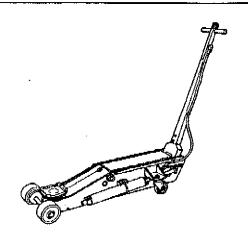


MODEL W93662 HYDRAULIC SERVICE JACK (10 TON - SERIES: "E")

OWNER/OPERATOR MANUAL



SPECIFICATIONS

RATED LIFTING CAPACITY 20,000 lbs LOW PICK UP HEIGHT 6-1/2" 25" HIGH LIFTING POINT 7-1/2" LIFT CAP SIZE (SQUARE) 53-3/8" CHASSIS LENGTH CHASSIS HEIGHT 9-3/4" 50" HANDLE LENGTH FRONT WHEEL DIAMETER 6" CASTER WHEEL DIAMETER 150 psi MAXIMUM AIR PRESSURE SUPPLY 140 psi for 20,000 lbs REQUIRED AIR PRESSURE FOR LIFTING LOADS 125 psi for 17,500 lbs 100 psi for 13,000 lbs 75 psi for 10,000 lbs 430 lbs SHIPPING WEIGHT

DESCRIPTION

Model W93662 jack is designed for shops where heavy equipment is serviced. The jack provides the following features:

- · Operates manually or with air.
- Dual action pump raises the jack quickly to contact a vehicle lift surface.
- Long chassis and handle reaches under long, low vehicles.
- Handle adjusts to three pumping positions for operator convenience and low clearance vehicles.
- Automatic overload protection prevents overloading and exceeding the jack rated lifting capacity.

OWNER/OPERATOR RESPONSIBILITY

It is the owner/operator responsibility to properly use and maintain this equipment.

The instructions and warning contained in this manual shall be read and under-

stood by the owner/operator prior to operating this equipment.

If an owner/operator does not understand English, the contents of this manual shall be explained in the owner/ operator native language to assure the owner/operator comprehends.

It is the owners/operators responsibility to maintain the legibility of all warning and instruction labels.

The owner/operator shall retain this manual for future reference to important warnings, operating and maintenance instructions.



FOR YOUR



USE VEHICLE STANDS OR
OTHER APPROPRIATE
SUPPORTS TO SUPPORT THE
VEHICLE /LOAD
BEFORE GETTING UNDER IT.

A WARNING

FAILURE TO FOLLOW
WARNINGS MAY RESULT
IN INJURY OR
PROPERTY DAMAGE

U<mark>SE VEHICLE STANDS</mark> AFTER LIFTING

- Use only as a lifting device.
- Center the load on the saddle.
- Lift only at locations suggested by the manufacturer.
- Use jack and vehicle stand saddle lugs for gripping.
- Do not exceed rated capacity.
- Use only on hard level surfaces.
- Set parking brakes and chock wheels.
- Do not crawl under vehicle when placing stands.
- Lower the vehicle slowly.
- For safety, follow the Instructions in Owner's Manual.

One Lincoln Way St. Louis, Missouri 63120-1578 Customer Service (314) 679-4300 Copyright 1993 Printed in U.S.A. Section 2 Service Jacks

INSPECTION

Prior to operation or maintenance a visual jack inspection shall be made. Check for bent or worn chassis parts, hydraulic leaks, damaged, loose or missing parts.

Check jack operation by connecting air hose to jack, closing release valve and pressing air control valve. Make sure jack operates smoothly and is not binding or requires lubrication. If jack does not respond to air pressure, disconnect air hose and manually pump jack handle. If jack still does not respond to pump action, refer to TROUBLESHOOTING and perform AIR PURGING procedure.

If jack is damaged, badly worn, or operates abnormally it shall be removed from service. Contact a factory authorized service center for repair.

If the jack has been subjected to an abnormal load or shock, the jack shall be inspected by a factory authorized service center.

An annual jack inspection is recommended to be performed by a factory authorized service center.

OPERATION

Jack operation is controlled by external air pressure, the air control valve and opening and closing the release valve with the release knob located on the top of the handle. To raise the jack, connect air hose to jack, firmly close the release valve by turning the release knob clockwise and pressing air control valve. To lower the jack, open the release valve by turning the release knob counterclockwise. The jack may also be operated manually by pumping the jack handle.

