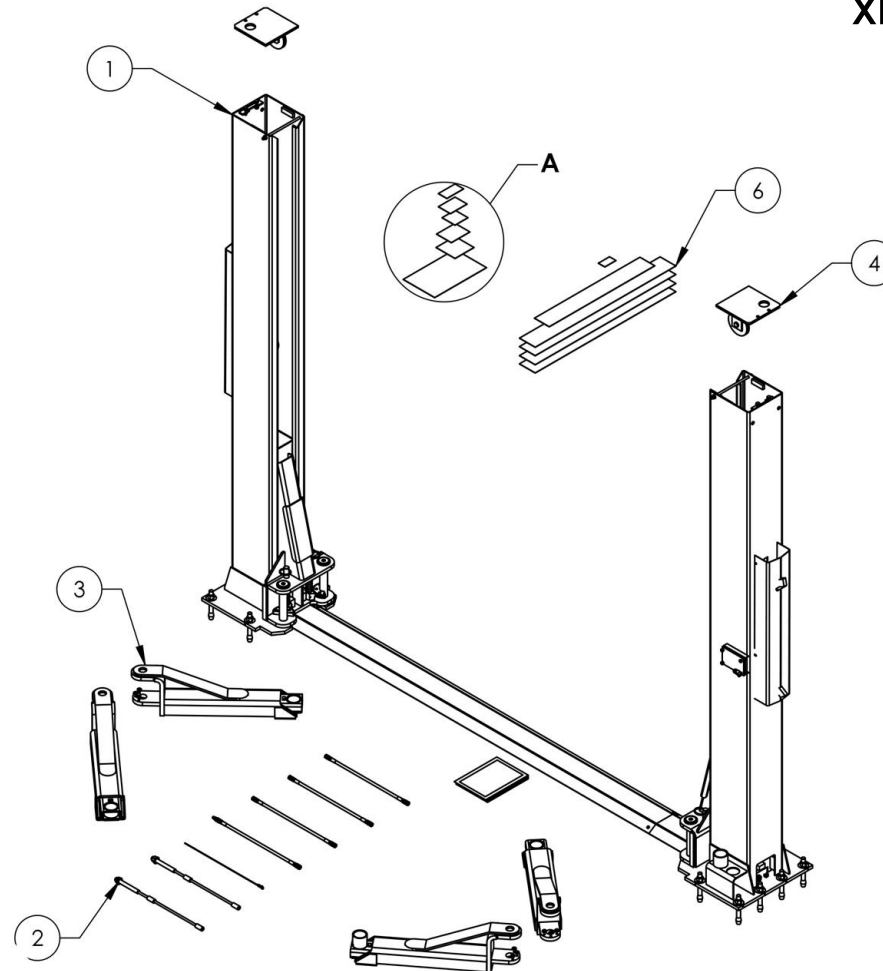


Service Manual

Service Parts & Diagrams

XPR-9S-LP

BendPak SKU 5260557
XPR-9S-LP Two-Post Car Lift
Version E
09/16/2016



This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.



BendPak, Inc. Corporate Office
1645 Lemonwood Drive
Santa Paula, CA 93060 USA
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
info@bendpak.com

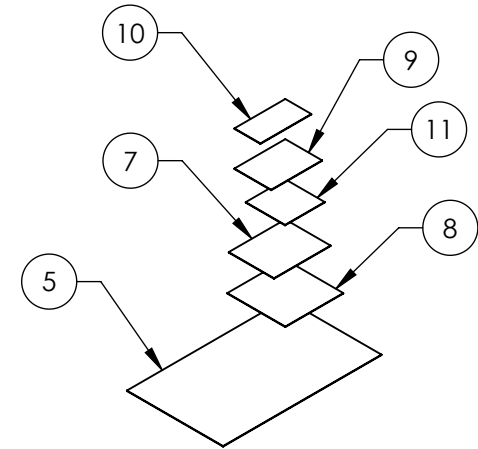
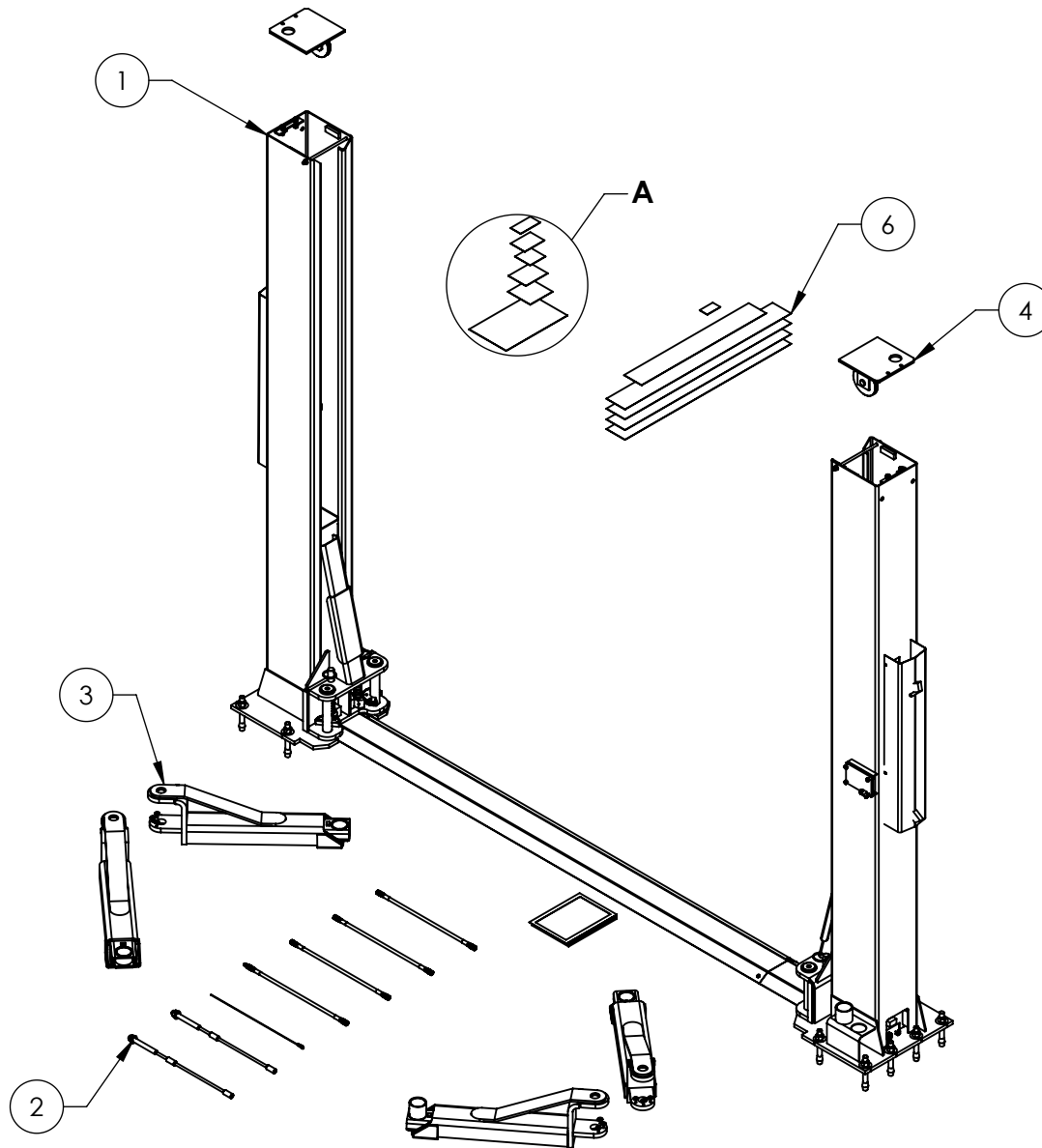
Customer Service Desk / Warranty
Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

Parts Orders
Customer Service Representatives
Office Tel: 1-805-933-9970
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Domestic Sales & Service
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sales@bendpak.com

International Sales & Service
Office Tel: 1-805-933-9970
Exports Department: 1-805-933-9970 Ext. 192
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED BOM REVISION	07/18/2016	TM	00769
E	UPDATED BOM REVISION	08/03/2016	TM	00771
F	UPDATED BOM REVISION	08/25/2016	TM	00777

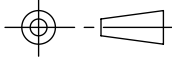


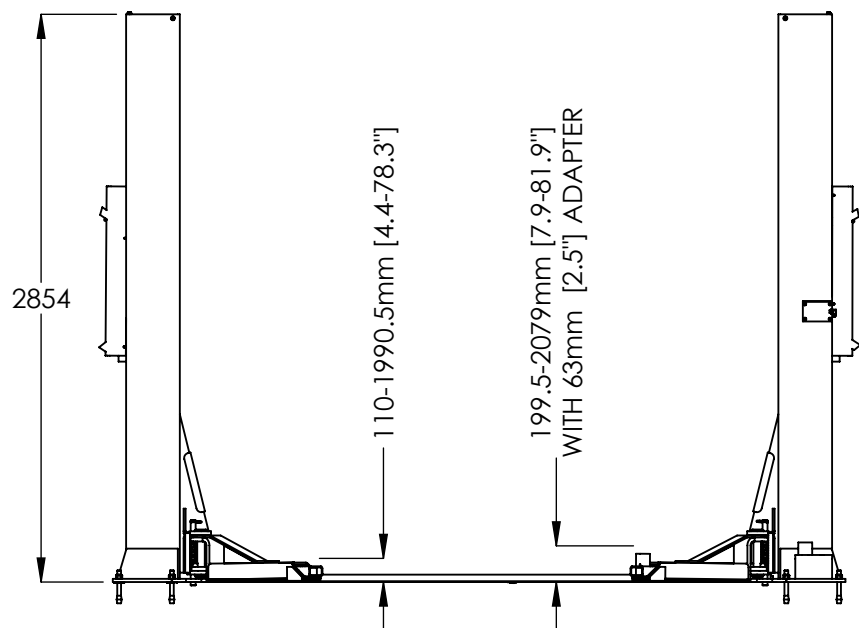
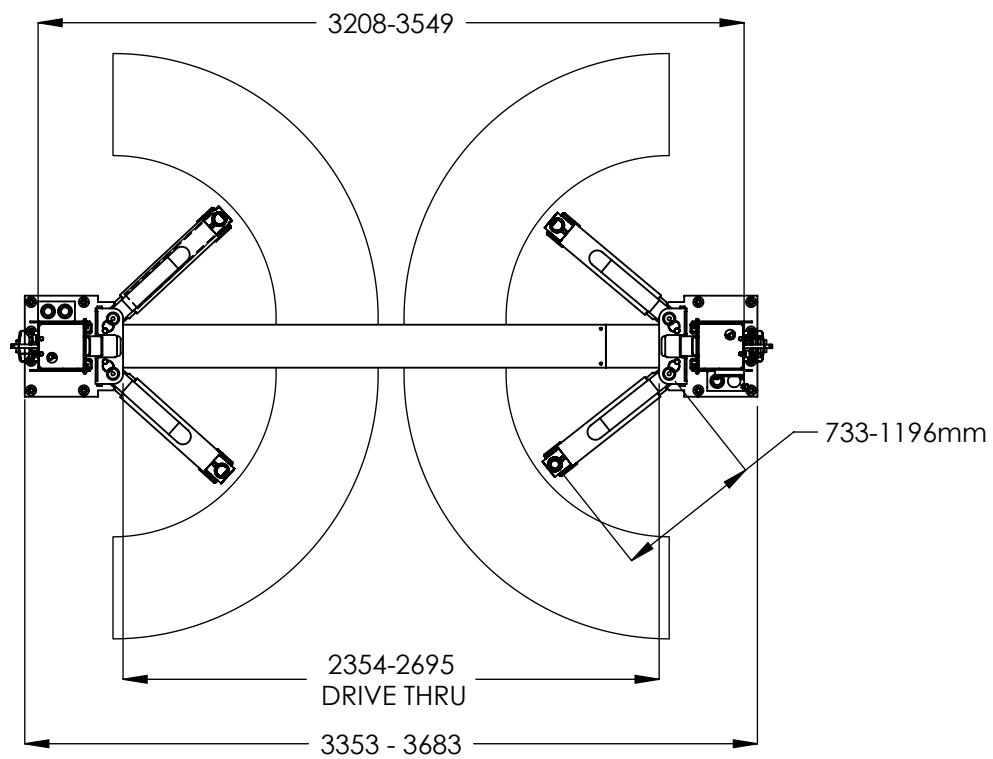
DETAIL A
SCALE 1 : 12

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED TO POSTS AFTER PAINTING.
SEE ATTACHED LABEL PLACEMENT SHEET.

