



CAT380XL

3/8" Captured Head
Extended Length Air Ratchet

OPERATING MANUAL • WARNING INFORMATION • PARTS LIST



! WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SPECIFICATIONS

Maximum Torque.....	30 ft.-lbs.
Free Speed.....	275 RPM
Air Inlet Size	1/4" - 18 NPT
Maximum Air Pressure	90 psig, 6.2 bar
Average Air Consumption	3.22 CFM
Overall Length	11.8"
Overall Width	2.4"
Vibration Level.....	6.61 m/sec ²
Noise Level.....	97 dB(A)
Weight	1.9 Lbs.
Hose Size	3/8" I.D.

! WARNING

- MAXIMUM RPM OF 275
- MAX. AIR PRESSURE:
90 PSIG, 6.2 BAR
- USE ONLY IMPACT SOCKETS
AND ACCESSORIES ON THIS
TOOL. DO NOT USE HAND
SOCKETS AND ACCESSORIES.



**ALWAYS READ
INSTRUCTIONS BEFORE
USING POWER TOOLS**



**ALWAYS WEAR
SAFETY GOGGLES**



**ALWAYS WEAR HEARING
PROTECTION**



**AVOID PROLONGED
EXPOSURE TO VIBRATION**

FAILURE TO OBSERVE THESE WARNINGS COULD RESULT IN INJURY



THIS INSTRUCTION MANUAL CONTAINS IMPORTANT SAFETY INFORMATION.

READ THIS INSTRUCTION MANUAL CAREFULLY AND UNDERSTAND ALL INFORMATION BEFORE OPERATING THIS TOOL.

- It is the responsibility of the owner to make sure all personnel read this manual prior to using this air tool. It is also the responsibility of the air tool owner to keep this manual intact and in a convenient location for all to see and read. If the manual or product labels are lost or not legible, contact Cornwell for replacements. If the operator is not fluent in English, the product and safety instructions shall be read to and discussed with the operator in the operator's native language by the purchaser/owner or his designee, making sure that the operator comprehends its contents.
- Always operate, inspect and maintain this tool in accordance with American National Standards Institute Safety Code of Portable Air Tools (ANSI B186.1) and any other applicable safety codes and regulations.



- For safety, top performance and maximum durability of parts, operate this tool at 90 psig: 6.2 bar max air pressure with 3/8" diameter air supply hose.



- Always wear impact-resistant eye protection when operating or performing maintenance on this tool (users and bystanders).



- Always wear hearing protection when using this tool (users and bystanders). High sound levels can cause permanent hearing loss. Use hearing protection as recommended by your employer or OSHA regulation.

- Keep the tool in efficient operating condition.
- Operators and maintenance personnel must be physically able to handle the bulk, weight and power of this tool.
- Keep tool out of reach of children.



- Air under pressure can cause severe injury. Never direct air at yourself or others. Always turn off the air supply, drain hose of air pressure and detach tool from air supply before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool. Failure to do so could result in injury. Whip hoses can cause serious injury. Always check for damaged, frayed or loose hoses and fittings, and replace immediately. Do not use quick detach couplings at tool. See instructions for correct set-up on page 3.



- Air powered tools can vibrate during use. Vibration, repetitive motions or uncomfortable positions over extended periods of time may be harmful to your hands and arms. Discontinue use of tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.

- Place the tool on the work before starting the tool. Do not point or indulge in any horseplay with this tool.

- Note direction of rotation BEFORE operating this tool.



- Slipping, tripping and/or falling while operating air tools can be a major cause of serious injury or death. Be aware of excess hose left on the walking or work surface.

- Keep body working stance balanced and firm. Do not overreach when operating the tool.
- Anticipate and be alert for sudden changes in motion during start up and operation of any power tool.



- Do not carry tool by the hose. Protect the hose from sharp objects and heat.

