

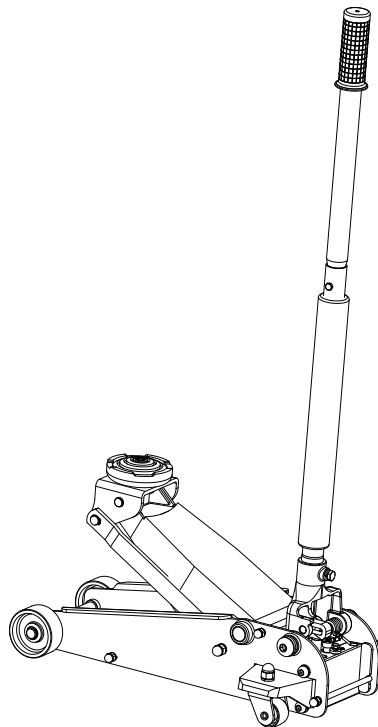
# Operating Instructions & Parts Manual



## MagicLift™ Service Jack

Model  
25022

Capacity  
2 Ton



U.S. Patent No's. 5,755,099 • 5,946,912



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

### ADVERTENCIA

- Leer, comprender, y seguir las instrucciones antes de utilizar el aparato.
- El manual de instrucciones y la información de seguridad deben estar comunicado en lengua del operador antes del uso.
- No seguir estas indicaciones puede causar daños personales o materiales.

### WARNING

To avoid **crushing and related injuries**:



- **NEVER** work on, under or around a load supported only by a hydraulic jack.
- **ALWAYS** use adequately rated jack stands.

**SFA Companies**

<http://www.omegalift.com>

**Read this manual and follow all the Safety Rules and Operating Instructions before using this product.**

Printed in China  
25022-M0 rev 1108

## SAFETY and GENERAL INFORMATION

**Save these instructions.** For your safety, read, understand, and follow the information provided with and on this jack before using. The owner and/or operator of this equipment shall have an understanding of this jack and safe operating procedures before attempting to use. The owner and/or operator shall be aware that the use and repair of this product may require special skills and knowledge. Instructions and safety information shall be conveyed in the operator's native language before use of this jack is authorized. If any doubt exists as to the safe and proper use of this jack, remove from service immediately.

**Inspect before each use.** Do not use if broken, bent, cracked, or damaged parts (including labels) are noted. Any jack that appears damaged in any way, operates abnormally or is missing parts, shall be removed from service immediately and the manufacturer notified. If you suspect that the jack was subjected to a shock load (a load dropped suddenly, unexpectedly upon it), immediately discontinue use until jack has been checked by a factory authorized service center (contact distributor or manufacturer for list of Authorized Service Centers). It is recommended that an annual inspection be done by qualified personnel. Labels and owner's manuals are available from manufacturer.

## PRODUCT DESCRIPTION

The Omega MagicLift™ Service Jack is designed to lift, but not support, one end of a vehicle. This jack must be used in conjunction with a pair of appropriately rated jack stands. Each MagicLift™ Service Jack has a unique feature, which provides fast, no load lifts to the jacking point, at which time it lifts in approximately 0.75~2" increments.

**⚠ NEVER use a hydraulic jack as a stand-alone device. After lifting, *immediately* support the lifted vehicle with a pair of appropriately rated jack stands. NEVER place *any* portion of your body beneath the vehicle when lifting OR lowering!**

## SPECIFICATIONS

Model	Capacity	Jack Size (L x W x H)	Min. Height	Max. Height
25022	2 Ton	23-1/4" x 12-5/8" x 6-1/4"	4-1/4"	16-1/4"

