

Operating Instructions • Warning Information • Parts Breakdown



!WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

!WARNING



**ALWAYS READ
INSTRUCTIONS
BEFORE USING
POWER TOOLS**



**ALWAYS WEAR
SAFETY
GOGGLES**



**WEAR HEARING
PROTECTION**



**AVOID
PROLONGED
EXPOSURE TO
VIBRATION**

SPECIFICATIONS

Max. Free Speed	4,500 RPM
Maximum Torque	1,600 ft. lbs.
Air Inlet	1/2" NPT
Recommended Hose Size	3/4" ID
Recommended Air Pressure	90 PSI
Overall Length	18.4"
Net Weight	13.9 lbs.
Avg. Air Consumption	7.9 CFM

CAT-3790-6

**1" Dr. Impact
Wrench with 6"
Extended Anvil**

WARNING

FAILURE TO OBSERVE THESE WARNINGS COULD RESULT IN INJURY.

THIS INSTRUCTION MANUAL CONTAINS IMPORTANT SAFETY INFORMATION.

READ THIS INSTRUCTION MANUAL CAREFULLY AND UNDERSTAND ALL INFORMATION BEFORE OPERATING THIS TOOL.



- Always operate, inspect and maintain this tool in accordance with American National Standards Institute Safety Code of Portable Air Tools (ANSI B186.1) and any other applicable safety codes and regulations.

- For safety, top performance and maximum durability of parts, operate this tool at 90 psig: 6.2 bar max air pressure with 3/4" diameter air supply hose.



- Always wear impact-resistant eye and face protection when operating or performing maintenance on this tool.



- Always wear hearing protection when using this tool. High sound levels can cause permanent hearing loss. Use hearing protection as recommended by your employer or OSHA regulation.
- Keep the tool in efficient operating condition.
- Operators and maintenance personnel must be physically able to handle the bulk, weight and power of this tool.



- Air under pressure can cause severe injury. Never direct air at yourself or others. Always turn off the air supply, drain hose of air pressure and detach tool from air supply before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool. Failure to do so could result in injury.



- Whip hoses can cause serious injury. Always check for damaged, frayed or loose hoses and fittings, and replace immediately. Do not use quick detach couplings at tool. See instructions for correct set-up.



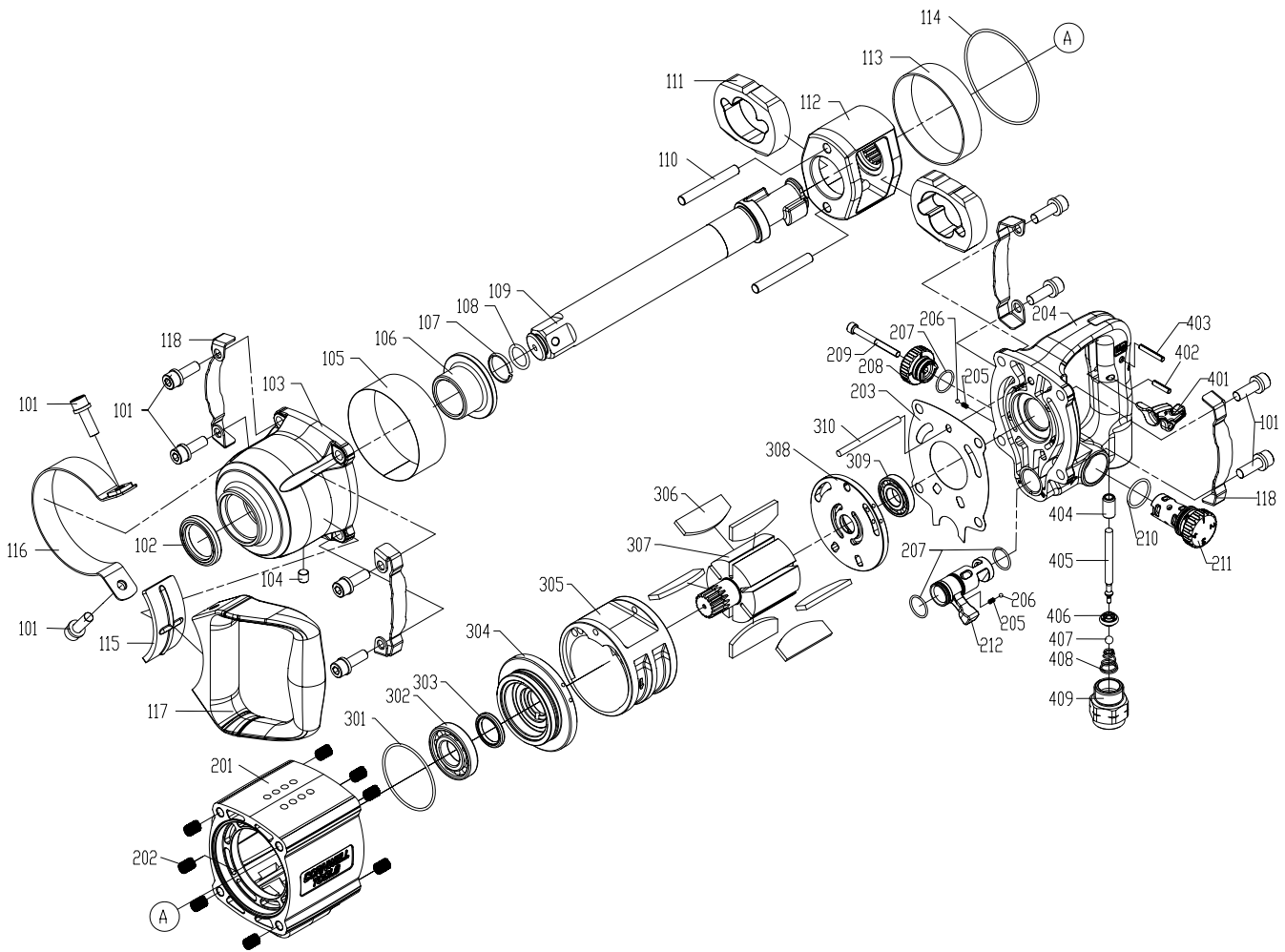
- Air powered tools can vibrate during use. Vibration, repetitive motions or uncomfortable positions over extended periods of time may be harmful to your hands

