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Parts List and **Operating Instructions** for:

1530

International Sales: (507) 455-7223 Fax: (507) 455-7063

Racing Jack

Maximum Capacity: 2,200 lbs. (998 kg)

Safety Precautions



WARNING: To prevent personal injury and damage to equipment,

- Read, understand, and follow all instructions, including ASME PALD Part 10 for service jacks.
- Before using the service jack to lift a vehicle, refer to the vehicle service manual to determine recommended lifting surfaces on the vehicle chassis.



- Wear eye protection that meets ANSI Z87.1 and OSHA standards.
- Inspect the jack before each use; do not use the jack if it's damaged, altered, or in poor condition. Take corrective action if any of the following conditions are found: cracked or damaged housing; excessive wear, bending, or other damage; leaking hydraulic fluid; scored or damaged piston rod; loose hardware; modified or altered equipment.

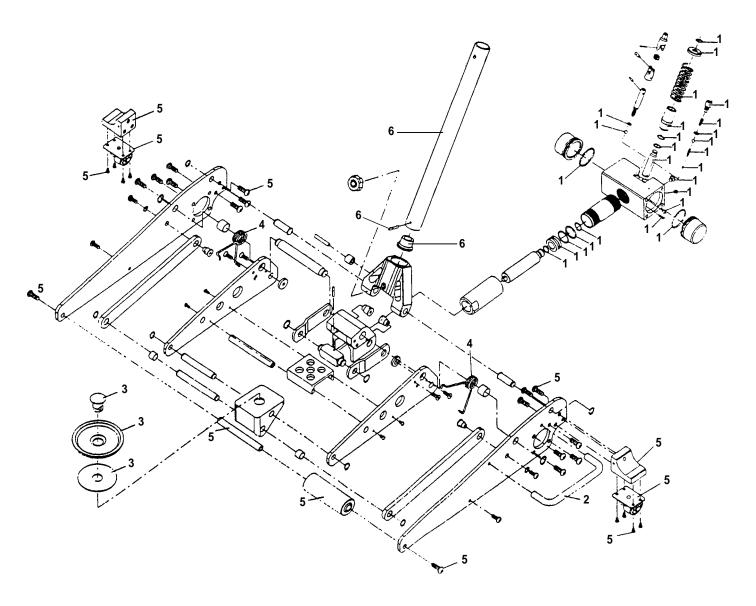


- A load must never exceed the rated lifting capacity of the jack.
- Use the jack on a hard, level surface. The jack must be free to roll without any obstructions while lifting or lowering the vehicle. The wheels of the vehicle must be in the straight-ahead position, and the hand brake released.
- Use the jack for lifting purposes only. Stay clear of a lifted load. Place support stands under the axles before working on the vehicle.
- Center the load on the jack saddle. Off-center loads can damage seals and cause jack failure. Lift only dead weight.
- Do not use blocks or other extenders between the saddle and the load being lifted.
- Do not modify the jack or use adapters unless approved or supplied by OTC.
- Lower the jack slowly and carefully while watching the position of the jack saddle.
- Use only approved hydraulic fluid (Chevron AW Hydraulic Oil or equivalent). The use of alcohol, hydraulic brake fluid, or transmission oil could damage seals and result in jack failure.

This guide cannot cover every situation, so always do the job with safety first.

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Replacement Items

ltem	Part		
No.	No.	Description	
1	506988	Seal Repair Kit	
2	506991	Lifting Handle w/bolts	
3	506993	Saddle	
4	506992	Lift Arm Return Springs	
5	506989	Wheel Kit	
6	506990	Handle	
	506987	Hydraulic Pump Assembly	

Optional Dirt Track Stabilizer 513453 can be ordered through OTC.

Refer to any operating instructions included with the product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected by OTC. **Therefore: Use only genuine OTC replacement parts.**Additional questions can be directed to our Technical Service Dept.

Setup

Assembling the Handle

- 1. Loosen the thumb screw on the back of the handle socket.
- 2. Grease the socket opening. Insert the handle.
- Hand tighten the thumb screw.