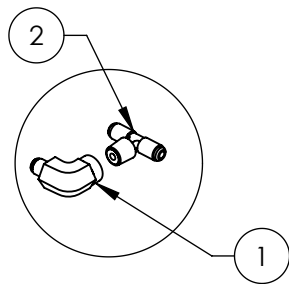
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1	5245225	XPR-9S LIFT SUPERSTRUCTURE	1	P
2	5250037	XPR-9S PARTS BOX	1	D
3	5215274	XPR-9S/10S-LP MEDIUM ARM ASSEMBLY	4	F
4	5215226	XPR-9/9D TOP EQUALIZER PULLEY PLATE ASSEMBLY	2	J
5	5905109	WARNING ALI/WL 101	1	--
6	5905131	2 POST DECAL KIT, LESS ALI	1	C
7	5905402	MAX CAP DANGER 9K	1	--
8	5905465	MANUFACTURER LABEL	1	--
9	5905650	MAX CAP NRTL DANGER 9K	1	--
10	5905940	PRODUCT DATA LABEL	1	--
11	5905950	2015 SERIAL TAG-A-5905950	1	--

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM	DRAWN	JM	12/15/2015	TITLE: XPR-9S-LP PRODUCTION LIFT VER E		
	CHECKED	DB	09/06/2016			
	THIRD ANGLE PROJECTION					
				SIZE	DWG. NO.	REV
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			A	5260557	F
				SCALE: 1:30		SHEET 1 OF 2

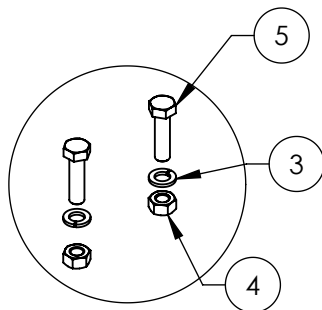
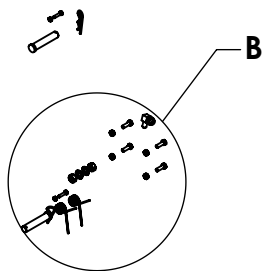


 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: XPR-9S-LP PRODUCTION LIFT VER E		
SIZE A	DWG. NO. 5260557	REV F
SCALE: 1:35		SHEET 2 OF 2

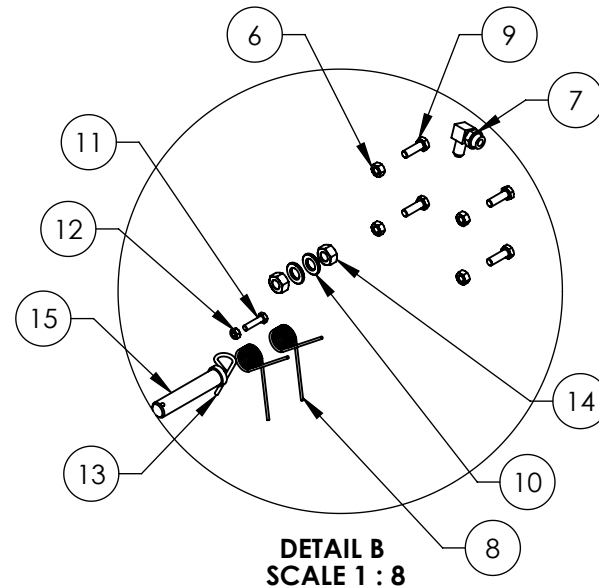
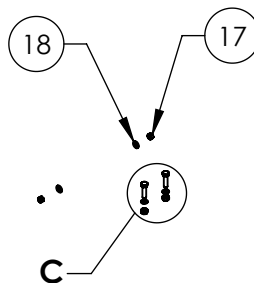
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
G	ADDED (2) 5540075, REPLACED 5530314 WITH 5530261, REPLACED 5540001 WITH 5540075, UPDATED BOM REVISION AND NEXT ASSEMBLIES	06/17/2013	TM	00605
H	UPDATED BOM REVISION	05/30/2014	TM	00649
J	REPLACED 5505113 WITH 5505001	10/06/2014	TM	00663
J-001	UPDATED NEXT ASSEMBLY	12/17/2015	TM	00738



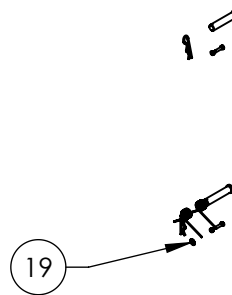
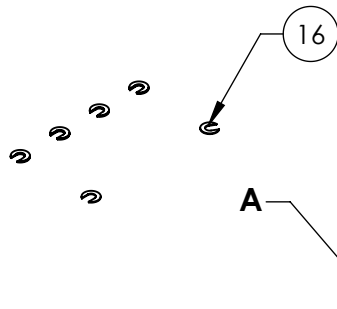
DETAIL A
SCALE 1 : 5



DETAIL C
SCALE 1 : 5



DETAIL B
SCALE 1 : 8



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5550153	FTG ELB -04 NPT F x -04 JIC	1	-
2	5550181	FTG TEE -04 JIC x -04 JIC x 04 NPT	1	-
3	5545200	WASHER M10 x Ø18 SL	4	-
4	5535998	NUT M10 x 1.5	4	-
5	5530760	HEX HEAD BOLT M10x1.25x35	4	-
6	5535001	NUT M8 x 1.25 NL	4	-
7	5550103	FTG ELB -04 JIC -06 ORB	1	-
8	5540075	2.5 WIRE DIA. Ø20.5 x 75 LG	4	A
9	5530010	HHB M8 x 1.25 x 25	4	-
10	5545347	WASHER M12 FLAT WASHER	2	-
11	5530756	HHB M6 x 1 x 25	4	-
12	5535357	NUT M6 x 1.0 NL	4	-
13	5505350	MODEL#211 HAIR PIN/ LARGE	4	-
14	5535354	NUT M12 x 1.75	2	-
15	5505001	GP-7/PL-6000/XPR SERIES SAFETY CLEVIS PIN	4	A
16	5545535	C WASHER SHIM FOR LIFTS	20	-
17	5535013	NUT M10 x 1.5 NL	4	-
18	5545341	WASHER M10 x Ø20 FLAT	4	-
19	5505031	ROTOR CLIP 12mm SS	1	-

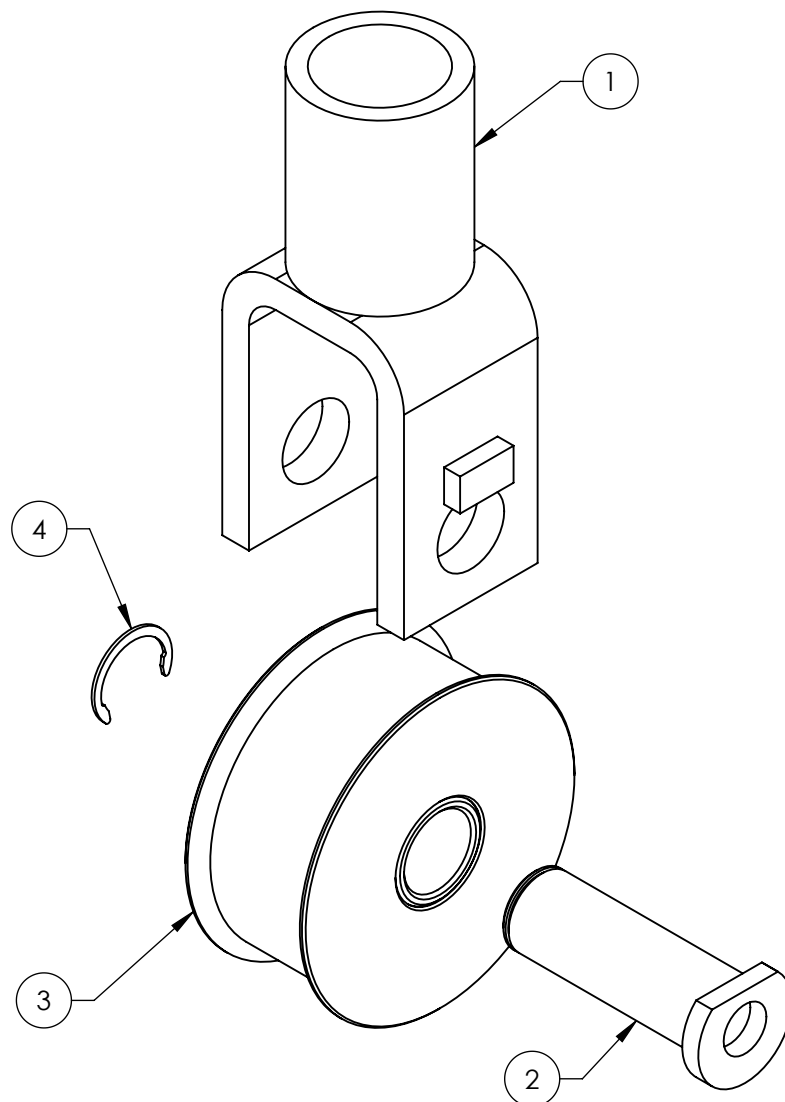
DO NOT SCALE DRAWING		NAME	DATE
DRAWN		AC	11/20/2009
CHECKED		CA	02/19/2016
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			
TITLE:		XPR-9 PARTS BAG	
SIZE	DWG. NO.	REV	
A	5174215	J	
SCALE: 1:20			SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5250037

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY AND BOM REVISIONS	02/13/2012	TM	00490
D-001	UPDATED NEXT ASSEMBLY	03/13/2013	TM	00586
E	UPDATED BOM REVISIONS AND NEXT ASSEMBLIES	06/24/2013	TM	00605
F	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY AND BOM REVISIONS	11/25/2015	TM	00738

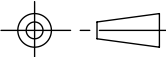


NOTE: UNLESS OTHERWISE SPECIFIED.

