

Operating Instructions • Warning Information
• Parts Breakdown



! WARNING



ALWAYS READ INSTRUCTIONS BEFORE USING POWER TOOLS



ALWAYS WEAR SAFETY GOGGLES



WEAR HEARING PROTECTION



AVOID PROLONGED EXPOSURE TO VIBRATION

! WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SPECIFICATIONS

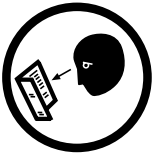
Overall Length	7.48"(190mm)
Torque	42 ft. lbs.
Sound Pressure Level	95 dbA
Sound Power Level	101 dbA
RPM	270
Weight(kgs)	1.37LBS(0.62kgs)
CFM	3.5
Vibration Level	4.23 m/sec^2
Air Inlet Size	1/4"-18NPT
Rec. Air Pressure	90PSI(6.2BAR)

CAT4050SDR

**3/8" Mini
Air Ratchet**

! WARNING

FAILURE TO OBSERVE THESE WARNINGS COULD RESULT IN INJURY.



THIS INSTRUCTION MANUAL CONTAINS IMPORTANT SAFETY INFORMATION. READ THIS INSTRUCTION MANUAL CAREFULLY AND UNDERSTAND ALL INFORMATION BEFORE OPERATING THIS TOOL.

- Always operate, inspect and maintain this tool in accordance with American National Standards Institute Safety Code of Portable Air Tools (ANSI B186.1) and any other applicable safety codes and regulations.
- For safety, top performance and maximum durability of parts, operate this tool at 90 psig: 6.2 bar max air pressure with 3/8" diameter air supply hose.



- Always wear impact-resistant eye and face protection when operating or performing maintenance on this tool. Always wear hearing protection when using this tool.
- High sound levels can cause permanent hearing loss. Use hearing protection as recommended by your employer or OSHA regulation.
- Keep the tool in efficient operating condition.
- Operators and maintenance personnel must be physically able to handle the bulk, weight and power of this tool.
- Air under pressure can cause severe injury. Never direct air at yourself or others. Always turn off the air supply, drain hose of air pressure and detach tool from air supply before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool. Failure to do so could result in injury. Whip hoses can cause serious injury. Always check for damaged, frayed or loose hoses and fittings, and replace immediately. Do not use quick detach couplings at tool. See instructions for correct set-up.



- Air powered tools can vibrate during use. Vibration, repetitive motions or uncomfortable positions over extended periods of time may be harmful to your hands and arms. Discontinue use of tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.

