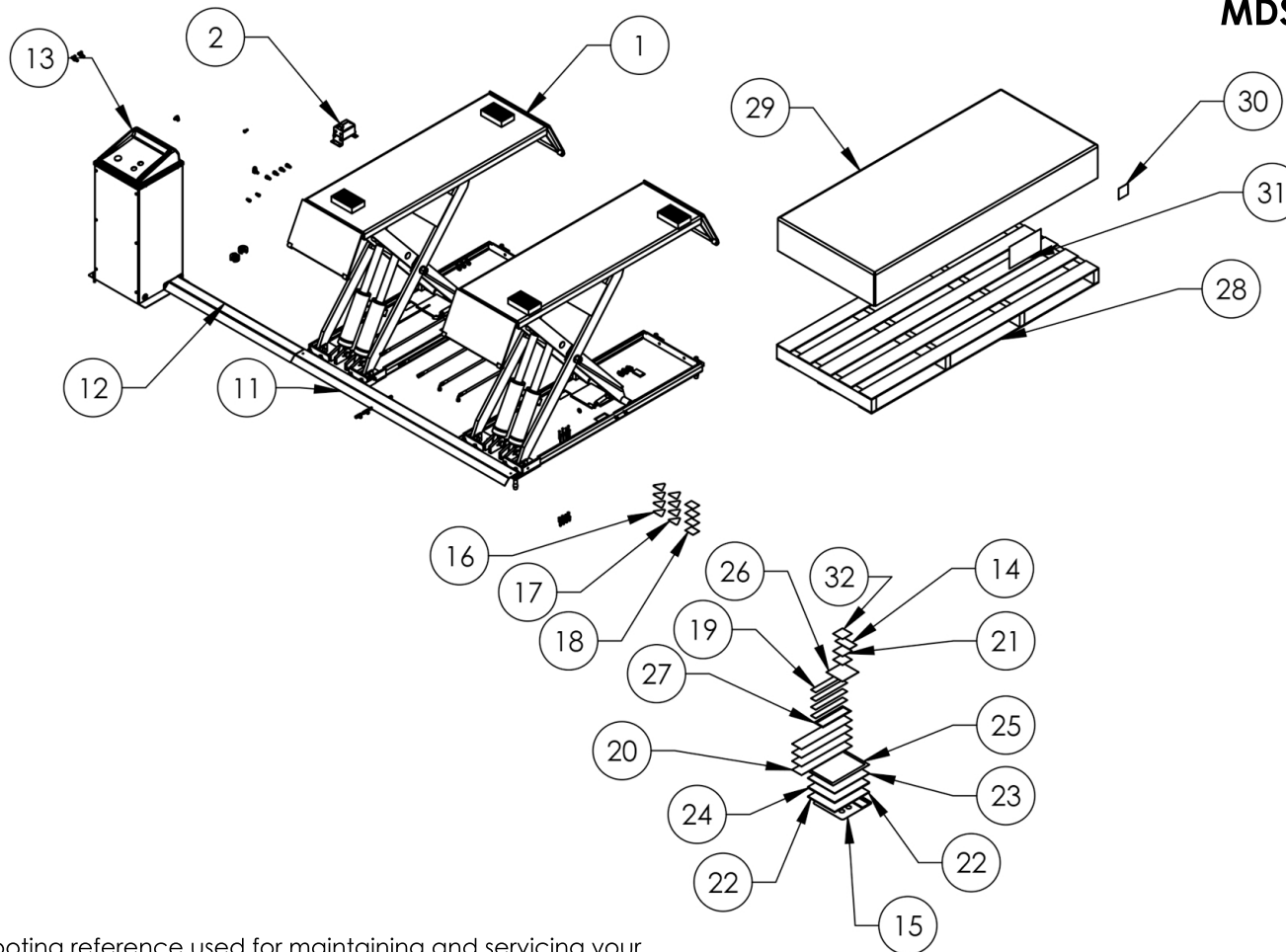


Service Manual

Service Parts & Diagrams

MDS-6K

BendPak SKU 5260079
MDS-6K Production Lift
Version B
01/12/17



This guide is a troubleshooting reference used for maintaining and servicing your BendPak product. It provides comprehensive information on identifying serviceable parts and components and assists in troubleshooting problems and performing assembly/disassembly procedures.



BendPak, Inc. Corporate Office
1645 Lemonwood Drive
Santa Paula, CA 93060 USA
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
info@bendpak.com

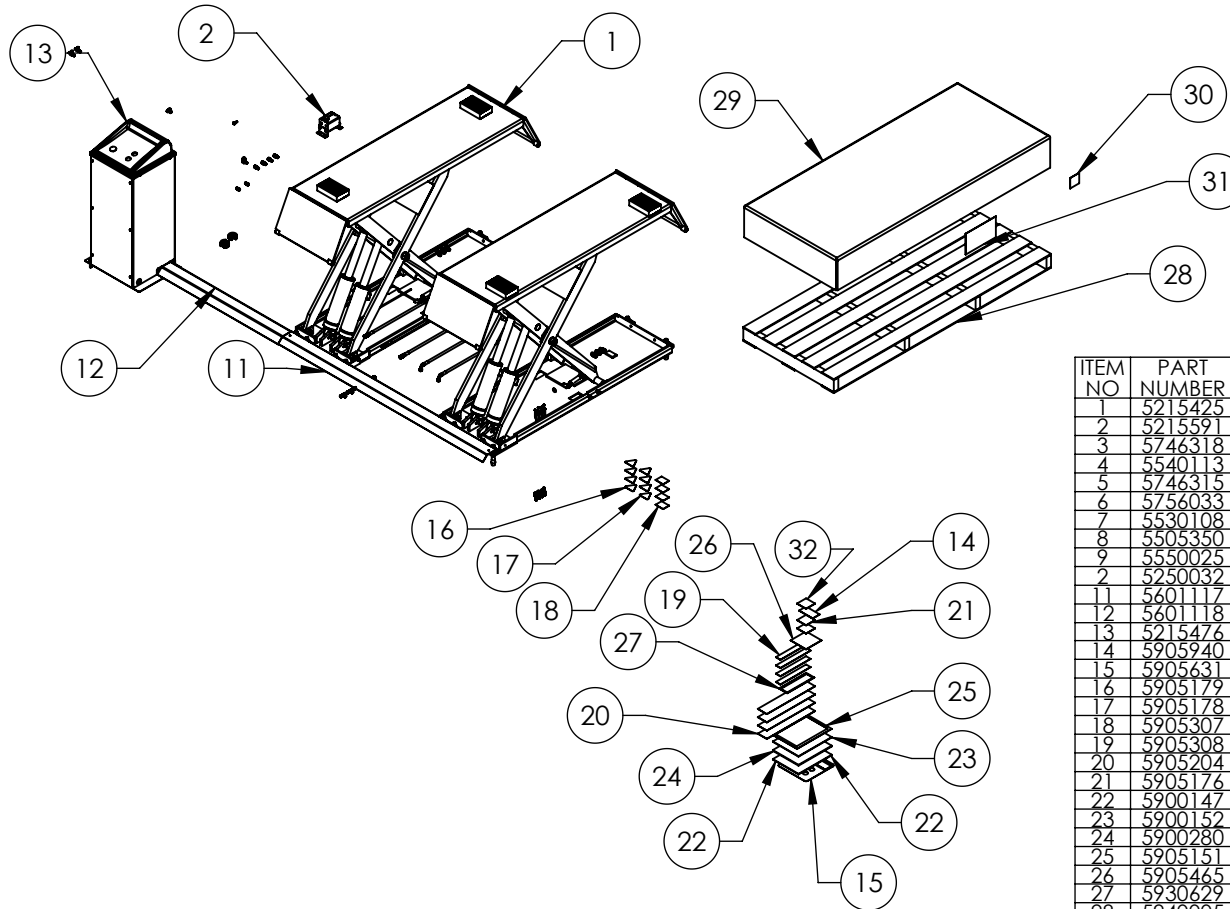
Customer Service Desk / Warranty
Customer Service Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
customerservice@bendpak.com

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Domestic Sales & Service
USA Sales Representatives
Office Tel: 1-805-933-9970
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
sales@bendpak.com

International Sales & Service
Office Tel: 1-805-933-9970
Exports Department: 1-805-933-9970 Ext. 192
Toll Free US/Canada: 1-800-253-2363
Fax: 1-805-933-9160
bpkexports@bendpak.com

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
C	UPDATED BOM REVISIONS	01/28/2016	TM	00746
D	REPLACED 5215424 WITH 5215476, REMOVED 5830609, REPLACED 5905960 WITH 5905285, UPDATED BOM REVISIONS	10/05/2016	TS	00781
E	UPDATED BOM REVISIONS	12/12/2016	TS	00794

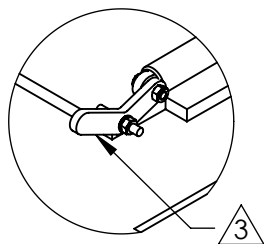


ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5215425	MDS-6K RAMP ASSEMBLY	2	D
2	5215591	MDS-6K APPROACH RAMP ASSEMBLY	4	B
3	5746318	MDS-6K DRIVE UP RAMP PIN	4	A
4	5540113	E RING Ø1 1/2" OD TRUARC 5133-50	8	A
5	5746315	MDS-6K CYLINDER GUIDE PIN	1	E
6	5756033	MDS-6K CYLINDER SEPARATOR	1	B
7	5530108	SSS M8 x 1.25 x 12	4	A
8	5505350	MODEL#211 HAIR PIN/ LARGE	8	A
9	5550025	FTG GRS M6x1	4	PRE
2	5250032	MDS-6K PARTS BOX	1	D
11	5601117	MDS-6K FLOOR TROUGH WELDMENT	1	A
12	5601118	MDS-6K OUTER FLOOR TROUGH WELDMENT	1	A
13	5215476	MDS-6EXT POWER UNIT CONSOLE ASSEMBLY, SHORT	1	A
14	5905940	PRODUCT DATA LABEL	1	--
15	5905631	MDS-6K CONSOLE PANEL WARNING LABEL	1	A
16	5905179	WARNING/CRUSH POINT LABEL	4	--
17	5905178	WARNING/LUBE POINT LABEL	4	--
18	5905307	CAUTION CAPACITY SCISSOR LIFT	4	--
19	5905308	MDS-6K CAPACITY LABEL	4	--
20	5905204	BENDPAK LABEL	4	--
21	5905176	WARNING TO PROLONG LIFE	2	--
22	5900147	SAFETY MANUAL ALL / SM 93-1	1	--
23	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	--
24	5900280	ALI/LP FRAME ENGAGING LIFTS GUIDE	1	--
25	5905151	SAFETY TIPS CARD ALL-ST 90	1	--
26	5905465	MANUFACTURER LABEL	1	--
27	5930629	MDS-6K WARNING DRIVE OVER LABEL	1	--
28	5940005	MDS-6K/F PALLET ASSEMBLY	1	A
29	5781006	MDS-6K/F CARRIER BOX	1	A
30	5905285	SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL	1	--
31	5905964	MDS-6K Packaging_Label	1	--
32	5905951	5905951-2015 Serial_Tag-B	1	--

