

## Professional Service Equipment

3501 S. Leonard Rd.

P.O. Box 728

St. Joseph, MO U.S.A. 64502

1-800-821-7320

(816) 233-6121

FAX (816) 233-7251

or (816) 387-8157

www.grayusa.com

## MM-2000 HEAVY DUTY TRANSMISSION JACK

MM-	2000	HEAVY DUT	Y TRANSMISSION JA	AC
PAR	TS L	IST	SERIAL # 41-001000 & UP	
				T
PRICE	S GOO	D THRU 12/29/0	0.	T
ALL P	RICES	SUBJECT TO TA	AX AND FREIGHT.	T
/ Without State D	N COMMO	000000000000000000000000000000000000000		+
ITEM	QTY	PART NUMBER	DESCRIPTION	(
1	2	203-01604	Hex Nut, 5/8 - 8 Acme	T
2	2	203-61604	Nut, Special, 5/8 - 8 Acme Tap	T
3	8	440-31002	Bearing, Race	
4	4	440-31001	Thrust Bearing	
5	1	841-04006	Side Tilt Trunnion	
6	2	232-20112	Knob	
7	1	841-02001	Side Tilt Shaft	
8	1	204-02201	Washer, 1-7/8 x 1-3/8 x 1/16	
9	1	841-04001	Spacer	
10	1	235-22004	Roll Pin, 3/8 Dia x 2	T
11	1	841-02003	Tilt Shaft	T
12	2	202-01703	Capscrew, Special, 3/4 - 10UNC	T
13	1	841-02002	Fore/Aft Tilt Shaft	
14	1	841-04005	Fore/Aft Tilt Trunnion	
15	2	841-04004	Adapter Bracket Link	
16	2	826-04078	Nut	T
17	2	201-31003	Set Screw, 1/4 - 28 UNF x 1/4	
18	1	235-21004	Roll Pin, 3/16 x 3/4	T
19	1	841-02004	Lift Arm Weldment	T
20	1	400-50000	Grease Fitting	T
21	1	203-01403	Hex Nut, 1/2-13 UNC Self Lock	T
22	4	235-21003	Roll Pin, 1/4 x 1-1/4	T
23	4	825-04101	Ratchet Pawl	T
24	4	233-20002	Flat Spring	T
25	4	205-22001	Rivet, 3/16 Dia	T
26	1	841-02006	Adapter Weldment	T
27	1	202-01221	Capscrew, Special, 3/8-24 UNF	T
28	1	232-20001	Handle Grip	T
29	1	232-20089	Handle Tube	T
30	1	235-21002	Roll Pin, 1/4 x 1-1/2	Τ
31	1	841-02007	Handle Weldment	T
32	2	230-11003	Retaining Ring, 3/8 Dia	T
33	1	470-20002	Handle Pivot Shaft	I
34	1	470-21003	Pump Shaft	T
35	2	230-11000	Retaining Ring, 1/2 Dia	T
36	1	271-42002	Hose	T
37	1	274-02002	Adapter Fitting	T
38	1	353-45002	Hydraulic Cylinder Assembly	T
39	1	235-00003	Cotter Pin, 1/8 x 1-1/4	T
40	4	390-00023	O-Ring, 3/8 x 1/16 x 1/2	T
41	1	353-40028	Hyd Power Unit (Exchange)	T
42	1	390-21002	Gasket	T
43	1	353-41032	Hydraulic Reservoir/Bracket	T
44	1	470-23023	Cylinder Pivot Shaft	T
45	4	230-12001	Retaining Ring, 3/4 Dia	T
46	1	200-31418	Capscrew, 1/2 - 13 UNC x 4	T
47	2	230-13002	Retaining Ring, 7/8 Dia	T

