

- Operating Instructions • Warning Information
- Parts Breakdown

SPECIFICATIONS

MT1733

Max. Free Speed	10,000 RPM
Working Torque	5-45 Ft. Lbs.
Max. Torque	60 Ft. Lbs.
Air Inlet	1/4" NPT
Air Hose Size	3/8" ID
Recommended Air Pressure	90 PSIG
Length	4.80"
Net Weight	2.09 LBS.
Air Consumption	1.54 CFM



MT1733

1/4"
Impact Wrench



! WARNING



**ALWAYS READ
INSTRUCTIONS
BEFORE USING
POWER TOOLS**



**ALWAYS WEAR
SAFETY GOGGLES**



**WEAR HEARING
PROTECTION**



**AVOID
PROLONGED
EXPOSURE TO
VIBRATION**

! WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

!WARNING

FAILURE TO OBSERVE THESE WARNINGS COULD RESULT IN INJURY



THIS INSTRUCTION MANUAL CONTAINS IMPORTANT SAFETY INFORMATION.

READ THIS INSTRUCTION MANUAL CAREFULLY AND UNDERSTAND ALL INFORMATION BEFORE OPERATING THIS TOOL.

- Always operate, inspect and maintain this tool in accordance with American National Standards Institute Safety Code of Portable Air Tools (ANSI B186.1) and any other applicable safety codes and regulations.
- For safety, top performance and maximum durability of parts, operate this tool at 90 psig 6.2 bar max air pressure with 3/8" diameter air supply hose.
- Always wear impact-resistant eye and face protection when operating or performing maintenance on this tool.
- Always wear hearing protection when using this tool. High sound levels can cause permanent hearing loss. Use hearing protection as recommended by your employer or OSHA regulation.
- Keep the tool in efficient operating condition.
- Operators and maintenance personnel must be physically able to handle the bulk, weight and power of this tool.
- Air powered tools can vibrate in use. Vibration, repetitive motions or uncomfortable positions over extended periods of time may be harmful to your hands and arms. Discontinue use of tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.
- Air under pressure can cause severe injury. Never direct air at yourself or others. Always turn off the air supply, drain hose of air pressure and detach tool from air supply before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool. Failure to do so could result in injury. Whip hoses can cause



serious injury. Always check for damaged, frayed or loose hoses and fittings, and replace immediately. Do not use quick detach couplings at tool. See instructions for correct set-up.

- Place the tool on the work before starting the tool.
- Slipping, tripping and/or falling while operating air tools can be a major cause of serious injury or death. Be aware of excess hose left on the walking or work surface.
- Keep body working stance balanced and firm. Do not overreach when operating the tool.
- Anticipate and be alert for sudden changes in motion during start up and operation of any power tool.
- Do not carry tool by the hose. Protect the hose from sharp objects and heat.
- Tool shaft may continue to rotate briefly after throttle is released. Avoid direct contact with accessories during and after use. Gloves will reduce the risk of cuts or burns.
- Keep away from rotating end of tool. Do not wear jewelry or loose clothing. Secure long hair. Scalping can occur if hair is not kept away from tool and accessories. Choking can occur if neckwear is not kept away from tool and accessories.
- Impact wrenches are not torque control devices. Fasteners with specific torque requirements must be checked with suitable torque measuring devices after installation with an impact wrench.
- Use only impact wrench sockets and accessories on this tool. Do not use hand
- Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel.
- Do not force tool beyond its rated capacity.
- Do not remove any labels. Replace damaged labels.



OPERATION

The air regulator knob can be used as an air throttle, if there are no other means of regulating air. Turn the air regulator knob all the way to position 4 for maximum power.

The air regulator can be used to adjust torque to the approximate tightness of a known fastener. To set the tool to desired torque, select a nut or screw of known tightness of the same size, thread pitch and thread condition as those on the job. Turn air regulator to low position, apply wrench to nut and gradually increase power (turn regulator to admit more air) until nut moves slightly in the direction it was originally set. The tool is now set to duplicate that tightness - note regulator setting for future use. When tightening nuts not requiring critical torque values, run nut up flush and then tighten an additional one-quarter to one-half turn (slight additional turning is necessary if gaskets are being clamped). For additional power needed on disassembly work, turn regulator to its fully open position. This impact wrench is rated at 3/8" USS bolt size. Rating must be down graded for spring U bolts, tie bolts, long cap screws,

double depth nuts, badly rusted conditions and spring fasteners as they absorb much of the impact power. When possible, clamp or wedge the bolt to prevent springback.

Soak rusted nuts in penetrating oil and break rust seal before removing with impact wrench. If nut does not start to move in three to five seconds use a larger size impact wrench. Do not use impact wrench beyond rated capacity as this will drastically reduce tool life.

The reversing valve is used to change the rotation of the tool. When the valve is out, the tool is in a forward or right hand rotation. When the valve is pushed in, the rotation is reverse or left hand.