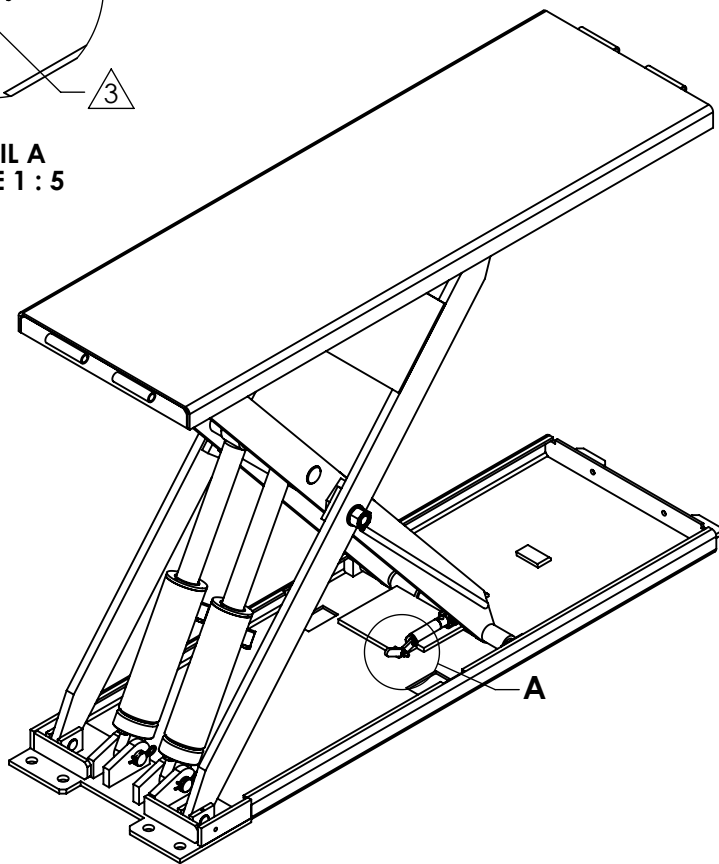
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. MOVING AUTOMOTIVE SERVICE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060			
		DRAWN	JM			07/14/2015	
		CHECKED	DB			12/20/2016	
DIMENSIONS ARE IN MM 		THIRD ANGLE PROJECTION			TITLE: MDS-6K PRODUCTION LIFT VER B		
					SIZE DWG. NO.		REV
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			A	5260079	E
SCALE: 1:45					SHEET 1 OF 3		

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ALL LABELS TO BE APPLIED AFTER PAINTING.
3. SEE ATTACHED LABEL PLACEMENT SHEET



DETAIL A
SCALE 1 : 5



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
2. ASSEMBLE ITEMS AS SHOWN
3. 5736890 MUST ROTATE FREELY

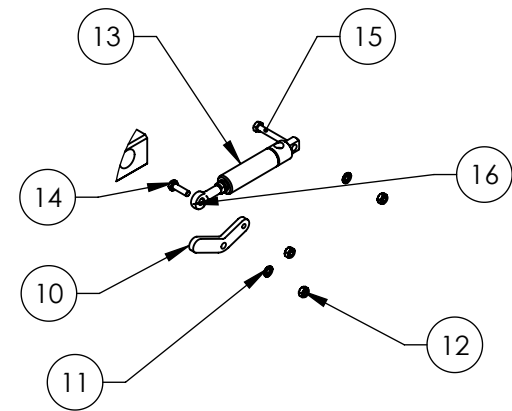
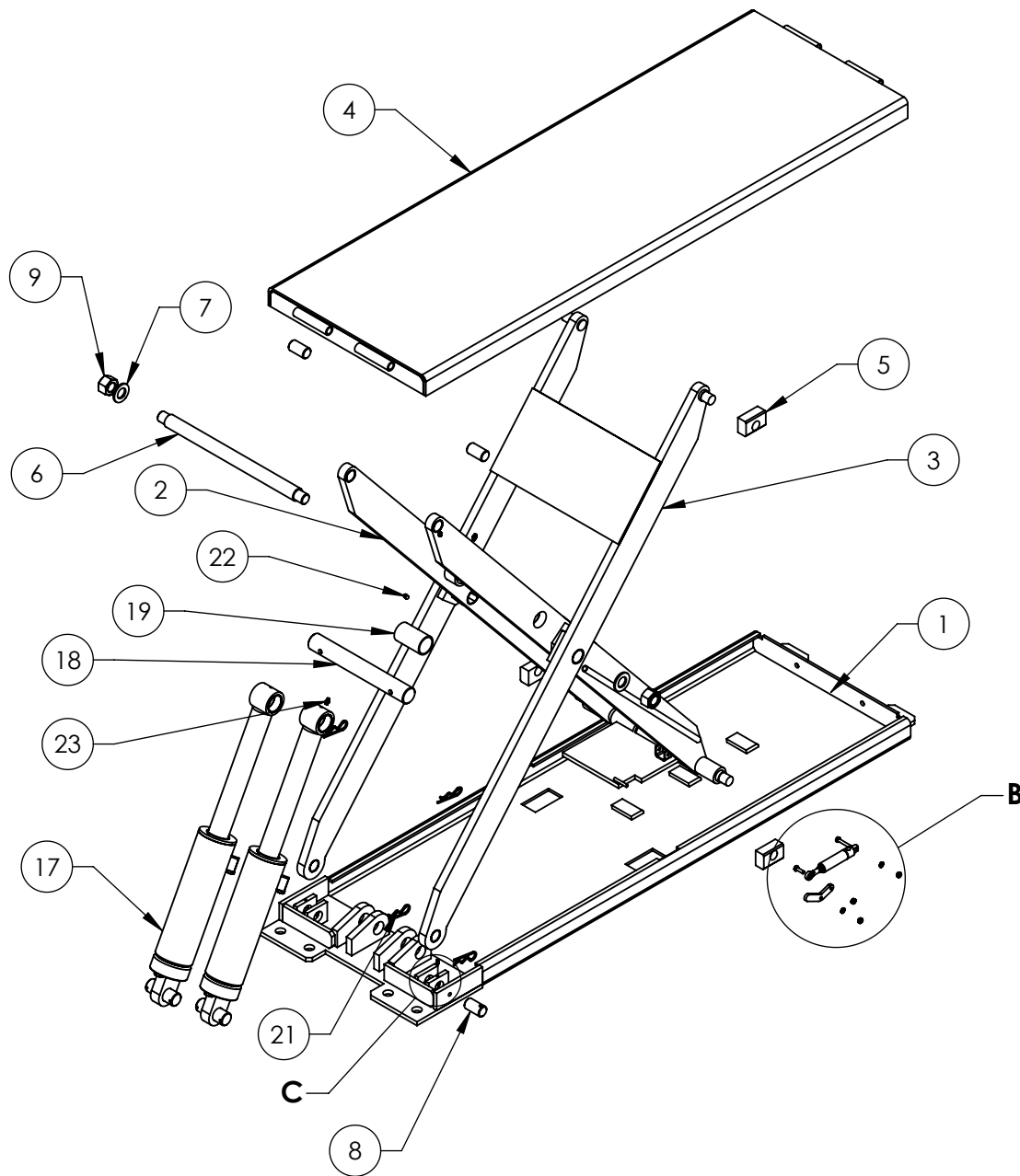
NEXT ASSEMBLY
5260079
5261000

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	REPLACED 5746317 WITH 5545006, REPLACED 5540006 WITH 5505350, UPDATED BOM REVISIONS	01/26/2016	TM	00746
C	ADDED 5530790, 5570795, 5550001, 5570060, 5570061, 5550310, 5550395, 5505350, 5530108, 5550025, REPLACED 5600870 WITH 5746699, UPDATED BOM	11/15/2016	TS	00781
D	REMOVED 5530790, 5570795, 5550001, 5570060, 5570061, 5550310, 5550395, UPDATED NEXT ASSEMBLY	12/12/2016	TS	00794

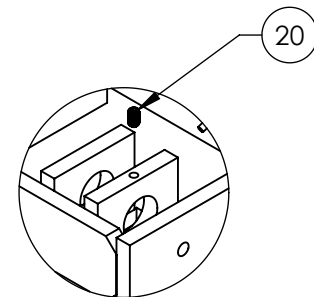
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601015	MDS-6K BASE WELDMENT	1	C
2	5601016	MDS-6K INNER SCISSOR WELDMENT	1	B
3	5600745	MDS-6EXT OUTER SCISSOR WELDMENT	1	G
4	5600748	MDS-6K RAMP WELDMENT	1	F
5	5716184	MDS-6K SCISSOR SLIDE BLOCK	4	A
6	5746316	MDS-6K RAMP PIN	1	D
7	5545006	WASHER M24 x 44mm	2	--
8	5746699	MDS-6K SCISSOR CLEVIS PIN SS	4	--
9	5535032	NUT M24 x 3.0 NL	2	--
10	5736890	MDS-6K SAFETY ROCKER ARM	1	--
11	5545005	M6 FLAT WASHER	2	--
12	5535357	NUT M6 x 1.0 NL	3	--
13	5502195	AIR CYLINDER, Ø19mm x 25 STROKE	1	--
14	5530093	HHB M6 x 1 x 20	1	--
15	5530275	HHB M6 x 1.0 x 40	1	--
16	5505625	FEMALE ROD END M6 x 33mm	1	--
17	5502010	CYLINDER ASSEMBLY Ø75 x 193	2	E
18	5746315	MDS-6K CYLINDER GUIDE PIN	1	E
19	5756033	MDS-6K CYLINDER SEPARATOR	1	B
20	5530790	SSS M6 x 1 x 10 NL	4	--
21	5505350	MODEL#211 HAIR PIN/ LARGE	4	--
22	5530108	SSS M8 x 1.25 x 12	2	--
23	5550025	FTG GRS M6x1	2	--

DO NOT SCALE DRAWING		NAME	DATE	1645 LEMONWOOD DR. SANTA PAULA, CA 93060
DIMENSIONS ARE IN MM 		DRAWN	JM 07/14/2015	
		CHECKED		
THIRD ANGLE PROJECTION 		TITLE:		
		MDS-6K RAMP ASSEMBLY		
		SIZE	DWG. NO.	REV
		A	5215425	D
		SCALE: 1:15		
		SHEET 1 OF 2		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.



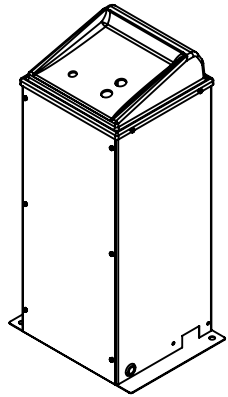
DETAIL B
SCALE 1 : 8



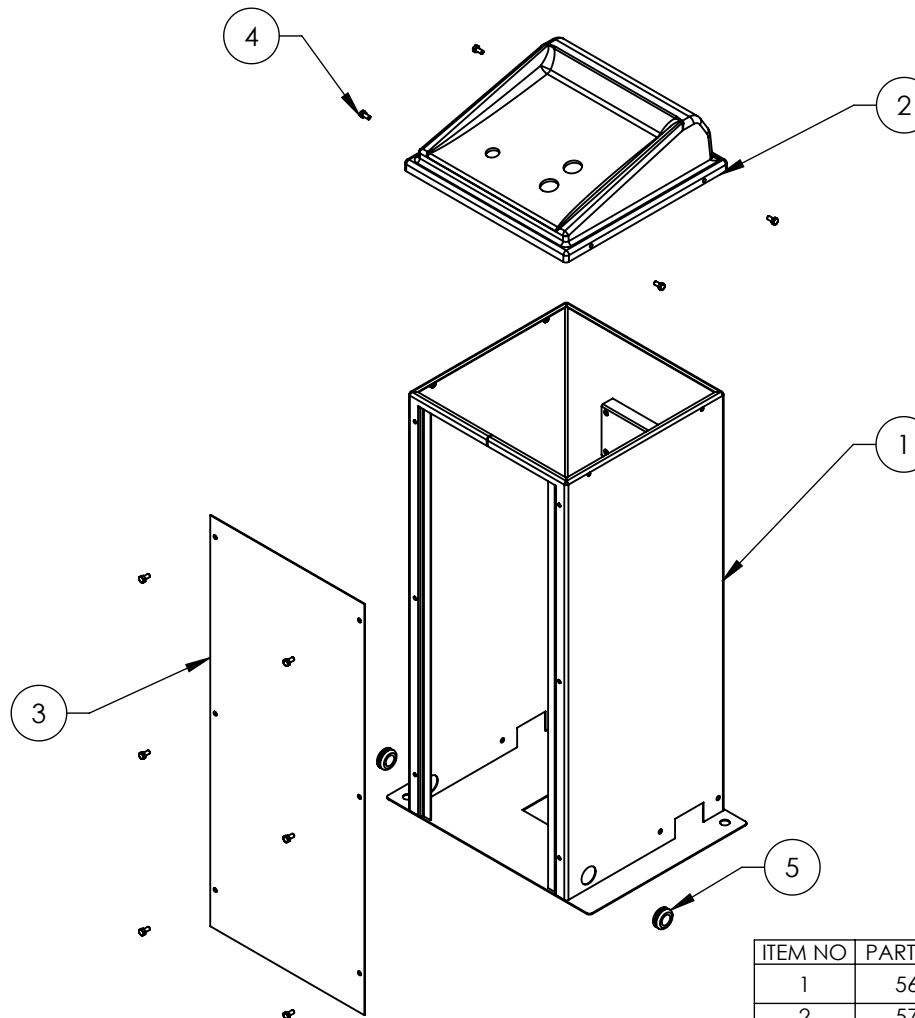
DETAIL C
SCALE 1 : 4

BP BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
TITLE: MDS-6K RAMP ASSEMBLY		
SIZE	DWG. NO.	REV
A	5215425	D
SCALE: 1:15		SHEET 2 OF 2