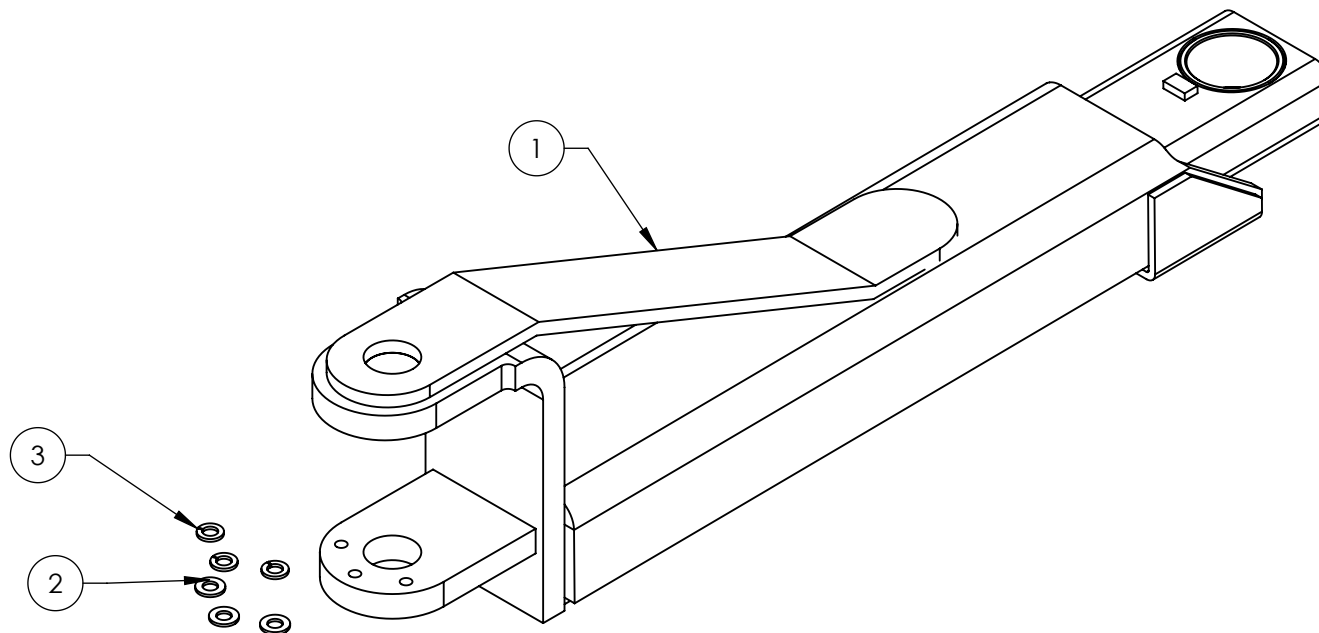
1. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215391
5215392
5215588

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5600381	RTL-8000, XPR-9S PULLEY HOUSING WELDMENT		1	E
2	5600082	PL-7000XR, RTL-8000, XPR-9S CHAIN ROLLER PIN WELDMENT		1	F
3	5215073	PL-7000XR, RTL-8000, XPR-9 CHAIN ROLLER ASSEMBLY		1	G
4	5540006	SNAP RING TRUARC 5103-100		1	-

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM	DRAWN	TM	01/06/2006			
	CHECKED	CA	02/17/2016			
	THIRD ANGLE PROJECTION			TITLE: RTL-8000/XPR-9S CHAIN ROLLER ASSEMBLY		
	 PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.	REV
				A	5210117	F
				SCALE: 1:2		SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	UPDATED BOM REVISION	03/21/2016	TM	00750
E	UPDATED BOM REVISION AND NEXT ASSEMBLY, UPDATED TITLE TO REFLECT WHERE USED	06/29/2016	TM	00767
F	UPDATED BOM REVISION	07/18/2016	TM	00769

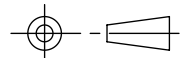


NOTE: UNLESS OTHERWISE SPECIFIED.

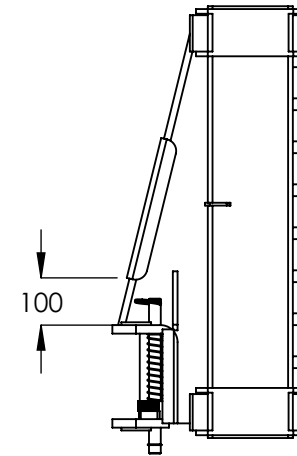
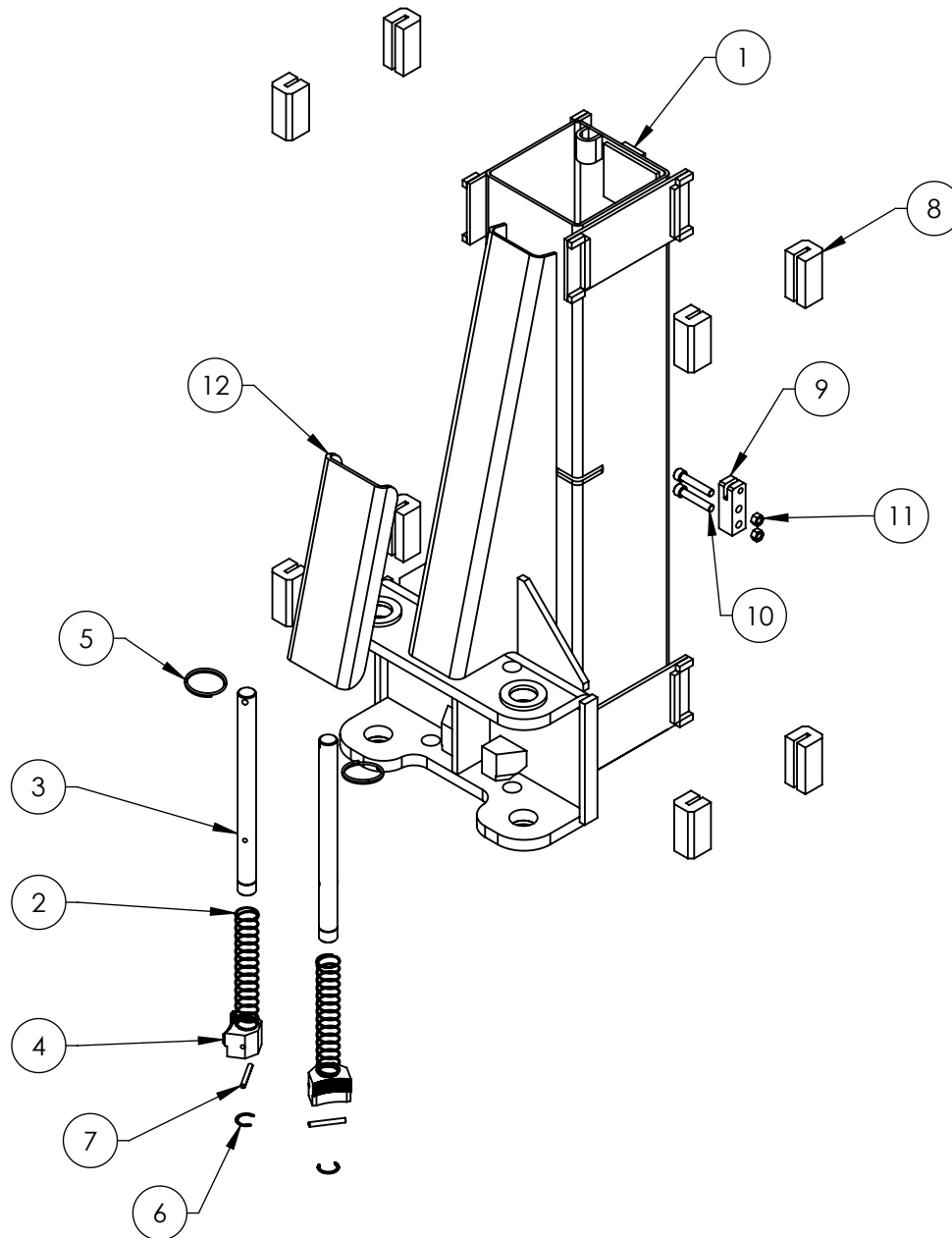
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5260566
5260557

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5600987	XPR-10S-LP MEDIUM ARM WELDMENT		1	F
2	5545341	WASHER M10 x Ø20 FLAT		3	-
3	5545200	WASHER M10 x Ø18 SL		3	-

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM 	DRAWN	JM	06/23/2015		
	CHECKED	DB	07/01/2016		
	THIRD ANGLE PROJECTION			TITLE: XPR-9S/10S-LP MEDIUM ARM ASSEMBLY	
					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				SIZE DWG. NO. REV	
				A 5215274 F	
SCALE: 1:5				SHEET 1 OF 1	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
H	UPDATED BOM REVISION	11/24/2014	TM	00693
J	UPDATED BOM REVISION	05/14/2015	TM	00689
K	UPDATED TITLE TO REFLECT WHERE USED UPDATED BOM REVISIONS	11/03/2016	HG	00738



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600508	XPR-9 LIFT HEAD WELDMENT	1	J
2	5540133	GP-7, RTL-8000, XPR-9/10 LIFT HEAD SPRING	2	C
3	5746098	GP/RTL, XPR-9/10 Ø25mm GEAR SHAFT	2	E
4	5701052	GP/RTL/XPR ARM INTERNAL GEAR STOP	2	E
5	5580219	KEYRING 56mm x 3mm	2	-
6	5540006	SNAP RING TRUARC 5103-100	2	-
7	5505106	SPRING PIN M6 x 50	2	A
8	5716001	PL-6000/7000, GP/XPR SERIES GUIDE BLOCK	8	E
9	5761003	PL-7000, XPR-9S CHAIN CONNECTOR	1	G
10	5530761	SHCS M10 x 1.5 x 55	2	-
11	5535013	NUT M10 x 1.5 NL	2	-
12	5930183	XPR-9/10 LIFT HEAD GUSSET COVER	1	E

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	08/30/2010
CHECKED CA	02/18/2016

THIRD ANGLE PROJECTION



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BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-9S LIFT
HEAD ASSEMBLY

