

BLACKHAWK®

Master Copies
repair parts

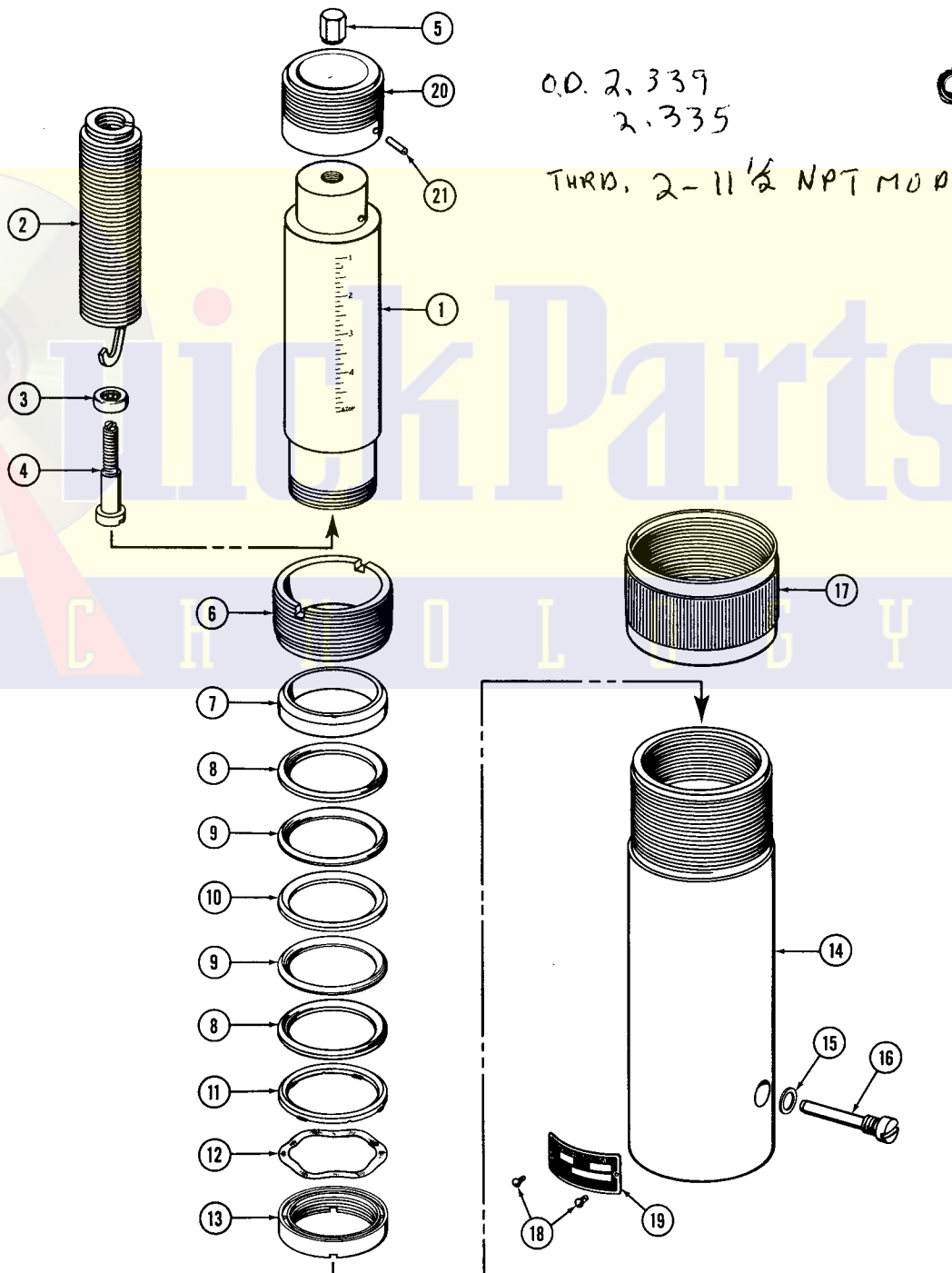
MODEL R-250

OLD NO. R-251

PORTO-POWER RAM

RATED CAPACITY — 20 TON

Issued July, 1965 — Supersedes Sheet S106



PARTS LIST FOR MODEL R-250 RAM

Item No.	Part No.	Part Name	No. Req.	Item No.	Part No.	Part Name	No. Req.
1	R251.900	Plunger (Items 1, 20, 21)	1	*13	R77.35	Retaining Nut	1
2	R225.184	Tension Spring	1	14	R225.05	Base	1
3	R225.155-1	Thrust Ball Bearing	1	*15	B159.167	Gasket	1
4	R225.143-1	Spring Adjusting Screw	1	16	R225.302A	Spring Retaining Screw	1
5	R225.55	Nut	1	17	R158.271	Thread Protector	1
6	R77.44-1	Plunger Stop Ring	1	18	W78.03	Drive Screw	2
7	R225.71	Disc	1	19	B155.026	Name Plate	1
* 8	R77.41	Plunger Cup	2	20	R251.45	Saddle	1
* 9	R158.316	Cup Separator	2	21	R251.61	Pin	1
*10	B173.041	Plunger Cup	1		E683.026	Decal	1
11	R77.43-1	Spreader	1	*For economy repair use Jack/Saver Kit R251K. Items included in kit are marked with asterisk (*).			
*12	R77.280	Spring Washer	1				



Quick Parts

NOTE: Orders for parts cannot be filled unless both model and serial number with prefix imprinted on nameplate are given.

FRANCHISED SERVICE DEPOTS



For quality workmanship and genuine Blackhawk parts select a Franchised Blackhawk Service Depot for your repair work. Only repairs performed by a Franchised Service Depot displaying this official sign are backed with full factory guarantee. The Classified Section in your Phone Book lists your nearest Franchised Service Depot.

GUARANTEE

Blackhawk guarantees its Products against defects in workmanship and materials for 90 days from date of delivery to the user. Only exception is chain, which follows the trade custom of its manufacturers and cannot be guaranteed. When question of warranty arises, the user should send his unit to the nearest Blackhawk Franchised Service Depot for inspection, transportation to be prepaid and evidence of purchased date furnished. If the difficulty comes under the terms of our guarantee, the Franchised Service Depot will repair or replace parts affected and return prepaid. Our guarantee does not cover ordinary wear and tear, abuse, misuse, overloading, altered products or use of improper fluid.

PARTS, SERVICE INFORMATION AND THE ADMINISTRATION OF FRANCHISED SERVICE DEPOTS FOR BLACKHAWK PRODUCTS IS PROVIDED BY —

BLACKHAWK SERVICE

MILWAUKEE, WISCONSIN 53246

DIVISION OF APPLIED POWER  INDUSTRIES, INC.

Please direct all Service Correspondence to **BLACKHAWK SERVICE**