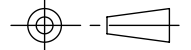
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5215424	07/27/2016	TM	00768



ISOMETRIC VIEW
FOR REFERENCE ONLY
DO NOT SCALE



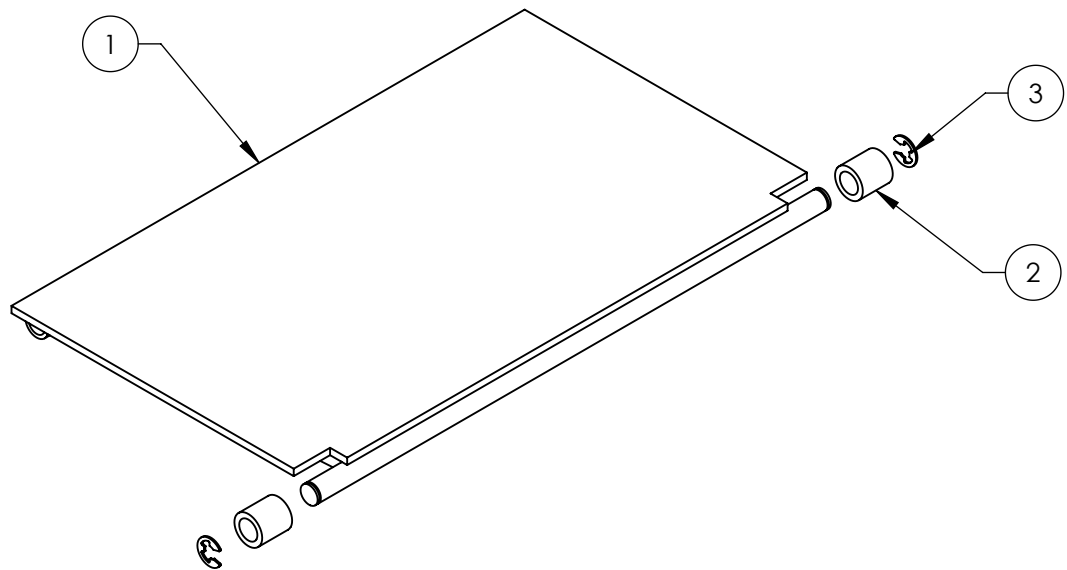
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5601022	MDS-6 SERIES POWER UNIT CONSOLE WELDMENT, SHORT	1	B
2	5716018	POWER UNIT CONSOLE COVER	1	B
3	5736895	POWER UNIT CONSOLE DOOR, SHORT	1	A
4	5530031	HHB M6 x 1 x 12	10	—
5	5520001	RUBBER GROMMET, 3/4 I.D.	2	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. MOVING AUTOMATIC SERVICE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DRAWN		TM	07/27/2016			
CHECKED		DB	09/26/2016			
DIMENSIONS ARE IN MM		THIRD ANGLE PROJECTION		TITLE: MDS-6EXT POWER UNIT CONSOLE ASSEMBLY, SHORT		
						
FOR USE WITH		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		SIZE	DWG. NO.	REV
				A	5215476	A
				SCALE: 1:12		SHEET 1 OF 1

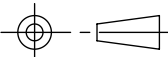
NOTE: UNLESS OTHERWISE SPECIFIED.

1. ASSEMBLE ITEMS AS SHOWN
2. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

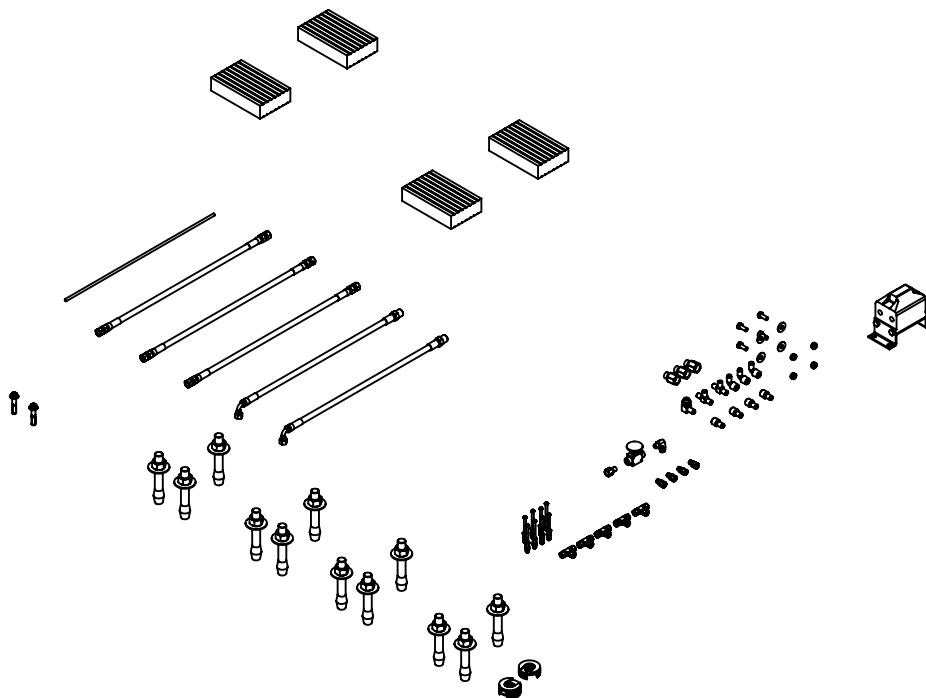
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	04/01/2013	TM	00591
A-001	UPDATED NEXT ASSEMBLY	07/22/2015	JM	00712
B	UPDATED BOM REVISION AND NEXT ASSEMBLY	05/03/2016	TM	00746



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5600751	MDS-6K DRIVE UP RAMP WELDMENT	1	B
2	5755246	MDS-6K DRIVE UP RAMP WHEEL	2	A
3	98543A219	E RING Ø16mm OD TRUARC 5133-62	2	-

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. WORKING AUTOMATIC SERVICE EQUIPMENT 1645 LEMONWOOD DR. SANTA PAULA, CA 93060		
DIMENSIONS ARE IN MM		DRAWN	TM			03/28/2013
		CHECKED	CA			03/03/2016
		THIRD ANGLE PROJECTION			TITLE: MDS-6K APPROACH RAMP ASSEMBLY	
						
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.
			A	5215591	B	
			SCALE: 1:5		SHEET 1 OF 1	

NOTE: UNLESS OTHERWISE SPECIFIED.
 1. ASSEMBLE ITEMS AS SHOWN



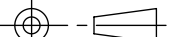
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
B	REPLACED 5550106 WITH 5550087, REPLACED 5550487 WITH 5550001, ADDED (2) 5550001 AND 5550395, UPDATED BOM REVISIONS AND NEXT ASSEMBLY	04/15/2016	TM	00746
C	REPLACED 5550050 WITH 5530304, ADDED 5550142, ADDED 5550106, REMOVED 5550113, UPDATED BOM REVISIONS	10/05/2016	TS	00781
D	REPLACED 5570032 WITH 5570061, REMOVED 5570060, UPDATED BOM REVISIONS	12/09/2016	TS	00794

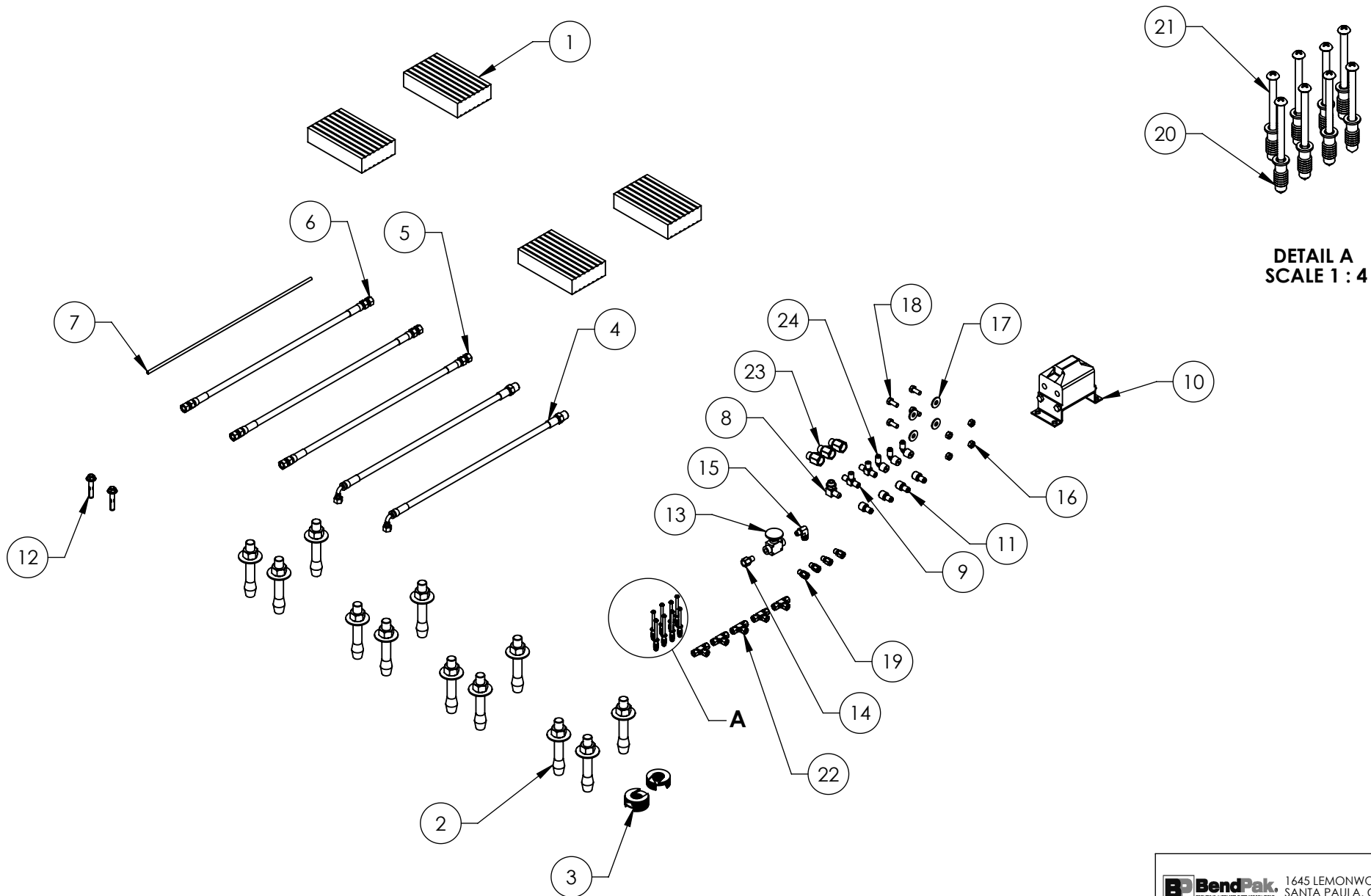
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5300845	LR-60/60P, P-6 38mm (1.5") RUBBER PAD	4	A
2	5530456	AB 3/4" x 4 - 3/4"	12	--
3	5545535	C WASHER SHIM FOR LIFTS	20	--
4	5570061	MDS-6K/KF HYDRAULIC HOSE ASSY Ø6.35 x 1676mm SB	2	B
5	5570062	MDS-6K/KF HYDRAULIC HOSE ASSY Ø6.35 x 762mm DS	1	A
6	5570176	MDS-6K, XPR-9D/10 HYDRAULIC HOSE ASSY Ø6.35 x 330mm DS	2	E
7	5570795	1/4" POLY-FLO TUBING	9144mm*	--
8	5550103	FTG ELB -04 JIC -06 ORB	1	--
9	5550310	FTG TEE -04JIC -04JIC -04JIC	2	--
10	5590135	HYDRAULIC FLOW DIVIDER	1	A
11	5550493	FTG RST -04 JIC x -06 NPT x .062 ID	4	--
12	5530326	AB Ø3/8" x 2-1/4"	2	A
13	5590175	PUSH BUTTON AIR VALVE	1	--
14	5550486	FTG NPL -02 NPT x -04 F NPT	1	--
15	5550087	FTG ELB -04 COMP x -02 NPT	1	--
16	5535001	NUT M8 x 1.25 NL	4	--
17	5545340	WASHER M8 x24 FLAT	4	--
18	5530304	HHB M8 x 1.25 x 20	4	A
19	5550001	FTG NPL -04 COMP x -02 NPT	4	--
20	5535119	M5 x 30mmL FLOOR ANCHOR	8	--
21	5530312	RHPS M5 x 55mmL	8	--
22	5550395	FTG TEE -04 COMP x -04 COMP x -04 COMP	5	-
23	5550142	FTG NPL -06 ORB x -06 F NPT	3	A
24	5550106	FTG ELB -04 JIC-06 NPT	3	A

NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

NEXT ASSEMBLY
5260079
5260556

DO NOT SCALE DRAWING		NAME	DATE				
DIMENSIONS ARE IN MM		DRAWN	TM	07/22/2015	 BendPak. WORKING AUTOMOBILE BRANCH SOLUTIONS	1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		CHECKED	DB	12/20/2016			
		THIRD ANGLE PROJECTION			TITLE: MDS-6K PARTS BOX		
							
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.	REV
					A	5250032	D
		SCALE: 1:18			SHEET 1 OF 2		



DETAIL A
SCALE 1 : 4

BendPak 1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

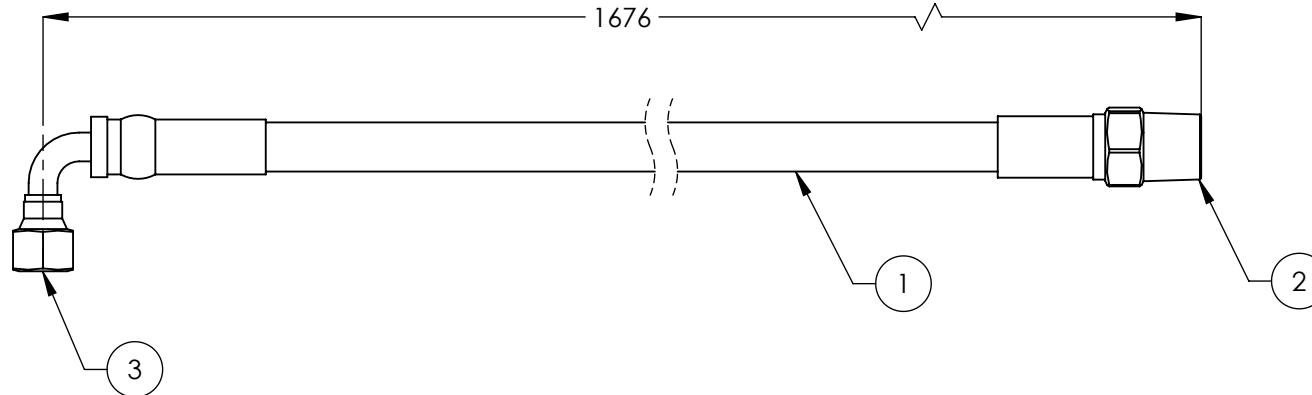
TITLE:
MDS-6K PARTS BOX

SIZE	DWG. NO.	REV
A	5250032	D

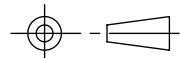
SCALE: 1:12

SHEET 2 OF 2

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5570005	12/15/2014	TM	00678
A-001	UPDATED NEXT ASSEMBLY	07/22/2015	JM	00712
B	REPLACED 5550325 WITH 5550040	04/28/2016	TM	00746



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	1626mm*	--
2	5550040	FTG NPL Ø1/4 CRIMP x -06 NPT M	1	--
3	5550345	FTG ELB Ø1/4 CRIMP x -04 JIC	1	--

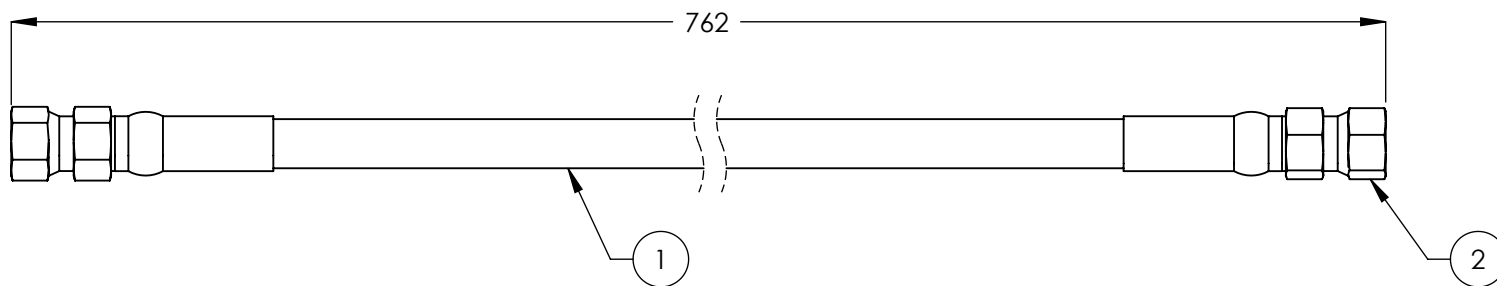
DO NOT SCALE DRAWING		NAME		DATE		 1645 LEMONWOOD DR. SANTA PAULA, CA 93060					
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN		TM				12/02/2014			
		CHECKED		CA				05/09/2016			
Y		THIRD ANGLE PROJECTION				TITLE:		MDS-6K/KF HYDRAULIC HOSE ASSY Ø6.35 x 1676mm SB			
						SIZE		DWG. NO.		REV	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.				A		5570061		B	
SCALE: 1:2						SHEET 1 OF 1					

NOTE: UNLESS OTHERWISE SPECIFIED.

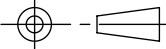
- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250031
5250032

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5570176	12/02/2014	TM	00678
A-001	UPDATED NEXT ASSEMBLY	07/22/2015	JM	00712
A-002	UPDATED NEXT ASSEMBLIES	12/08/2015	TM	00734
A-003	UPDATED NEXT ASSEMBLY	05/18/2016	TM	00761
A-004	UPDATED NEXT ASSEMBLY	08/04/2016	TM	00768



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5570129	Ø6.4 ID HYDRAULIC HOSE	696mm*	--
2	5550325	FTG NPL Ø1/4 CRIMP x -04 JIC	2	--

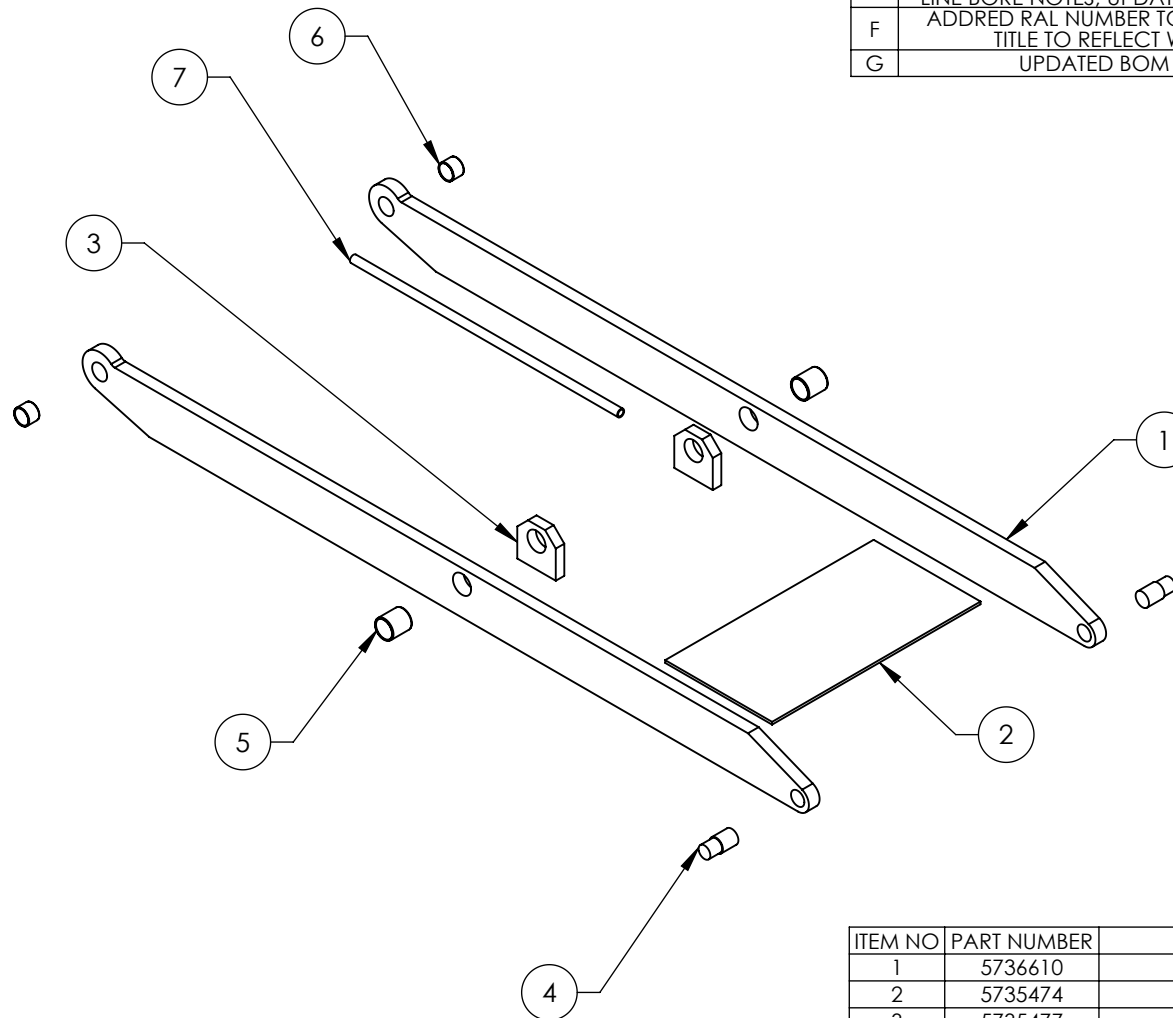
DO NOT SCALE DRAWING	NAME	DATE	 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±1.0 0.00 = ±0.25 0.000 = ±0.13 ANGULAR: MACH±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	DRAWN	TM		12/02/2014
	CHECKED	DB		09/26/2016
	THIRD ANGLE PROJECTION			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			TITLE: MDS-6K/KF HYDRAULIC HOSE ASSY Ø6.35 x 762mm DS
	SIZE DWG. NO.			REV
A		5570062	A	
SCALE: 1:2			SHEET 1 OF 1	

NOTE: UNLESS OTHERWISE SPECIFIED.

