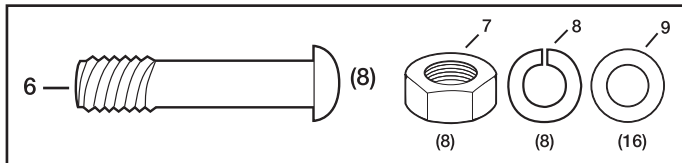


## ASSEMBLY INSTRUCTIONS

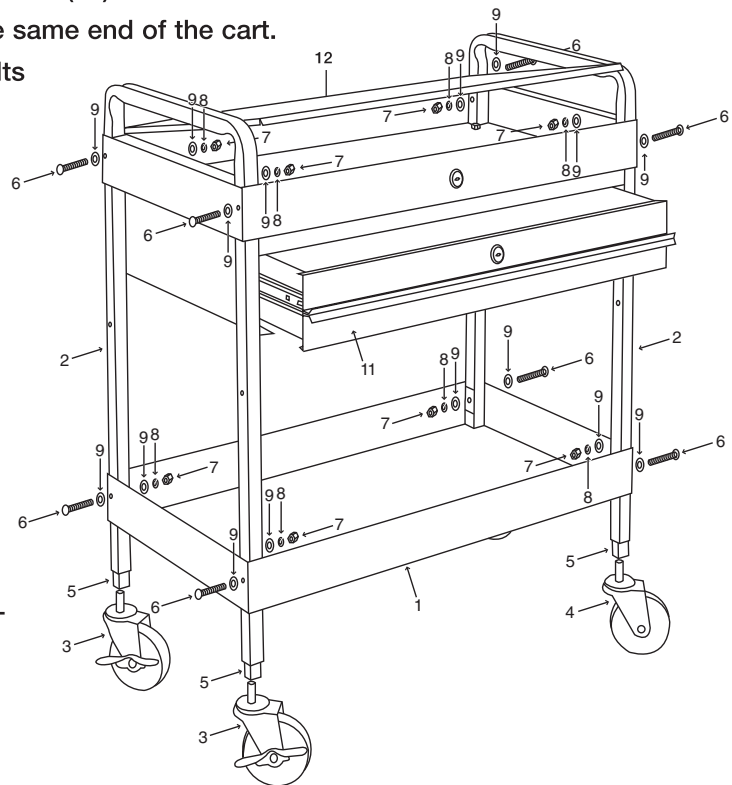
- Step 1** Slide chrome legs (#2) into square holes cut in locking top (#12) until bolt holes are aligned at top of legs.
- Step 2** Insert bolt (#6) into hole on leg and tray. Fasten nut (#7) using lock washer (#8) and flat washers (#9), **BUT DO NOT TIGHTEN NUT COMPLETELY AT THIS TIME.** Repeat this procedure on all four corners.
- Step 3** Repeat Step 1 with second tray (#1) at bottom of legs.
- Step 4** Repeat Step 2 with bottom tray (#1).
- Step 5** Insert casters (#3, #4) into the hole of plastic inserts (#5).
- NOTE:** Insert the two locking casters (#3) at the same end of the cart.
- Step 6** Now go back and tighten all loose nuts and bolts (Torque to 60 in. lbs.).
- Step 7** For drawer assembly instructions, if this feature is available with model purchased, go to Step 8 on reverse side.

Bolt kit (#10) for SP8230 cart:



## PARTS LIST

Item No.	Part No.	Req'd No.	Description
1	8007Y	1	Replacement Tray for Yellow Cart
	8007BK		Replacement Tray for Black Cart
	8007BL1		Replacement Tray for Blue Cart
	SP8225AS		Replacement Tray for Red Cart
2	RSSC7	2	Chrome Leg/ea.
3	RSSCPLW	2	Locking Caster/ea.
4	RSSCPW	2	Non-Locking Caster/ea.
5	RSSCPPI	1	Set of 4 Plastic Inserts
10	RSSCPHK	1	Bolt Kit (Incl. #6, 7, 8, 9)
11	SP8230LDY	1	Replacement Drawer w/Clip-On Roller Bearing Slides for Yellow Cart
	SP8230LDBK		Replacement Drawer w/Clip-On Roller Bearing Slides for Black Cart
	SP8230LDBL		Replacement Drawer w/Clip-On Roller Bearing Slides for Blue Cart
	SP8225BLDA		Replacement Drawer w/Clip-On Roller Bearing Slides for Red Cart
12	8002Y	1	Replacement Locking Top for Yellow Cart
	8002BK		Replacement Locking Top for Black Cart
	8002BL1		Replacement Locking Top for Blue Cart
	SP8225ALT		Replacement Locking Top for Red Cart



### Also Available:

RS8006HDL	Drawer Handle (Red, Black or Blue Cart)
RS8006HDLB	Black Drawer Handle for Yellow Cart
RS8006LK	Drawer Lock with Keys
RS8006LK2	Matching Locks for Drawer and Top/pr.
RSSP8230SLIDE	Clip-On Roller Bearing Slides/pr.
RSDET8PK	Detents for Slides/8pk.
RS8002BR	Brace for locking top/each (with hardware)
SP8230SSBK	Side Shelf (Black)
SP8230SSBL	Side Shelf (Blue)
SP8230SSY	Side Shelf (Yellow)
SP82DL	Drawer Liner for SP Carts

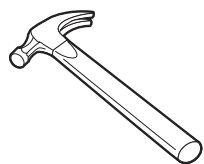


**WARNING:** This product can expose you to chemicals including nickel, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

# Locking Drawer with Roller Bearing Slides

## ASSEMBLY INSTRUCTIONS

### Tools Needed for Assembly:



#3 Phillips®  
Head  
Screwdriver

### Hardware included for attaching drawer to cart:



(6 per unit) (6 per unit) (12 per unit) (4 per unit)



**Step 8** With the cart fully assembled, take a small punch and hammer, and gently knock out the 4 pre-scored dimples in the top tray.

**Step 9** Turn the cart on its handles as shown in drawing B. You will see the 4 holes that you knocked out.

**Step 10** Disassemble the locking drawer (if not already disassembled) by removing all bolts. Product must match illustration A before proceeding to Step 11.

**Step 11** Line up the holes on the back of the shelf with part #1A, the left side of the drawer cabinet as shown in drawing B. Part 1A and 2 overlap and connect as shown in drawing C. Insert bolts and washers from underneath the shelf and washers and nuts on other side.

**Do not completely tighten the nut at this time.**

**Step 12** Line up the holes on the back of the shelf with part #1B, the right side of the drawer cabinet and the other end of part #2, the back plate of the drawer cabinet. Insert bolts and washers from underneath the shelf and washers and nuts on other side.

**Do not completely tighten the nut at this time.**

**Step 13** Line up the holes on part #3, the front panel of the drawer cabinet, with the other end of 1A, 1B, and the front end of the shelf. Place part #3 under 1A & 1B, and attach to the shelf. Insert bolts and washers from underneath the shelf and washers and nuts on other side.

**Do not completely tighten the nut at this time.**

**Step 14** Turn the cart back on its casters.

**Step 15** Attach the handle to the front of the drawer with the 4 screws provided. The 4 holes on the front of the drawer have already been drilled out for you.

**Step 16** Before inserting the drawer into the service cart cabinet, make sure the roller bearing case is extended all the way out to the black plastic end stop. (This ensures proper alignment during insertion.) Hold the roller bearing case in place while inserting drawer. If necessary, adjust the drawer rails (items 1A and 1B) to allow the drawer to slide on smoothly. Once you have determined the width which allows the drawer to slide in and out smoothly refer back to steps 11, 12, and 13 to tighten the nuts down completely.

**CAUTION: DO NOT FORCE THE DRAWER ONTO THE SLIDE RAILS.**  
This may cause permanent damage to the slide roller bearings.