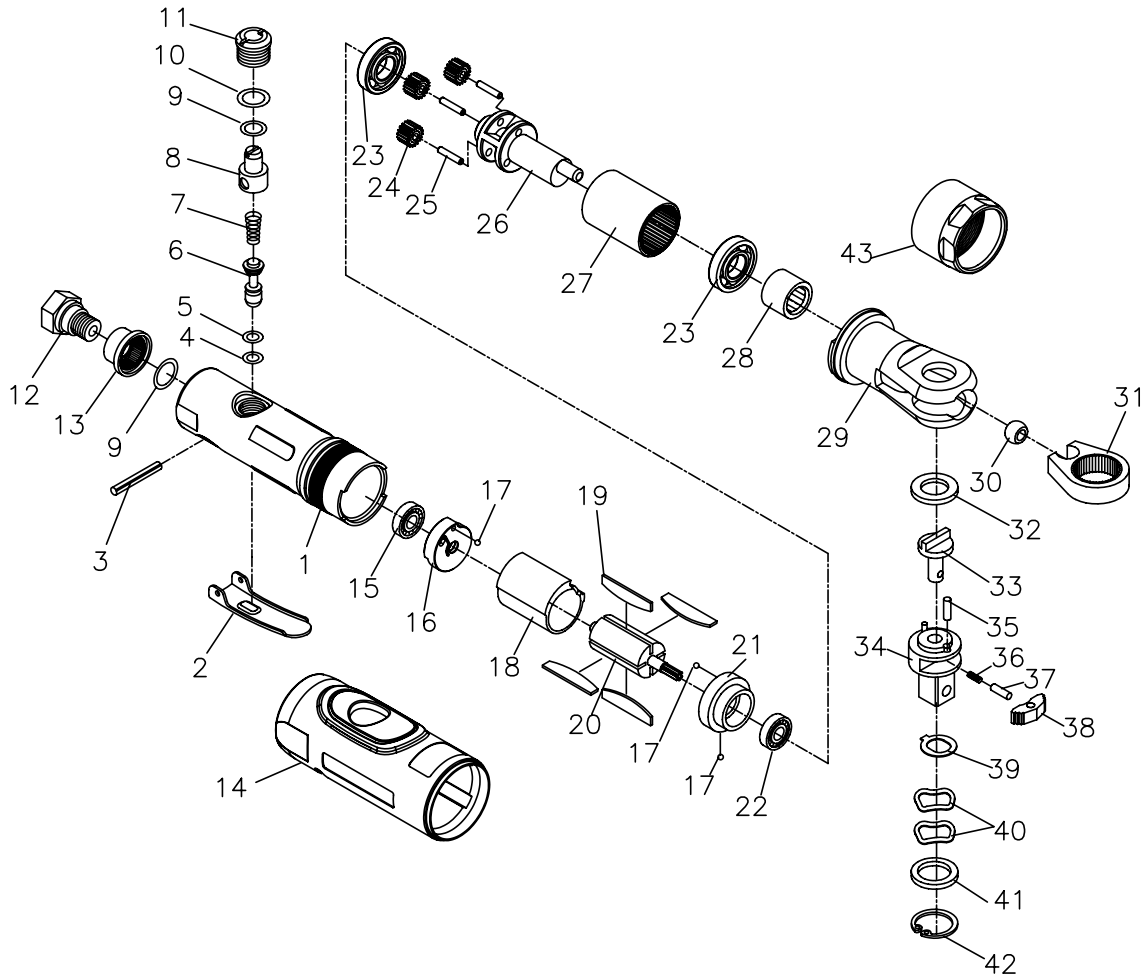


- Place the tool on the work before starting the tool.
- Slipping, tripping and/or falling while operating air tools can be a major cause of serious injury or death. Be aware of excess hose left on the walking or work surface.
- Keep body working stance balanced and firm. Do not overreach when operating the tool.
- Anticipate and be alert for sudden changes in motion during start up and operation of any power tool.



- Do not carry tool by the hose. Protect the hose from sharp objects and heat.
- Keep away from rotating end of tool. Do not wear jewelry or loose clothing. Secure long hair. Scalping can occur if hair is not kept away from tool and accessories. Choking can occur if neckwear is not kept away from tool and accessories.
- Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel.
- Accessory retainers should be used to prevent discharge or ejection of the accessory which might cause injury.
- Do not force tool beyond its rated capacity.
- Do not remove any labels. Replace any damaged labels.
- Use accessories recommended by Cornwell Tools.