When operated manually, the dual action pump will raise the jack quickly until the load is contacted. The pump will then switch automatically to high pressure to raise the load.

The jack handle position may be changed by pulling out the release knob to disengage the lock and moving the handle to the desired position. Three handle positions are provided for operator convenience.

RAISING A VEHICLE

- A. Set vehicle parking brakes and block vehicle wheels.
- B. Open release valve by turning release knob counterclockwise and allow jack to fully retract.
- C. Connect air hose to jack. 140 psi is required for rated lifting capacity (20,000 lbs.).
- D. Position jack under desired vehicle lifting point suggested by manufacturer. Floor area in front of jack wheels must be free of obstructions to allow jack to move forward while lifting.
- Select the best handle position to operate the jack by pulling up on release knob.
- F. Firmly close release valve by turning release knob clockwise.
- G. The jack lift cap must contact the vehicle lift surface squarely and as close to center of lift cap as possible.
- H. Press air control valve and raise vehicle to desired height. DO NOT lift vehicle any higher than is needed to make repairs.
- DO NOT crawl under vehicle while positioning vehicle stands.
- Slowly and carefully lower vehicle on to vehicle stands or other appropriate supports.

LOWERING A VEHICLE

- Make sure release valve is closed by firmly turning release knob clockwise.
- B. Press air control valve and raise vehicle just enough to clear vehicle stands or support means.

- C. Remove vehicle stands or other support means from under vehicle. DO NOT crawl under vehicle when removing vehicle stands.
- Slowly turn release knob counterclockwise to open release valve and lower vehicle.
- E. When vehicle is fully lowered, remove jack from under vehicle.

MAINTENANCE

CHECKING HYDRAULIC OIL LEVEL

Fill hydraulic reservoir as follows:

- Open release valve by turning release knob counterclock wise and allow jack to fully retract.
- B. Raise front end of the cover over hydraulic unit assembly to gain access to filler plug on top of the reservoir.
- C. Clean dirt from around filler plug and remove filler plug from hydraulic unit assembly.
- D. Fill hydraulic reservoir with clean hydraulic jack oil to a level that just covers the hydraulic cylinder visible through the filler hole. Do not overfill.



BRAKE OR TRANSMISSION FLUIDS WILL DAMAGE EQUIPMENT SEALS.

- E. Reinstall filler plug in hydraulic unit assembly. Hand tightening is usually adequate.
- F. Lower cover over hydraulic unit assembly and latch by pressing downward.

LUBRICATION

Lubricate jack as follows:

- A. Open release valve by turning release knob counterclockwise and allow jack to fully retract.
- B. Raise cover over hydraulic unit assembly by lifting the end opposite the handle.
- C. Apply oil to release mechanism universal joint, pump linkages and all moving joints at the lower end of the handle.
- Applychassis grease to bell crank ram pin and fulcrum pin grease fittings until pin is fully lubricated.
- Close release valve by turning release knob clockwise.
- F. Pump jack handle until jack is fully extended.
- G. Apply oil to all pin joints under lifting cap.
- H. Open release valve by turning release knob counterclockwise and allow jack to fully retract.
- Apply oil or chassis grease to wheels, caster swivel bearings, and the hydraulic unit trunion bushings until fully lubricated.
- If required, repeat steps C through I until jack operates and moves freely.
- K. Lower cover over hydraulic unit assembly and press down to latch.

TROUBLESHOOTING

If the following procedures do not correct the problem, contact a factory authorized service center. When submitting a jack or equipment to be repaired, be sure to state the nature of the problem and indicate if a repair cost estimate is required.

AIR PURGING

As with any hydraulic unit, the jack may occasionally become air bound due to being tipped over during shipment or handling. To purge air from jack hydraulic circuit, perform the following procedure:

- A. Open release valve by turning release knob on end of jack handle one full turn counterclockwise.
- Rapidly pump jack handle six or more full strokes to purge air from hydraulic circuit.
- C. Close release valve by turning release knob clockwise.
- D. Pump jack handle until jack is fully extended. Pump jack handle two or three more full strokes to activate the jacks overtravel limiting device.
- E. Open release valve by turning release knob counterclockwise and allow jack to retract quickly.
- F. Close release valve by turning release knob clockwise.
- G. Check pump action. Close release valve by turning clockwise and repeat procedure using air assist system. If jack does not respond, repeat the above procedure several times until air is fully purged from the hydraulic system.

