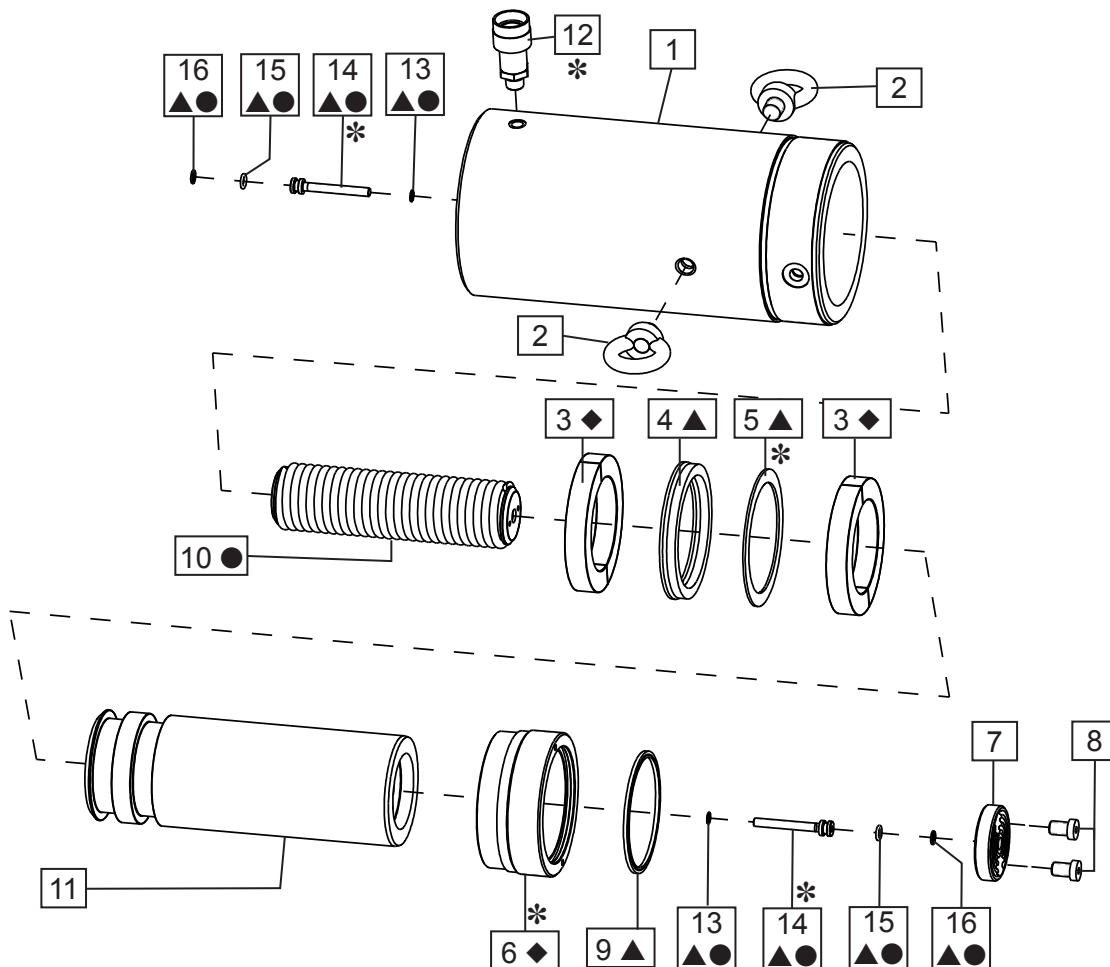


Repair Parts Sheet	Revision	Revision Date	Product Code Beginning
L3023	Rev. C	10/2014	D

Fig. 1, Cylinder Assembly



▲ = Standard Repair Kit RC100K51

● = Spring Kit RC100K31 (RC-1006)
RC100K32 (RC-10010)

▲ + ◆ = Premium Repair Kit RC100K71

* = See Notes section for additional information.



**Note: See Page 2
for parts list.**

(*) Notes

Item	Torque / notes
5	Washer to be placed with the sharp edge towards U-Cup.
6	Secure with Loctite 222.
12	54 - 81 Nm, 40 - 60 ft - Lbs
12	Use Loctite 545 or Teflon tape.
14	20 - 24 Nm, 90 - 110 in - Lbs

Repair Parts List, Figure 1

L3023

Item	Description	Qty.	Part Number	
			RC-1006	RC-10010
1	Base	1	(not available)	(not available)
2	Eye Bolt	2	BSS6350D	BSS6355D
3	Bearing	2	◆	◆
4	U-Cup	1	▲	▲
5	Washer	1	▲	▲
6	Stop Ring	1	◆	◆
7	Saddle, Grooved (incl. #8)	1	L345045SR	L345045SR
8	Cap Screw	2	▲	▲
9	Wiper Ring	1	▲	▲
10	Spring	1	●	●
11	Plunger	1	DD2247040	DD2245040
12	Coupler	1	CR-400	CR-400
13	Gasket	2	▲ ●	▲ ●
14	Spring Retainer	2	▲ ●	▲ ●
15	O-Ring	2	▲ ●	▲ ●
16	Back-up	2	▲ ●	▲ ●
N/S	Dust Cap	1	▲	▲
N/S	Thread Protector	1	▲	▲
N/S	O-Ring Coupler	1	▲	▲
N/S	Enerpac Decal	1	▲	▲
N/S	Warning Decal	1	▲	▲
▲	Repair Kit, Standard	-	RC100K51	RC100K51
◆ + ▲	Repair Kit, Premium	-	RC100K71	RC100K71
●	Spring Kit	-	RC100K31	RC100K32
Notes: Premium repair kit includes all standard (▲) repair kit items plus additional premium (◆) items. N/S = Item not shown.				



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