- FOR ITEM 1 SPECIFICATIONS REFER TO PART SPECIFICATION FORM
- (*)ITEM 1 QTY FOR REFERENCE ONLY

NEXT ASSEMBLY
5250031
5250032
5250034
5250054

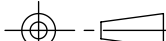
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
E	REPLACED 5565027 WITH 5565029, REMOVED LINE BORE NOTES, UPDATED BOM REVISIONS	07/08/2016	TM	00768
F	ADDD RAL NUMBER TO NOTES, UPDATED TITLE TO REFLECT WHERE USED	11/28/2016	TS	00781
G	UPDATED BOM REVISION	12/23/2016	TM	00797



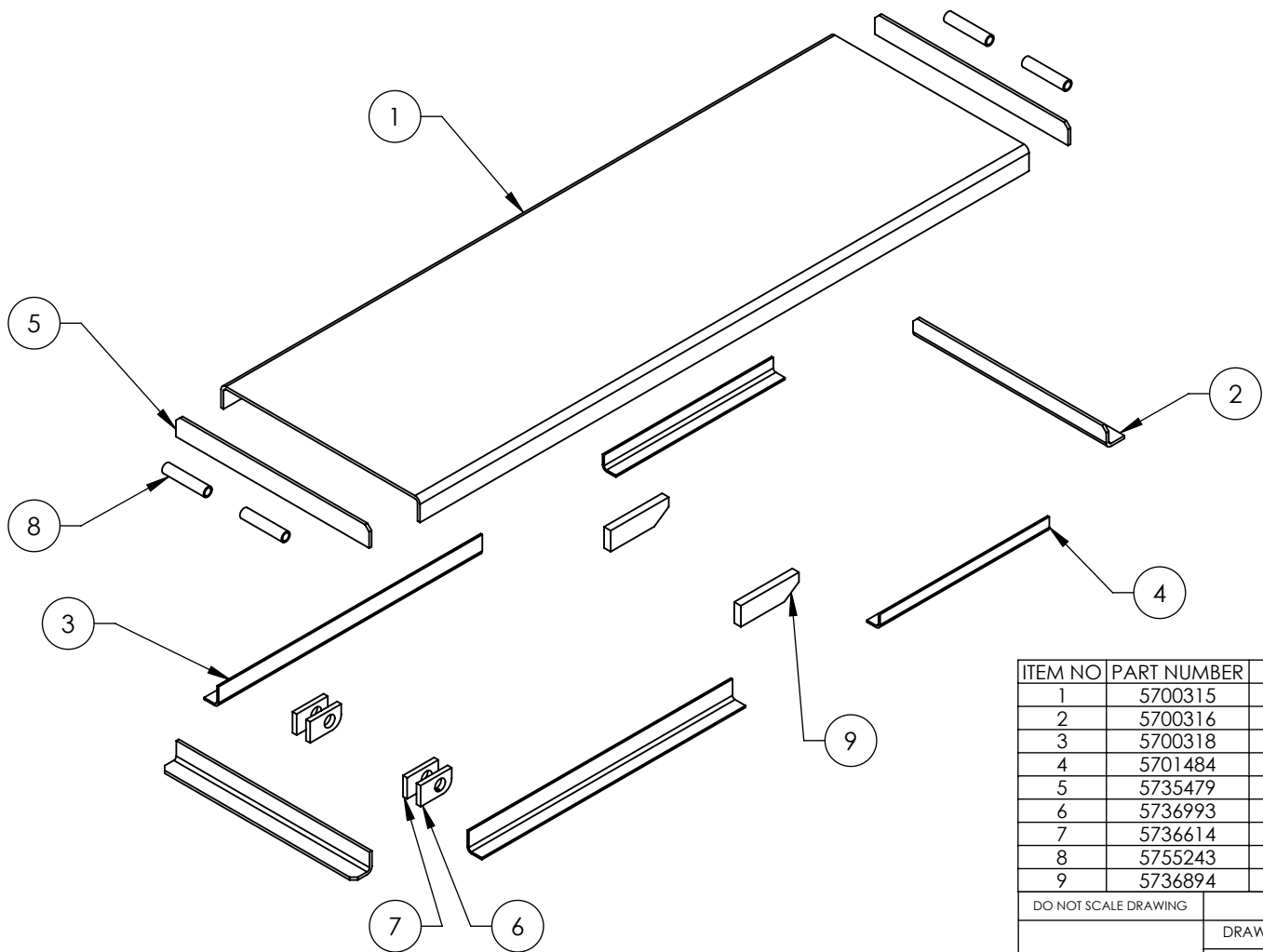
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. MASK ALL BEARING BORES BEFORE PAINTING
4. DIMENSIONS SHOWN ARE AFTER PAINTING
5. LIGHT PRESS FIT BUSHINGS
6. PAINT RED (RAL- 3002)

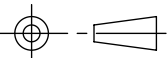
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736610	MDS-6K OUTER SCISSOR ARM	2	C
2	5735474	MDS-6K OUTER SCISSOR SPACER	1	B
3	5735477	MDS-6K SCISSOR PIVOT SPACER	2	C
4	5746311	MDS-6K OUTER SCISSOR SLIDE BLOCK PIN	2	C
5	5565029	BUSHING Ø34 x Ø30 x 36 BR OI	2	A
6	5565028	BUSHING Ø28 x Ø25 x 20 BR OI	2	A
7	5756126	MDS-6K PIPE, AIR LINE ROUTING LONG	1	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak.	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM	03/19/2013	
		CHECKED	DB	1/4/2017	
		THIRD ANGLE PROJECTION			
		TITLE:			
		MDS-6EXT OUTER SCISSOR WELDMENT			
		SIZE DWG. NO.		REV	
Y		A		5600745	
		SCALE: 1:10		SHEET 1 OF 2	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.					

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
D	ADDED 5736894, REMOVED 5700319, REPLACED 5701486 WITH 5701484, CLARIFIED 5736614 WELDING pg2, UPDATED BOM REVISION AND NEXT ASSEMBLY	10/08/2015	TM	00712
E	UPDATED BOM REVISION	05/03/2016	TM	00746
F	REMOVED 5735028, REMOVED (2) 5736993, ADDED (2) 5736614, UPDATED BOM	11/15/2016	TS	00781



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5700315	MDS-6K BARE RAMP	1	B
2	5700316	MDS-6K RAMP END SUPPORT	2	B
3	5700318	MDS-6K FRONT SLIDE BLOCK GUIDE	2	A
4	5701484	MDS-6K FRONT SLIDE BLOCK RAIL	2	C
5	5735479	MDS-6K RAMP CLOSEOUT	2	B
6	5736993	MDS-6K RAMP SCISSOR CLEVIS SS	2	A
7	5736614	MDS-6K RAMP SCISSOR CLEVIS	2	A
8	5755243	MDS-6K DRIVE UP RAMP HINGE TUBE	4	C
9	5736894	MDS-6K RAMP STOP	2	A

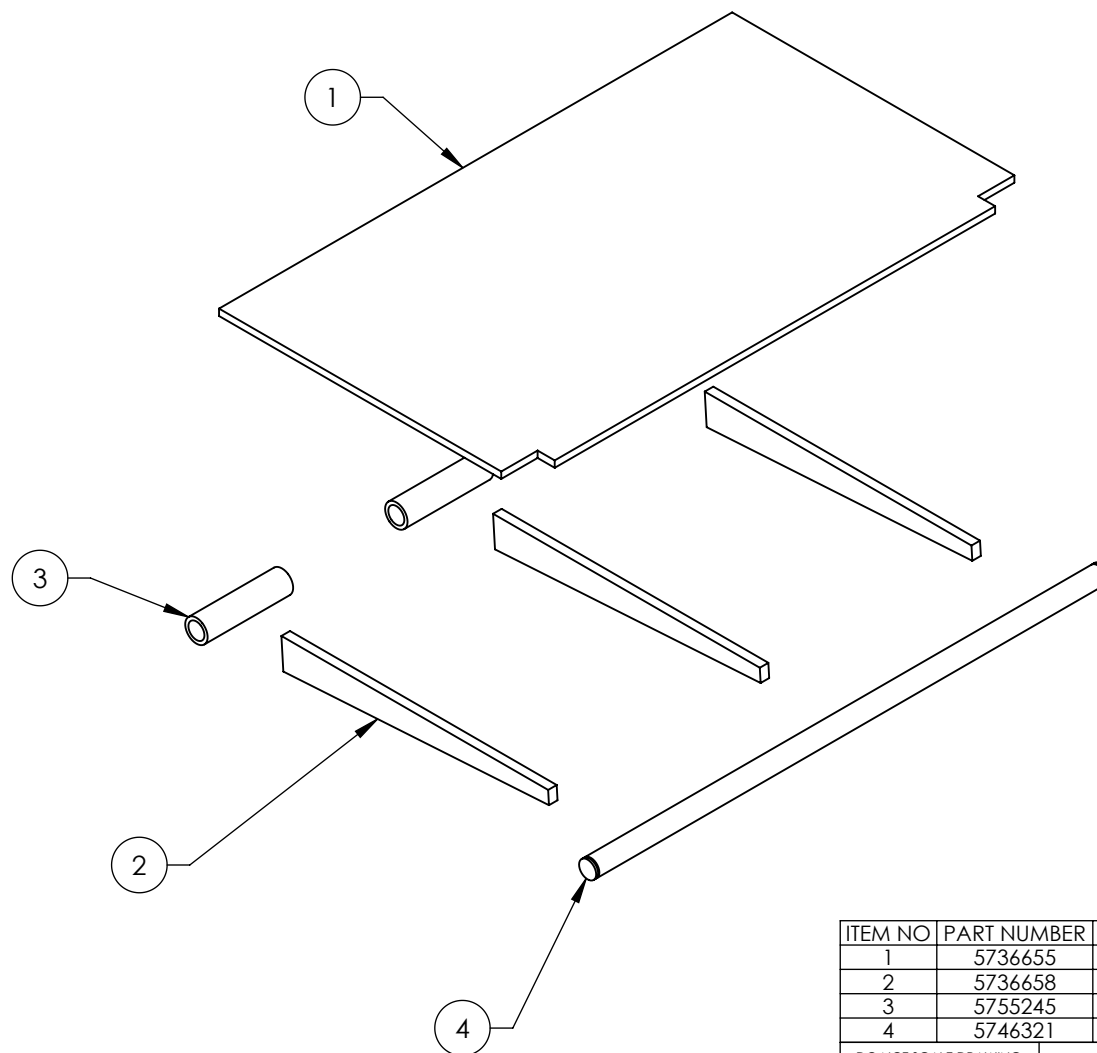
DO NOT SCALE DRAWING		NAME	DATE	 BendPak. POWERING AUTOMOTIVE SERVICE SOLUTIONS 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	TM		
		CHECKED			
		THIRD ANGLE PROJECTION			TITLE: MDS-6K RAMP WELDMENT
					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.			SIZE	DWG. NO.	REV
			A	5600748	F
			SCALE: 1:12		SHEET 1 OF 2