SIZE	DWG. NO.	REV
A	5215386	K

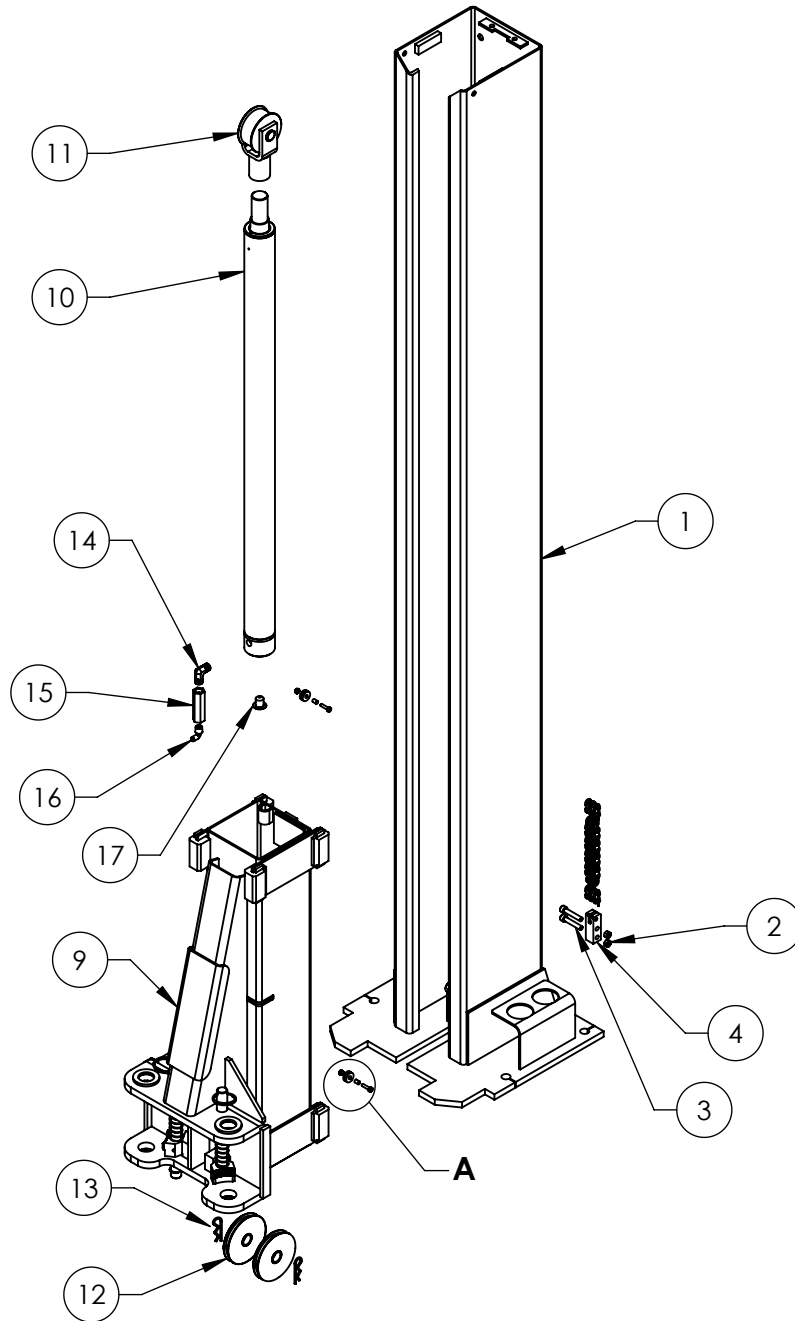
SCALE: 1:10

SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5215391
5215392

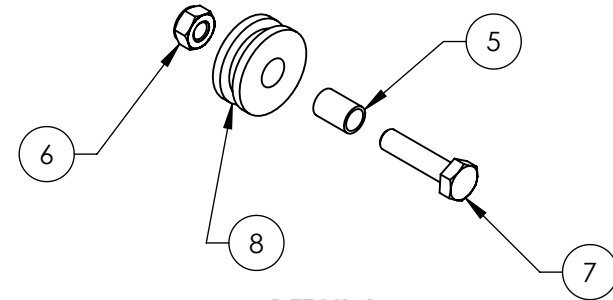


NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245225

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
M	UPDATED BOM REVISION	12/16/2014	TM	00673
N	UPDATED BOM REVISION	05/14/2015	TM	00689
P	UPDATED TITLE TO REFLECT WHERE USED UPDATED BOM REVISIONS	11/02/2015	HG	00738



**DETAIL A
SCALE 1 : 2**

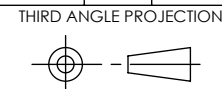
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600368	XPR-9S OFF SIDE POST WELDMENT	1	J
2	5535013	NUT M10 x 1.5 NL	2	-
3	5530761	SHCS M10 x 1.5 x 55	2	-
4	5761003	PL-7000, XPR-9S CHAIN CONNECTOR	1	G
5	5565350	GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER	2	C
6	5535357	NUT M6 x 1.0 NL	2	-
7	5530756	HHB M6 x 1 x 25	2	-
8	5575112	GP/PCL/XPR/PL-7000 SAFETY SHEAVE	2	C
9	5215386	XPR-9S LIFT HEAD ASSEMBLY	1	K
10	5502321	CYLINDER ASSEMBLY Ø2.5 x 37 - Ø1.75 ROD	1	E
11	5210117	RTL-8000/XPR-9S CHAIN ROLLER ASSEMBLY	1	F
12	5575111	XPR-9S/10 SHEAVE ASSEMBLY	2	F
13	5505350	MODEL#211 HAIR PIN/ LARGE	2	A
14	5550041	FTG ELB -06 NPT x -06 NPT	1	-
15	5550108	XPR-9S 3/8" NPT TUBE FITTING	1	E
16	5550106	FTG ELB -04 JIC-06 NPT	1	-
17	5210943	XPR-9S CYLINDER LEVELING PLUG	1	F
18	5210116	XPR-9S CYLINDER CHAIN 2800mm	1	E

DO NOT SCALE DRAWING

NAME	DATE
DRAWN TM	08/30/2010
CHECKED CA	02/18/2016

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

DIMENSIONS ARE IN MM



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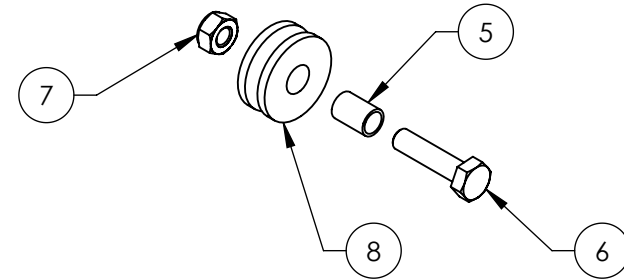
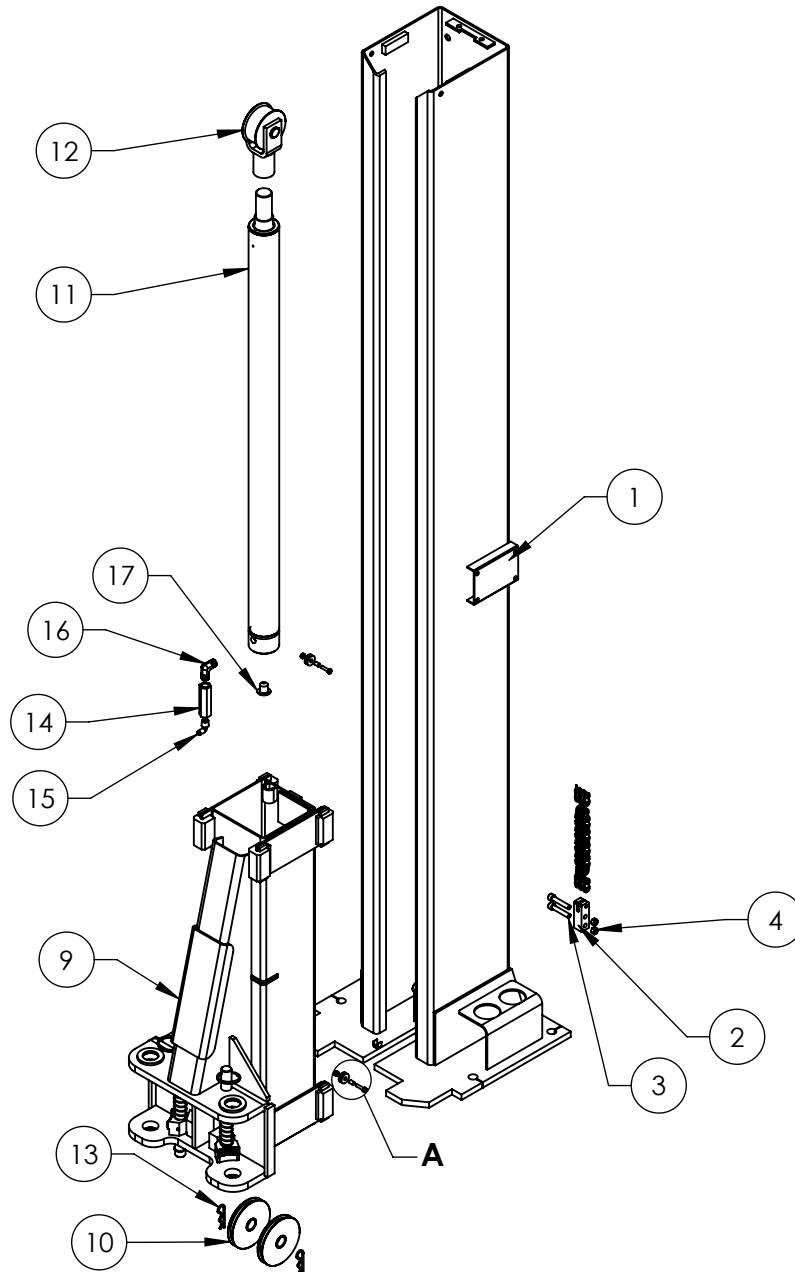
TITLE: XPR-9S OFF SIDE
POST ASSEMBLY

SIZE	DWG. NO.	REV
A	5215391	P

SCALE: 1:18

SHEET 1 OF 1

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
M	UPDATED BOM REVISIONS	11/20/2014	TM	00673
N	UPDATED BOM REVISION	05/14/2015	TM	00689
P	UPDATED TITLE TO REFLECT WHERE USED UPDATED BOM REVISIONS	11/03/2015	HG	00738



DETAIL A
SCALE 1 : 2

ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600369	XPR-9S POWER SIDE POST WELDMENT	1	J
2	5761003	PL-7000, XPR-9S CHAIN CONNECTOR	1	G
3	5530761	SHCS M10 x 1.5 x 55	2	-
4	5535013	NUT M10 x 1.5 NL	2	-
5	5565350	GP/PCL/XPR/PL-7000 SAFETY SHEAVE SPACER	2	C
6	5530756	HHB M6 x 1 x 25	2	-
7	5535357	NUT M6 x 1.0 NL	2	-
8	5575112	GP/PCL/XPR/PL-7000 SAFETY SHEAVE	2	C
9	5215386	XPR-9S LIFT HEAD ASSEMBLY	1	K
10	5575111	XPR-9S/10 SHEAVE ASSEMBLY	2	F
11	5502321	CYLINDER ASSEMBLY Ø2.5 x 37 - Ø1.75 ROD	1	E
12	5210117	RTL-8000/XPR-9S CHAIN ROLLER ASSEMBLY	1	F
13	5505350	MODEL#211 HAIR PIN/ LARGE	2	-
14	5550108	XPR-9S 3/8" NPT TUBE FITTING	1	E
15	5550106	FTG ELB -04 JIC-06 NPT	1	-
16	5550041	FTG ELB -06 NPT x -06 NPT	1	-
17	5210943	XPR-9S CYLINDER LEVELING PLUG	1	F
18	5210116	XPR-9S CYLINDER CHAIN 2800mm	1	E

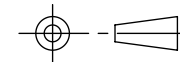
DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM



NAME	DATE
DRAWN TM	08/30/2010
CHECKED CA	02/18/2016

THIRD ANGLE PROJECTION



PROPRIETARY AND CONFIDENTIAL
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THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

