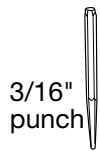
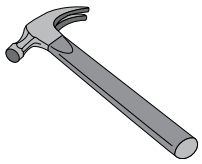


**ASSEMBLY INSTRUCTIONS****Tools Needed for Assembly:**

14 mm

**Hardware included for attaching drawer unit to cart:**

(8)



(8)



(16)



(8)

**Replacement Parts:**

RSRBSLIDEC -2 Clip-On Roller Bearing Slides/Pair

**NOTE:**

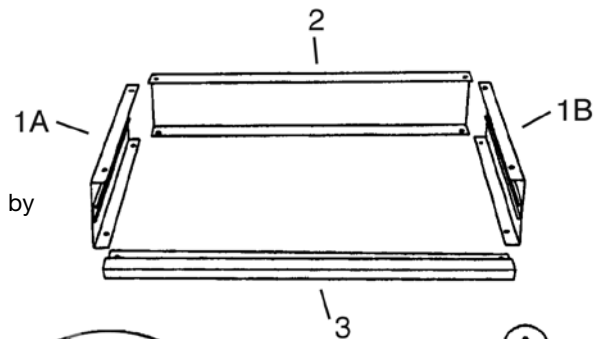
You will need to disassemble the drawer to replace the Clip-On Roller Bearing Slides.

RS3DLK Lock with Keys

RS3DHDL Chrome Drawer Handle

RS3DHLB Black Drawer Handle

- Step 1** With the cart fully assembled, take a small punch and hammer, and gently knock out the 4 pre-scored dimples in the top tray.
- Step 2** Turn the cart on its handles as shown in drawing B. You will see the 4 holes that you knocked out.
- Step 3** Disassemble the locking drawer unit (if not already disassembled) by removing all bolts. Product must match illustration A before proceeding to Step 4.



- Step 4** Line up the holes on the back of the shelf with part #1A, the left side of the drawer cabinet as shown in drawing B. Part 1A and 2 overlap and connect as shown in drawing C. Insert bolts and washers from underneath the shelf and washers and nuts on other side.

**Do not completely tighten the nuts at this time.**

- Step 5** Line up the holes on the back of the shelf with part #1B, the right side of the drawer cabinet and the other end of part #2, the back plate of the drawer cabinet. Insert bolts and washers from underneath the shelf and washers and nuts on the other side.

**Do not completely tighten the nuts at this time.**

- Step 6** Line up the holes on part #3, the front panel of the drawer cabinet, with the other end of 1A, 1B, and the front end of the shelf. Place part #3 under 1A & 1B, and attach to the shelf. Insert bolts and washers from underneath the shelf and washers and nuts on the other side.

**Do not completely tighten the nuts at this time.**

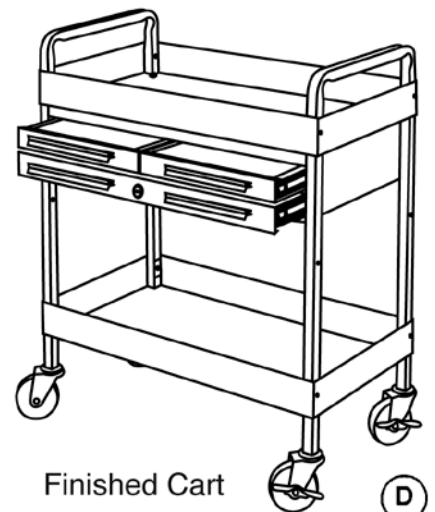
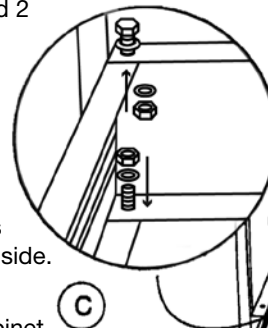
- Step 7** Turn the cart back on its casters.

- Step 8** Attach the handles to the front of the drawers with the 8 screws provided. The 8 holes on the front of the drawers have already been drilled out for you.

- Step 9** Before inserting the drawers into the service cart cabinet, make sure each roller bearing case is extended all the way out to the black plastic end stop. (This insures proper alignment during insertion.) Hold the roller bearing case in place while inserting each drawer. If necessary adjust the drawer rails (items 1A and 1B) to allow each drawer to slide on smoothly. Once you have determined the width which allows each drawer to slide in and out smoothly, refer back to steps 4, 5, and 6 to tighten the nuts down completely.

**CAUTION: DO NOT FORCE THE DRAWERS ONTO THE SLIDE RAILS.**

This may cause permanent damage to the slide roller bearings.



Finished Cart