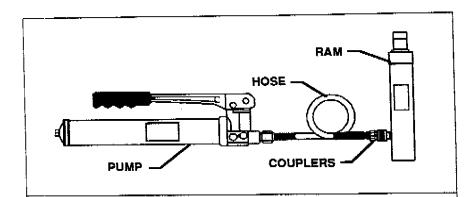


MODELS 93102E, 93552C BODY-JAK® EQUIPMENT (10 TON)

OWNER/OPERATOR MANUAL



SPECIFICATIONS

PUMP PRESSURE PUMP OIL CAPACITY	10.000 PSI 23 OZ
RAM CAPACITY RAM EFFECTIVE AREA (SQUARE) RAM STROKE RAM HEIGHT EXTENDED RAM HEIGHT CLOSED	10 TON 2.241" 6" 21.250" 15.250"
TUBE EXTENSIONS CAPACITY	5 TON
OFFSET ATTACHMENTS CAPACITY	<u>2.5 TON</u>
HOSE MINIMUM BEND RADIUS HOSE CONSTRUCTION	4.0" SAE 100R8 MINIMUM
HOSE LENGTH	6 FT

DESCRIPTION

The Body-Jak® Equipment is comprised of a pump, ram, hose, couplers, extensions and attachments. A release valve is conveniently located on the pump. The pump also contains an automatic safety valve which protects the ram and hose

from excessive hydraulic pressure. Couplers provide a quick means to connect the ram and hose together. Ram travel is limited by a positive ram stop. The attachments and extensions provide set-ups to push, pull, spread, straighten, bend, clamp and hold.

OWNER/OPERATOR RESPONSIBILITY

It is the owner/operator responsibility to properly and safely use and maintain this equipment.

The instructions and warning contained in this manual shall be read and understood by the owner/operator prior to operating this equipment.

If an owner/operator does not understand English, the contents of this manual shall be explained in the owner/operator native language to assure the owner/operator comprehends.

It is the owner/operator responsibility to maintain the legibility of all labels.

The owner/operator shall retain this manual for future reference to important warnings, operating and maintenance instructions.

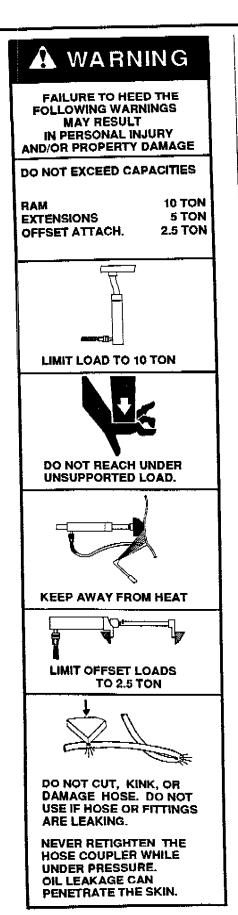


ASSEMBLY

Remove pipe plug from pump assembly and connect hose. Remove and save the dust caps from the hose coupler and ram coupler. Connect the pump, hose and ram together by connecting the hose coupler to the ram coupler. Hand tighten only. Pliers or wrenches may damage the coupler nuts.

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INSPECTION

Prior to operation or maintenance a visual inspection shall be made. Check for hydraulic leaks, bent extension tubes, cracked attachments, worn or missing parts. Check hose for kinks, blisters or leaks.

Check operation by closing pump release valve and pumping handle. Make sure pump and ram operate smoothly and are not binding. If pump or ram do not respond to pump action, refer to TROUBLESHOOTING and perform AIR PURGING procedure.

If any component is damaged, badly worn, or operates abnormally it shall be removed from service. Contact a factory authorized service center for repair.

Any component that has been subjected to an abnormal load or shock, shall be inspected by a factory authorized service center.

An annual inspection is recommended to be performed by a factory authorized service center.

OPERATION

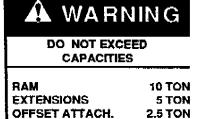
Operation is controlled by pumping the handle and opening and closing the release valve on the pump. To extend the ram, firmly close by hand the release valve by turning clockwise and pumping the handle. To retract the ram, open the release valve b turning counterclockwise.