- Tool shaft may continue to rotate briefly after throttle is released. Avoid direct contact with accessories during and after use. Gloves will reduce the risk of cuts or burns.



- Keep away from rotating end of tool. Do not wear jewelry or loose clothing. Secure long hair. Scalping can occur if hair is not kept away from tool and accessories. Choking can occur if neckwear is not kept away from tool and accessories.



- Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel.



- This tool is not insulated against electric shock.



- This tool must not be used in explosive atmospheres.

- Do not force tool beyond its rated capacity.

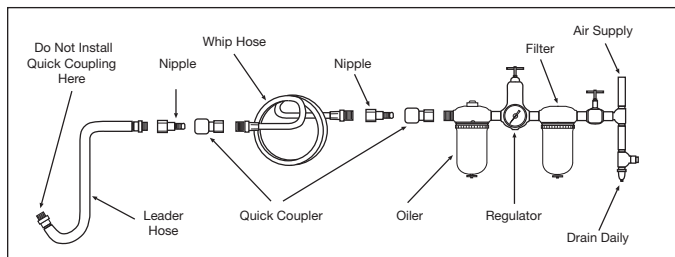
- Use only impact sockets and accessories on this tool. Do not use hand sockets or accessories.**

- Use accessories recommended by Cornwell Tools.**

- Do not use (or modify) the tool for any other purpose than that for which it was designed without consulting the manufacturer's authorized representative.
- Do not remove any labels. Replace any damaged labels.



WARNING: This product can expose you to chemicals including nickel, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



AIR SUPPLY

Tools operate on a wide range of air pressures. It is recommended that air pressure of these tools measures 90 psig at the tool with the trigger fully depressed and no load applied to the tool. Higher pressure (over 90 psig; 6.2 bar) raises performance beyond the rated capacity of the tool, which will shorten tool life and could cause injury.

Always use clean, dry air. Dust, corrosive fumes and/or water in the air line will cause damage to the tool. Drain water from air lines and compressor prior to running tool. Clean the air inlet filter screen weekly. The recommended hookup procedure can be viewed in the above figure.

The air inlet used for connecting air supply has standard 1/4" NPT. Line pressure should be increased to compensate for unusually long air hoses (over 25 feet). Minimum hose diameter should be 3/8" I.D. and fittings should have the same inside dimensions and be tightly secured.

Ensure an accessible emergency shut off valve has been installed in the air supply line and make others aware of its location.

LUBRICATION

Lubricate the air motor daily with high quality air tool oil. If no air line oiler is used, run 1/2 oz. of oil through the tool. The oil can be squirted into the tool air inlet or into the hose at the nearest connection to the air supply, then run the tool. A rust inhibitive oil is acceptable for air tools.

WARNING: After an air tool has been lubricated, oil will discharge through the exhaust port during the first few seconds of operation. The exhaust port must be covered with a towel before applying air pressure to prevent serious injury.

OPERATION

The CAT380XL ratchet is designed to fasten and unfasten threaded fasteners while operating under recommended conditions. Note the directional setting of the reversing lever before depressing the throttle. Ensure body stance to be in excellent balance and have full control of the tool before use. Be fully alert as sudden reaction torques and directional changes may unexpectedly occur. Be aware that air ratchets are not torque wrenches or pry bars. Joints and fasteners requiring a specific torque must be checked with a torque wrench as the final step. Using the air ratchet to tighten or break-free fasteners, can irreversibly damage its internal mechanism and will void any remaining warranty.

Always turn off the air supply, drain hose of air pressure and detach tool from air supply before installing, removing or adjusting any part or accessory on this tool, or before performing any maintenance on this tool.

WARNING: Use only impact sockets and accessories on this tool. Do not use hand sockets and accessories.