COMMON PROBLEMS

JACK FEELS SPONGY WHEN LIFTING VEHICLE.

 Air in hydraulic system. Refer to AIR PURGING procedure and purge air from system.

JACK WILL NOT LIFT TO FULL HEIGHT.

 Oil level low. Refer to CHECK-ING HYDRAULIC OIL LEVEL procedure in maintenance section of this manual.

JACK WILL NOT HOLD LOAD.

Release valve not closed or not sealing. Internal repairs may be required.

 Dirt in hydraulic oil or pump ball valves not seating. Flush hydraulic circuit by closing release valve and pumping jack to maximum height. Open release valve and quickly lower jack by manually pushing on lift cap. Repeat if necessary. If this procedure does not correct the problem, internal repairs are required.

LIFTING ARM WILL NOT LOWER PROP-ERLY.

- Broken return springs. Replace return springs.
- Lift arm bearings are binding. Refer to LUBRICATION procedure and lubricate lift arm.
- Hydraulic cylinder ram binding.
 Repair hydraulic cylinder assembly.
- Fulcrum pin, parallel link pin, bell crank pin, ram cross pin bent or worn. Repair jack as required.

AIR-HYDRAULIC PUMP STALLS UNDER HEAVY VEHICLE WEIGHT.

- Air pressure to low. Check air pressure supply. 140 psi is required for rated lifting capacity (20,000 lbs.).
- Air hose restricted or leaking. Check air hose for restrictions or leaks.

AIR-HYDRAULIC PUMP LIFTS VEHICLE WEIGHT TO SLOW.

- Air-hydraulic pump requires lubrication. To lubricate, open air valve on handle and squirt 1/2 ounce SAE 30 oil into air inlet. Connect air hose and operate jack to distribute oil internally.
- · Air lines restricted or to small.
- · Inadequate air supply.

AIR-HYDRAULIC PUMP DOES NOT CYCLE. AIR RUSHING OUT EXHAUST PORT.

- 225371 rubber cushion dislodged on spring. Replace rubber cushion.
- 223187 valve and plunger stuck open. Clean valve and valve seat.
 Replace valve and plunger if required.

COMMON PROBLEMS (CONT)

- Weep holes plugged in 223183
 retainer plug. Remove and clean.
 Reassemble to dimensions shown
 on SERVICE PARTS drawing.
- 223173 return spring broken.
 Replace spring.

AIR-HYDRAULIC PUMP DOES NOT CYCLE. NO AIR COMING FROM EXHAUST PORT.

 223187 valve and plunger not opening. Check for bent 223202 trip washer or bent/rusted valve plunger. Replace parts as required.

AIR-HYDRAULIC PUMP CYCLES TO SLOW. JACK LIFTS LOAD SLOWER THAN NORMAL.

 Weep holes plugged in 223183 retainer plug. Remove and clean. Reassemble to dimensions shown on SERVICE PARTS drawing.

AIR-HYDRAULIC PUMP CYCLES TO FAST. JACK LIFTS LOAD SLOWER THAN NORMAL.

 225384 trip spring deformed or broken. Replace trip spring.

LIMITED WARRANTY

LINCOLN AUTOMOTIVE warrants that jacks and related service equipment sold with the brand names Lincoln, Blackhawk Automotive, Blackhawk Automotive Banner. Blackhawk Automotive Porto-Power, and Winner will be free from defects in material and workmanship during the one (1) year following the date of purchase. This warranty is extended to the original retail purchaser only. If a jack or related service equipment proves to be defective during this warranty period, it will be repaired or replaced without charge. To obtain repair or replacement, it must be shipped, transportation charges prepaid, with proof of date of purchase to a Lincoln Automotive Authorized Warranty and Service Center, within one (1) year following the date of purchase. This warranty does not apply to parts damaged from accident, overload, or abuse, nor does it apply to any equipment which has been altered or used with special attachments other than those recommended by Lincoln Automotive. No other express warranty applies to jacks and related service equipment manufactured by Lincoln Automotive.

