.
 - g. Replace Filler Plug (16).

Troubleshooting

1. If the Jack fails to lift, or fades under load, first check that the Release Valve (4) is closed. Engage the notches at the end of the Jack Handle (45) onto the Release Valve (4) and turn clockwise. Check to see if this has solved the problem.
2. Next check to see if there are any leaks in the air system. Examine all connections and valves to see if there is a leak. If so, have a qualified service technician repair the connection or replace the faulty part.
3. Check to see if there are any leaks in the hydraulic system. Leaks will produce visible hydraulic fluid at the separation. If there are any leaks, have a qualified repair technician tighten, repair or replace any leaking components.
4. Air in the hydraulic system will cause the jack to fade. If no leaks are detected, purge the hydraulic system to remove any trapped air. See page 4.
5. The Air pump mechanism may be stuck. To remedy this, open the release valve, and operate the air lever fully.
6. If none of these troubleshooting options solves the problem, it is possible that the seals of the jack have been damaged by overloading, dirt on the ram or other environmental factors. Have a qualified service technician inspect the Jack for faults and possible repair. See below for more troubleshooting tips and information.

⚠️WARNING

To Prevent Serious Injury:

Use caution when troubleshooting a malfunctioning jack. Stay well clear of the supported load. Completely resolve all problems before use. If the solutions presented in the Troubleshooting guide do not solve the problem, have a qualified technician inspect and repair the jack before use.

After the jack is repaired: Test it carefully without a load by raising and lowering it fully, checking for proper operation, BEFORE RETURNING THE JACK TO OPERATION.

DO NOT USE A DAMAGED OR MALFUNCTIONING JACK!

POSSIBLE SYMPTOMS						PROBABLE SOLUTION (Make certain that the jack is not supporting a load while attempting a solution.)
Jack will not lift at its weight capacity	Saddle lowers under load	Pump stroke feels spongy	Saddle will not lift all the way	Handle moves up when jack is under load	Oil leaking from filler plug	
X	X					Check that Release Valve is fully closed. Bleed air from the system.
X	X			X		Valves may be blocked and may not close fully. To flush the valves: 1. Lower the Saddle and securely close the Release Valve. 2. Manually lift the saddle several inches. 3. Open the release valve and force the saddle down as quickly as possible.
X		X	X			Jack may be low on oil. Check the oil level and refill if needed.
						Jack may require bleeding - see Purging Air From Hydraulic System on page 5.
					X	Unit may have too much hydraulic oil inside, check fluid level and adjust if needed.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER NOR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.