TROUBLESHOOTING

Other factors outside the tool may cause loss of power or erratic action. Reduced compressor output, excessive drain on the air line, moisture or restrictions in air pipes or the use of hose connections of improper size or poor conditions may reduce air supply. Grit or gum deposits in the tool may cut power and may be corrected by cleaning the air strainer and flushing out the tool with gum solvent oil or an equal mixture of SAE #10 and kerosene. If outside conditions are in order, disconnect tool from hose and take tool to your nearest authorized service center.



WARRANTY COVERAGE

Cornwell Quality Tools Company ("Cornwell") warrants this product against defects in material and workmanship for a period of ONE (1) YEARS from the date of original retail purchase. Subject to the conditions and limitations set forth below, Cornwell will, at its option, either repair or replace any part of the product(s) that proves defective by reason of improper workmanship or materials.

This warranty does not cover any damage to this product that results from accident, abuse, misuse, natural or personal disaster, or any unauthorized disassembly, repair, or modification. Repairs, disassembly and modification are only authorized to be made by Cornwell or a Cornwell Authorized Warranty Center.

WARRANTY SERVICE

In order to have your tool repaired, return the tool to any Cornwell Authorized Warranty Center, freight prepaid. Please include a copy of your proof of purchase and a brief description of the problem. The tool will be inspected and if any part or parts are found to be defective in material or workmanship, they will be repaired free of charge, and the repaired tool will be returned to you freight prepaid.

EXCLUSIONS AND LIMITATIONS

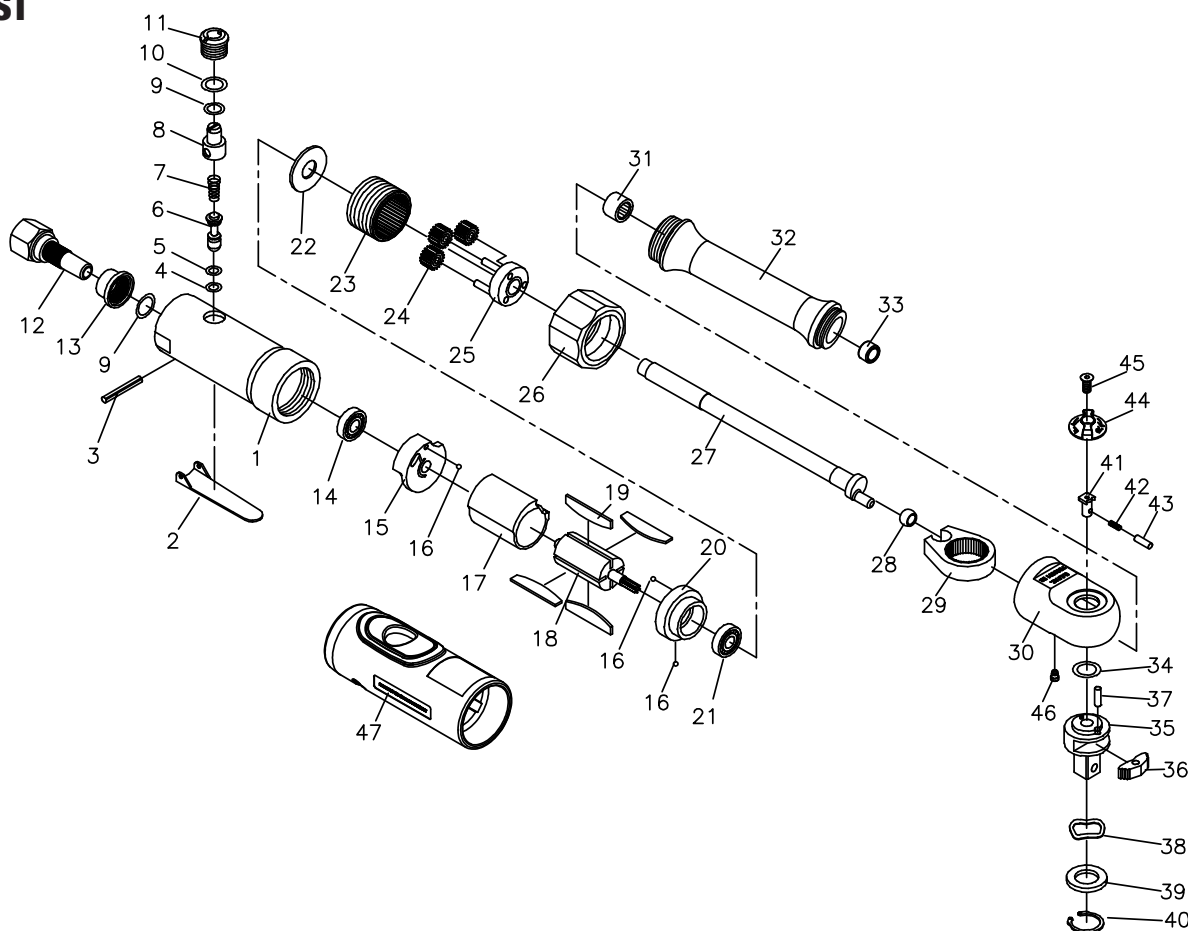
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Some states do not allow the exclusion or limitation of incidental or consequential damages or exclusions or limitation on the duration of implied warranties or conditions, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary by state.