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK GREY (RAL-7015)

NEXT ASSEMBLY
5215425

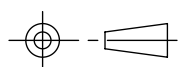
REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE	03/28/2013	TM	00591
B	UPDATED BOM REVISION	05/03/2016	TM	00746



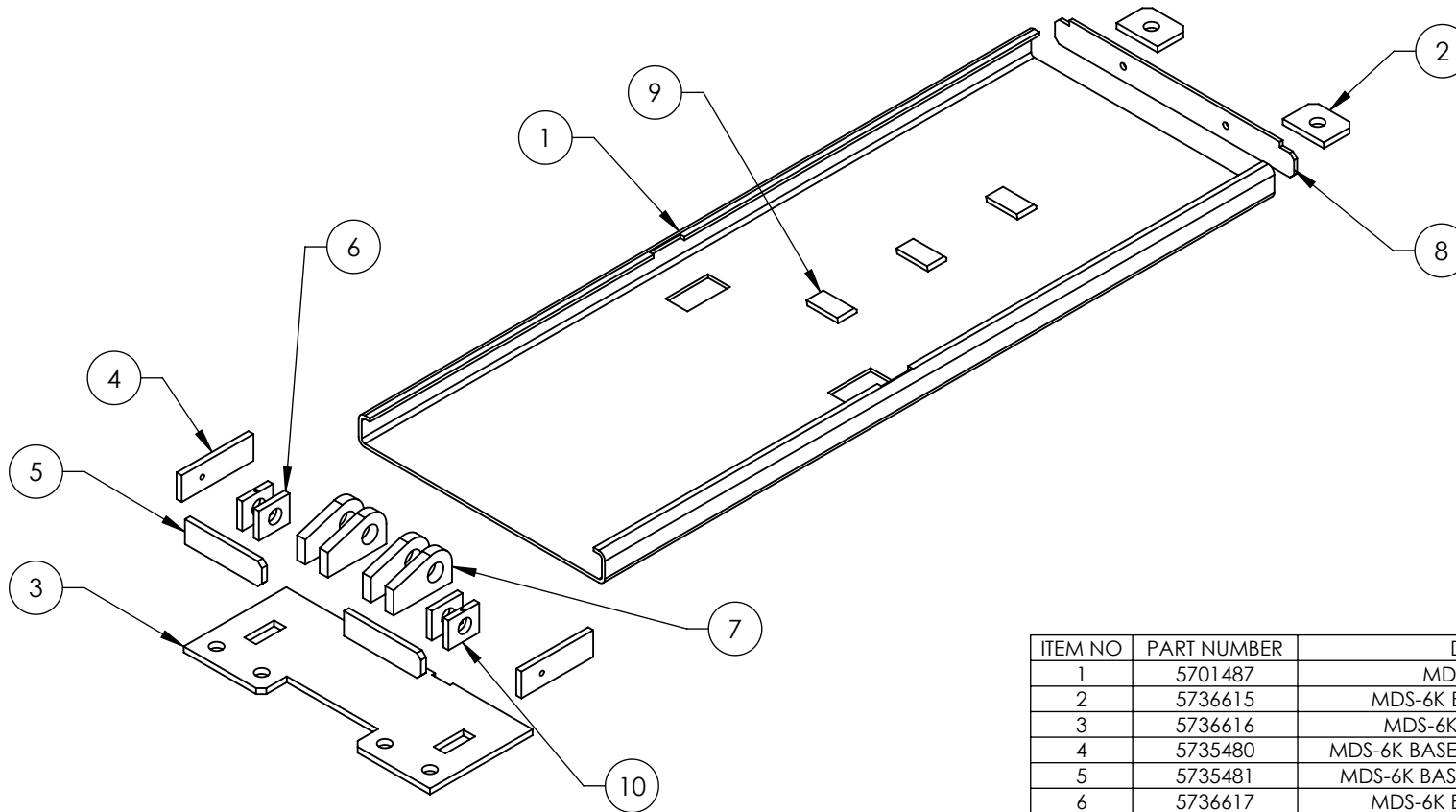
NOTE: UNLESS OTHERWISE SPECIFIED.

1. BREAK AND DEBURR ALL SHARP EDGES 0.3mm
2. REMOVE ALL WELD SPLATTER
3. DIMENSIONS SHOWN ARE AFTER PAINTING
4. PAINT BENDPAK BLUE
5. APPLY #30 GRIT ALUMINUM OXIDE WHEN PAINTING TO TOP ONLY

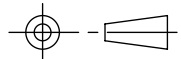
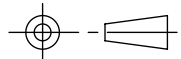
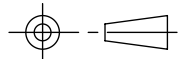
ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736655	MDS-6K DRIVE UP PLATE	1	A
2	5736658	MDS-6K DRIVE UP PLATE GUSSET	3	A
3	5755245	MDS-6K DRIVE UP RAMP TUBE	3	B
4	5746321	MDS-6K DRIVE UP RAMP WHEEL PIN	1	A

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DRAWN		TM	03/28/2013		
CHECKED		CA	05/09/2016		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ± 1.5 0.0 = ± 0.5 ANGULAR: 0. = $\pm 2^\circ$ SURFACE FINISH 1.6 ISO Ra μ m FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		TITLE: MDS-6K DRIVE UP RAMP WELDMENT	
				SIZE DWG. NO.	
		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BENDPAK INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BENDPAK INC. IS PROHIBITED.		A 5600751	
NEXT ASSEMBLY 5215591		SCALE: 1:5		REV B SHEET 1 OF 2	

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600749	07/10/2015	JM	00712
B	WAS 193 NOW 190, WAS 32 2PL NOW 28 2PL, WAS 95 NOW 100, UPDATED BOM REVISIONS	04/26/2016	TM	00746
B-001	ADDED 11 4PL	05/18/2016	TM	00761
C	REMOVED 5735028, REPLACED (2) 5736617 WITH 5736992, ADDED DETAIL "C" ON SHEET 2, UPDATED BOM REVISIONS	11/07/2016	TS	00781



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5701487	MDS-6K BARE BASE	1	C
2	5736615	MDS-6K BASE ANCHOR PLATE	2	A
3	5736616	MDS-6K BASE CLEVIS PLATE	1	D
4	5735480	MDS-6K BASE SCISSOR CLEVIS SPACER	2	B
5	5735481	MDS-6K BASE SCISSOR CLEVIS PLATE	2	B
6	5736617	MDS-6K BASE SCISSOR CLEVIS	2	C
7	5736618	MDS-6K BASE CYLINDER CLEVIS	4	C
8	5735482	MDS-6K BASE CLOSEOUT	1	C
9	5736891	MDS-6K PLATE, STOP BLOCK	3	A
10	5736992	MDS-6K BASE SCISSOR CLEVIS SS	2	B

DO NOT SCALE DRAWING		NAME	DATE	 BendPak. 1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
DRAWN		JM	07/10/2015		
CHECKED		DB	12/2/2016		
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		TITLE:	
				MDS-6K BASE WELDMENT	
				SIZE DWG. NO.	
NEXT ASSEMBLY 5215425				REV	
				A 5601015 C	
				SCALE: 1:10 SHEET 1 OF 3	

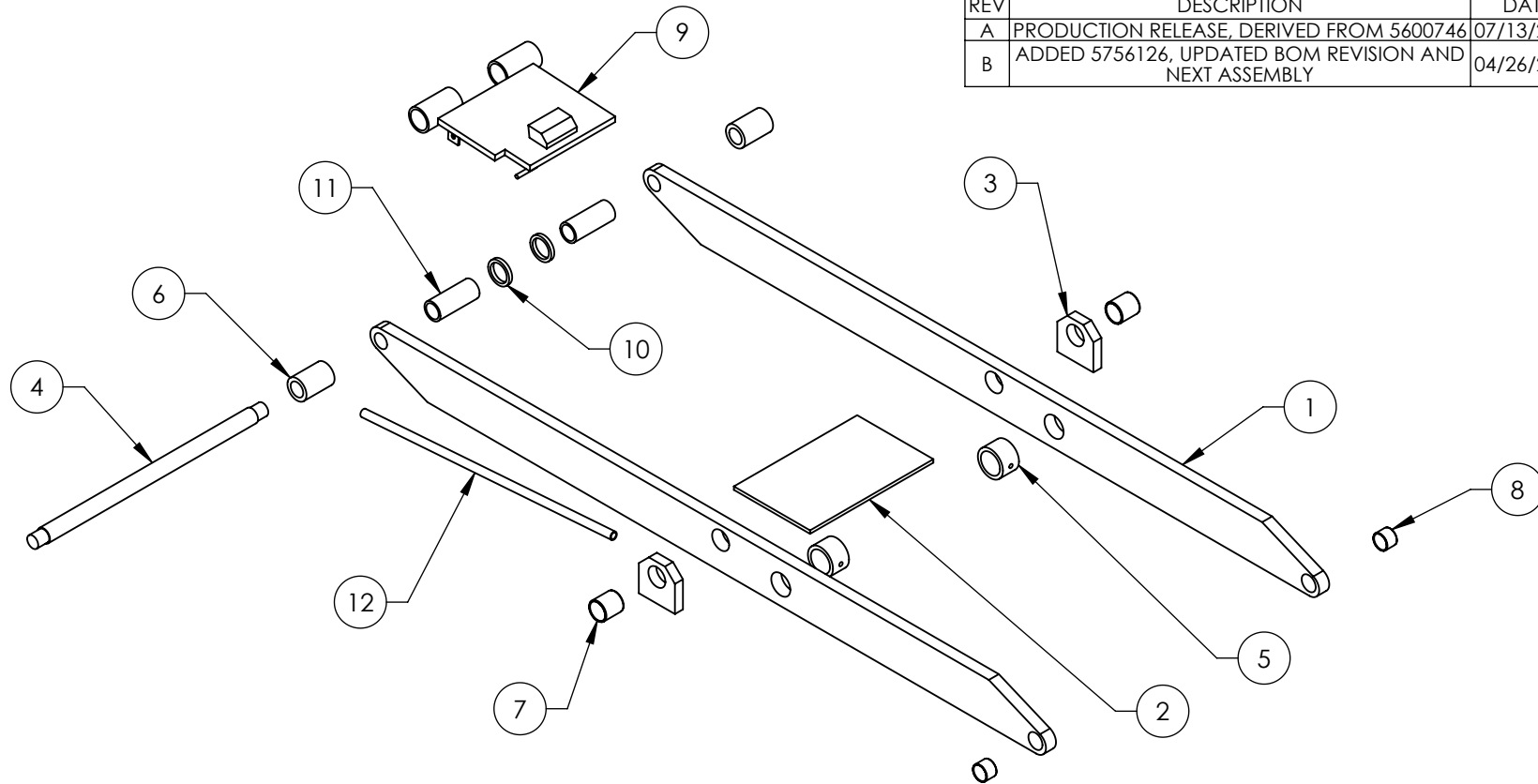
NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- MASK ALL BORES BEFORE PAINTING
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK GREY (RAL-7015)

NEXT ASSEMBLY
5215425

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
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PROHIBITED.