Lift Arm Pivot Shaft

470-24005



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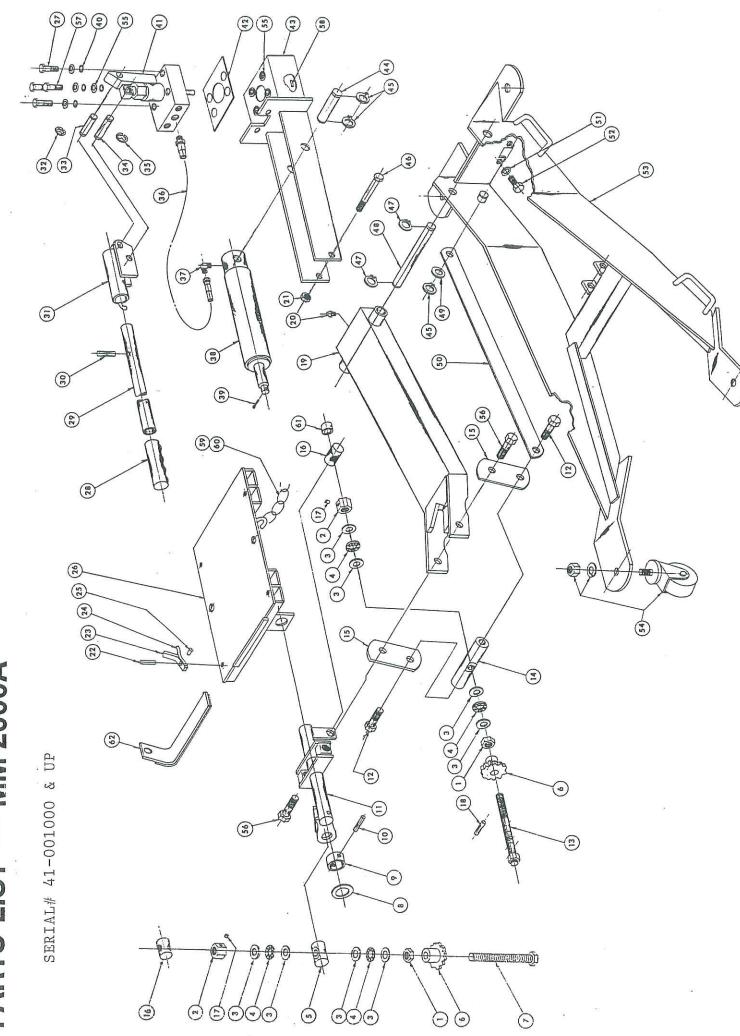
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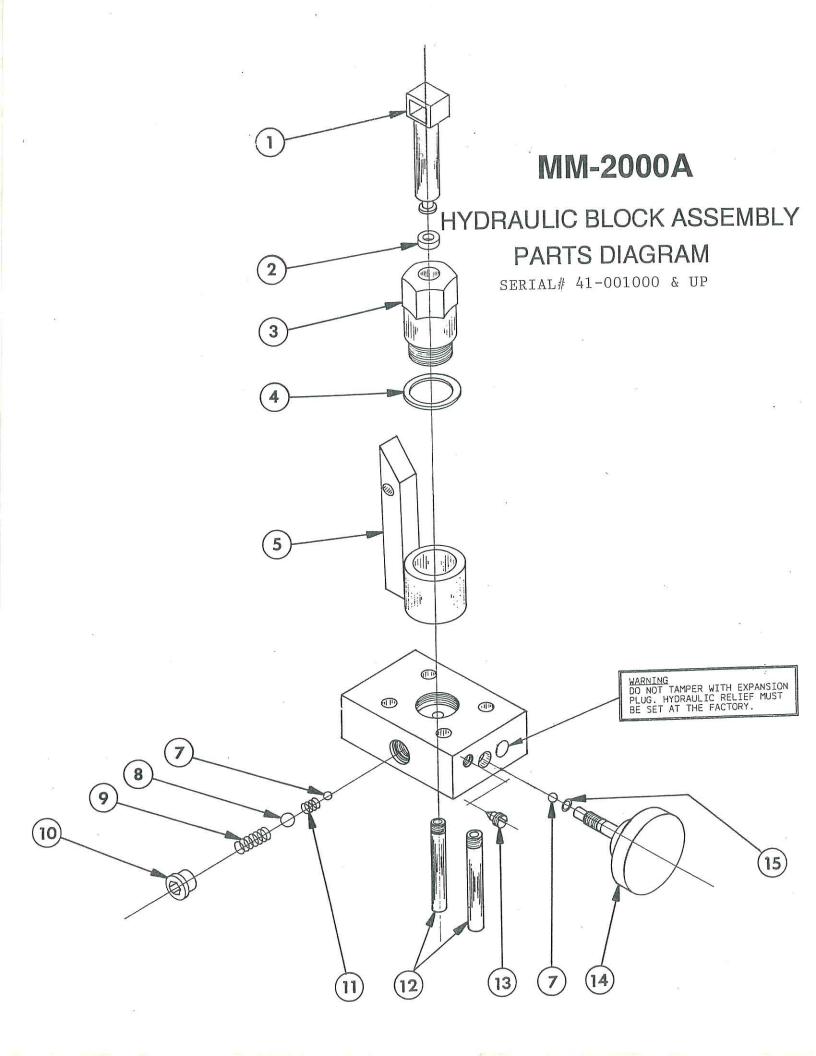
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ALL P	RICES	SUBJECT TO TA	AX AND FREIGHT.	
				L
ITEM	QTY	PART NUMBER	DESCRIPTION	[
49	2	204-01701	Washer, 3/4 x 18 Ga	
50	2	828-04018	Leveling Link	
51	2	204-11201	Lockwasher, 3/8 Med	
52	2	200-31206	Capscrew, 3/8-16 UNC x 1	
53	1	841-02005	Frame Weldment	
54	4	480-11025	Caster, 4" Dia	
55	8	204-01206	Washer, Special	
56	2	202-01704	Capscrew, Special, 3/4-10 UNC	
57	3	200-81210	Capscrew, 3/8-24 UNF x 2	
58	1	353-49010	Magnet, 1/8 Dia x 7/16	
59	1	234-39008	Chain, 1/0, 12 Links With Lock	
60	1	234-39009	Chain, 1/0, 100 Links	
61	1	826-04095	Spacer, Short	
62	4	828-02010	Transmission Bracket, 75 Deg	
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PART	rs Li	ST	SERIAL # 41-001000 And Up	
RICE	s GOO	DD THRU 12/29/00	).	
			X AND FREIGHT.	
A Born Brane B	11020			
TEM	QTY	PART NUMBER	DESCRIPTION	
1	1	353-49174	Plunger Weldment	
2	1	390-10010	Plunger Seal	
3	1	353-49139	Pump Sleeve	
4	1	204-02202	Washer	
5	1	828-02018	Handle Swivel	
7	2	236-00005	Ball, 1/4 Dia	
8	1	236-00006	Ball, 3/8 Dia	
9	1	233-12002	Spring, 13/32 Dia	19
10	1	274-34001	Plug With O-Ring	
11	1	233-10007	Spring, 1/4 Dia	
12	2	353-49140	Suction Tube	
13	1	353-49150	Vent Screw	
14	1	353-49120	Release Knob With O-Ring	
15	1	390-00002	O-Ring, 3/8 x 1/4 x 1/16	
			AVAILABLE KITS	
_,	1	8841-01003	Knob Protector Kit	
			(Not Shown)	
	1	8841-01004	Pump Seal Kit - MM-2000A	
		(Includes items 2, 4	, 15 and item 42 on frame drawing)	
	1	8841-01005	Pump Plunger Kit	
		(Includes Items 1, 2	, 3, 4, 15 and item on frame drawin	g)
				DNO1