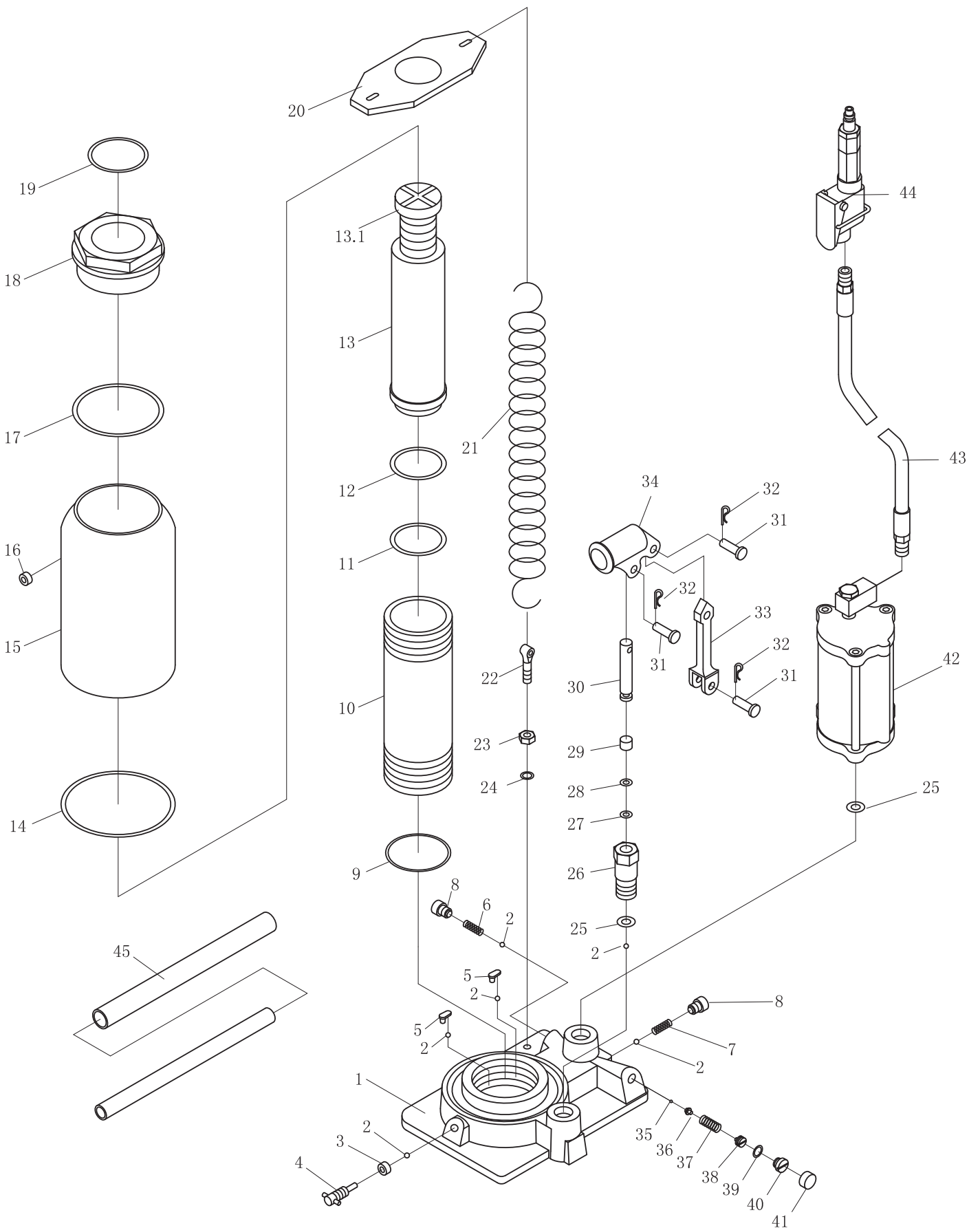
Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

Jack Parts List

Part	Description	Qty
1	Base	1
2	Ball	6
3	Seal	1
4	Release Valve	1
5	Ball Cup	2
6	Spring	1
7	Spring	1
8	Screw	2
9	Nylon Ring	1
10	Cylinder	1
11	O-Ring	1
12	Cup Seal	1
13	Ram	1
13.1	Extension Screw	1
14	Packing	1
15	Reservoir	1
16	Filler Plug	1
17	Nylon Ring	1
18	Top Nut	1
19	O-Ring	1
20	Spring Plate	1
21	Return Spring	2
22	Eye Bolt	2

Part	Description	Qty
23	Nut	2
24	Lock Washer	2
25	Washer	2
26	Pump Cylinder	1
27	O-Ring	1
28	Nylon Ring	1
29	Backup Ring	1
30	Piston	1
31	Pin	3
32	R-Pin	3
33	Connector	1
34	Handle Bracket	1
35	Ball	1
36	Ball Cup	1
37	Spring	1
38	Screw	1
39	O-Ring	1
40	Screw	1
41	Plastic Cup	1
42	Air Motor	1
43	Air Hose	1
44	Air Valve	1
45	Handle	2

