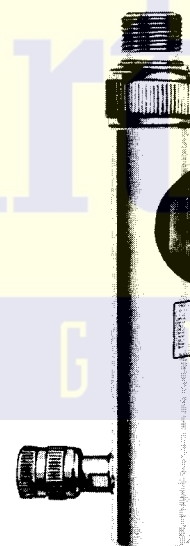


# BLACKHAWK®

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FRANCHISED  
SERVICE DEPT

**BLACKHAWK**

BLACKHAWK MFG. CO.  
MILWAUKEE, WIS.

**Parts List on Reverse Side**

# PARTS LIST FOR MODEL R-540

Item No.	Part No.	Part Name	No. Req.
1	A26.040-1	Plunger (Old Style)	1
1	B341.040	Plunger (New Style)	1
2	A32.184	Pull Spring	1
3	A33.209	Bushing	1
4	A31.143	Spring Adjusting Screw	1
5	R159.06-1	Plunger Plug	1
6	A71.297	Retaining Ring	2
7	A30.071	Disc	1
8	A27.041	Plunger Cup	3
9	A28.043	Spreader	1
10	A35.280	Spring Washer (Old Style Only)	1
11	A25.035	Retaining Nut (Old Style Only)	1

Item No.	Part No.	Part Name	No. Req.
12	A21.005-1	Base	1
13	A36.302	Spring Retainer Screw	1
14	A29.044	Plunger Stop Ring	1
15	A38.045	Saddle (Old Style)	1
15	B259.045	Saddle (New Style)	1
16	A66.087	Set Screw (Old Style Only)	1
17	R540.271	Thread Protector	1
	B342.184	Spring—Plunger Cups (New Style Only — Not Shown)	1
	B340.297	Retaining Ring (New Style Only — Not Shown)	1
	A24.026-1	Name Plate (Not Shown)	1
	P125.26	Decal (Not Shown)	1

**NOTE:** Orders for parts cannot be filled unless both model and serial number with prefix, imprinted on nameplate of ram, are given.

## GUARANTEE

Blackhawk guarantees its Hand Jacks, Service Jacks and Porto-Power against defects in workmanship and material for 90 days from date of delivery to the user. Only exception is Porto-Power chain, which follows the trade custom of its manufacturers and cannot be guaranteed.

When question of warranty arises, the user should send his unit to the nearest Blackhawk Franchised Service Depot for inspection, or to the Blackhawk Service Division, 5054 W. State St., Milwaukee 8, Wis.; transportation to be prepaid and evidence of delivery date furnished.

If the difficulty comes under the terms of our guarantee, we will repair or replace parts affected and return prepaid. Our guarantee does not cover ordinary wear and tear, abuse, misuse, overloading, altered products or use of improper fluid.

## A Network of FRANCHISED SERVICE DEPOTS serves Blackhawk Users worldwide

For quality workmanship with genuine Blackhawk parts select a franchised Blackhawk Service depot for your repair work. Only repairs performed by a franchised service depot are backed with full factory guarantee. The Classified Section in your Phone Book lists your nearest Franchised Service Depot.

**BLACKHAWK MFG. CO. - - - MILWAUKEE 46, WIS.**