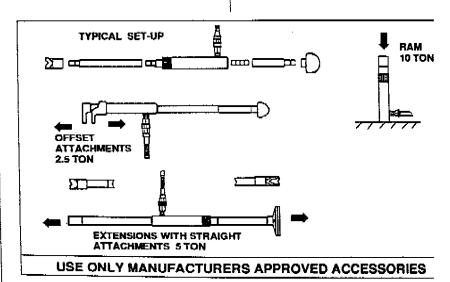
In order to operate the pump, the o reservoir must be horizontal or th pump hose end down. The pump wi not operate with the hose end up.

It is not necessary to vent the oil rese voir in normal operation. Venting the reservoir with the ram extended with cause the ram to remain partial extended when fully released. To full retract the ram, open the oil gauge (distick) and then retighten. Always ventile the pump vertical to the floor, the horizontal position, oil will flow of the oil gauge hole.

USING ATTACHMENTS AND EXTENSIONS

For a desired set-up, connect attacements and extensions together required. Minimize the number extension by using the longest possi extensions. It is important to posit the extensions perpendicular to the leto prevent bending.



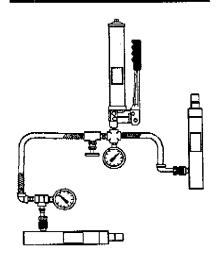


SPECIAL APPLICATIONS

The Body-Jak® Equipment may be used in special applications with other equipment.

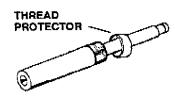
Use of ram without an adapter may damage or enlarge end of ram and cause adapters to bind.





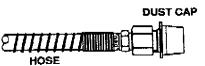
THREAD PROTECTION

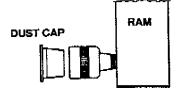
When not being used, protect the rams external threads with the thread protector.



DUST/DIRT PROTECTION

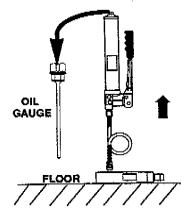
Dust caps must be used on each half of the quick connect fittings when disconnected to keep out dirt and prevent damage to the coupler.





MAINTENANCE

CHECKING PUMP OIL LEVEL



- A. Stand pump on end with oil gauge on top.
- B. Open release valve by turning counterclockwise and allow ram to fully retract.
- C. Remove oil gauge. Oil level will be indicated on gauge.
- D. If required, add clean hydraulic jack oil until level indicates full on oil gauge. Do not overfill.



BRAKE OR TRANSMISSION FLUIDS WILL DAMAGE EQUIPMENT SEALS.

- E. Reinstall oil gauge. Hand tighten only.
- E. Close release valve by turning clockwise.

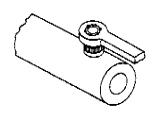
LUBRICATION

Lubricate as follows:

- A. Apply a light film of grease to extended ram.
- B. Apply oil to pump handle pins.

COUPLER REMOVAL AND INSTALLATION

Use a box end wrench to remove or install a coupler. To prevent damage, do not use an open end wrench. Apply high pressure pipe sealant to pipe threads. Install dust cap if hose is not reconnected to coupler.



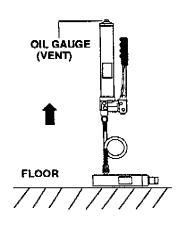
TROUBLESHOOTING

If the following procedures do not correct the problem, contact a factory authorized service center. When submitting equipment to be repaired, be sure to state the nature of the problem and indicate if a repair cost estimate is required.

AIR PURGING

To purge air from the hydraulic circuit, perform the following procedure:

A. Position the pump vertically with the ram lower than the pump.



- B. Crack open oil gauge (vent) to release air.
- C. Open release valve and pump handle several times.
- D. Close release valve.
- E. Pump handle to fully extend ram.

 Open release valve to retract ram.
- F. If unit does not respond, repeat the above procedure until air is purged from hydraulic circuit.
- G. Retighten oil gauge.

COMMON PROBLEMS

PUMP FEELS SPONGY

Air in hydraulic pump or ram.
 Perform AIR PURGING procedure.

RAM DOES NOT FULLY EXTEND.

 Pump oil level low or reservoir overfilled. Refer to CHECK-ING PUMP OIL LEVEL procedure.

WILL NOT HOLD LOAD

 Release valve not closed or not sealing. Internal repairs may be required. Dirt in hydraulic oil or pump bavalves not sealing. Flush hydraulic circuit by fully extending the randopen release valve and at the same time push ram in by hand a quickly as possible. Repeat a necessary. If this procedure doe not correct the problem, internate repairs are required.