#### MM-2000A TROUBLE SHOOTING

#### PROBLEM: JACK WILL NOT PUMP UP

#### Possible Solutions:

- Reservoir vent screw next to release knob is not open. Open 1 turn.
- Jack has lost its prime. Follow these priming procedures.
  - 1. Open release knob three full turns.
  - 2. Grab lifting platform, raise to full height and let back down. Do this two or three times.
  - 3. Close release knob and pump jack to full height and then release.
- Check balls are not seating. Remove, clean and re-seat check balls.
- Low on hydraulic fluid. Follow filling procedures.

### PROBLEM: JACK IS LEAKING DOWN

#### Possible Solutions:

- Release valve not closing completely.
- Release knob is bent or broken. Replace if needed.
- Check ball is missing from behind release knob.
- Check balls not seating. Remove, clean and re-seat check balls.
- Hydraulic ram or pump seal is bad. Check for oil leaks and fix.

#### PROBLEM: JACK WILL NOT LIFT TO FULL HEIGHT

#### Possible Solution:

• Jack is low on hydraulic fluid. Follow filling procedure.

# MM-2000A PRIMING INSTRUCTIONS

Sometimes during shipment this jack is put in such a position that it can lose its prime. If when first opening the box the handle operates freely with no resistance and the jack will not elevate, the following priming instructions should be followed:

1. Open release knob three full turns.

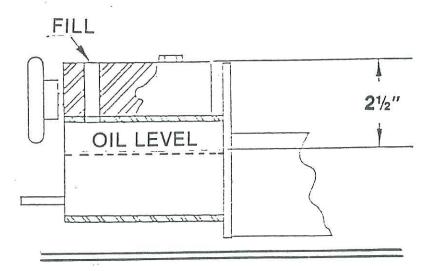
2. Grab lifting platform, raise to full height and let back down. Do this two or three times.

3. Close release knob and pump jack to full height and then release.

The jack should now be fully primed.

# FILLING HYDRAULIC UNIT

- 1. Open release and allow jack to fully lower.
- 2. Remove one of the rear capscrews securing the pump block to the reservoir.
- Add mobile DTE #13 or equivalent hydraulic oil to the level shown.



## CAUTION

Do not back out release knob more than 3 full turns. Jack's design is such that with no load, it may be necessary to push platform down by hand. More than 3 turns may result in loss of 1/4" ball and hydraulic oil.