and arms. Discontinue use of tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.

- Place the tool on the work before starting the tool.
- Slipping, tripping and/or falling while operating air tools can be a major cause of serious injury or death. Be aware of excess hose left on the walking or work surface.
- Keep body working stance balanced and firm. Do not overreach when operating the tool.
- Anticipate and be alert for sudden changes in motion during start up and operation of any power tool.
- Do not carry tool by the hose. Protect the hose from sharp objects and heat.
- Tool shaft may continue to rotate briefly after throttle is released. Avoid direct contact with accessories during and after use. Gloves will reduce the risk of cuts or burns.
- Keep away from rotating end of tool. Do not wear jewelry or loose clothing. Secure long hair. Scalping can occur if hair is not kept away from tool and accessories. Choking can occur if neckwear is not kept away from tool and accessories.
- Impact wrenches are not torque control devices. Fasteners with specific torque requirements must be checked with suitable torque measuring devices after installation with an impact wrench.
- Use only impact wrench sockets and accessories on this tool. Do not use hand sockets and accessories, as they may be damaged or cause damage to the equipment or operator.
- Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel.
- Do not force tool beyond its rated capacity.
- Do not remove any labels. Replace any damaged labels.
- Use accessories recommended by Cornwell Tools.



PARTS BREAKDOWN - CAT-3790-6

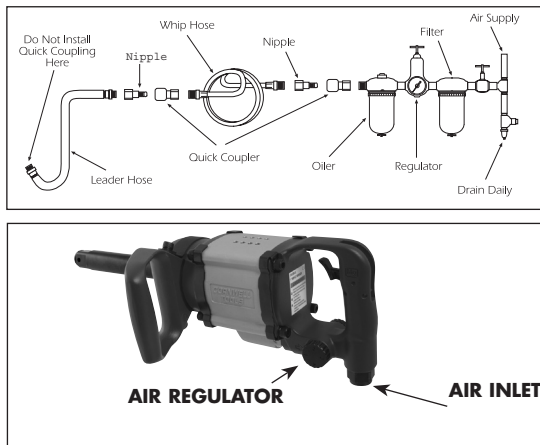


Ref. #	Item #	DESCRIPTION	QTY
101	RS1078101	Bolt Assembly	10
102	RS1078102	Oil Seal	1
103	RS37906103	Hammer Case	1
104	RS37906104	Hex. Soc. Head Screw	1
105	RS1078105	Steel Ring	1
106	RS76803	Hammer Case Bushing	1
107	RS1078107	Socket Retainer	1
108	RS1078108	O-Ring	1
109	RS1078109	Anvil (extended)	1
110	RS1078110	Hammer Frame Pin	2
111	RS1078111	Hammer	2
112	RS1078112	Hammer Frame	1
113	RS76804	Collar	1
114	RS1078114	O-Ring	1
115	RS1078115	Washer	1
116	RS1078116	Fixed Ring	1
117	RS37906117	Handle	1
118	RS1078118	Protector	4
201	RS37906201	Housing (Incl. #202)	1
202		Thread Insert (Incl. w/#201)	8
203	RS1078203	Housing Gasket	1
204	RS37906204	Rear Cover Unit	1
205	RS76721	Spring	1
206	RS1734416	Steel Ball	1
207	RS1078207	O-Ring	3