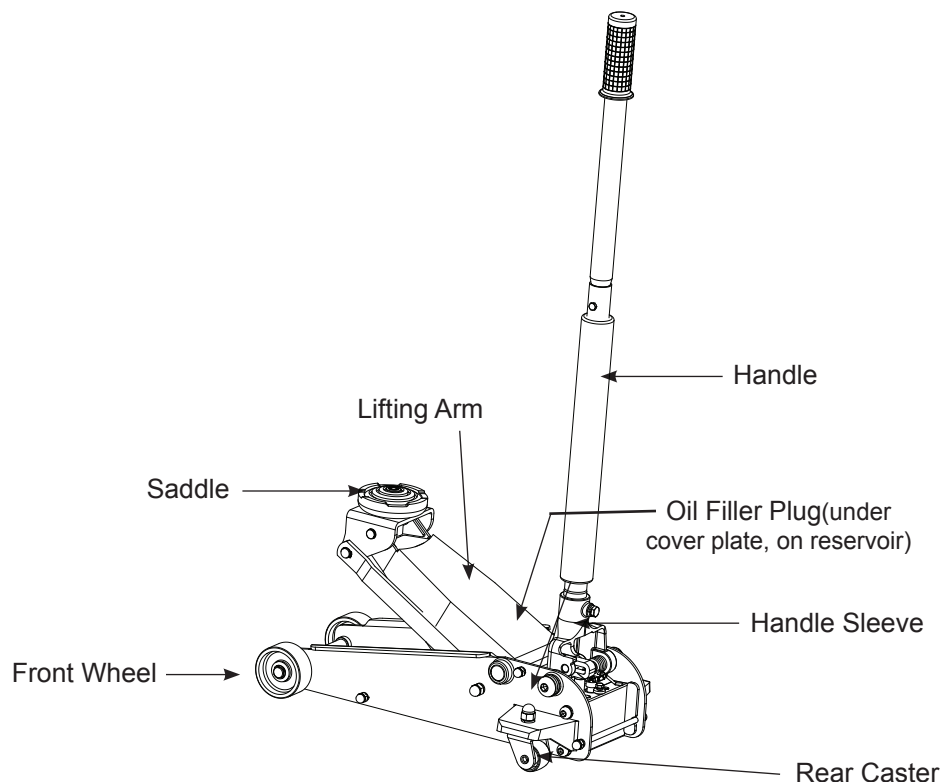


Figure 1 - Model 25022 Nomenclature

## PREPARATION

### Assembly

Insert handle into the handle sleeve. Tighten the bolt on handle sleeve to prevent accidental removal of handle while in use.

### Before Use

1. Verify that the product and the application are compatible, if in doubt call Omega Technical Service (888) 332-6419.
2. Before using this product, read the operator's manual completely and familiarize yourself thoroughly with the product, its components and recognize the hazards associated with its use.
3. To familiarize yourself with basic operation of this jack, locate and turn the release valve (handle):
  - a. Clockwise until firm resistance is felt to further turning. This is the '**CLOSED**' release valve position used to raise the load.
  - b. Counter-clockwise, but no more than 1/2 full turn from the closed position. This is the '**OPEN**' release valve position used to lower the load.
4. With saddle fully lowered, locate and remove cover plate, then the oil filler plug. Pump handle 6 to 8 full strokes. Check oil level. Proper oil level will vary from just covering the ram cylinder to 3/16" above it as seen from the oil filler hole (see Maintenance Section for details). Re-install the oil filler plug.
5. Check to ensure that jack rolls freely. Raise and lower the unloaded saddle throughout the lifting range before putting into service to ensure the pump operates smoothly.
6. Replace worn or damaged parts and assemblies with Omega authorized replacement parts only. Lubricate as instructed in Maintenance Section.

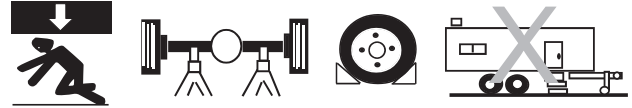
### Bleeding / Venting Trapped Air

With the release valve in the OPEN position (3b.) and with saddle fully lowered, locate and remove the oil filler plug. Pump 6 to 8 full strokes. This will help release any pressurized air which may be trapped within the reservoir. Reinstall the oil filler plug.

## **WARNING**

- **Study, understand, and follow** all printed materials provided with/on this product **before use**.
- **Do not** exceed rated capacity.
- Use **only** on hard, level surface.
- **This is a lifting device only!**
- **Immediately** after lifting, support the load with a **pair** of appropriately rated jack stands.
- Lift **only** on areas of the vehicle as specified by the vehicle manufacturer.
- **Do not** move or **dolly** the **vehicle** while on the jack.
- No alterations shall be made to this product.
- **Failure to heed** these markings may **result** in **personal injury and/or property damage**.

## **WARNING**



To avoid **crushing and related injuries**:

- **Never** work on, under or around a load supported only by hydraulic jack.
- **Always** use adequately rated jack stands.
- Chock each unlifted tire in both directions.
- **Do not** use this device to lift, level, lower, support nor move a house, mobile home, travel trailer, camper or any building structure.
- **Be alert** and **sober** when using this product. Do not operate under the influence of drugs or alcohol.