Jack Assembly Diagram

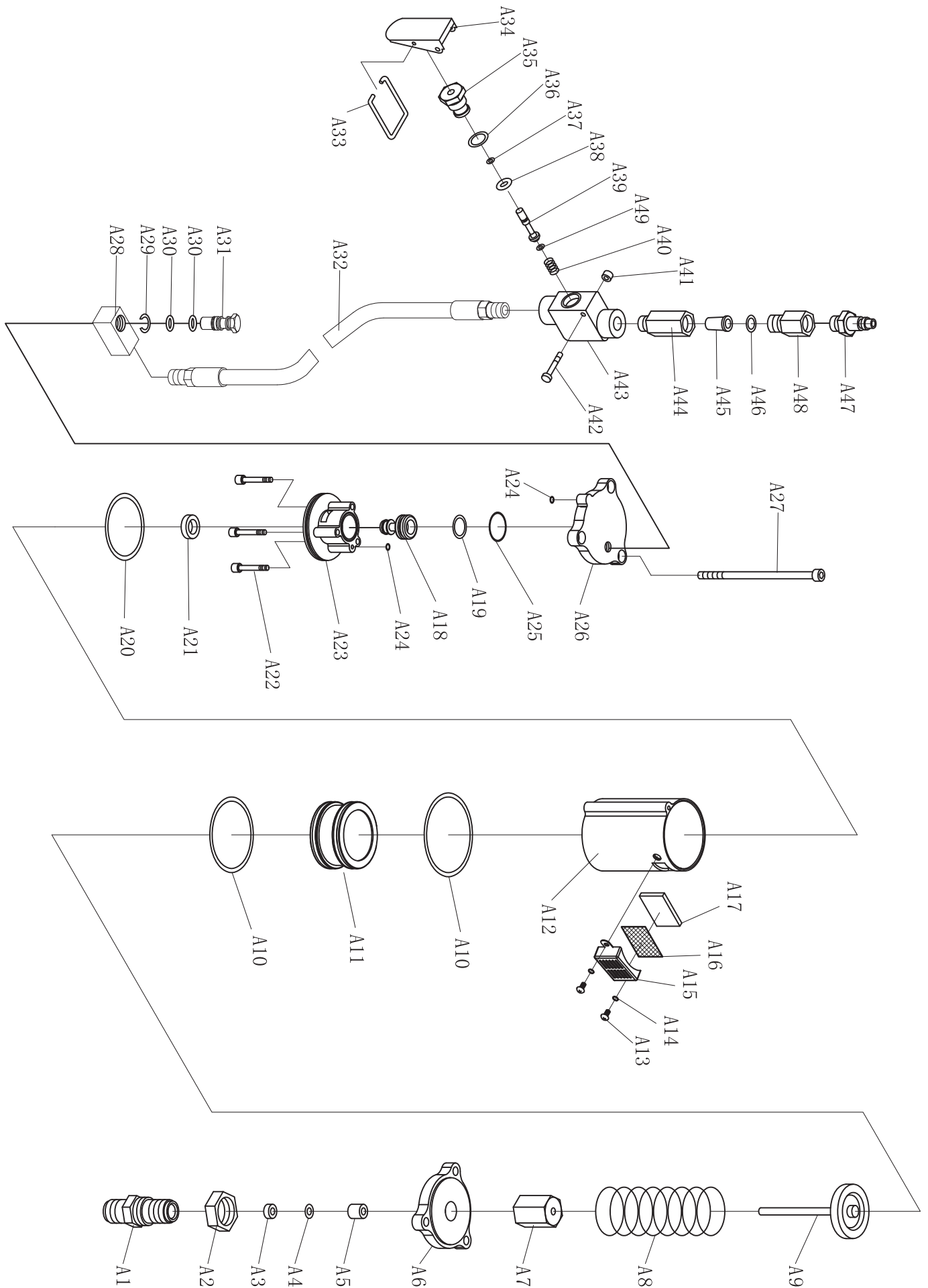


Air Motor Parts List

Part	Description	Qty
A1	Air Pump Cylinder	1
A2	Nut	1
A3	Sealing Ring	1
A4	Nylon Ring	1
A5	Copper Ring	1
A6	Air Cylinder Seat	1
A7	Nut	1
A8	Spring	1
A9	Air Pump Piston	1
A10	O-Ring	2
A11	Big Piston	1
A12	Air Cylinder	1
A13	Screw	2
A14	Lock Washer	2
A15	Safety Cover	1
A16	Filter	1
A17	Silencing Pad	1
A18	Small Piston	1
A19	O-Ring	1
A20	O-Ring	1
A21	Sealing Ring	1
A22	Bolt	3
A23	Nylon Ring	1
A24	O-Ring	2
A25	O-Ring	1

Part	Description	Qty
A26	Air Cylinder Cap	1
A27	Bolt	3
A28	Coupler Seat	1
A29	Retaining Ring	1
A30	O-Ring	2
A31	Coupler	1
A32	Air Hose	1
A33	Lock Lever	1
A34	Lever	1
A35	Nut	1
A36	O-Ring	1
A37	O-Ring	1
A38	Packing	1
A39	Throttle	1
A40	Spring	1
A41	Lock Nut	1
A42	Bolt	1
A43	Valve Body	1
A44	Inlet	1
A45	Screen	1
A46	O-Ring	1
A47	Quick Coupler, Male	1
A48	Coupler Seat	1
A49	O-Ring (SKU 94487 only)	1

Air Motor Assembly Diagram



Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase.

This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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