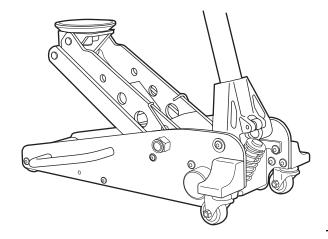
Bleeding Air from the Service Jack

Air can accumulate within a hydraulic system during shipment or after prolonged use. This entrapped air causes the jack to respond slowly or feel "spongy." To remove the entrapped air:

- 1. Open the release valve by turning the handle all the way counterclockwise (CCW).
- 2. Pump the handle six full strokes.
- 3. Close the release valve by turning the handle all the way clockwise (CW).
- 4. Pump the handle until the lift arm is fully extended.
- 5. Lower the lift arm by turning the handle all the way counterclockwise (CCW). If the jack does not immediately respond, repeat Steps 2-4.

Operating Instructions

- 1. Close the release valve by turning the handle clockwise (CW) as far as it will go.
- 2. Position the jack under the vehicle. **IMPORTANT:** Use the manufacturer's recommended lifting points on the chassis.
- 3. Pump the jack handle to raise the saddle to the contact point.
- 4. Check the placement of the jack; the load must be centered on the jack saddle. **IMPORTANT:** Avoid wheel obstructions such as gravel, tools, or uneven expansion joints.
- 5. Finish lifting the vehicle by pumping the handle. Do not attempt to raise the jack beyond its travel stops.
- Place approved support stands under the vehicle at points that will provide stable support. Before making repairs on the vehicle, lower it onto the support stands by SLOWLY and CAREFULLY turning the handle counterclockwise (CCW).



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Preventive Maintenance

Important: The greatest single cause of failure in hydraulic units is dirt. Keep the service jack clean and well lubricated to prevent foreign matter from entering the system. If the jack has been exposed to rain, snow, sand, or grit, it must be cleaned before it is used.

- 1. Store the jack in a protected area where it will not be exposed to corrosive vapors, abrasive dust, or other harmful elements.
- 2. Regularly lubricate the moving parts in the wheels, arm, and handle.
- 3. Replace the oil in the reservoir at least once per year. To check the oil level, lower the lift arm completely. Remove the phillips hd. oil screw. Oil level should be at the bottom of the filler screw hole. If necessary, add approved anti-wear hydraulic jack oil, and install the filler plug. Important: Alcohol, hydraulic brake fluid, or transmission oil could damage the seals and result in jack failure.
- 4. Inspect the jack before each use. Take corrective action if any of the following problems are found:
 - a. cracked, damaged housing
- c. leaking hydraulic fluid
- e. loose hardware

- b. excessive wear, bending, other damage
- d. scored, damaged piston rod
- f. modified equipment
- 5. Keep warning labels and instructional decals clean and readable. Use a mild soap solution to wash external surfaces of the jack.

Troubleshooting Guide

Repair procedures must be performed in a dirt-free environment by qualified personnel who are familiar with this equipment. **CAUTION:**All inspection, maintenance, and repair procedures must be performed when the jack is free of a load (not in use).

Trouble	Cause	Solution
Jack does not lift	1. Release valve is open.	1. Close release valve.
	2. Low/no oil in reservoir.	2. Fill with oil and bleed system.
	3. Air-locked system.	3. Bleed system.
	4. Load is above capacity of jack.	4. Use correct equipment.
	Delivery valve and/or bypass valve not working correctly.	5. Clean to remove dirt or foreign matter. Replace oil.
	6. Packing worn out or defective.	6. Replace hydraulic unit.
Jack lifts only partially	1. Too much or not enough oil.	1. Check oil level.
Jack advances slowly	Pump not working correctly.	1. Replace hydraulic unit.
·	2. Leaking seals.	2. Replace seals. Seal Kit No. 506988 is available from OTC.
Jack lifts load, but doesn't hold	1. Cylinder packing is leaking.	1. Replace hydraulic unit.
	Valve not working correctly (suction, delivery, release, or bypass).	2. Inspect valves. Clean and repair seat surfaces.
	3. Air-locked system.	3. Bleed system.
Jack leaks oil	1. Worn or damaged seals.	1. Replace hydraulic unit.
Jack will not retract	1. Release valve is closed.	Open release valve all the way counterclockwise (CCW). May be necessary to clean release valve.
Jack retracts slowly	1. Cylinder damaged internally.	1. Send jack to OTC-authorized service center. (Refer to OTC Form No. 104031
	2. Link section is binding.	2. Lubricate or replace link section.