## **OPERATION**

### **Lifting**



*Only attachments and/or adapters supplied by the manufacturer shall be used. Lift only on area of the vehicle as specified by the vehicle manufacturer.*

1. Follow the vehicle manufacturer's recommended guidelines for lifting. Engage the emergency brake and chock each unlifted wheel in both directions to prevent inadvertent vehicle movement.
2. Close the release valve by turning the handle clockwise until firm resistance is felt.
3. Refer to the vehicle manufacturer owner's manual to locate approved lifting points on the vehicle. Center jack saddle under lift point.
4. Verify lift point, then pump handle to contact lift point. To lift, pump handle until load reaches desired height.
5. Transfer the load **immediately** to appropriately rated jack stands.



***NEVER** use hydraulic jack as a stand alone device! **ALWAYS** transfer the lifted load **IMMEDIATELY** to a pair of appropriately rated jack stands. Use one pair of jack stands per vehicle. Rated capacity is per pair only! Do not exceed rated capacity.*


### **Lowering**



*Be sure all tools and personnel are clear before lowering load. **Slowly open the release valve!** The more you turn the handle counter-clockwise, the faster the load will come down. **Maintain control** of the rate of speed at which the load lowers at all times!*

1. Raise load high enough to clear the jack stands.
2. Remove jack stands carefully (**always** used in pairs).
3. **Slowly** turn the handle counter-clockwise, but no more than 1/2 full turn. If the load fails to lower:
  - a. Use another jack to raise the vehicle high enough to reinstall jack stands.
  - b. Remove the malfunctioning jack and then the jack stands.
  - c. Use the functioning jack to lower the vehicle.
4. After removing jack from under the load, fully lower the saddle to reduce ram exposure to rust and contamination.

## MAINTENANCE

 Use **only** Mobil DTE 13M or equivalent hydraulic jack oil. Improper fluid can cause premature failure of the jack and the potential for sudden and immediate loss of load.

### Adding oil

It is difficult to confirm the correct oil level by simply looking into the oil reservoir after removing the oil filler plug. **\*Correct oil level** allows the saddle to reach its advertised maximum height and its advertised minimum height.

- Too *much* oil will not allow the saddle to lower completely.
  - Too *little* oil will not allow the saddle to raise completely.
1. With saddle fully lowered set jack in its upright, level position. Remove oil filler plug.
  2. \*Fill until oil *nearly* covers the inner cylinder as seen from the oil filler hole. Reinstall the oil filler plug.

### Changing oil

For best performance and longest life, replace the complete fluid supply at least once per year.

1. With saddle fully lowered, remove the oil filler plug.
2. Lay the jack on its side and drain the fluid into a suitable container.

**Note.** Dispose of hydraulic fluid in accordance with local regulations.

3. \*Fill until oil *nearly* covers the inner cylinder as seen from the oil filler hole. Reinstall the oil filler plug.

### Lubrication

A periodic coating of light lubricating oil to pivot points, axles and hinges will help to prevent rust and assure that wheels, casters and pump assemblies move freely.

### Cleaning

Periodically check the pump piston and ram for signs of rust or corrosion. Clean as needed and wipe with an oily cloth.

**Note:** Never use sandpaper or abrasive material on these surfaces!

### Storage

When not in use, store the jack with saddle fully lowered.



**Paint contains lead!**  
**DO NOT sand or grind painted surface!**

## TROUBLESHOOTING

Symptom	Possible Causes	Corrective Action
Jack will not lift load	<ul style="list-style-type: none"><li>• Release valve not tightly closed</li><li>• Load is too heavy</li></ul>	<ul style="list-style-type: none"><li>• Ensure release valve tightly closed</li><li>• Consider higher capacity jack</li></ul>
Jack will lift, but not maintain pressure	<ul style="list-style-type: none"><li>• Release valve not tightly closed</li><li>• Hydraulic unit malfunction</li></ul>	<ul style="list-style-type: none"><li>• Ensure release valve tightly closed</li><li>• Discontinue use, contact Omega Technical Service</li></ul>
Jack will not lower after unloading	<ul style="list-style-type: none"><li>• Reservoir overfilled</li><li>• Linkages binding</li></ul>	<ul style="list-style-type: none"><li>• Drain fluid to proper level</li><li>• Clean and lubricate moving parts</li></ul>
Poor lift performance	<ul style="list-style-type: none"><li>• Fluid level low</li><li>• Hydraulic unit malfunction</li></ul>	<ul style="list-style-type: none"><li>• Ensure proper fluid level</li><li>• Discontinue use, contact Omega Technical Service</li></ul>
Will not lift to full extension	<ul style="list-style-type: none"><li>• Fluid level low</li></ul>	<ul style="list-style-type: none"><li>• Ensure proper fluid level</li></ul>