TITLE: XPR-9S POWER SIDE
POST ASSEMBLY

SIZE	DWG. NO.	REV
A	5215392	P

SCALE: 1:18

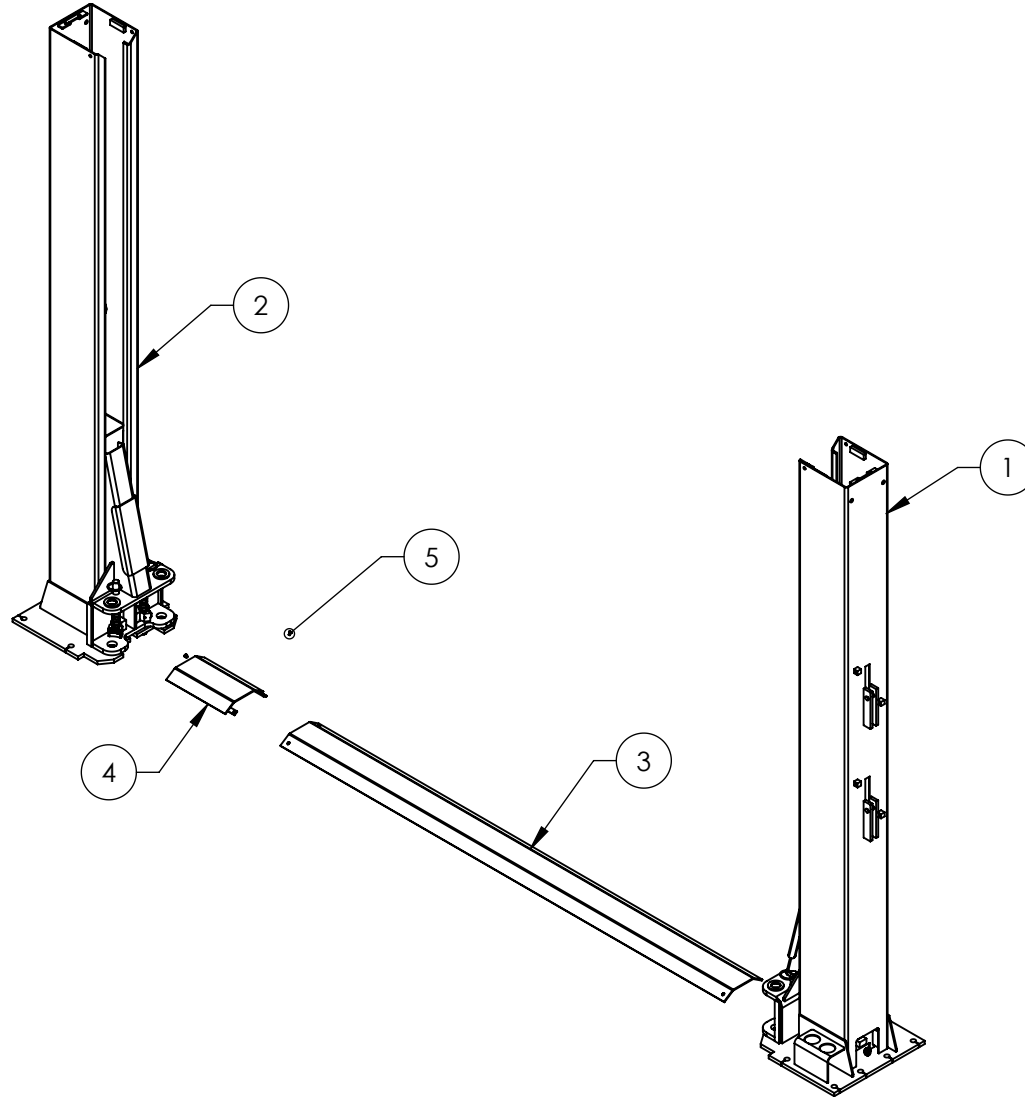
SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

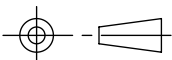
- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- ASSEMBLE ITEMS AS SHOWN

NEXT ASSEMBLY
5245225

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
M	UPDATED BOM REVISIONS	11/24/2014	TM	00673
N	UPDATED BOM REVISIONS	05/14/2015	TM	00689
P	UPDATED TITLE TO REFLECT WHERE USED UPDATED NEXT ASSEMBLY AND BOM REVISIONS	11/03/2015	HG	00738



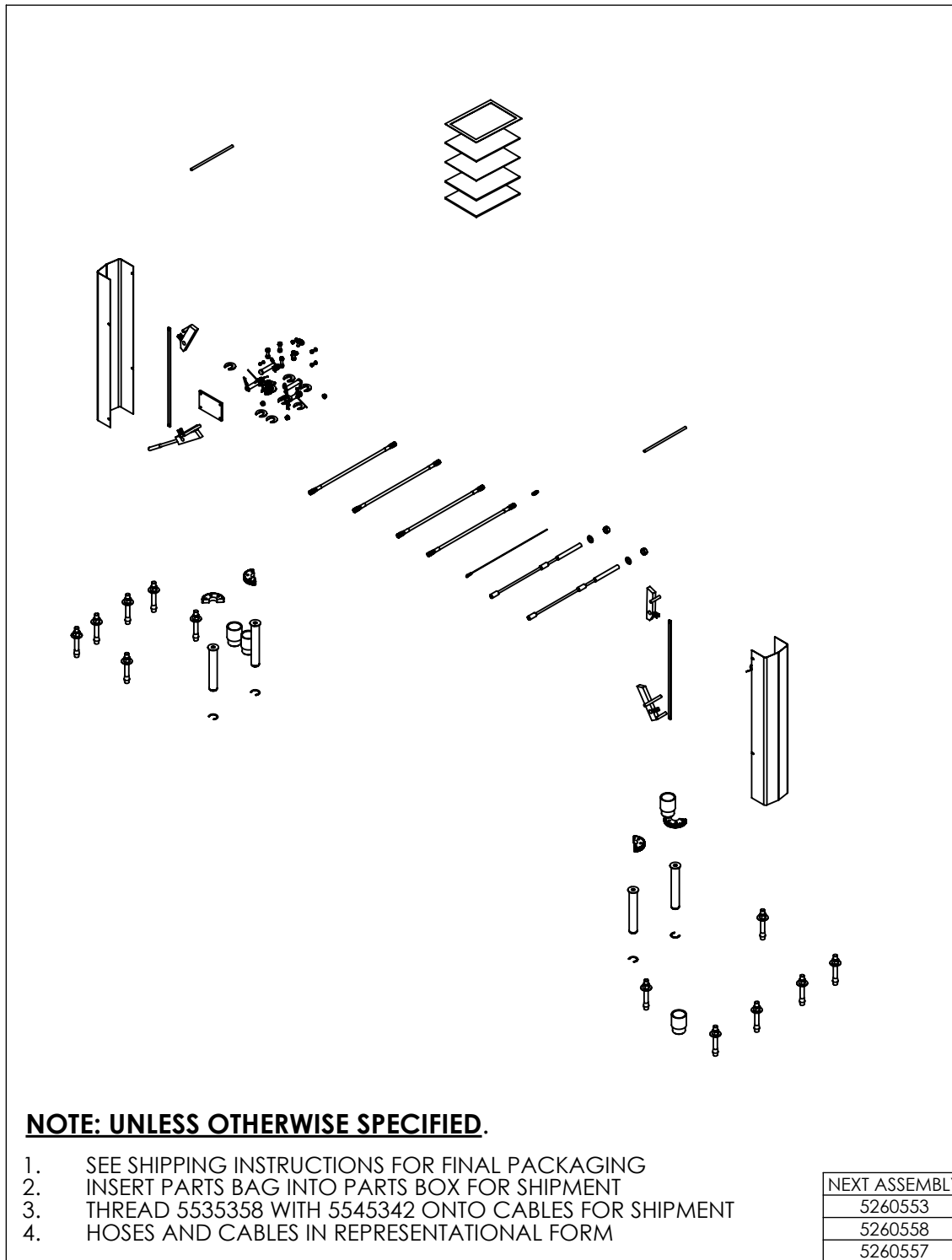
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5215391	XPR-9S OFF SIDE POST ASSEMBLY	1	P
2	5215392	XPR-9S POWER SIDE POST ASSEMBLY	1	P
3	5210018	XPR-9 GROUND PLATE	1	D
4	5600510	XPR-9 FLOORPLATE EXTENSION WELDMENT	1	A
5	5530079	BPHS M6 x1.0x10	2	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DRAWN		TM	08/31/2010			
CHECKED		CA	02/23/2016			
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE: XPR-9S LIFT SUPERSTRUCTURE		
				SIZE	DWG. NO.	REV
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A	5245225	P
				SCALE: 1:30		SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

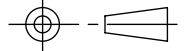
1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