Ref. #	Item #	DESCRIPTION	QTY
208	RS1078208	Regulator-B	1
209	RS1078209	Hex. Soc. Head Bolt	1
210	RS1078210	O-Ring	1
211	RS1078211	Regulator-A	1
212	RS1078212	Reverse Valve	1
301	RS1078301	O-Ring	1
302	RS76822	Bearing	1
303	RS1078303	Oil Seal	1
304	RS1078304	Magazine	1
305	RS1078305	Cylinder	1
306	RS1078306	Blade	6
307	RS1078307	Rotor	1
308	RS1078308	Rear End Plate	1
309	RS221RA35	Bearing	1
310	RS1078310	Pin	1
401	RS1078401	Trigger	1
402	RS1078402	Spiral Pin	1
403	RS1078403	Spiral Pin	1
404	RS1078404	Bushing	1
405	RS1078405	Pin	1
406	RS1078406	Seal	1
407	RS1735113	Ball	1
408	RS1078408	Spring	1
409	RS1078409	Air Inlet	1

Also available: RS1078TK Tune-up kit, including items #'s: 102, 107, 108, 114, 203, 207 (3), 210, 301, 303, 306 (6), 406

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AIR SUPPLY

Tools of this class operate on a wide range of air pressures. It is recommended that air pressure of these tools measures 90 PSI at the tool while running free. Higher pressure (over 90 psig; 6.2 bar) raises performance beyond the rated capacity of the tool, which will shorten tool life because of faster wear and could cause injury.

Always use clean, dry air. Dust, corrosive fumes and/or water in the air line will cause damage to the tool. Drain the air tank daily. Clean the air inlet filter screen on at least a weekly schedule. The recommended hookup procedure can be viewed in the above figure.

The air inlet used for connecting air supply has standard 1/2" NPT. Line pressure should be increased to compensate for unusually long air hoses (over 25 feet). Minimum hose diameter should be 3/4" I.D. and fittings should have the same inside dimensions and be tightly secured.

LUBRICATION

Lubricate the air motor daily with quality air tool oil. If no air line oiler is used, run 1/2 oz. ounce of oil through the tool. The oil can be squirted into the tool air inlet or into the hose at the nearest connection to the air supply, then run the tool. A rust inhibitive oil is acceptable for air tools.

WARNING: After an air tool has been lubricated, oil will discharge through the exhaust port during the first few seconds of operation. The exhaust port must be covered with a towel before applying air pressure to prevent serious injury.

WARRANTY

Cornwell warrants its air tools for a period of 1 year to the consumer. We will repair any air tool covered under this warranty which proves to be defective in material or workmanship during the warranty period. In order to have your tool repaired, return the tool to any Cornwell Authorized Warranty Center, freight prepaid. Please include a copy of your proof of purchase and a brief description of the problem. The tool will be inspected and if any part or parts are found to be defective in material or workmanship, they will be repaired free of charge and the repaired tool will be returned to you freight prepaid. This warranty gives you specific rights. You may also have other rights which vary from state to state. The foregoing obligation is Cornwell's sole liability under this or any implied warranty and under no circumstances shall Cornwell be liable for any incidental or consequential damages. **Note:** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

OPERATION

The air regulator knob can be used as an air throttle, if there are no other means of regulating air. Turn the air regulator knob all the way to position 4 for maximum power.

The air regulator can be used to adjust torque to the approximate tightness of a known fastener. To set the tool to desired torque, select a nut or screw of known tightness of the same size, thread pitch and thread condition as those on the job. Turn air regulator to low position, apply wrench to nut and gradually increase power (turn regulator to admit more air) until nut moves slightly in the direction it was originally set. The tool is now set to duplicate that tightness - note regulator setting for future use. When tightening nuts not requiring critical torque values, run nut up flush and then tighten an additional one-quarter to one-half turn (slight additional turning is necessary if gaskets are being clamped). For additional power needed on disassembly work, turn regulator to its fully open position. Rating must be down graded for spring U bolts, tie bolts, long cap screws, double depth nuts, badly rusted conditions and spring fasteners as they absorb much of the impact power. When possible, clamp or wedge the bolt to prevent springback. Soak rusted nuts in penetrating oil and break rust seal before removing with impact wrench. If nut does not start to move in three to five seconds, use a larger size impact wrench. Do not use impact wrench beyond rated capacity as this will drastically reduce tool life.

The air regulator is also used to change the rotation of the tool. When the valve is turned to the right, the tool is in a forward or right hand rotation. When the valve is turned to the left, the rotation is reverse or left hand.

NOTE: Actual torque on a fastener is directly related to joint hardness, tool speed, condition of socket and the time the tool is allowed to impact.

Use the simplest possible tool-to-socket hook up. Every connection absorbs energy and reduces power.

TROUBLESHOOTING

Other factors outside the tool may cause loss of power or erratic action. Reduced compressor output, excessive drain on the airline, moisture or restrictions in air pipes or the use of hose connections of improper size or poor conditions may reduce air supply. If outside conditions are in order, and the tool still performs erratically, disconnect tool from hose and take tool to your nearest Cornwell Tools authorized service center.