RAM RETRACTS SLOWLY

- Ram hydraulic cylinder binding Repair required.
- Air pressure build up in pump o reservoir. Open oil gauge (vent) i allow air to vent.

LIMITED WARRANTY

Lincoln, A Pentair Company, warrants that jacks and related service equipment manufactured by it will be free from defects in material and workmanship during the one (1) year following the date of purchase. This warranty is extended to the original retailer purchaser only. If a jack or related service equipment proves to be defective during this warranty period, it will be repaired or replaced without charge. To obtain repair or replacement, it must be shipped, transportation charges prepaid, with proof of date of purchase, to a Lincoln authorized Warranty and Service Center, within the one (1) year following the date of purchase. This warranty does not apply to parts damaged from accident, overload, or abuse, nor does it apply to any equipment which has been altered or used with special attachments other than those recommended by Lincoln. No other express warranty applies to jacks and related service equipment manufactured by Lincoln.

ANY IMPLIED WARRANTIES applicable to jacks and related service equipment manufactured by Lincoln, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

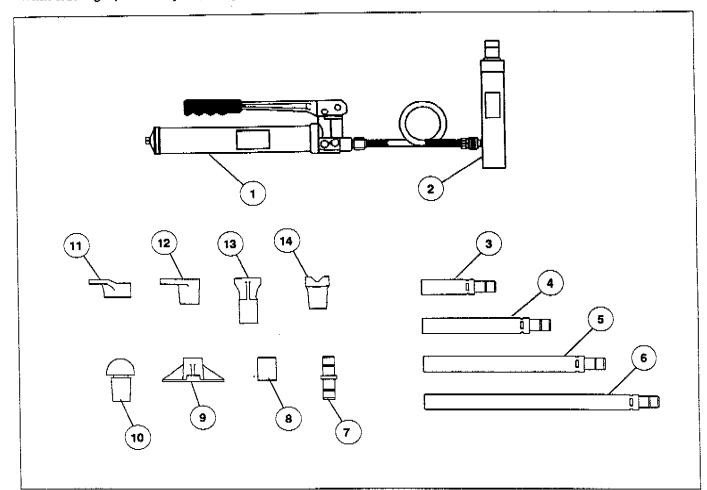
Inno event shall Lincoln be liable for incidental or consequential damages. The liability of Lincoln on any claim or damage arising out of the sale, resale, or use of a jack or related service equipment shall in no event exceed the purchase price. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

