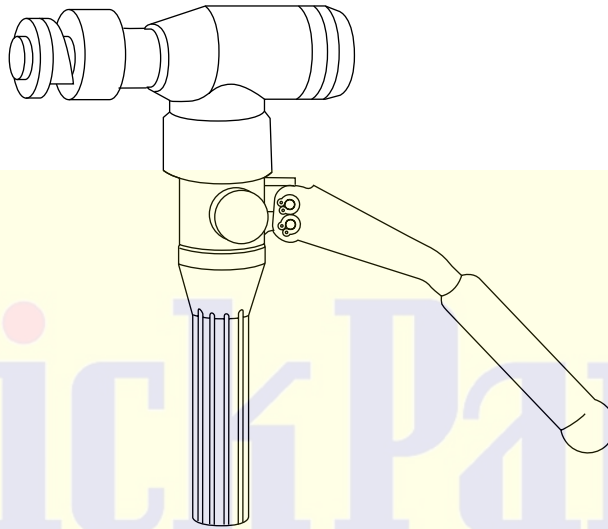


INSTRUCTION MANUAL



7904SB/7906SB

QUICK DRAW 90TM

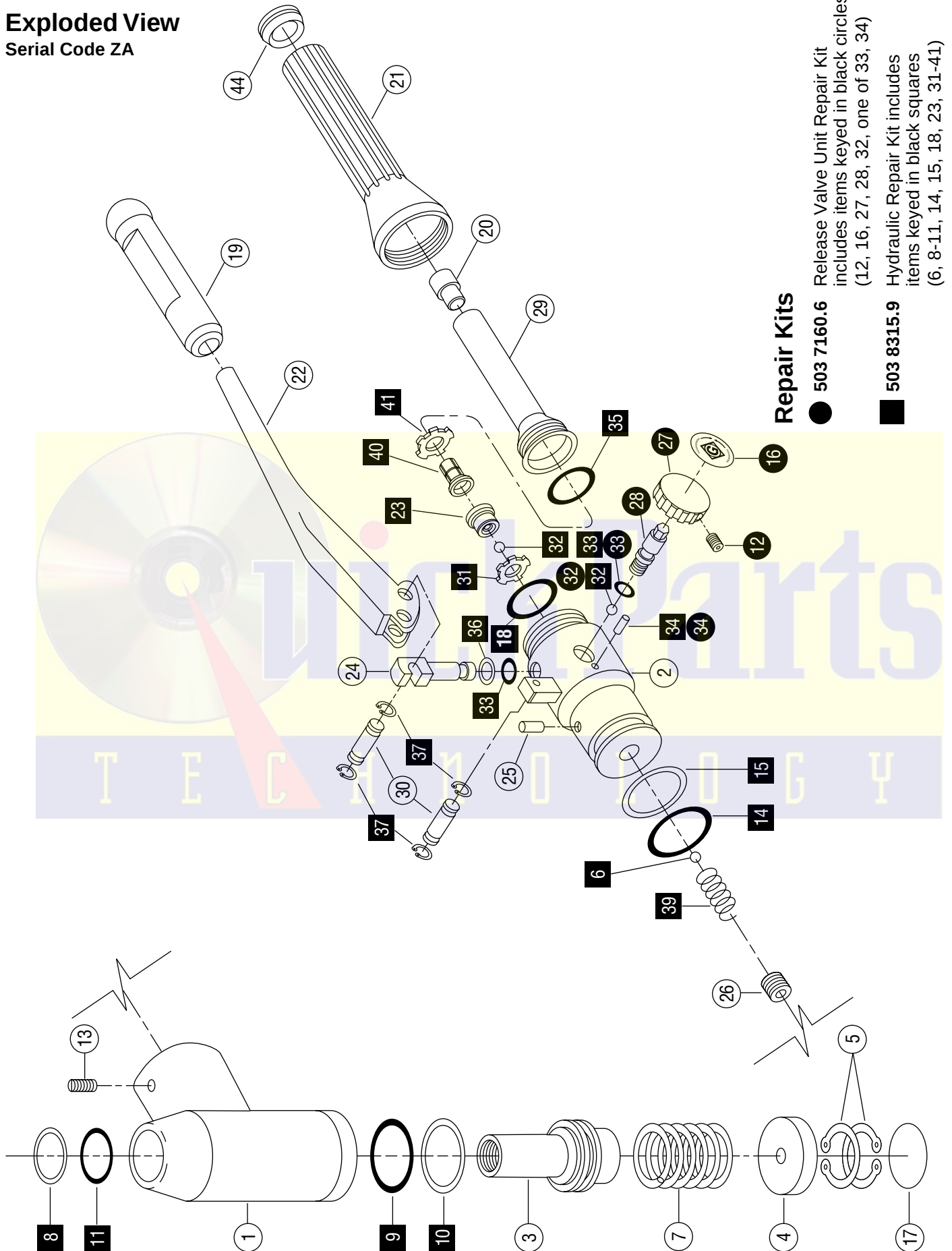
HYDRAULIC PUNCH DRIVER

For units with serial code "ZA"



Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.