NOTE: Actual torque on a fastener is directly related to joint hardness, tool speed, condition of socket and the time the tool is allowed to impact.

Use the simplest possible tool-to-socket hook up. Every connection absorbs energy and reduces power.

FEATURES

- Super power-to-weight ratio with up to 60 ft. lbs. of power in only a 2 lb. tool
- Built in comfort grip
- Built in regulator for added versatility
- Rear Handle exhaust for convenience
- Overall length of just 4.8" makes it a great tool for tight spaces

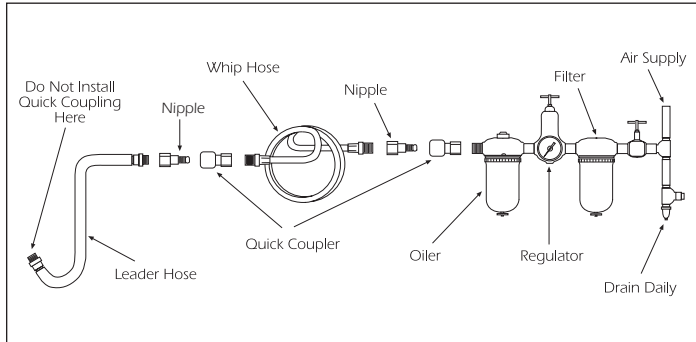
AIR SUPPLY

Tools of this class operate on a wide range of air pressures. It is recommended that air pressure of these tools measures 90 PSI at the tool while running free. Higher pressure and unclean air will shorten tool life because of faster wear and may create a hazardous condition.

Water in the air line will cause damage to the tool. Drain the air tank daily. Clean the air inlet filter screen on at least a weekly schedule. The recommended hook-up procedure can be viewed in Figure 1.

The air inlet (Figure 2), used for connecting air supply, has standard 1/4" NPT American Thread.

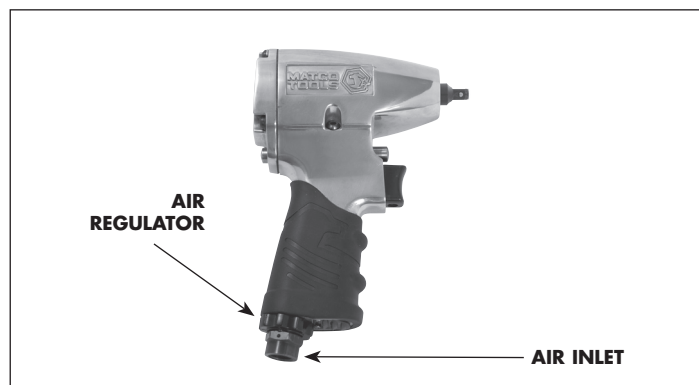
Line pressure should be increased to compensate for unusually long air hoses (over 25 feet). Minimum hose diameter should be 3/8" I.D. and fittings should have the same inside dimensions.

**FIG. 1****TROUBLESHOOTING**

Other factors outside the tool may cause loss of power or erratic action. Reduced compressor output, excessive drain on the air line, moisture or restrictions in air pipes or the use of hose connections of improper size or poor conditions may reduce air supply. If outside conditions are in order, and the tool still performs erratically, disconnect tool from hose and take tool to your nearest Matco authorized service center.

LUBRICATION & MAINTENANCE

Lubricate the tool daily with a good grade of air tool oil. If no air line oiler is used, run a teaspoon of oil through the tool. The oil can be squirted into the tool air inlet Figure 2, or into the hose at the nearest connection to the air supply, then run the tool. A rust inhibitive oil is acceptable for air tools.

**FIG. 2****WARRANTY**

Matco warrants its air tools for a period of 1 year to the consumer. We will repair any MT Series air tool covered under this warranty which proves to be defective in material or workmanship during the warranty period. In order to have your tool repaired, return the tool to either of the Matco Authorized Warranty Centers listed below, freight prepaid. Please include a copy of your proof of purchase and a brief description of the problem. The tool will be inspected and if any part or parts are found to be defective in material or workmanship, the tool will be repaired free of charge and returned to you freight prepaid.

This warranty gives you specific rights. You may also have other rights which vary from state to state.

The foregoing obligation is Matco's sole liability under this or any implied warranty and under no circumstances shall Matco be liable for any incidental or consequential damages.