ANY IMPLIED WARRANTIES applicable to jacks and related service equipment manufactured by Lincoln Automotive. INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

ONE EXCEPTION TO THE ABOVE WARRANTY BEING PORTO-POWER HYDRAULIC PUMPS & RAMS WHICH HAVE A LIFETIME WARRANTY FROM DATE OF DELIVERY TO USER AGAINST DEFECTS IN WORKMANSHIP AND MATERIALS. WARRANTY DOES NOT ALTERED PRODUCTS, OR USE OF IMPROPER FLUIDS

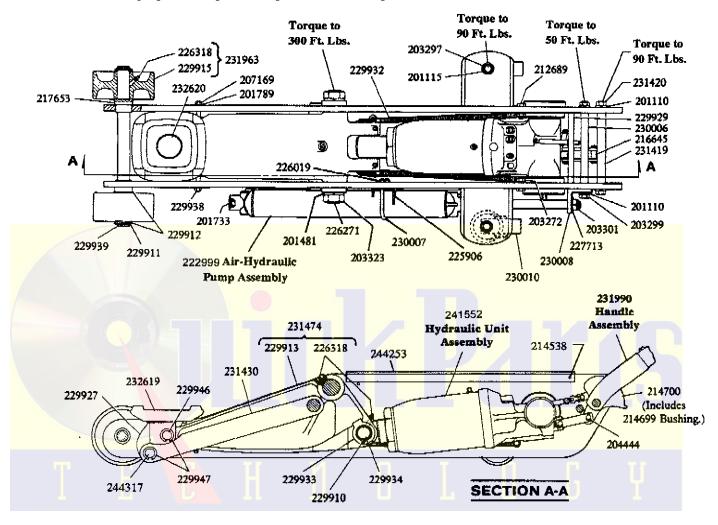
In no event shall Lincom Automotive be liable for incidental or consequential damages. The liability of Lincoln Automotive on any claim for loss or damage arising out of the sale, resale, or use of a jack or related service equipment shall in no event exceed the purchase price. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU

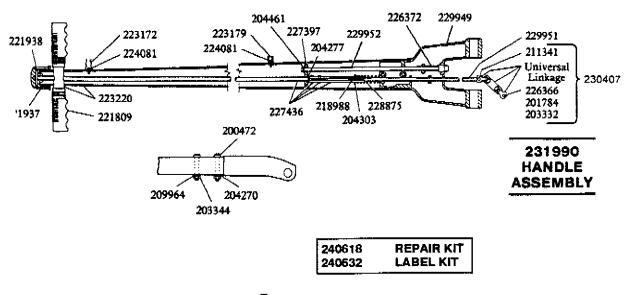
THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

SERVICE PARTS

Lincoln provides Factory Authorized Service Centers that stock equipment and replacement parts. Contact Lincoln Customer Service, One Lincoln Way, St. Louis, MO 63120-1578, (314) 679-4300 for your nearest Service Center.

When ordering replacement parts, list: part number, description, model number, and series letter.