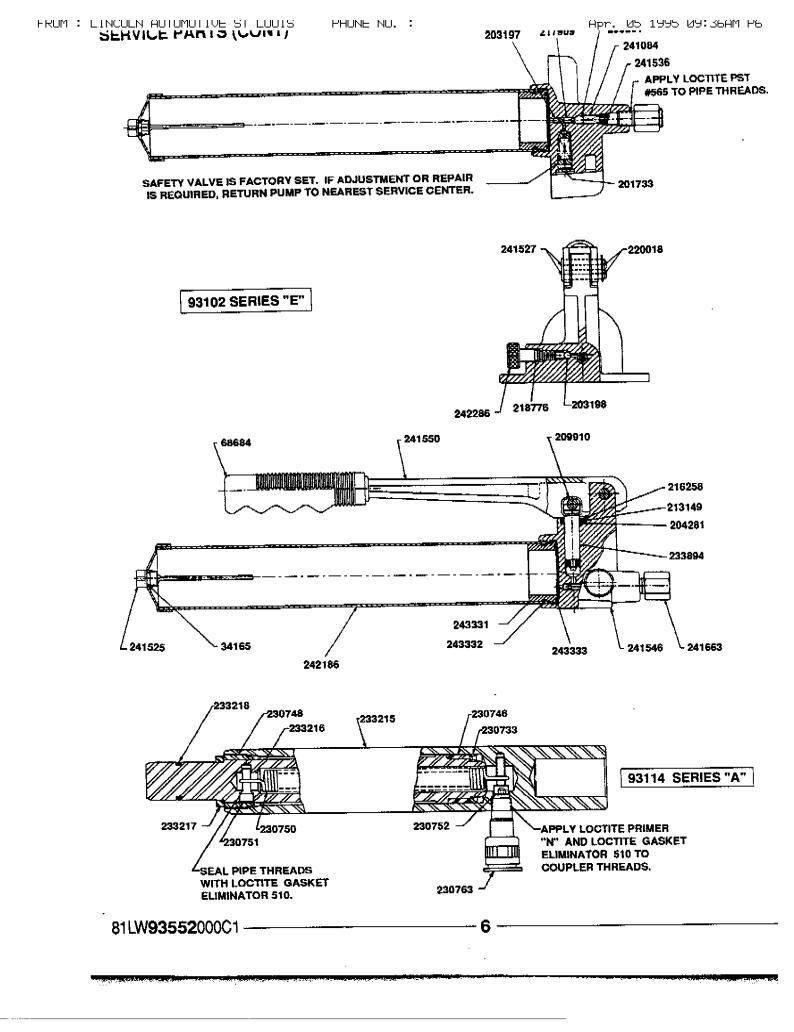
SERVICE PARTS

Lincoln provides Factory Authorized Service Centers that stock equipment and replacement parts. Contact Lincoln Customer Service, One Lincoln Way, St. Louis, MO 63120-1578, (314) 679-4300 for your nearest Service Center.

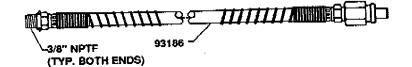
When ordering replacement parts, list: part number, description, model number, and series letter.



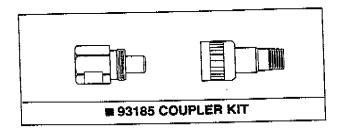
KEY NO.	MODEL/PART NO.	DESCRIPTION	QUANTITY
1	93102	Pump	1
2	93114	Ram	1
3	93589	6" Extension	1 1
4	93590	12" Extension	1
5	93591	18" Extension	1 1
6	93592	24" Extension	1
7	93586	Connector	1
8	93585	Ram Cap	1
9	93588	Flat Head	1
10	93587	Rubber Head	1
11	93168	Body Toe	1
12	93582	Ram Toe	1
13	93583	Spring Spreader	1
14	93584	Concave Head	1



SERVICE PARTS (CONT)



93204 6' HOSE ASSEMBLY



234552 RAM NAMEPLATE 243268 PUMP NAMEPLATE

	PARTS	QTY	DESCRIPTION	PARTS	QTY	DESCRIPTION	
	34165	1 🖷	O-ring	233217	1	Spacer	
	68684	1	Handle grip	233218	1	Retaining ring	
	93185	4	Coupler kit (mated pair)	233894	1 🕶	Pump assembly	
	93186	4	6' Hose w/o coupler	234230	1 🖈	Logo iabel	
		4	Plug	234552	1 ★	Ram nameplate	
	201733	1.	Ball 3/16" Diameter	241084	1 ●	Discharge spring	
	203197	1 🖷	Ball 7/32", Diameter	241525	1	Oil gauge	
•	203198		Ball 5/16" Diameter	241527	2	Pump pin	
	203201	1 •	Washer	241536	1	Vented plug	
	204281	1 •	Pump clip	241546	1	Pump housing	
	209910	1_	• •.	241550	1	Handle	
	213149	1 •	Packing ring	241663	•	Adapter	
	216258	1 •	Pump cover	242186	, 1	Oil pump reservoir assembly	
	217909	1 •	Suction spring	242286	i	Release stem	
	218776	1 •	O-ring Pump pin retainer ring	243268	•	Pump nameplate	
	220018	2		243331	•	O-ring insert	
	230674	1	Pipe plug	243332	i	O-ring	
	230733	1 ▲	U-cup	243333	i	O-ring	
	230737	1.	Thread protector	240000	,	~g	
	230746	7 📥	Heel plate				
	230748	1	Ram nut				
	230750	1	Return spring				
	230751	1	Return spring retainer	- 1	adla Dan	-i- Vit 0416E6 (02100 D	
	230752	1	Screw	 Included in Repair Kit 241656 for 93102 Pump. Included in Repair Kit 240557 for 93114 Ram (1) each Included in 93185 Coupler Kit. Included in Label Kit 240143 for 93114 Ram. 			
	230763	1	Dust cap				
	233215	1	Ram housing				
	233216	1	Ram				