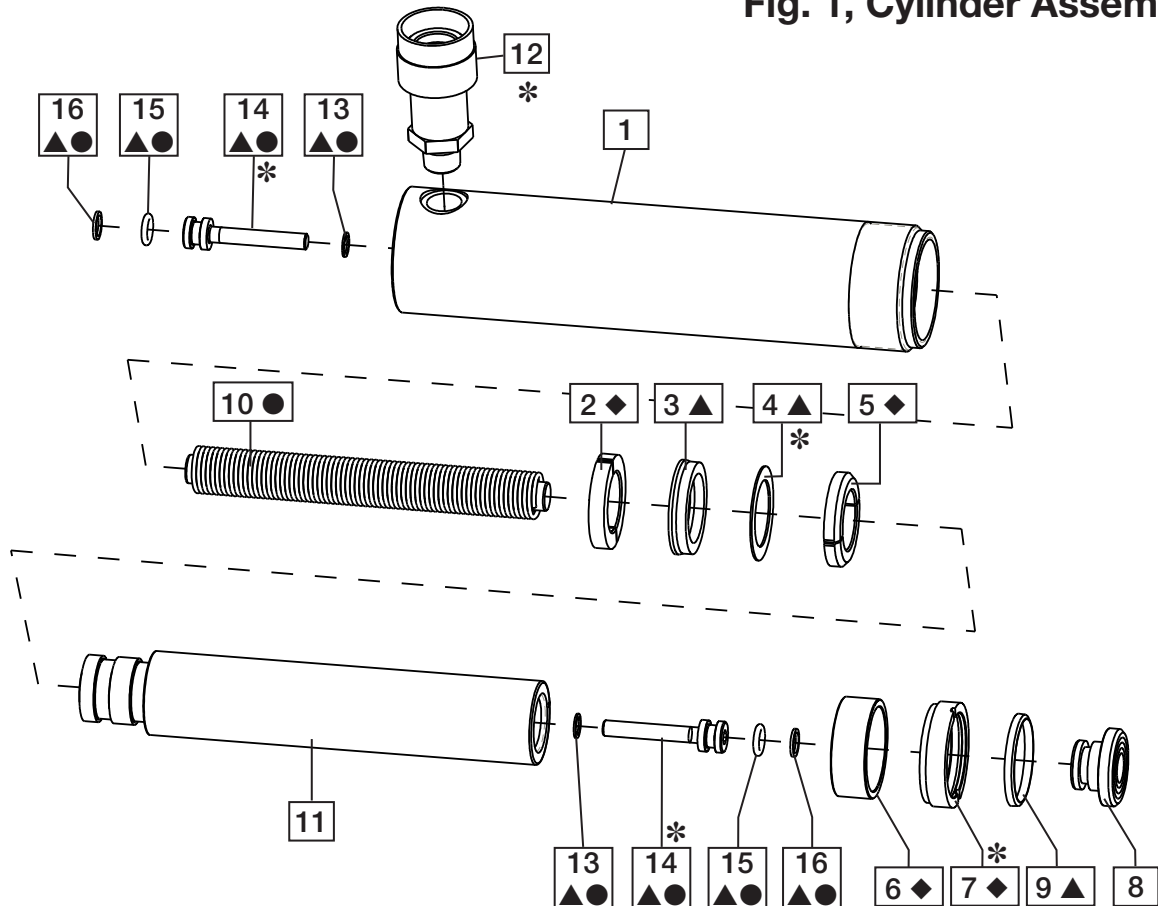


| Repair Parts Sheet | Revision | Revision Date | Product Code Beginning |
|--------------------|----------|---------------|------------------------|
| L3032              | Rev. E   | 1/2015        | E                      |

**Fig. 1, Cylinder Assembly**



- ▲ = Standard Repair Kit RC10K52.  
● = Spring Kit (varies by cylinder model - see page 2).  
▲ + ◆ = Premium Repair Kit RC10K72.  
\* = See *Notes* section for additional information.