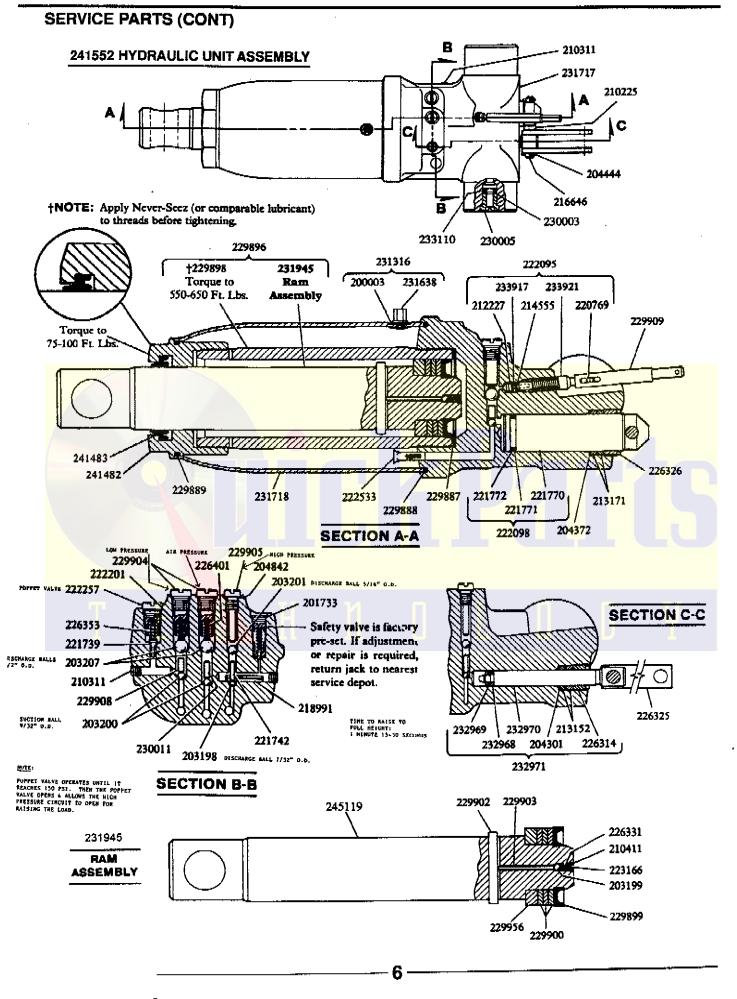


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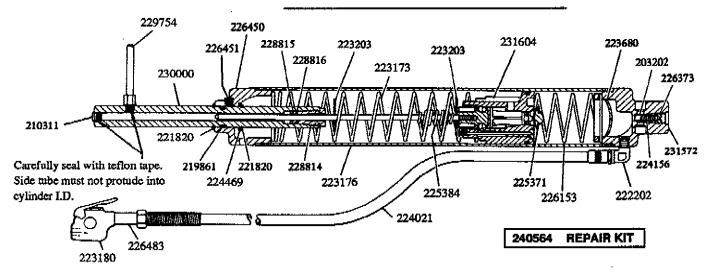
SERVICE PARTS (CONT)