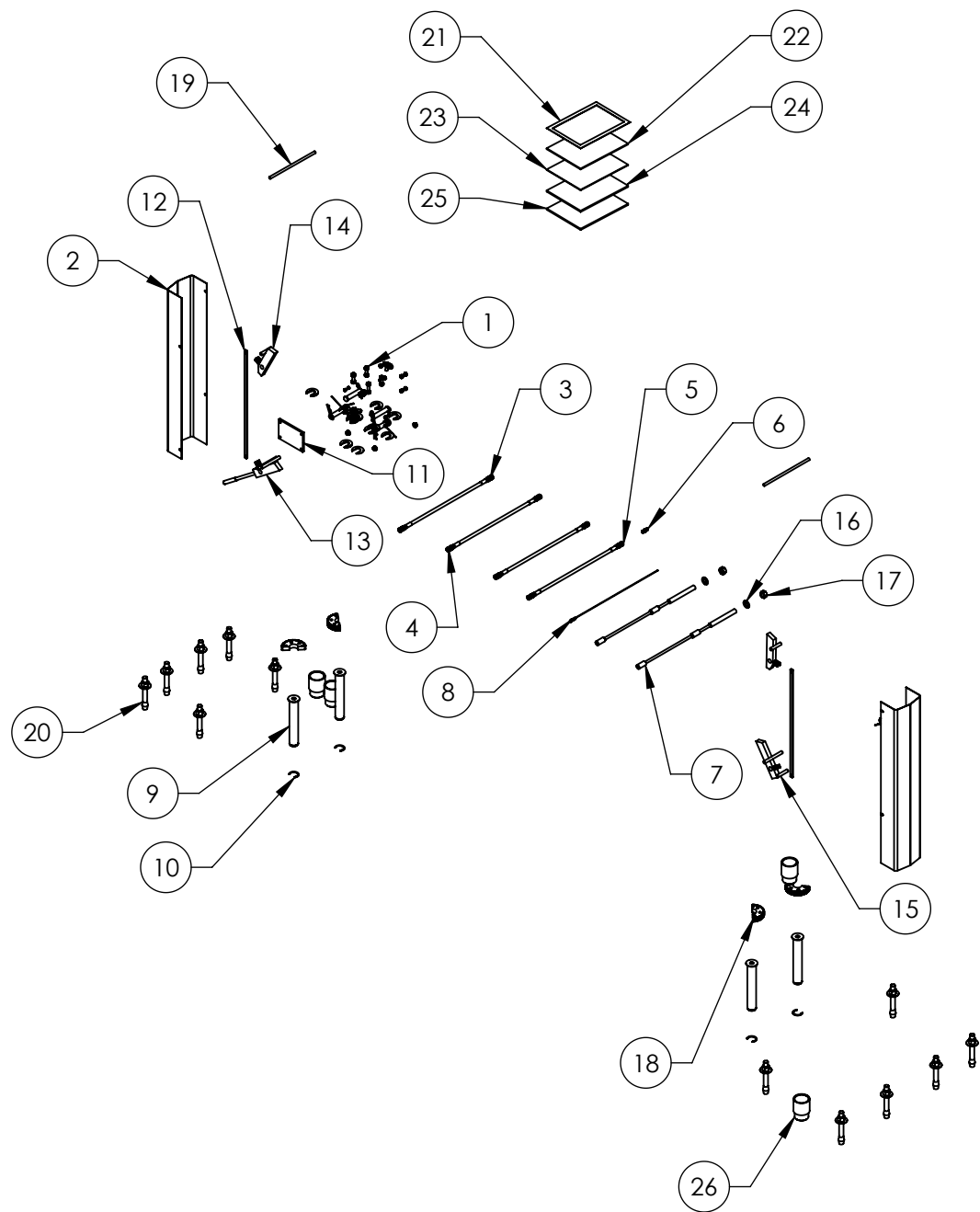
NEXT ASSEMBLY
5260553
5260558
5260557



REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	UPDATED BOM REVISIONS	03/22/2016	TM	00750
C	UPDATED BOM REVISION	08/03/2016	TM	00771
D	UPDATED BOM REVISION	08/25/2016	TM	00777

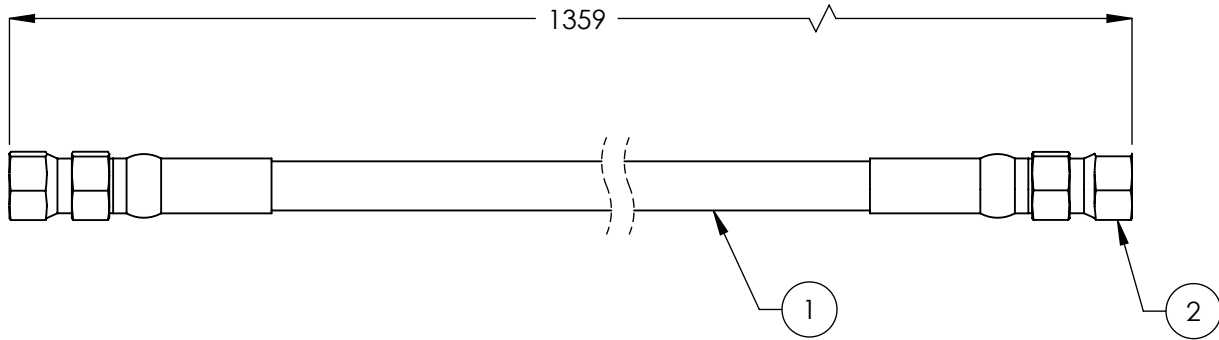
ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5174215	XPR-9 PARTS BAG	1	J
2	5701214	RTL-8000, XPR-9 SAFETY CLOSEOUT COVER	2	F
3	5570104	SP-6FR, XPR-9 HYDRAULIC HOSE ASSY Ø6.35 x 2985mm DS	1	D
4	5570103	XPR-9 HYDRAULIC HOSE ASSY Ø6.35 x 1359mm DS	2	E
5	5570176	MDS-6K, XPR-9D/10 HYDRAULIC HOSE ASSY Ø6.35 x 330mm DS	1	E
6	5550095	FTG NPL -04 JIC x -04 JIC	1	-
7	5595359	XPR-9 EQUALIZER CABLE ASSEMBLY Ø10 x 9507mm DBST	2	B
8	5595161	XPR-9 Ø2.4mm x 6400 SAFETY CABLE	1	E
9	5505116	XPR-9/10 LIFT HEAD PIN WELDMENT	4	D
10	5540281	C RING Ø38mm OD 5103-150	4	A
11	5715003	POWER UNIT VIBRATION DAMPENER	1	B
12	5731121	XPR-9 SAFETY LINKAGE BAR	2	F
13	5600370	XPR-9 SAFETY WELDMENT #1	1	J
14	5600372	XPR-9 SAFETY WELDMENT #3	2	G
15	5600371	XPR-9 SAFETY WELDMENT #2	1	H
16	5545342	WASHER M18 FLAT	2	-
17	5535358	NUT M18 x 2.5 NL	2	-
18	5736604	TWO POST LIGHT DUTY BOLT ON ARM RESTRAINT GEAR	4	E
19	5746167	DOUBLE THREADED ROD M10 x 1.5 x 275	2	B
20	5530307	AB 3/4" x 5"	12	-
21	5905151	SAFETY TIPS CARD ALI-ST 90	1	-
22	5900147	SAFETY MANUAL ALI / SM 93-1	1	-
23	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-
24	5900280	ALI/LP FRAME ENGAGING LIFTS GUIDE	1	-
25	5900371	XPR-9S INSTALLATION MANUAL	1	-
26	5746192	ARM ADAPTER, MEDIUM	4	D

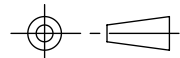
DO NOT SCALE DRAWING	NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
	DRAWN	JM	12/15/2015		
	CHECKED	DB	09/06/2016		
	DIMENSIONS ARE IN MM	THIRD ANGLE PROJECTION			TITLE:
					XPR-9S PARTS BOX
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE DWG. NO.	REV
				A 5250037	D
				SCALE: 1:30	SHEET 1 OF 2



 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: XPR-9S PARTS BOX		
SIZE A	DWG. NO. 5250037	REV D
SCALE: 1:30		SHEET 2 OF 2

REVISION		DATE	EDITED BY	ECO#
REV	DESCRIPTION			
C	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	02/06/2012	TM	00490
C-001	UPDATED NEXT ASSEMBLIES	06/20/2013	TM	00605
C-002	UPDATED NEXT ASSEMBLY	08/19/2013	TM	00615
D	REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY, UPDATED TITLE TO REFLECT WHERE USED	11/24/2014	TM	00673
E	UPDATED TITLE TO REFLECT MARKETING, UPDATED NEXT ASSEMBLY	12/01/2015	TM	00738



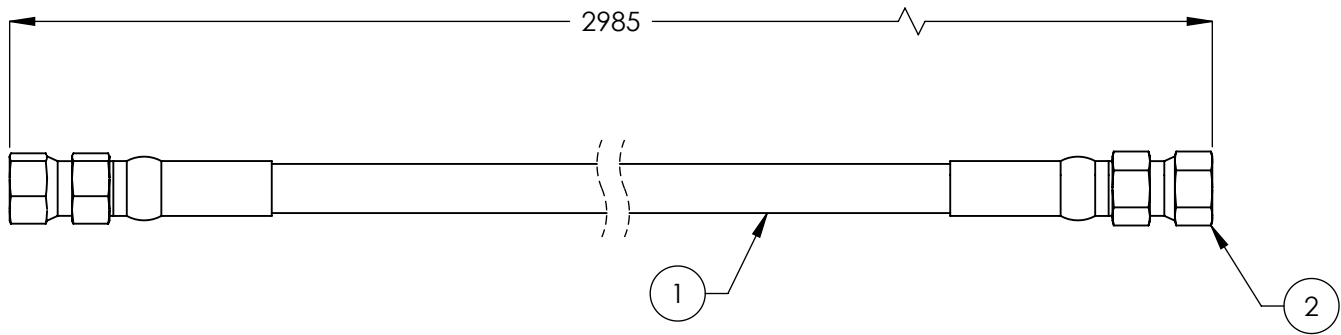
ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	REV	
1	5570129	Ø6.4 ID HYDRAULIC HOSE		1293mm*	--	
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC		2	--	
DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	GJ 10/13/2008			
		CHECKED	CA 02/22/2016			
THIRD ANGLE PROJECTION 		TITLE: XPR-9 HYDRAULIC HOSE ASSY Ø6.35 x 1359mm DS				
		SIZE	DWG. NO.		REV	
		A	5570103		E	
SCALE: 1:2				SHEET 1 OF 1		

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250225

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLY	02/06/2012	TM	00490
B-001	UPDATED NEXT ASSEMBLY	06/20/2013	TM	00605
B-002	UPDATED NEXT ASSEMBLY	09/30/2013	TM	00604
B-003	UPDATED NEXT ASSEMBLY	08/19/2013	TM	00615
C	REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY, UPDATED TITLE TO REFLECT WHERE USED	11/24/2014	TM	00673
D	UPDATED TITLE TO REFLECT MARKETING, UPDATED NEXT ASSEMBLY	12/01/2015	TM	00738

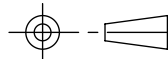


NOTE: UNLESS OTHERWISE SPECIFIED.

1. FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
2. (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250037
5250026

ITEM NO	PART NUMBER	DESCRIPTION		QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE		1	A
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC		2	A

DO NOT SCALE DRAWING	NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	DRAWN	TM	11/13/2009	
	CHECKED	CA	02/22/2016	
	THIRD ANGLE PROJECTION		TITLE: SP-6FR, XPR-9 HYDRAULIC HOSE ASSY Ø6.35 x 2985mm DS	
				
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
		A	5570104	D
SCALE: 1:2			SHEET 1 OF 1	

PART SPECIFICATION FORM

BENDPAK Number:	5570129
MRP Description:	1/4" HYDRAULIC HOSE 31CL-0400X
Date:	11/10/2015
ECO :	00734

1. Engineering Specification

Application:

1/4" HYDRAULIC HOSE

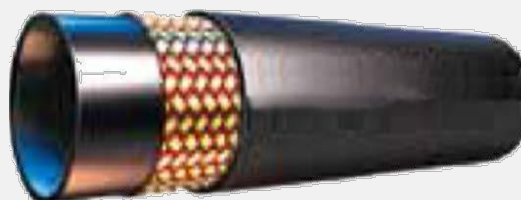
Detailed Description:

ONE or TWO BRAID STEEL WIRE HYDRAULIC HOSE

SIZE: 1/4" / 6.3mm I.D.
0.53" / 13.4mm O.D.