Repair kits and replacement parts are available for many Cornwell products, regardless of whether or not the product is still covered by a warranty plan.

PARTS LIST



Item	Part No	Description	Qty
1	RS250ARR01	MOTOR HOUSING W/BUSHING	1
2	RS250ARR02	SAFETY THROTTLE LEVER	1
3	RS101613	SAFETY THROTTLE LEVER PIN	1
4	RS32204	O-RING (3.5*1.5)	1
5	RS305A05	O-RING (4.5*1.7)	1
6	RS283506	THROTTLE PIN	1
7	RS32207	SPRING	1
8	RS32208	AIR REGULATOR	1
9	RS305A09	O-RING (6*2)	2
10	RS32210	O-RING (12*2)	1
11	RS250ARR11	VALVE PLUG	1
12	RS250ARR12	AIR INLET	1
13	RS163853	MUFFLER	1
14	RS30516	BALL BEARING (696ZZ)	1
15	RS32217	REAR END PLATE (incl #16)	1
16	RS26216	STEEL BALL (3/32")	3
17	RS281418	CYLINDER	1
18	RS250ARR18	ROTOR	1
19	RS32219	ROTOR BLADE (each)	4
20	RS250ARR20	FRONT END PLATE (incl #16)	1
21	RS30524	BALL BEARING (608ZZ)	1
22	RS250ARR44	SPACER	1
23	RS250ARR22	INTERNAL GEAR	1
24	RS281424A	PLANET GEAR (4mm)	3
25	RS2853525A	PLANET GEAR CARRIER	1

Item	Part No	Description	Qty
26	RS283526	LOCK NUT	1
27	RS163866	CRANK SHAFT	1
28	RS283428	DRIVE BUSHING	1
29	RS163867	RATCHET YOKE	1
30	RS163868	RATCHET HOUSING	1
31	RS250ARR28	NEEDLE BEARING	1
32	RS163869	NOSE HOUSING	1
33	RS163870	BUSHING	1
34	*	WASHER	1
35	*	ANVIL (3/8")	1
36	*	RATCHET PAWL	1
37	*	PIN	1
38	*	WAVE WASHER	1
39	*	THRUST WASHER	1
40	*	RETAINER RING	1
41	*	REVERSE HUB	1
42	*	SPRING	1
43	*	LOCK PIN	1
44	*	REVERSE BUTTON	1
45	*	SCREW	1
46	RS1884R29	GREASE FITTING	1
47	RS163872C	COMFORT GRIP	1
N/S	* RS163871	RATCHET HEAD KIT (incl #34 -45)	1
N/S	RSCAT380XLPWL	Product Warning Label	1