PARTS BREAKDOWN - CAT4050SDR

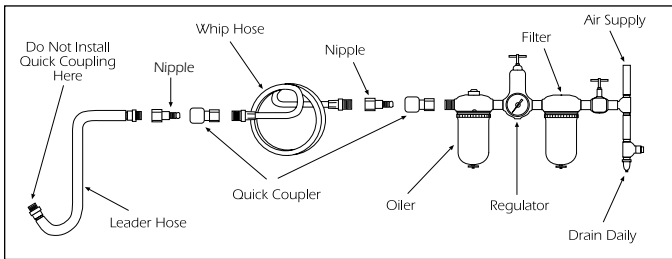


Index #	Part #	Description	Qty.
1	RS4000SDR01	Housing with bushing	1
2	RS4000SDR02	Throttle Lever	1
3	RS848002	Pin	1
4	RS305A04	O-Ring	1
5	RS305A05	O-Ring	1
6	RS305A06	Throttle Pin	1
7	RS305A07	Spring	1
8	RS305A08	Air Regulator	1
9	RS305A09	O-Ring	2
10	RS305A10	O-Ring	1
11	RS250ARR11	Valve Plug	1
12	RS250ARR12	Air Inlet	1
13	RS32237	Muffler	1
14	RS4050SDR14	Comfort Grip	1
15	RS30516	Ball Bearing	1
16	RS26215	Rear End Plate (including #17)	1
17	RS26216	Steel Ball 3/32"	3
18	RS281418	Cylinder	1
19	RS305A19	Rotor Blade	4
20	RS281420	Rotor	1
21	RS26220	Front End Plate (including #17)	1
22	RS30524	Ball Bearing	1
23	RS700572	Ball Bearing	2
24	RS281424	Planet Gear	3

Index #	Part #	Description	Qty.
25	RS281425	Pin	3
26	RS281426	Planetary Gear	1
27	RS281427	Internal Gear	1
28	RS281428	Needle Bearing	1
29	RS281429	Ratchet Housing	1
30	RS281430	Drive Bushing	1
31	RS250ARR31	Ratchet Yoke	1
32	*	Washer	1
33	*	Reverse Button	1
34	*	Ratchet Anvil (3/8")	1
35	*	Pin	1
36	*	Spring	1
37	*	Lock Pin	1
38	*	Ratchet Pawl	1
39	*	Washer	1
40	*	Wave Washer	2
41	*	Thrust Washer	1
42	*	Retaining Ring	1
43	RS4000SDR43	Clamp Nut	1

* Head Kit, CAT4050SDRRHK (includes #32 thru #42)

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AIR SUPPLY

Tools of this class operate on a wide range of air pressures. It is recommended that air pressure of these tools measures 90 PSI at the tool while running free. Higher pressure (over 90 psig; 6.2 bar) raises performance beyond the rated capacity of the tool, which will shorten tool life because of faster wear and could cause injury.

Always use clean, dry air. Dust, corrosive fumes and/or water in the air line will cause damage to the tool. Drain the air tank daily. Clean the air inlet filter screen on at least a weekly schedule. The recommended hookup procedure can be viewed in the above figure.

The air inlet used for connecting air supply has standard 1/4" NPT. Line pressure should be increased to compensate for unusually long air hoses (over 25 feet). Minimum hose diameter should be 3/8" I.D. and fittings should have the same inside dimensions and be tightly secured.

OPERATION

This ratchet wrench is rated at 3/8" USS bolt size. Rating must be down graded for spring U bolts, tie bolts, long cap screws, double depth nuts, badly rusted conditions and spring fasteners as they absorb much of the impact power. When possible, clamp or wedge the bolt to prevent springback.

Soak rusted nuts in penetrating oil and break rust seal before removing with impact wrench. If nut does not start to move in three to five seconds use a larger size impact wrench. Do not use impact wrench beyond rated capacity as this will drastically reduce tool life.

NOTE: Actual torque on a fastener is directly related to joint hardness, tool speed, condition of socket and the time the tool is allowed to impact.

LUBRICATION

Lubricate the air motor daily with quality air tool oil. If no air line oiler is used, run 1/2 oz. of air tool oil through the tool. The oil can be squirted into the tool air inlet or into the hose at the nearest connection to the air supply, then run the tool. A rust inhibitive oil is acceptable for air tools.

WARNING: After an air tool has been lubricated, oil will discharge through the exhaust port during the first few seconds of operation. The exhaust port must be covered with a towel before applying air pressure to prevent serious injury.

WARRANTY COVERAGE

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This warranty does not cover any damage to this product that results from accident, abuse, misuse, natural or personal disaster, or any unauthorized disassembly, repair, or modification. Repairs, disassembly and modification are only authorized to be made by Cornwell or a Cornwell Authorized Warranty Center.

WARRANTY SERVICE

In order to have your tool repaired, return the tool to any Cornwell Authorized Warranty Center, freight prepaid. Please include a copy of your proof of purchase and a brief description of the problem. The tool will be inspected and if any part or parts are found to be defective in material or workmanship, they will be repaired free of charge, and the repaired tool will be returned to you freight prepaid.

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