REVISION				
REV	DESCRIPTION	DATE	EDITED BY	ECO#
A	PRODUCTION RELEASE, DERIVED FROM 5600746	07/13/2015	JM	00712
B	ADDED 5756126, UPDATED BOM REVISION AND NEXT ASSEMBLY	04/26/2016	TM	00746



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5736613	MDS-6K INNER SCISSOR ARM	2	E
2	5736612	MDS-6K INNER SCISSOR SPACER	1	C
3	5735477	MDS-6K SCISSOR PIVOT SPACER	2	C
4	5746314	MDS-6K INNER SCISSOR SLIDE BLOCK PIN	1	A
5	5746003	MDS-6K INNER SCISSOR CYLINDER SPACER	2	B
6	5755242	MDS-6K INNER SCISSOR PIN HOUSING	2	A
7	5565029	BUSHING Ø34 x Ø30 x 36 BR OI	2	A
8	5565028	BUSHING Ø28 x Ø25 x 20 BR OI	2	A
9	5601014	MDS-6K LIFT POSITIONER WELDMENT	1	A
10	5756032	MDS-6 SERIES SPACER, LIFT POSITIONER	2	B
11	5746198	MDS-6K INNER SCISSOR PIN STIFFENER	2	A
12	5756126	MDS-6K PIPE, AIR LINE ROUTING LONG	1	B

NOTE: UNLESS OTHERWISE SPECIFIED.

- BREAK AND DEBURR ALL SHARP EDGES 0.3mm
- REMOVE ALL WELD SPLATTER
- 5601014 MUST ROTATE FREELY
- MASK ALL BEARING BORES BEFORE PAINTING
- DIMENSIONS SHOWN ARE AFTER PAINTING
- PAINT BENDPAK BLUE

NEXT ASSEMBLY
5215425
5215457

DO NOT SCALE DRAWING		NAME	DATE
DIMENSIONS ARE IN MM TOLERANCES: 0. = ±1.5 0.0 = ±0.5 ANGULAR: 0. = ±2° SURFACE FINISH 1.6 ISO Ra µm FOR MACHINED SURFACES UNLESS OTHERWISE SPECIFIED		DRAWN	JM 07/13/2015
		CHECKED	CA 05/09/2016
THIRD ANGLE PROJECTION 		1645 LEMONWOOD DR. SANTA PAULA, CA 93060	
		TITLE: MDS-6K INNER SCISSOR WELDMENT SIZE DWG. NO. A 5601016 REV B	
		SCALE: 1:10 SHEET 1 OF 2	

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF BENDPAK INC. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT
THE WRITTEN PERMISSION OF BENDPAK INC. IS
PROHIBITED.

PART SPECIFICATION FORM

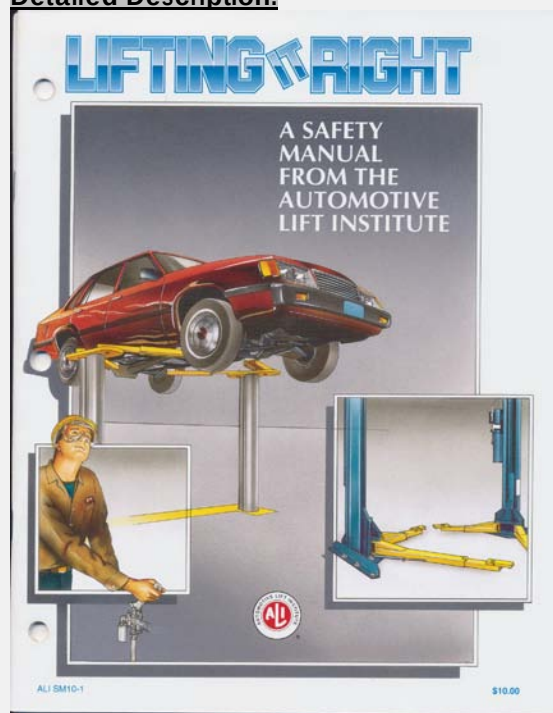
BENDPAK Number:	5900147
MRP Description:	SAFETY MANUAL ALI / SM 93-1
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI SAFETY MANUAL

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

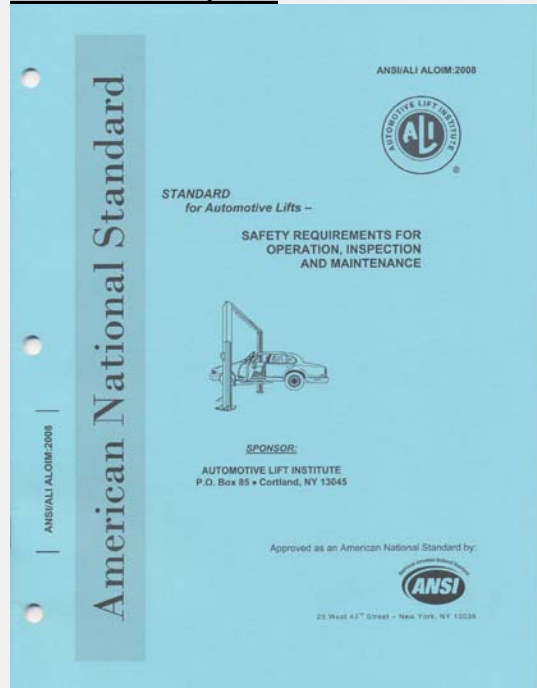
BENDPAK Number:	5900152
MRP Description:	ALIGN OIM OPERATION INSPECTION & MAINTENANCE
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI OPERATION INSPECTION & MAINTENANCE MANUAL

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

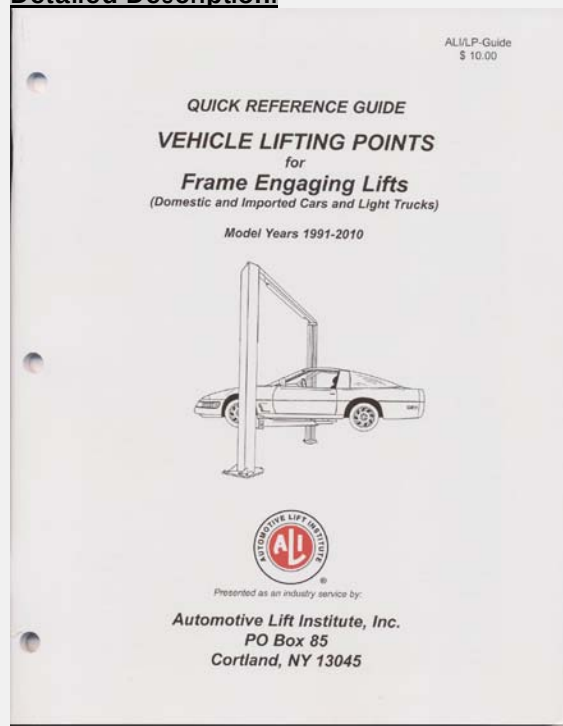
BENDPAK Number:	5900280
MRP Description:	ALI/LP FRAME ENGAGING LIFTS GUIDE
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI LIFTING GUIDE

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

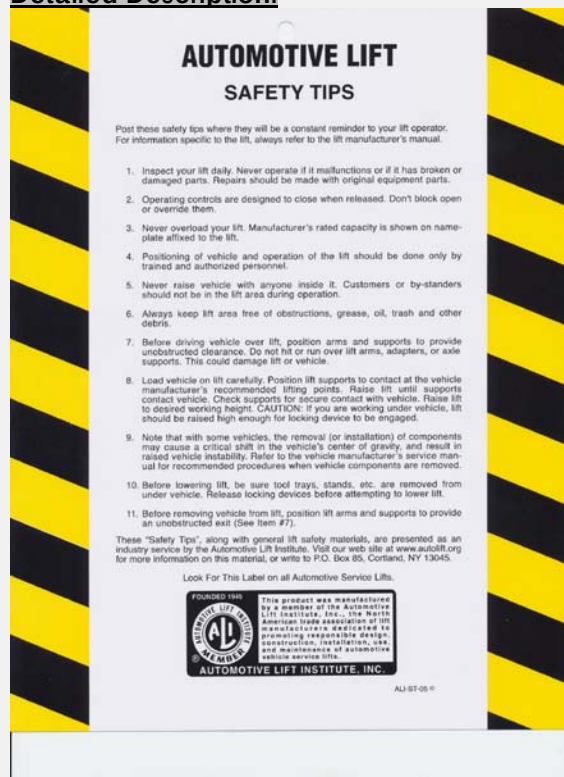
BENDPAK Number:	5905151
MRP Description:	SAFETY TIPS CARD ALI-ST 90
Date:	12/28/2010
ECO :	00431

1. Engineering Specification

Application:

ALI SAFETY TIPS

Detailed Description:



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905176
MRP Description:	WARNING TO PROLONG LIFE
Date:	10/24/2014
ECO :	00654

1. Engineering Specification

Application:

SCISSOR CYLINDER WARNING

Detailed Description:



SIZE: 3" L x 3" W (76mm x 76mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 2/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905178
MRP Description:	WARNING/LUBE POINT LABEL
Date:	12/08/2014
ECO :	00678

1. Engineering Specification

Application:

WARNING LABEL

Detailed Description:

SIZE: 3" L x 3" W (76mm x 76mm)

 Shows Diecut only.
DOES NOT PRINT.



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905179
MRP Description:	WARNING / CRUSH POINT LABEL
Date:	12/08/2014
ECO :	00678

1. Engineering Specification

Application:

WARNING LABEL

Detailed Description:

SIZE: 3" L x 3" W (76mm x 76mm)



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905204
MRP Description:	BENDPAK LABEL
Date:	09/16/2015
ECO :	00715

1. Engineering Specification

Application:

BENDPAK LABEL

Detailed Description:



Material: Clear Adhesive PET

Size: 16"W x 3"H

Thickness: 4 Mil

Finish: Polished

Ink: U.V. protected, Opaque White

Print Process: Silk Screen, 85 line-screen (YELLOW color in file represents what should be clear PET material and SHOULD NOT print as YELLOW ink. White area in file represents Opaque White ink.)

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

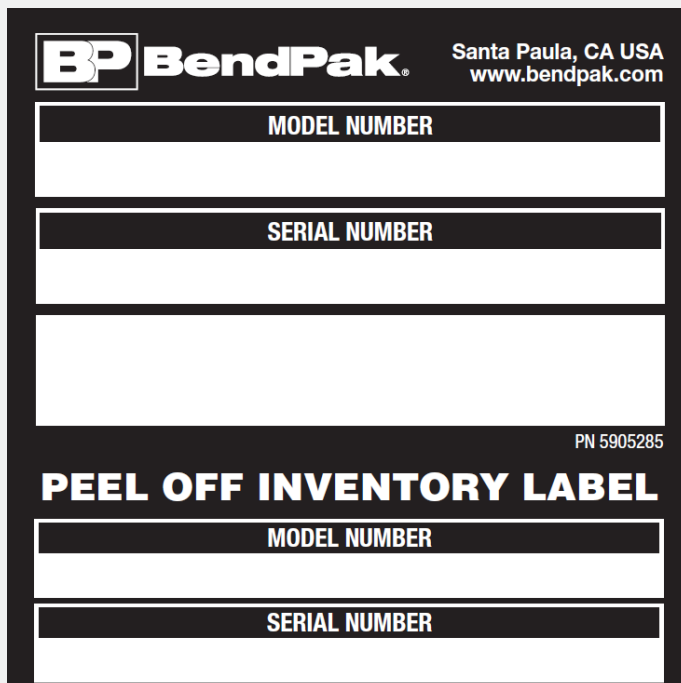
BENDPAK Number:	5905285
MRP Description:	SERIALTAG EXTERIOR PEEL OFF INVENTORY LABEL
Date:	04/20/2016
ECO :	00739

1. Engineering Specification

Application:

DATA SERIAL TAG

Detailed Description:



SIZE: 3" L x 3" W (76mm x 76mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905307
MRP Description:	CAUTION CAPACITY SCISSOR LIFT
Date:	12/05/2014
ECO :	00678

1. Engineering Specification

Application:

SCISSOR WARNING LABEL

Detailed Description:



SIZE: 2.5" L x 2" W (63mm x 50mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905308
MRP Description:	MDS-6K CAPACITY LABEL
Date:	12/05/2014
ECO :	00678

1. Engineering Specification

Application:

WEIGHT CAPACITY LABEL

Detailed Description:

6000 LBS/2800 KG

PN 5905308

*YELLOW COLOR TO BE CLEAR

SIZE: 10" L x 1.5" W (254mm x 38mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905465
MRP Description:	MANUFACTURER LABEL
Date:	05/07/2013
ECO :	00593

1. Engineering Specification

Application:

MANUFACTURER LABEL

Detailed Description:

MFD. BY BENDPAK INC.

