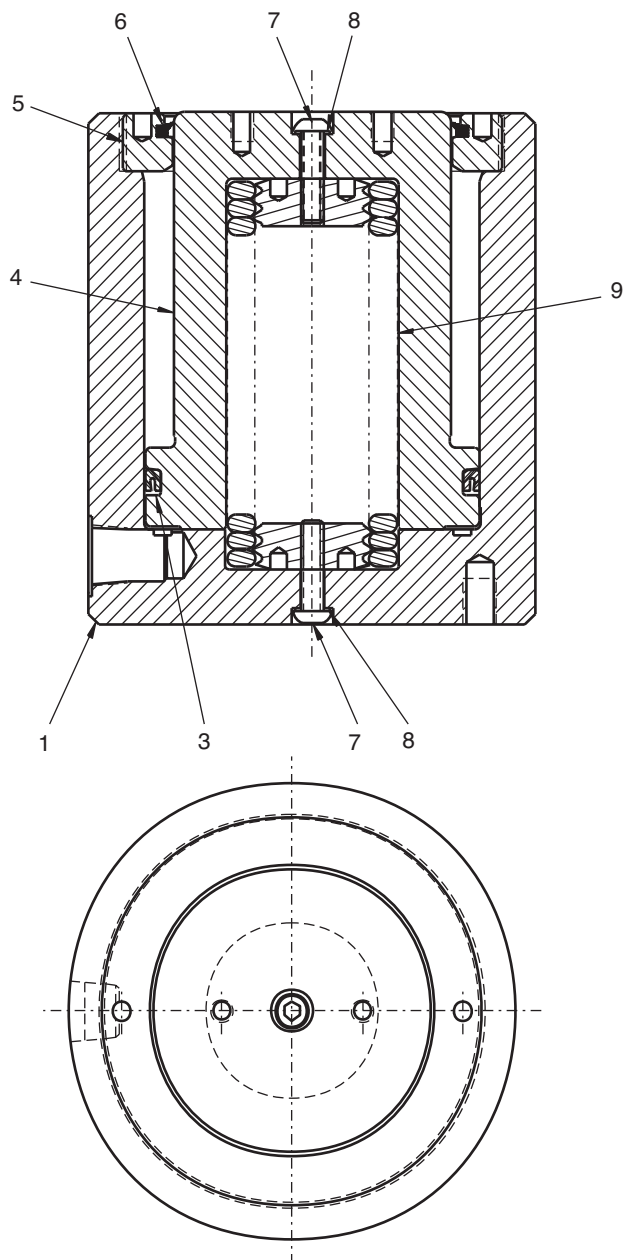


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

Assembly Notes:

1. Apply Loctite #222 to Item 5.
2. Add V-notches to Item 6 through inner lip—2 places.
3. Apply Loctite #222 to Item 7 and torque Item 7 to 7-9 Ft-lbs.



Repair Parts List

Item	Part Number	Qty.	Description
1	U962149030	1	Cylinder Body
3	★ DA12240041	1	U-cup
4	U962149040	1	Plunger
5	DA11022044	1	Stop Ring
6	★ G32044	1	Wiper Ring
7	★ B1013028	2	Socket Head Cap Screw
8	★ S3037	2	Gasket
9	U962149900	1	Spring Assembly

★ Items included in and available only as part of Repair Kit FT1380-3-2K.

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