## REPLACEMENT PARTS (refer to page 7)

Not all components of the jack are replacement items, but are illustrated as a convenient reference of location and position in the assembly sequence. When ordering parts, give Model number, serial number and parts description. Call or write for current pricing: SFA Companies, 10939 N. Pomona Ave. Kansas City, MO 64153, USA. Tel: (888) 332-6419 Fax: (816) 891-6599 E-Mail: sales@omegalift.com Website: <http://www.omegalift.com>

### Replacement Parts Illustration for model 25022

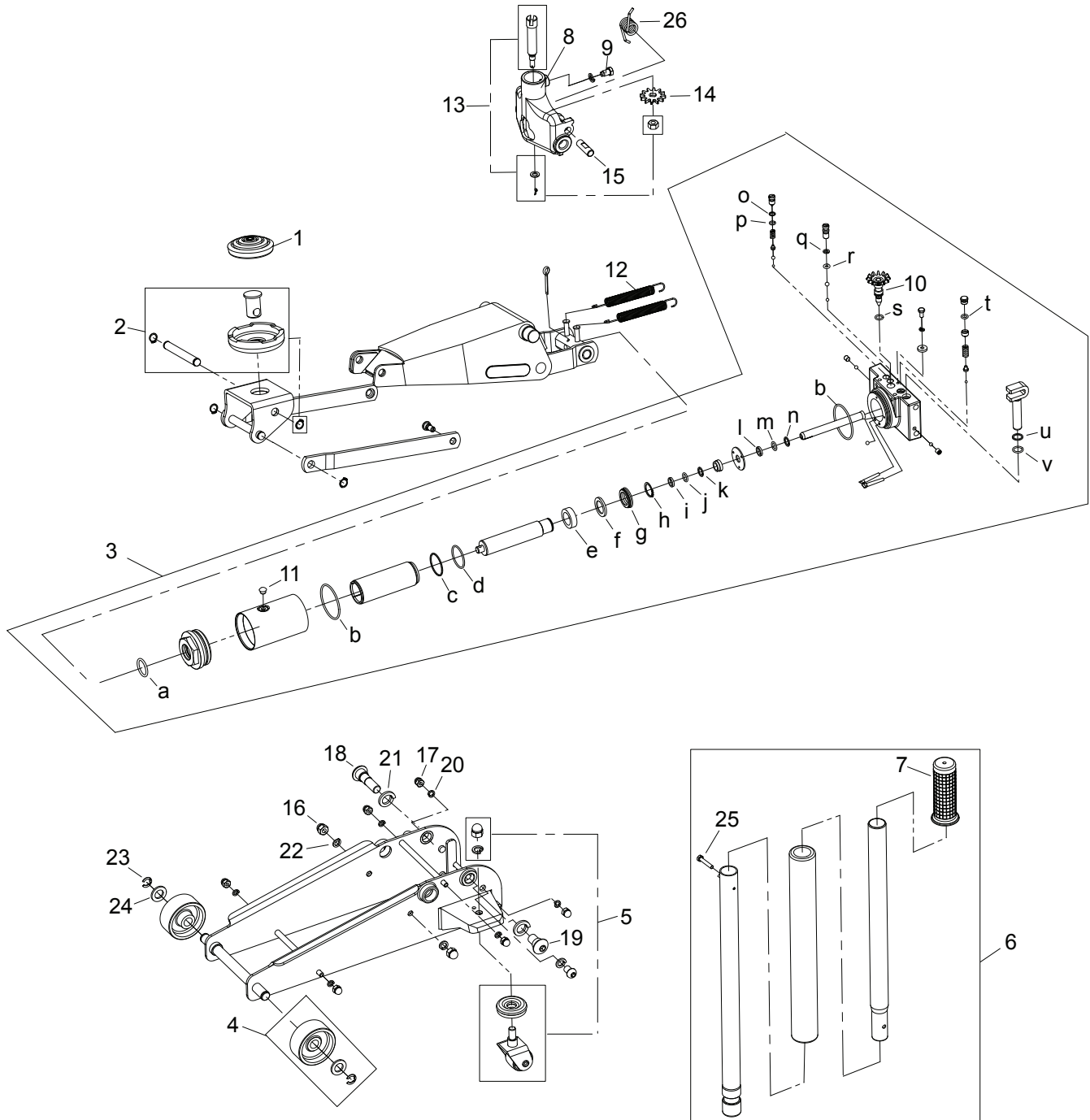


Figure 3 - Replacement Parts Illustration for Model 25022

## Replacement Parts List for model 25022

Item#	Part#	Description	Qty.
1	G73800-0006	Saddle pad	1
2	G58200-0002	Saddle assy	1
3	G58200-0001	Hydraulic unit	1
4	G58200-0003	Front wheel assy	1
5	G58200-0004	Rear caster assy	1
6	G58200-0005	Pump handle assy	1
7	G07000-0002	Pump handle grip	1
8	G58200-0006	Handle fork	1
9	G48900-0024	Bolt	1
10	G48900-0004	Release valve (includes lower gear)	1
11	F36100-0001	Oil filler plug	1
12	G62000-1003	Lift arm return spring	2
13	G58200-0007	Pump handle gear shaft assy	1
14	G48900-0016	Pump handle gear	1
15	G58200-0008	Pivot pin, pump piston	1
16	G58200-0009	Cap nut, M10	2
17	G58200-0010	Cap nut, M8	6
18	G59509-0016	Handle fork / frame bolt, RH	1
19	G59509-0015	Handle fork / frame bolt, LH	1
20	G58200-0011	Lock washer, M8	6
21	G59305-0006	Lock washer	2
22	G59305-0005	Lock washer, M10	3
23	G58200-0012	E-clip	2
24	G72508-0003	Flat washer	2
25	G58200-0013	Pump handle assembly bolt	1
26	G48900-0036	Return spring, handle fork	1
**	G58200-0000	Repair Kit	-
-	25022-M0	OIPM	-
-	25022-L0	Product Label	-

### \*\*Repair Kit Contents:

Item	Description	Qty	Item	Description	Qty
a	O-ring	1	l	Back-up washer	1