Exploded View
Serial Code ZA



Parts List

KEY	PART NO.	DESCRIPTION	QTY.
1	503 6914.8	Cylinder, angle driver	1
2	503 6917.2	Block, pump	1
3	503 6904.0	Ram, right angle driver	1
4	503 6915.6	Plate, spring retaining	1
5	905 1809.8	Retaining ring, 1.75 Truarc internal	2
6	905 0452.6	Ball, steel, .218 diameter	1
7	503 3907.9	Spring, compression, 1.34 x 1.65 x 1.76	1
8	905 3847.1	Back-up ring, spiral, 1.00 x 1.24 x .027 Teflon	1
9	905 1316.9	O-Ring, 1.50 x 1.75 x .125 Nitrile	1
10	905 3849.8	Back-up ring, spiral, 1.50 x 1.74 x .027 Teflon	1
11	905 1330.4	O-Ring, 1.00 x 1.25 x .125 Nitrile	1
12	905 1032.1	Screw, set, #8–32 x .187 socket cup point	1
13	905 0881.5	Screw, set, 1/4–28 x .250 socket	1
14	905 0897.1	O-Ring, 1.37 x 1.62 x .125 Nitrile	1
15	905 0896.3	Back-up ring, spiral, 1.37 x 1.62 x .121	1
16	503 1878.0	Decal	1
17	503 4301.7	Decal, identification	1
18	905 1130.1	O-Ring, 1.50 x 1.62 x .062 Nitrile	1
19	502 3258.4	Grip, .600 x 1.00 x 4.50	1
20	503 2488.8	Plug, bladder	1
21	503 6889.3	Handle, reservoir	1
22	503 6887.7	Handle, pump	1
23	503 6890.7	Seat, inlet check	1
24	503 7715.9	Plunger	1
25	905 3863.3	Pin, drive, .218 x .312	1
26	905 1337.1	Screw, jam, 5/16–24 x .156 socket	1
27	503 6886.9	Knob, release valve	1
28	503 6893.1	Stem, release	1
29	503 4269.0	Bladder, rubber	1
30	503 7714.0	Pin, handle	2
31	905 3761.0	Retaining ring, .125 Truarc external	1
32	905 0678.2	Ball, steel, .187 diameter	2
33	905 3854.4	O-Ring, .250 x .375 x .062	2
34	905 0458.5	Pin, roll, .125 x .375	1
35	905 1741.5	O-Ring, 1.31 x 1.56 x .125 Nitrile	1
36	905 4230.4	Back-up ring, spiral, .265 x .052 Teflon	1
37	905 4186.3	Retaining ring, .217 Truarc external	4
39	905 3845.5	Spring, compression, .152 x .180 x .380	1
40	503 6899.0	Filter, oil	1
41	905 3503.0	Retaining ring, .562 Truarc internal	1
44	503 6894.0	Cap, reservoir handle	1

Draw Studs and Accessories

CATALOG NO.	PART NO.	DESCRIPTION	QTY.
29451	502 9451.2	Draw stud, 7/16" stainless steel (optional)	1
31872	503 1872.1	Draw stud, 3/4-16 x 4.12	1
31874	503 1874.8	Adapter, step-saver (optional)	1
1924AA	503 3248.8	Spacer, .767 x 1.37 x .875	1
1614SS	503 0043.1	Screw, 3/8" short adapter	1
33967	503 3967.2	Adapter, stud, 3/8-24 x 3/4-16	1



GREENLEE **TEXTRON**

Greenlee Textron / Subsidiary of Textron Inc.

4455 Boeing Drive, Rockford, IL 61109-2988 USA

Customer Service (International): 815/397-7070 • Fax: 815/397-1391

Customer Service (North America): 800/435-0786 • Fax: 800/451-2632, 815/397-1865

Canada Fax: 800/524-2853

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