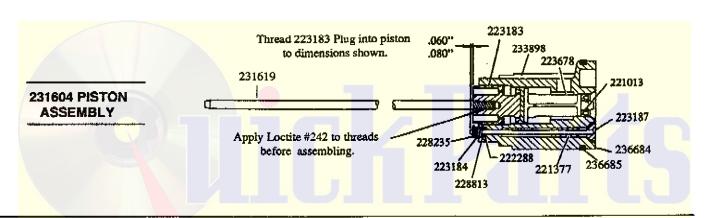
PART	QTY	DESCRIPTION	PART	QTY	DESCRIPTION
200003		O-street			
	1	Gasket	226353	1 🕶	Spring
200472	2	Bolt	226366	1	Bolt
201110	4	Lockwasher	226372	1	Plunger spring
201115	2	Lockwasher	226401	10	Spring
201481	2	Lockwasher	227397	1	Handle release link
201733	2	Expansion plug	227436	1	Turning rod assembly
201784	1	Lockwasher	227713	i	Lockwasher
201789	2	Lockwasher			
203198	1●	Bali	228875	1	Spring
203199	10	Ball	229887	1.●	O-ring
		Ball	229888	1●	Q-ring
203200	2●		229889	10	O-ring
203201	1●	Bail	229896	1	Ram & cylinder assembly
203207	2●	Sali -	229897	1	Ram
203272	2	Nut	229898	1	Cylinder Cylinder
203297	2	Nut	229899	1●	U-cup packing
203299	2	Nut	229900	3●	Back-up washer
203301	1	Nut	229902	1	Cross pin
203323	2	Nut	229903	i	Pin
203332	1	Nut	229904	ż	Plug
203344	2	Nut			
204270	Ž	Washer	229905	1	Plug
		Washer	229908	t	Spacer
204277	1 .		229909	1	Slotted tube
204301	1	Washe	229910	2	Retaining ring
204303	1	Washer	229911	2	Retaining ring
204372	1	Washer	229912	4	Washer
204444	4	Cotter pin	229913	i	Bell crank
204461	1	Cotter pin	229915	ż	Front wheel
204842	1.	Gasket	229927	ī	Cap housing
207169	2	Nut	229929		
209964	2	Lockwasher		1	Bearing
210225	1	Spacer	229932	2	Spring
210223	4	•	229933	2	Plate
	10	Pipe plug	229934	1	Pin
210411		Washer	229938	1	Płn
211341	1	Rivet	229939	1	Axie
212227		Release Valve	229946	1	Pin
212689	2	Bolt	22 99 47	4	Retaining ring
213152	20	Packing ring	229949	1 /	Handle socket
213171	20	Packing ring	229951	1	Extension rod
230407	1	Universal linkage assembly	229952	1	Plunger assembly
214538	4	Groove pin	229956	1	Heel plate
214555	i 🕶	O-ring			Air-hydraulic pump assembly
214699	i	Bushing	229999	1	
214700	i	Handle segment & bushing	230003	1.	Back-up washer
216645	i	Pin	230005	1	Gland nut
216646			230006	1	Bumper pin
	-	Pin	230007	1	Hanger
217653	2	Roll pin	230008	1	Bracket
218988	1	Roll pin	230010	2	Caster
2 <mark>18991</mark>	1_	Roll pin	230011	1	Spacer
22 0769	1	Cross pin	231316	1	Filler plug & gasket ass'y.
221739	1	Poppet	231419	+	Fulcrum pin
221742	1	Ball stop plug	231420	ż	Bolt
221770	1	Speed pump			Parailel link
221771	10	Back-up washer	231430	2	
221772	10		231474	1	Bell crank & fittings
		Quad ring	231638	1	Filler plug & vent valve
221809	2	Handle grip	231718	1	Oil tank
221937	1	Release knob	231733	1	Base
221938	1	Roll pin	231945	1	Ram assembly
222095	1	Release stem assembly	231963	1	Front wheel assembly
222098	1	Speed pump assembly	231990	1	Handle assembly
222201	10	Spring	232619	1	Lifting cap
222257	1	Plug	232620	t	Swivel pin
222533	3●	Screen	232968	1.	Back-up washer
223166	1●	Screen		10	U-cup packing
223172	1	Hose clip	232969		•
223179	2		232970	1	Pressure pump
		Hose clamp	232971	1	Pressure pump & gland packing ass'y.
223220	1	Handle tube & cross bar	241552	1	Hydraulic unit assembly
224081	2	Screw	233110	1●	U-cup packing
225906	1	Bracket	233917	1	Plastic spring
226019	2	Locknut	233921	1	Release stem
226271	1	Fukrum pin	240632	i	Label kit
226314	1	Gland nut	241482	i	Tank nut
226318	5	Grease fitting	241483	1.	Seal
226325	2	Pump link	244253	1	Cover
226326	ī	Gland nut		i	Pin
226331	ie	Spring	24431,7	ı	* M*
ELEVOV I	,—	aka mā			

[•] Included in 240618 Repair Kit.

SERVICE PARTS (CONT)

229999 AIR-HYDRAULIC PUMP ASSENBLY





PART QTY	DESCRIPTION	PART	QTY	DESCRIPTION
000000	TI N	225371		Rubber cushion
203202 1 210311 1	Ball Pipe Plug	225384	1	Trip spring
219861 1	O-ring	226153	i	Spring
221013 1	U-cup packing	226373	i	Adjusting screw
221377 1	Roll pin	226450	1	End block
221820 1	Retaining ring	226451	2	Set screw
222202 1	Elbow	226483	1	Pipe nipple
222288 1	O-ring	228235	1	Cotter pin
223173 1	Return spring	228813	1	Washer
223176 1	Air cylinder	228814	10	Gland nut
223180 1	Air valve	228815	1 🗪	U-cup packing
223183 1	Plug	228816	1 🕶	Washer
223184 1	Spring	229754	1	Extension tube
223187 1	Valve & plunger	230000	1	Pump cylinder
223194 1	Spring & rubber cushion	231347	1	Piston & roll pin ass'y.
223203 2	Trip washer	231572	1	Cylinder cap
223678 1	Pump packing & piston ass'y.	231604	1	Piston assembly
223680 1	Screen	231619	1	Pump rod
224021 1	Air hose assembly	236684	1	Piston
224156 1	Spring	236685	1	Sealing ring
224469 1	Washer			

Included in 240564 Repair Kit.