**Note: See Page 2  
for parts list.**

| (*) Notes |                                                        |
|-----------|--------------------------------------------------------|
| Item      | Torque / notes                                         |
| 4         | Washer to be placed with the sharp edge towards U-Cup. |
| 7         | 7.9 - 10.2 Nm, 70 - 90 In - Lbs                        |
| 7         | Secure with Loctite 222.                               |
| 12        | 54 - 81 Nm, 40 - 60 Ft - Lbs                           |
| 12        | Use Loctite 545 or Teflon tape.                        |
| 14        | 10.2 - 12.4 Nm, 90 - 110 In - Lbs.                     |

## Repair Parts List, Figure 1

# L3032

| Item  | Description                   | Qty. | Part Number |           |           |           |           |
|-------|-------------------------------|------|-------------|-----------|-----------|-----------|-----------|
|       |                               |      | RC-106      | RC-108    | RC-1010   | RC-1012   | RC-1014   |
| 1     | Base (not sold separately)    | 1    | DD2265030   | DD2268030 | DD2250030 | DD2255030 | DD2258030 |
| 2     | Bearing, Bottom ◆             | 1    | DD2260107   | DD2260107 | DD2260107 | DD2260107 | DD2260107 |
| 3     | U-Cup ▲                       | 1    | CB663041    | CB663041  | CB663041  | CB663041  | CB663041  |
| 4     | Washer ▲                      | 1    | G384108     | G384108   | G384108   | G384108   | G384108   |
| 5     | Bearing, Top ◆                | 1    | G382107     | G382107   | G382107   | G382107   | G382107   |
| 6     | Bearing, Stop Ring ◆          | 1    | G831446     | G831446   | G831446   | G831446   | G831446   |
| 7     | Stop Ring ◆                   | 1    | G385044     | G385044   | G385044   | G385044   | G385044   |
| 8     | Saddle, Grooved               | 1    | A102G       | A102G     | A102G     | A102G     | A102G     |
| 9     | Wiper Ring ▲                  | 1    | G416044     | G416044   | G416044   | G416044   | G416044   |
| 10    | Spring ●                      | 1    | DD2267110   | DD2270110 | DD2252110 | DD2257110 | DD2261110 |
| 11    | Plunger (not sold separately) | 1    | DD2266040   | DD2269040 | DD2251040 | DD2256040 | DD2259040 |
| 12    | Coupler                       | 1    | CR-400      | CR-400    | CR-400    | CR-400    | CR-400    |
| 13    | Gasket ▲ ●                    | 2    | C846037     | C846037   | C846037   | C846037   | C846037   |
| 14    | Spring Retainer ▲ ●           | 2    | DD1543160   | DD1543160 | DD1543160 | DD1543160 | DD1543160 |
| 15    | O-Ring ▲ ●                    | 2    | B1110903    | B1110903  | B1110903  | B1110903  | B1110903  |
| 16    | Back-up ▲ ●                   | 2    | B1110564    | B1110564  | B1110564  | B1110564  | B1110564  |
| N/S   | Dust Cap ▲                    | 1    | DD1782020   | DD1782020 | DD1782020 | DD1782020 | DD1782020 |
| N/S   | Thread Protector ▲            | 1    | DD1774271   | DD1774271 | DD1774271 | DD1774271 | DD1774271 |
| N/S   | O-Ring Coupler ▲              | 1    | B1116803    | B1116803  | B1116803  | B1116803  | B1116803  |
| N/S   | Enerpac Decal ▲               | 1    | DD2216026   | DD2216026 | DD2216026 | DD2217026 | DD2217026 |
| N/S   | Warning Decal ▲               | 1    | DA5625026   | DA5625026 | DA5625026 | DA5625026 | DA5625026 |
| N/S   | O-Ring Saddle ▲               | 1    | B1208503    | B1208503  | B1208503  | B1208503  | B1208503  |
| ▲     | Repair Kit, Standard          | -    | RC10K52     | RC10K52   | RC10K52   | RC10K52   | RC10K52   |
| ◆ + ▲ | Repair Kit, Premium           | -    | RC10K72     | RC10K72   | RC10K72   | RC10K72   | RC10K72   |
| ●     | Spring Kit                    | -    | RC10K33     | RC10K34   | RC10K35   | RC10K36   | RC10K37   |

### Notes:

Premium repair kit includes all standard (▲) repair kit items plus additional premium (◆) items.

N/S = Item not shown.

**IMPORTANT:** Shaded items are available only in kits (not sold separately).

Cylinders with Viton components only: Order Repair Kit RC102KV in addition to Repair Kit RC10K52 or RC10K72.  
Repair Kit RC102KV includes Viton components for items 3 and 9. Standard components are used in other locations.



To maintain your warranty:

- Use only Enerpac Oil
- Have your products inspected and repaired by an Enerpac Authorized Service Center

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Visit [www.enerpac.com](http://www.enerpac.com) for the location of the Enerpac Authorized Service Center nearest you.