SPECS: 3000PSI OR 207 BAR WORKING PRESSURE
12000PSI OR 827 BAR MINIMUM BURST PRESSURE
2" / 50mm MIN BEND RADIUS

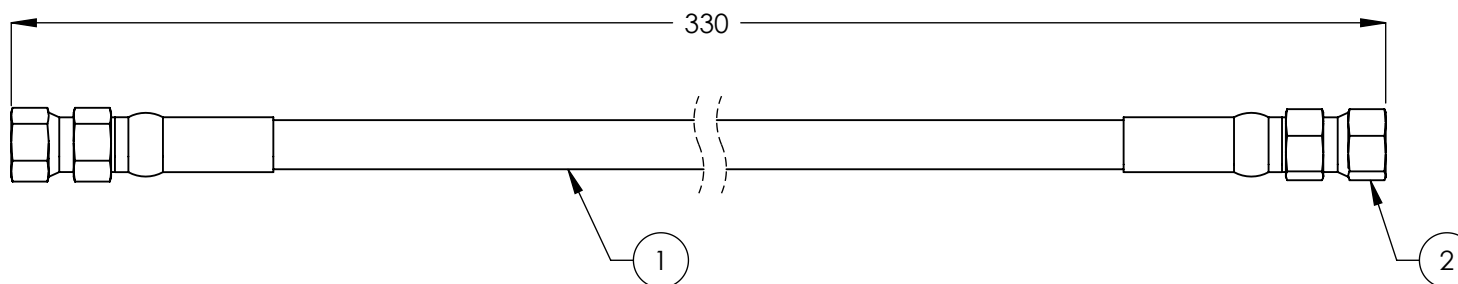
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2. Vendor Information

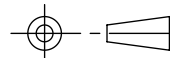
Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1) PARKER	387-4	02283962772	
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	UPDATED TITLE TO REFLECT WHERE USED AND NEXT ASSEMBLIES	10/07/2014	TM	00663
D	REPLACED 5570110 WITH 5570129 TO REFLECT INVENTORY	11/20/2014	TM	00673
E	UPDATED TITLE TO REFLECT WHERE USED, UPDATED NEXT ASSEMBLIES	07/22/2015	JM	00712
E-001	UPDATED NEXT ASSEMBLIES	02/22/2016	CA	00738



ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE		264mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC		2	--

DO NOT SCALE DRAWING		NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	DRAWN	TM	08/30/2010	
	CHECKED	CA	02/22/2016	

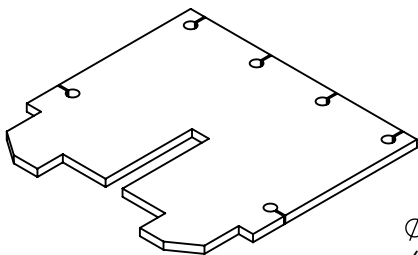
THIRD ANGLE PROJECTION		TITLE: MDS-6K, XPR-9D/10 HYDRAULIC HOSE ASSY Ø6.35 x 330mm DS		
		SIZE	DWG. NO.	REV
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A	5570176	E
SCALE: 1:2			SHEET 1 OF 1	

NOTE: UNLESS OTHERWISE SPECIFIED.

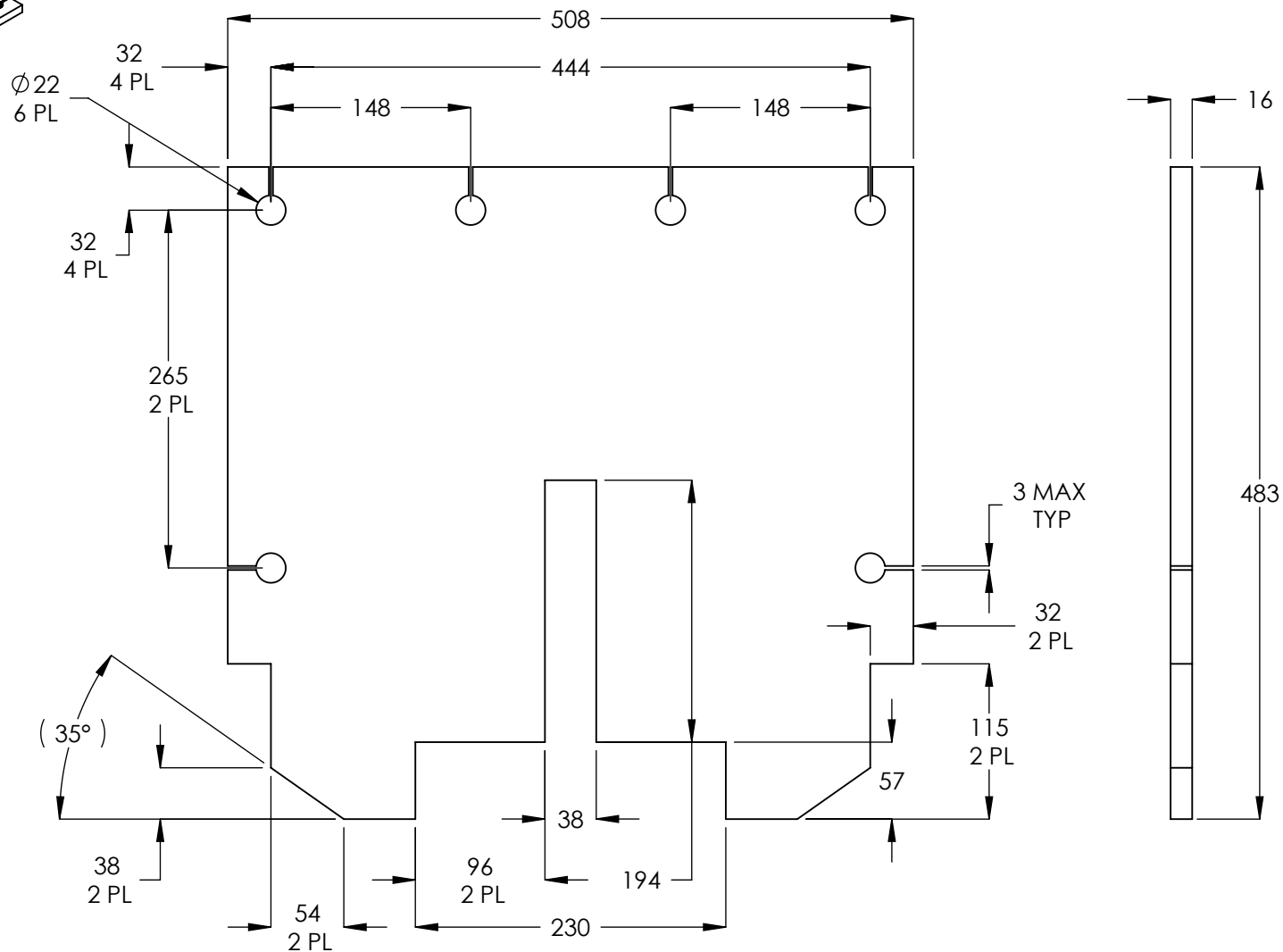
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5240821
5250031
5250032
5250037
5250038
5250048
5250243

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	UPDATED TITLE TO REFLECT WHERE USED	06/01/2010	TM	00367
C	UPDATED TITLE TO REFLECT WHERE USED	02/01/2012	TM	00490
D	UPDATED TITLE TO REFLECT MARKETING	11/30/2015	TM	00738



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- MATERIAL:** ASTM A36 OR Q235 GB/T 700

NEXT ASSEMBLY
5620042
5620043

DO NOT SCALE DRAWING		NAME		DATE		 BendPak. PROBING AUTOMATIC SERVICE SOLUTIONS		1645 LEMONWOOD DR. SANTA PAULA, CA 93060					
DIMENSIONS ARE IN MM TOLERANCES: MACHINE TO 0 = ±1.5 0.0 = ±0.5 0.00 = ±0.13 ANGULAR: MACHINE TO 0 = ±1/2° SURFACE FINISH 1.6 Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM						08/24/2009			
		CHECKED		CA		02/09/2016							
		THIRD ANGLE PROJECTION						TITLE:					
								XPR-9 BASE PLATE					
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.						SIZE		DWG. NO.		REV	
						A		5736081		D			
						SCALE: 1:5						SHEET 1 OF 1	

PART SPECIFICATION FORM

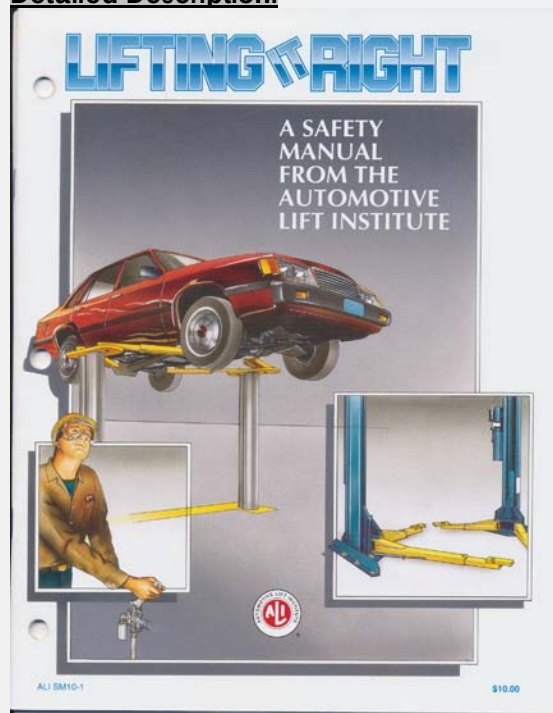
BENDPAK Number:	5900147
MRP Description:	SAFETY MANUAL ALI / SM 93-1
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI SAFETY MANUAL

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

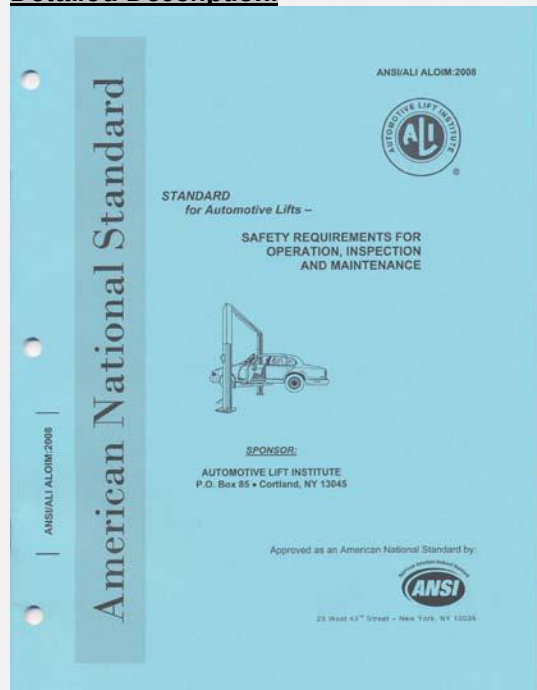
BENDPAK Number:	5900152
MRP Description:	ALIGN OIM OPERATION INSPECTION & MAINTENANCE
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI OPERATION INSPECTION & MAINTENANCE MANUAL

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

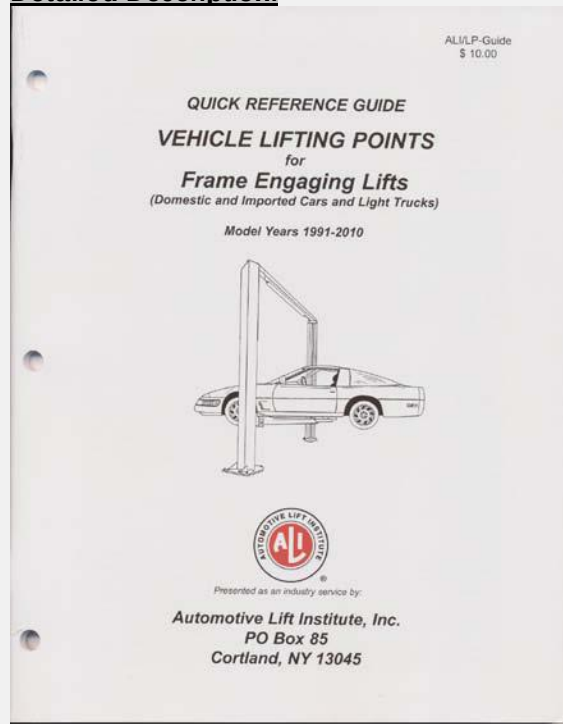
BENDPAK Number:	5900280
MRP Description:	ALI/LP FRAME ENGAGING LIFTS GUIDE
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI LIFTING GUIDE

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5900371
MRP Description:	XPR-9S INSTALLATION MANUAL
Date:	03/15/2016
ECO :	00750

1. Engineering Specification

Application:

INSTALLATION MANUAL

Detailed Description:

WARNING

EUROPEAN USERS

400V SUPPLY DETAILS ARE INCLUDED WITH ELECTRICAL CONTROL BOX. DISREGARD SUPPLY WIRING DETAILS IN THIS MANUAL.