b	O-ring	2	m	O-ring	1
c	Back-up washer	1	n	Collar washer	1
d	O-ring	1	o	Washer	1
e	Ram bearing	1	p	Oil seal	1
f	Collar, u-cup	1	q	Washer	1
g	U-cup	2	r	Oil seal	1
h	Snap ring	2	s	O-ring	1
i	Back-up washer	2	t	O-ring	1
j	O-ring	1	u	Back-up washer	1
k	Back-up washer	1	v	O-ring	1

(\*\*) Replacement requires special skills, knowledge, and equipment. Only an authorized service center may perform the repair and/or replacement of these items.

## ONE YEAR LIMITED WARRANTY

For a period of one (1) year from date of purchase, SFA Companies will repair or replace, at its option, without charge, any of its products which fails due to a defect in material or workmanship under normal usage. This limited warranty is a consumer's exclusive remedy.

Performance of any obligation under this warranty may be obtained by returning the warranted product, freight prepaid, to SFA Companies Warranty Service Department, 10939 N. Pomona Ave., Kansas City, MO 64153.

Except where such limitations and exclusions are specifically prohibited by applicable law,

(1) THE CONSUMER'S SOLE AND EXCLUSIVE REMEDY SHALL BE THE REPAIR OR REPLACEMENT OF DEFECTIVE PRODUCTS AS DESCRIBED ABOVE.

(2) SFA Companies SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGE OR LOSS WHATSOEVER.

(3) ANY IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL BE LIMITED TO ONE YEAR, OTHERWISE THE REPAIR, REPLACEMENT OR REFUND AS PROVIDED UNDER THIS EXPRESS LIMITED WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER, AND IS PROVIDED IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED.

(4) ANY MODIFICATION, ALTERATION, ABUSE, UNAUTHORIZED SERVICE OR ORNAMENTAL DESIGN VOIDS THIS WARRANTY AND IS NOT COVERED BY THIS WARRANTY.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

