

# BLACKHAWK®

**RATED CAPACITY**  
**1½-TON**

Sheet No. 1089—Issued April 1956



**Parts List on Reverse Side.**

# PARTS LIST FOR MODEL R-612

Item No.	Part No.	Part Name	No. Req.
1	R612.40	Plunger	1
2	R325.280	Spring Washer	1
3	R325.43	Spreader	1
4	R325.41	"V" Cup	2
5	R325.316	Cup Separator	2
6	R325.41R	"V" Cup	1
7	R612.35	Retaining Nut	1
8	R612.61	Lock Pin	2
9	R612.44	Plunger Stop Ring	1
10	R612.280	Spring Washer	1
11	S13.52	Spreader	1

Item No.	Part No.	Part Name	No. Req.
12	S4.53	"V" Cup	2
13	R612.316	Cup Separator	2
14	R612.41R	"V" Cup	1
15	R612.21	Gland Nut	1
16	R612.45	Saddle	1
17	R612.05A	Base	1
18	R540.271	Thread Protector	1
19	R612.26	Name Plate	1
SUB ASSEMBLY			
17	R612.05A	Base	1

**NOTE:** No orders for parts can be filled unless both model and serial number of equipment is given.

## GUARANTEE

All Blackhawk Porto-Power Pumps and Rams are guaranteed against defects in workmanship and material. In case of such defects, repairs and adjustments will be made on a no charge basis, providing the ram, pump or component parts are returned to one of our Authorized Repair Service Stations or the Blackhawk Service Station, 5054 W. State St., Milwaukee 8, Wis., by prepaid transportation for inspection. Guarantee does not cover rams and pumps worn out in service, damaged through abuse, overloading or accident. This Guarantee is VOID if anything but BLACKHAWK HYDRAULIC JACK OIL is used in the unit. Do NOT USE brake fluids.

# TECHNOLOGY

## A Network of AUTHORIZED REPAIR STATIONS serves Porto-Power Users worldwide

For quality workmanship with genuine Porto-Power parts select an authorized Blackhawk Service Station for your repair work. Only repairs performed by an authorized service station are backed with full factory guarantee. The Classified Section in your Phone Book lists your nearest Authorized Service Station.

**BLACKHAWK MFG. CO. - - - MILWAUKEE 46, WIS.**