IMPORTANT SAFETY INSTRUCTIONS

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING WITH LIFT INSTALLATION AND OPERATION YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

MAN F007 © 01-05-2016 P/N 5900371

INSTALLATION AND OPERATION MANUAL

9,000 LB / 4,082 KG CAPACITY

SURFACE MOUNTED TWO-POST LIFTS

MODELS:

XPR-9S

XPR-9S-LP

XPR-9TS

READ FIRST



Do not operate this machine until you have read and understood all the warnings, warnings and cautions in this manual.



ORIGINAL INSTRUCTIONS IN ENGLISH LANGUAGE

RECEIVING

The shipment should be thoroughly inspected as soon as it is received. The signed Bill of Lading is acknowledgement by the shipping carrier as receipt of this product as listed in your invoice as being in a good condition of shipment. If any of these goods listed on this Bill of Lading are missing or damaged, do not accept goods until the shipping carrier makes a notation on the height bill of the missing or damaged goods. Do this for your own protection.

BE SAFE

Your new lift was designed and built with safety in mind. However, your overall safety can be increased with proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside. Keep this operation manual near the lift at all times. Make sure that ALL USERS read and understand this manual.

BP BendPak

1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905109
MRP Description:	WARNING ALI/WL 101
Date:	06/18/2013
ECO :	00605

1. Engineering Specification

Application:

ALI 2 POST SAFETY STICKER KIT

Detailed Description:

SIZE: 14" L x 8.5" W (356mm x 216mm)

Automotive Lift Institute, Inc
WL 101 Series
Label Kit

SAFETY INSTRUCTIONS
Read operating and safety manuals before using lift.

SAFETY INSTRUCTIONS
Proper maintenance and inspection is necessary for safe operation.

SAFETY INSTRUCTIONS
Do not operate a damaged lift.

© 1992 BY ALI, INC. ALI/WT101

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

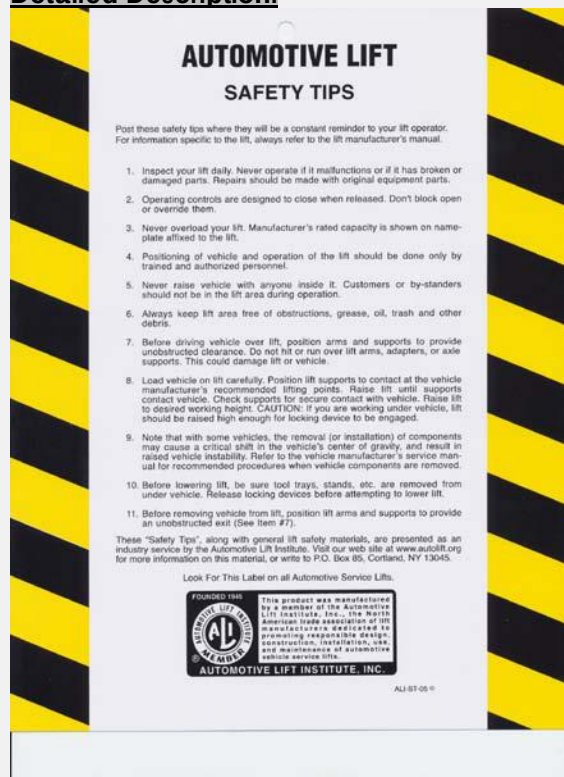
BENDPAK Number:	5905151
MRP Description:	SAFETY TIPS CARD ALI-ST 90
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI SAFETY TIPS

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905177
MRP Description:	TO PROLONG LIFT OF TWO
Date:	06/18/2013
ECO :	00605

1. Engineering Specification

Application:

RED CYLINDER WARNING

Detailed Description:

SIZE: 3" L x 1.75" W (76mm x 44mm)

PLEASE READ

Internal packing oil may cause the cylinders to bleed oil during start up. This is normal. To extend cylinder and seal life, raise the lift to full height at least once every day.

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905311
MRP Description:	BENDPAK LABEL; 4 x 38" WHITE INK
Date:	05/13/2015
ECO :	00689

1. Engineering Specification

Application:

BENDPAK LABEL

Detailed Description:



SIZE: 38" L x 4.25" W (965mm x 108mm)

- Material: Yellow Represents Clear Adhesive PET
- Size: 4.25"W x 38"H
- Thickness: 4 Mil
- Finish: Polished
- Ink: U.V. protected, Opaque White
- Print Process: Silk Screen, 85 line-screen (Opaque White ink, clear adhesive PET will fill in blank areas.)
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

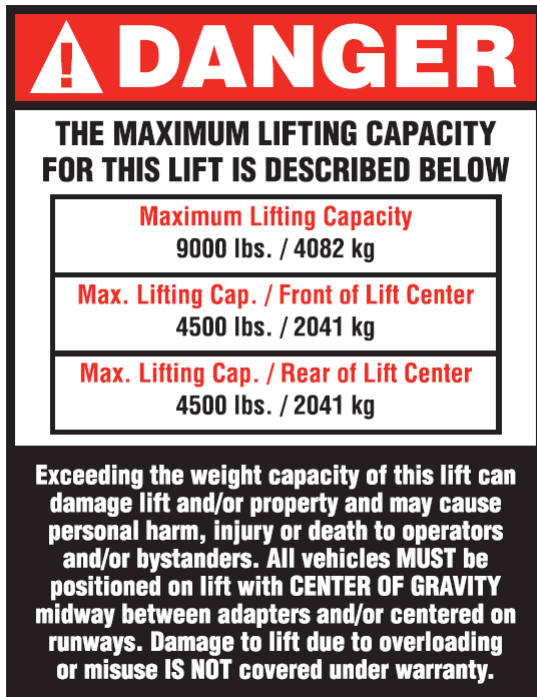
BENDPAK Number:	5905402
MRP Description:	MAX CAP DANGER
Date:	12/10/2015
ECO :	00724

1. Engineering Specification

Application:

LIFT CAPACITY STICKER

Detailed Description:



! DANGER

THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW

Maximum Lifting Capacity 9000 lbs. / 4082 kg
Max. Lifting Cap. / Front of Lift Center 4500 lbs. / 2041 kg
Max. Lifting Cap. / Rear of Lift Center 4500 lbs. / 2041 kg

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.

P/N 5905402

Size: 4"W x 5"H

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 2/C Process

Finish: Polished

Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905465
MRP Description:	MANUFACTURER LABEL
Date:	05/07/2013
ECO :	00593

1. Engineering Specification

Application:

MANUFACTURER LABEL

Detailed Description:

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT CAPACITY: MED/HVY DTY
 POWER: ELECTRIC/HYDRAULIC ANCHORS: AS EQUIPPED
 INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK	STYOT	P20KVR	X18576	HVY DTY/ GVR
				832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

SIZE: 5.125" L x 5.125" W (130mm x 130mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905555
MRP Description:	2-POST SAFETY DECAL
Date:	06/18/2013
ECO :	00605

1. Engineering Specification

Application:

2-POST SAFETY DECAL

Detailed Description:



SIZE: 28.5" L x 4" W (724mm x 100mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905650
MRP Description:	MAX CAP NRTL DANGER 9K
Date:	05/06/2013
ECO :	00593

1. Engineering Specification

Application:

LIFT CAPACITY STICKER FOR CE LIFTS

Detailed Description:



SIZE: 3.25" L x 4.5" W (82mm x 114mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905940
MRP Description:	PRODUCT DATA LABEL
Date:	05/06/2013
ECO :	00593

1. Engineering Specification

Application:

PRODUCT DATA LABEL

Detailed Description:



SANTA PAULA, CA USA
 WWW.BENDPAK.COM

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS
 POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.
 DO NOT REMOVE ENGINEERED BY BENDPAK INC. USA MADE IN CHINA

SIZE: 2.3" L x 4.5" W (58mm x 114mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

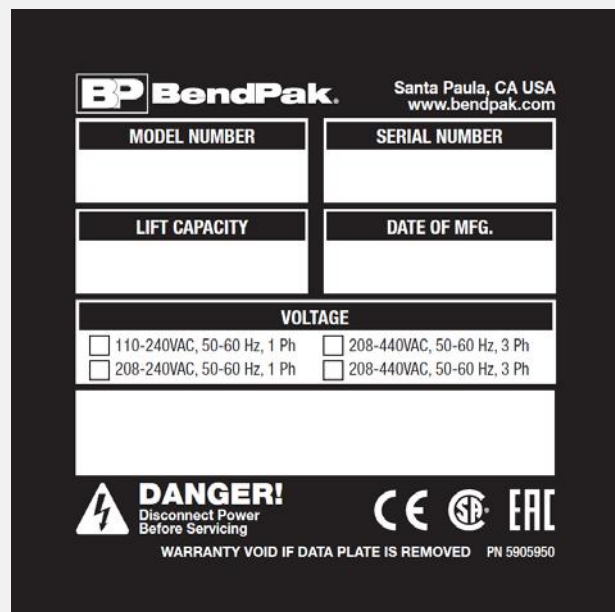
BENDPAK Number:	5905950
MRP Description:	2015_SERIAL_TAG-A-5905950
Date:	11/06/2015
ECO :	00738

1. Engineering Specification

Application:

DATA SERIAL TAG 2 POST CE

Detailed Description:



The data plate template includes the following fields and information:

- BP BendPak** logo and contact information: Santa Paula, CA USA, www.bendpak.com
- MODEL NUMBER** and **SERIAL NUMBER** fields.
- LIFT CAPACITY** and **DATE OF MFG.** fields.
- VOLTAGE** section with checkboxes for:
 - ☐ 110-240VAC, 50-60 Hz, 1 Ph
 - ☐ 208-240VAC, 50-60 Hz, 1 Ph
 - ☐ 208-440VAC, 50-60 Hz, 3 Ph
 - ☐ 208-440VAC, 50-60 Hz, 3 Ph
- SAFETY WARNING:** DANGER! Disconnect Power Before Servicing.
- CE, S, and EAC** certification marks.
- WARRANTY VOID IF DATA PLATE IS REMOVED** and **PN 5905950**.

SIZE: 3.48" L x 3.50" W
(88.4mm x 88.9mm)

2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			