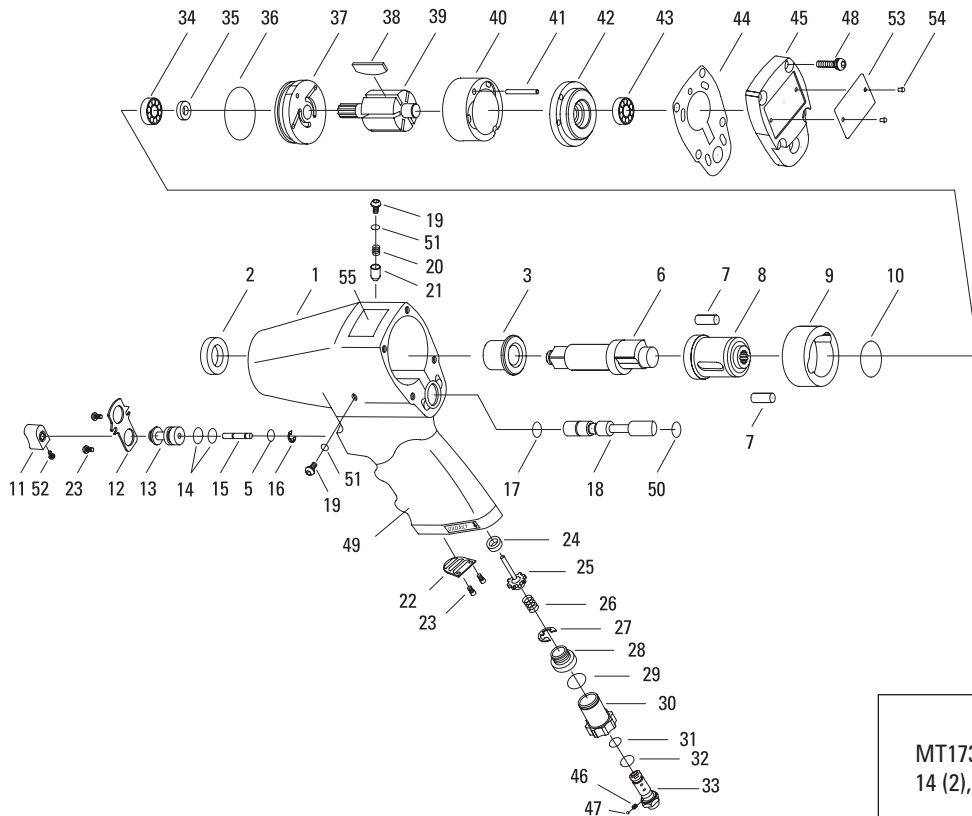
Note: Some states do not allow the exclusion or limitation of

incidental or consequential damages so the above limitation or exclusion may not apply to you.

MATCO AIR COMMAND
Tool Repair SV
1330 Commerce Dr.
Stow, OH 44224
(800) 433-7098

DISCOUNT TOOL REPAIR
3433 Losee Rd. #1
North Las Vegas, NV 89030
(702) 657-6570

MT1733 1/4" Impact Wrench



TUNE-UP KIT

MT1733TK includes Ref. Nos. 2, 4, 5 (1), 10, 14 (2), 17, 29, 31, 32, 35, 36, 38 (6), 44, 50, 51

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	RS173301	Housing w/Valve Sleeve	1
2	RS173302	Oil Seal	1
3	RS173303	Anvil Bushing	1
5	RS173305	O-Ring	1
6	RS173306A	Anvil (ball detent)	1
7	RS173307	Hammer Pin	2
8	RS173308	Hammer Cage	1
9	RS173309	Hammer	1
10	RS173310	O-Ring	1
11	RS173311	Trigger	1
12	RS173312	O-Ring Stop Cover	1
13	RS173313	Valve Bushing	1
14	RS173314	O-Ring	2
15	RS173315	Valve Stem	1
16	RS173316	Snap Ring	1
17	RS173317	O-Ring	1
18	RS173318	Reverse Valve	1
19	RS173319	Screw	2
20	RS173320	Spring	1
21	RS173321	Reverse Stop Valve Pin	1
22	RS173322	Exhaust Deflector	1
23	RS173323	Screw	4
24	RS173324	Washer	1
25	RS173325	Valve Stem	1
26	RS173326	Spring	1
27	RS173327	Snap Ring	1

REF. NO.	PART NO.	DESCRIPTION	QTY.
28	RS173328	Adapter Screw	1
29	RS173329	O-Ring	1
30	RS173330	Air Regulator	1
31	RS173331	O-Ring	1
32	RS173332	O-Ring	1
33	RS173333	Air Inlet	1
34	RS1005062	Bearing	1
35	RS173335	Oil Seal	1
36	RS173336	O-Ring	1
37	RS173337	Front Plate	1
38	RS173338	Rotor Blade	6
39	RS173339	Rotor	1
40	RS173340	Cylinder	1
41	RS173341	Pin	1
42	RS173342	Rear Plate	1
43	RS173343	Bearing	1
44	RS173344	Rear Gasket	1
45	RS173345	Rear Cover	1
46	RS173346	Spring	1
47	RS173347	Steel Ball	1
48	RS173348	Screw & Spring Washer	4
49	RS173349	Rubber Grip	1
50	RS173350	O-Ring	1
51	RS173351	O-Ring	1
52	RS173352	Screw	1