2 TON HEAVY DUTY FLOOR SERVICE JACK



owner's guide and PARTS LIST

FLOOR SERVICE JACK

ARTICLE NO. (TONS)

61-85046

FORM 944 06770053



CAUTION

THIS JACK IS DESIGNED FOR ACKING PURPOSES ONLY. AFTER JACKING, ALWAYS USE SAFETY STANDS TO SUPPORT LOAD BEFORE MAKING REPAIRS. FOR YOUR SAFETY-DO NOT OVERLOAD THIS JACK BEYOND ITS RATED CAPACITY.

OPERATING INSTRUCTIONS

Installing the Handle

Back out lower Hex Head Bolt and insert handle into handle base as shown. Rotate handle slightly to make sure cross pin fully engages into Release Valve slot. Turn Hex Head Bolt into Handle Base all the way until snug. Screw end must seat into groove on handle. Check to be sure handle is properly engaged by trying to "jerk" it out of Handle Base.

IMPORTANT: Sometimes during shipment and handling, air gets into the hydraulic system, causing poor lifting performance. Purge any air from the system by fully opening Release Valve (turn handle counter-clockwise all the way); then, while holding the saddle down, operate pump handle rapidly several times.

Positioning under Load & Raising Jack

- Close Release Valve to a SNUG-TIGHT position turning handle CLOCKWISE. (DO NOT OVER-TIGHTEN — this could cause damage to Valve operation).
- Position jack under load so that saddle will contact load firmly and is centered by slip lugs so it cannot slip.
- Operate jack handle until saddle approaches contact with load. Once again, check to see that saddle is correctly positioned and load is "LOCKED IN" by Slip Lugs. Raise load to desired height.

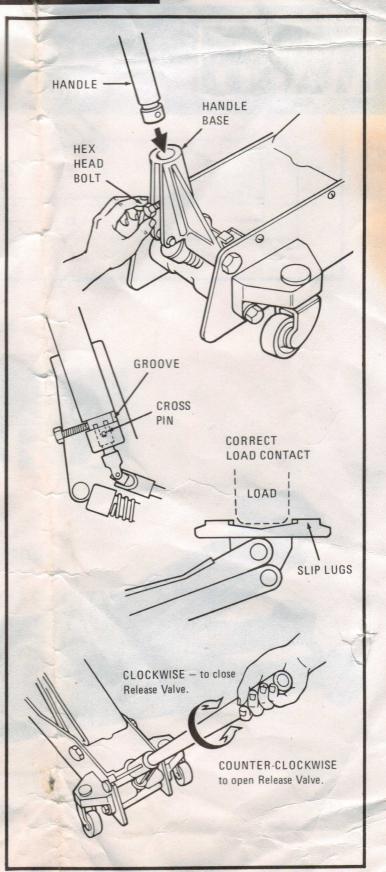
Lowering the Jack

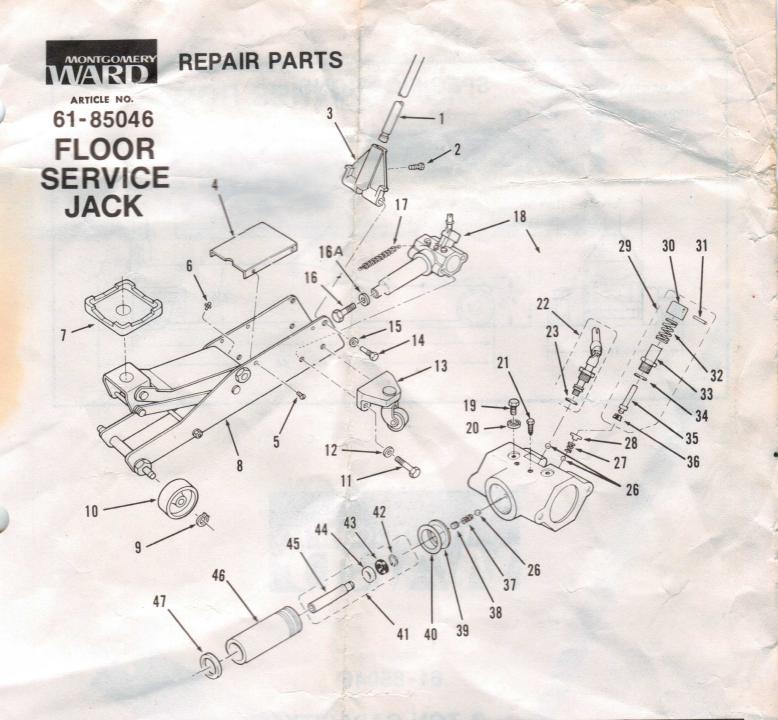
Open Release Valve VERY SLOWLY by turning handle COUNTER-CLOCKWISE until it stops. (DO NOT TRY TO TURN FURTHER after you feel it stop — to do so could damage the jack).