LIFT TYPE: SURFACE MOUNT CAPACITY: MED/HVY DTY
 POWER: ELECTRIC/HYDRAULIC ANCHORS: AS EQUIPPED
 INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SHIPPING DAMAGE CLAIMS

WHEN THIS EQUIPMENT IS SHIPPED, TITLE PASSES TO THE PURCHASER UPON RECEIPT FROM THE CARRIER. CONSEQUENTLY, CLAIMS FOR THE MATERIAL DAMAGED IN SHIPMENT MUST BE MADE BY THE PURCHASER AGAINST THE TRANSPORTATION COMPANY AT THE TIME SHIPMENT IS RECEIVED.

PLEASE READ ALL OPERATORS/USERS MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF EACH MANUAL(S) PRIOR TO INSTALLATION AND OPERATION. DELIVER THE MANUAL(S) TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

IMPORTANT NOTE:

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).



INTERNAL BAR CODE - FOR FACTORY AUDIT ONLY 34086

BPK	STYOT	P20KVR	X18576	HVY DTY/ GVR
				832

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.

ENGINEERED BY BENDPAK INC USA

MADE IN CHINA

SIZE: 5.125" L x 5.125" W (130mm x 130mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

BENDPAK Number:	5905631
MRP Description:	MDS-6K CONSOLE PANEL WARNING LABEL
Date:	07/30/2015
ECO :	00712

1. Engineering Specification

Application:

INFORMATION/WARNING STICKER

Detailed Description:

SIZE: 9.5" L x 9.5" W (241mm x 241mm)

Material: White Vinyl Pressure Sensitive Adhesive

Thickness: 4 Mil

Ink: U.V. protected CMYK 4/C Process

Finish: Polished

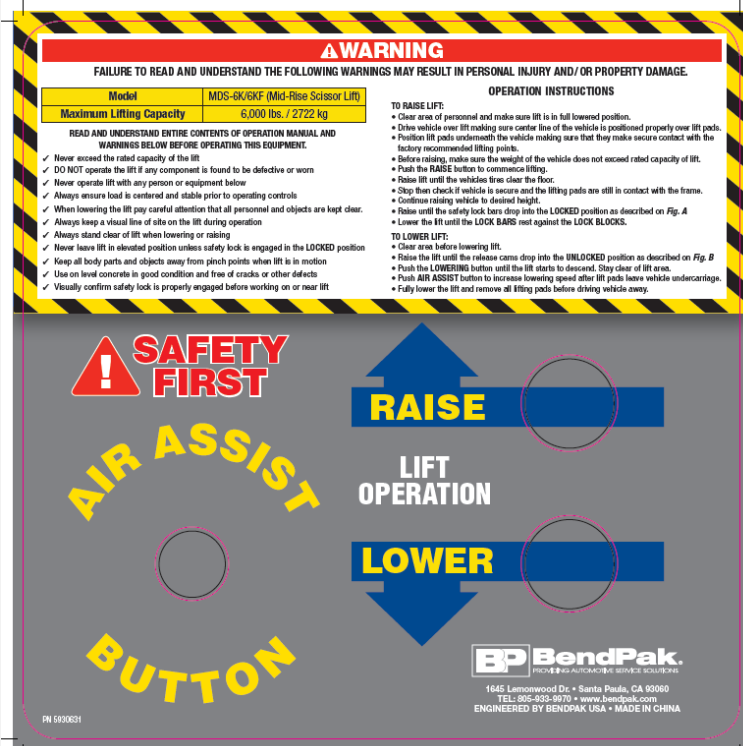
Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital

Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection

Die Cut: Custom die cut according to

"Scissor_Lift_Console_Dieline.pdf" file

- 1/2" radius corners



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

PART SPECIFICATION FORM

BENDPAK Number:	5905940
MRP Description:	PRODUCT DATA LABEL
Date:	05/06/2013
ECO :	00593

1. Engineering Specification

Application:

PRODUCT DATA LABEL

Detailed Description:



SANTA PAULA, CA USA
 WWW.BENDPAK.COM

LIFT TYPE: SURFACE MOUNT CAP: MED/HVY DTY MFG. BPK SEE DATA PLATE FOR PRODUCT DETAILS
 POWER: ELECTRIC/HYDRAULIC INSTALLATION - SEE OWNERS GUIDE OR CONTACT FACTORY

SAFETY INSTRUCTIONS: IF ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS THAT ARE LOCATED IN THE LOAD PATH, AFFECT OPERATION OF THE LIFT, AFFECT THE LIFT ELECTRICAL LISTING OR AFFECT INTENDED VEHICLE ACCOMMODATION ARE USED ON THIS LIFT AND, IF THEY ARE NOT CERTIFIED FOR USE ON THIS LIFT, THEN THE CERTIFICATION OF THIS LIFT SHALL BECOME NULL AND VOID. CONTACT THE PARTICIPANT FOR INFORMATION PERTAINING TO CERTIFIED ATTACHMENTS, ACCESSORIES OR CONFIGURATION MODIFYING COMPONENTS.

BENDPAK LIFTS ARE SUPPLIED WITH CONCRETE FASTENERS MEETING THE CRITERIA AS PRESCRIBED BY ASTM E488 - 96(2003). LIFT BUYERS ARE RESPONSIBLE FOR ANY SPECIAL REGIONAL STRUCTURAL AND/OR SEISMIC ANCHORING REQUIREMENTS SPECIFIED BY ANY OTHER AGENCIES AND/OR CODES SUCH AS THE UNIFORM BUILDING CODE (UBC) AND/OR INTERNATIONAL BUILDING CODE (IBC).

THE MANUFACTURE, USE, SALE OR IMPORT OF THIS PRODUCT MAY BE SUBJECT TO ONE OR MORE UNITED STATES PATENTS, OR PENDING APPLICATIONS, OWNED BY BENDPAK, INC.
 DO NOT REMOVE ENGINEERED BY BENDPAK INC. USA MADE IN CHINA

SIZE: 2.3" L x 4.5" W (58mm x 114mm)

2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			

PART SPECIFICATION FORM

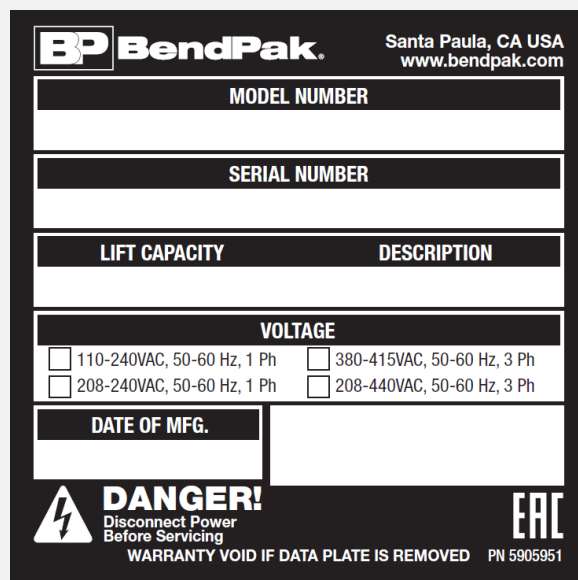
BENDPAK Number:	5905951
MRP Description:	2015_SERIAL_TAG-B-5905951
Date:	07/19/2016
ECO :	00752

1. Engineering Specification

Application:

DATA SERIAL TAG

Detailed Description:



BP BendPak. Santa Paula, CA USA
www.bendpak.com

MODEL NUMBER

SERIAL NUMBER

LIFT CAPACITY	DESCRIPTION

VOLTAGE

☐ 110-240VAC, 50-60 Hz, 1 Ph	☐ 380-415VAC, 50-60 Hz, 3 Ph
☐ 208-240VAC, 50-60 Hz, 1 Ph	☐ 208-440VAC, 50-60 Hz, 3 Ph

DATE OF MFG.

⚡ DANGER!
Disconnect Power Before Servicing

ERC

WARRANTY VOID IF DATA PLATE IS REMOVED PN 5905951

SIZE: 3" L x 3" W (76.2mm x 76.2mm)

2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

PART SPECIFICATION FORM

BENDPAK Number:	5905964
MRP Description:	MDS-6K_Packaging_Label
Date:	12/30/2015
ECO :	00736

1. Engineering Specification

Application:

PACKAGING LABEL

Detailed Description:

SIZE: 6" (152mm) W x 10" (254mm) H

- Material: White Adhesive Paper
- Ink: U.V. protected CMYK 4/C Process
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital



2. Vendor Information (Or for Reference)

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			
2)			
OR BENDPAK ENGINEERING APPROVED EQUIVALENT			

PART SPECIFICATION FORM

BENDPAK Number:	5930629
MRP Description:	MDS-6K WARNING DRIVE OVER LABEL
Date:	07/30/2015
ECO :	00712

1. Engineering Specification

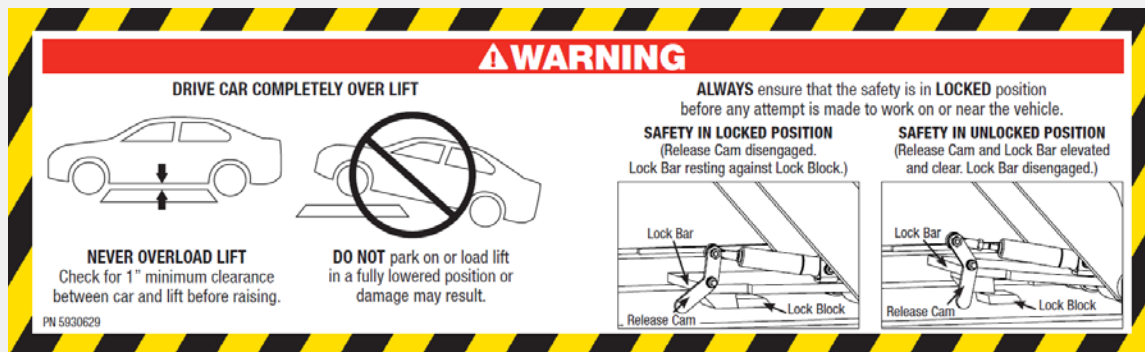
Application:

OPERATION INSTRUCTION

Detailed Description:

SIZE: 9" W x 2.75" L (229mm x 70mm)

- Material: White Vinyl Pressure Sensitive Adhesive
- Thickness: 4 Mil
- Ink: U.V. protected CMYK 4/C Process
- Finish: Polished
- Print Process: Offset Lithography - 200 line-screen or 300 p.p.i. for digital
- Lamination: Clear-gloss over-laminate for abrasion, chemical, and ultra violet protection



2. Vendor Information

Approved Vendor	Vendor Part #	Contact #	Preferred Vendor
1)			