MAINTENANCE PROCEDURES

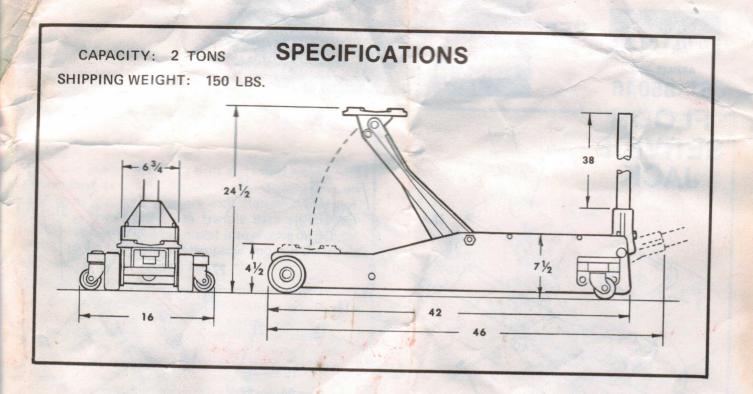
IMPORTANT: When adding or replacing oil, always use a good grade hydraulic jack oil. Avoid mixing types of oil. DO NOT use Brake Fluid, Alcohol, Glycerine, detergent motor oil or dirty oil. Improper fluid can cause serious internal damage to jack. When adding oil, be VERY CAREFUL not to permit dirt or any foreign matter to get into the system.

Check Ram and Plunger every 3 months for any signs of rust or corrosion. Clean as needed and wipe with an oily cloth. When not using the jack, always leave the Saddle all the way down. Add grease to Lift Arm Fitting at least twice yearly, depending upon usage.





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| 1 | 220004 | Handle Assy | 20 | 8011 | † Stat-o-seal | 37 | 4005 | † Spring |
| 2 | 3048 | Bolt | 21 | 3002 | Screw | 38 | 3005 | Retainer Screw |
| 3 | 220010 | Handle Base Assy (Red) | 22 | 217015 | Release Valve Assy | 39 | 217031 | Gasket - Cylinder |
| 4 | 220006 | Cover Plate (Red) | | | includes: | 40 | 217034 | Back-up Ring |
| 5 | 3049 | Screw | 23 | 8018 | "O" Ring | 41 | 217065 | Ram Assy |
| 6 | 13001 | Grease Fitting | | | | | | includes: |
| 7 | 217163 | Saddle-square cast | 24 | | | 42 | 12048 | Snap Ring |
| 8 | 220005 | Frame & Lift Arm Assy (Red) | 25 | | | 43 | 8024 | Seal - "U" Cup |
| 9 | 220008 | Snap Ring | 26 | 9001 | Check Ball - 7/32" | 44 | 217067 | Retainer Ring |
| 10 | 220007 | Wheel (Red) | 27 | 4009 | Spring | | | Ram |
| 11 | 3051 | Bolt | 28 | 217033 | Retainer | 45 | 217066 | Ram |
| 12 | 2047 | Lockwasher | 29 | 217020 | Pump Assy | | | |
| 13 | 217080 | Rear Caster Assy (Red) | | | includes: | 46 | 217032 | Cylinder |
| 14 | 217014 | Bolt | 30 | 217023 | Cap - Pump Piston | 47 | 12052 | Split Ring |
| 15 | 2046 | Lockwasher | 31 | 7034 | Roll Pin | | | |
| 16 | 3054 | Bolt | 32 | 4012 | Spring | | | |
| 16A | 2046 | Lockwasher | 33 | 217022 | Pump Body | | | |
| 17 | 4011 | Spring | 34 | 12038 | "O" Ring | | | |
| 18 | 217035 | Oil Block Assy - complete | 35 | 217021 | Pump Piston | | N. Carlotte | The state of the s |
| | | includes: | 36 | 8026 | Seal - "U" Cup | | | |
| 19 | 3043 | Bolt | | | | | | |





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61-85046

2 TON CAPACITY
HEAVY DUTY
FLOOR SERVICE JACK

Made in U.S.A.
PATENT NO.
4018421